

Investigation of highly efficient Bismuth-based electrocatalysts for CO₂ electroreduction to formate

by

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Abstract

Renewable energy-powered electrochemical CO₂ reduction (ECR) is considered as a promising approach to producing high value-added chemicals to mitigate the ever-increasing accumulation of CO₂ in the atmosphere. It could offer a sustainable route to achieving both carbon neutrality in the energy cycle and the storage of renewable energy. Among all the possible products of CO₂ reduction, formate has attracted great attention because it is being widely explored as a hydrogen storage material and chemical fuel for fuel cells. It is therefore highly desirable to pursue efficient electrocatalysts for ECR toward formate production. However, the high reaction energy barrier and complicated multi proton-coupled electron transfer steps result in the slow kinetics and broad distributions of the products over most electrocatalysts. Meanwhile, the highly competitive side reaction, hydrogen evolution reaction (HER), always occurs accompanying with ECR. Therefore, the key issue for practical formate production *via* ECR lies in searching for efficient catalysts that can actively and selectively transform CO₂. In this thesis, I aim to develop efficient, cost-effective, and earth-abundant bismuth-based catalysts for simultaneously achieving high activity and selectivity towards ECR, and also to explore and reveal the reaction mechanisms that lead to the enhancement effects of the developed catalysts.

One of the key issues for most of the existing Bi-based catalysts toward ECR is that they do not simultaneously possess high activity (current density > 45 mA cm⁻²) and high selectivity [faradaic efficiency (FE)] > 90 % in H-cell. Hence, I developed a catalyst of S-doped Bi₂O₃ nanosheets (NSs) coupled with carbon nanotubes (S-Bi₂O₃-CNT) and investigated its ECR performance. Compared with the undoped control catalyst (Bi₂O₃-CNT), the S-Bi₂O₃-CNT not only exhibits an outstanding catalytic activity for CO₂ to formate conversion through ECR, but also can maintain high faradaic efficiency (FE > 90 %) of formate at high current density (48.6 mA cm⁻²), which outperforms most

of the previously reported catalysts. Theoretical calculations reveal that the S doping causes the electronic delocalization of Bi sites, which can benefit the CO₂ adsorption and stabilize *OCHO intermediates while suppressing HER through hindering *H adsorption. All these synergistically favor formate production over H₂ evolution.

The limited solubility and diffusion of CO₂ in an aqueous solution greatly limit the current catalysts to maintain the high formate selectivity and activity over a wide potential window. I developed a catalyst of Bi₂O₃ NSs grown on carbon nanofiber (Bi₂O₃@C/HB) with inherent hydrophobicity and applied it for ECR toward formate production. In H-cell system, Bi₂O₃@C/HB achieved high formate Faradaic efficiency (FE_{formate}) of >93 % over an extremely wide potential window of 1000 mV and a peak formate current density of 102.1 mA cm⁻². In addition, the developed Bi₂O₃@C/HB demonstrated a good antiflooding capability when operating in a flow-cell system and can deliver a current density of 300 mA cm⁻². Molecular dynamics simulations indicate that the hydrophobic can create a favorable solid-liquid-gas triple-phase boundary which boosts the ECR activity through forming a highly concentrated CO₂ layer and meanwhile inhibiting HER by reducing proton contacts.

Thermodynamic analysis suggests the counter anodic oxygen evolution reaction (OER) consumes ~ 90 % of the overall energy input in a full ECR electrolyzer because of its sluggish kinetics. Its product, O₂, is not of significant economic value. Herein, I present a pair-electrosynthesis tactic for low energy generation of formate *via* coupling selectively anodic electrochemical ethylene glycol oxidation (EGO) and cathodic ECR. I used Ni modified Co phosphide grown on nickel foam (NiCoP/NF) and single Cu atom doped Bi (BiCu) as efficient anodic and cathodic electrocatalysts, respectively. The prepared NiCoP/NF exhibited high performance for anodic EGO to formate conversion with >90 % selectivity and a current density of 500 mA cm⁻².

Meanwhile, the cathodic BiCu catalysts can simultaneously achieve high activity, selectivity, and long stability for formate production from ECR. Consequently, the new coupled ECR-EGO system can operate at a cell voltage of ~ 760 mV lower as compared to the conventional ECR-OER system.

Preface

This thesis is an original work conducted by Shaoqing Liu (S. Q. Liu) and under the supervision of Dr. Jing-Li Luo (J.-L. Luo).

Chapter 1 is the introduction that contains the background knowledge and principles of electrochemical CO₂ reduction.

Chapter 2 covers the literature survey of electrocatalysts for electrochemical CO₂ reduction toward formate production.

Chapter 3 briefly introduces the employed methodologies and characterizations.

Chapter 4 has been published as S. Q. Liu, M.-R. Gao, R.-F. Feng, L. Gong, Hongbo. Zeng, J.-L. Luo. Electronic Delocalization of Bismuth Oxide Induced by Sulfur Doping for Efficient CO₂ Electroreduction to formate. *ACS Catalysis*, 2021, 11, 7604-7612. M.-R. Gao conducted the DFT calculations, Dr. R.-F. Feng worked on the synchrotron measurements, Dr. Hongbo Zeng and Dr. L. Gong helped with the atomic force microscope measurements, and Dr. J.-L. Luo provided valuable discussion, comments, suggestions, and feedback for manuscript writing and revision.

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Chapter 7 includes the summary and prospects.

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List of Symbols

E^0	Equilibrium potential
F	Faraday's constant
η	Overpotential
R_{ct}	Charge transfer resistance
C_{dl}	Double layer capacitance
j	Current density
Φ	Work function
ΔG	Gibbs free energy
P_{limit}	Limiting potential

List of Abbreviations

ECR	Electrochemical CO ₂ reduction
HER	Hydrogen evolution reaction
FE	Faradaic efficiency
CNT	Carbon nanotube
OER	Oxygen evolution reaction
EG	Ethylene glycol
EGO	Electrochemical ethylene glycol oxidation
NiCoP	Ni modified Co phosphide
NF	Nickel foam
BiCu	Single Cu atom doped Bi
CCS	Carbon capture & storage
PEM	Polymer electrolyte membrane
GDE	Gas diffusion electrode
GDL	Gas diffusion layer
MEA	Membrane electrode assembly
EE	Energy efficiency
2D	Two-dimensional
3D	Three-dimensional
LSV	Linear sweep voltammetry curves
MOF	Metal-organic framework
NT	Nanotube
NW	Nanowire

EIS	Electrochemical impedance spectroscopy
RHE	Reversible hydrogen electrode
SCE	Saturated calomel electrode
PVDF	Poly(vinylidene fluoride)
PTFE	Polytetrafluoroethylene
GBs	Grain boundaries
QDs	Quantum dots
rGO	Reduced graphene oxide
DFT	Density functional theory
SACs	Single-atom catalysts
ECSA	Electrochemical surface area
SEM	Scanning electron microscopy
TEM	Transmission electron microscopy
AFM	Atomic force microscopy
XRD	X-ray diffraction
XPS	X-ray photoelectron spectroscopy
UPS	Ultraviolet photoelectron spectroscopy
TGA	Thermogravimetric analysis
FTIR	Fourier transform infrared spectroscopy
XANES	X-ray absorption near-edge structure
EXAFS	Extended X-ray adsorption fine structure
GC	Gas chromatography
IC	Ionic chromatography

Chapter 1. Introduction

1.1 Research Motivation

The global demand for inexpensive sources of energy has grown rapidly and consistently since the industrial revolution. The extensive use of fossil fuels has not only caused global energy crisis, but also brought various environmental issues.¹⁻² The excessive emission of CO₂ from burning fossil fuels and anthropogenic activities has broken the balance of carbon neutral cycle. In 2020, the concentration of CO₂ in atmosphere has reached 414 ppm, far higher than the “safe” level (350 ppm).³ As a greenhouse gas, the excessive emission of CO₂ poses a critical challenge to humankind, including global warming, sea level rise and ocean acidification.⁴⁻⁵ It is imperative and necessary to develop carbon capture & storage (CCS) and utilization technologies to mitigate climate changes.

1.2 CO₂ utilization

CO₂ molecule is linear and centrosymmetric with two carbon-oxygen double bonds (C=O). The bond length is 1.16 Å and an energy up to ~ 800 kJ mol⁻¹ is required to dissociate this bond.⁶⁻⁷ Thus, CO₂ is extremely stable, and a high energy (temperature and pressure) input is required for the conversion of CO₂. To date, CO₂ conversion technologies can be generally divided into the following four categories: photochemical, biochemical, thermochemical, and electrochemical (Figure 1.1).⁸⁻¹¹ Out of all these proposed routes for CO₂ conversion, the ECR powered by electricity generated from renewable energy sources (such as solar power and wind) holds the greatest promise due to its unique merits as follows: (1) The electrocatalytic process is under mild conditions (room temperature and pressure); (2) The products are adjustable by controlling the potential applied or different catalysts used; (3) The electrolytes are recyclable which can minimize

consumption of chemicals; (4) The system is simple, modular and compact for large scale applications.

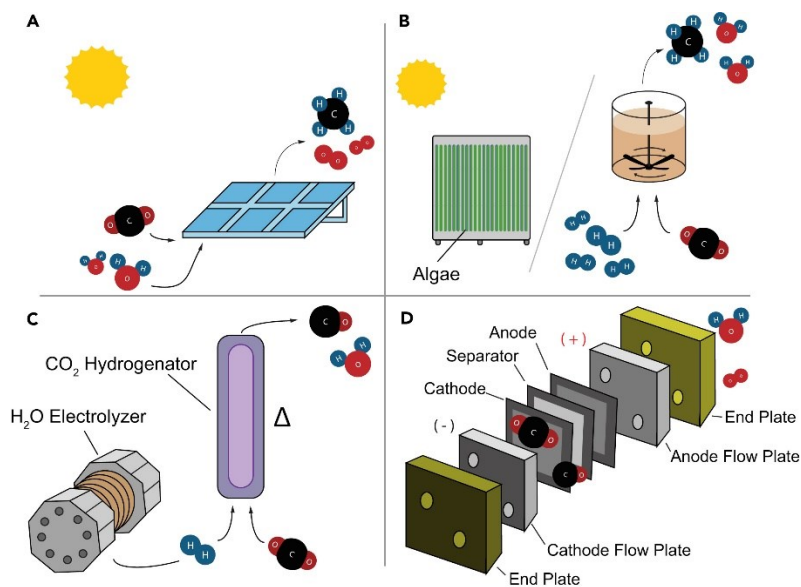


Figure 1.1 Schematic illustration of some popular CO₂ fixation strategies.⁸ Reprinted with permission from Reference 8. Copyright 2018, Elsevier.

1.3 Overview of electrochemical CO₂ reduction (ECR)

As shown in Figure 1.2, using electricity generated from renewable energy to drive ECR and transform CO₂ into fuel and chemicals can promote the closure of carbon cycle, thus reducing the concentration of CO₂ in the atmosphere and mitigating the greenhouse effect. In addition, electric energy is stored in the form of chemical energy regardless of the geographical, seasonal, and intermittent nature of renewable energy. This section will give an overview of ECR, including thermodynamics, reaction mechanism, catalytic system, and performance merits.

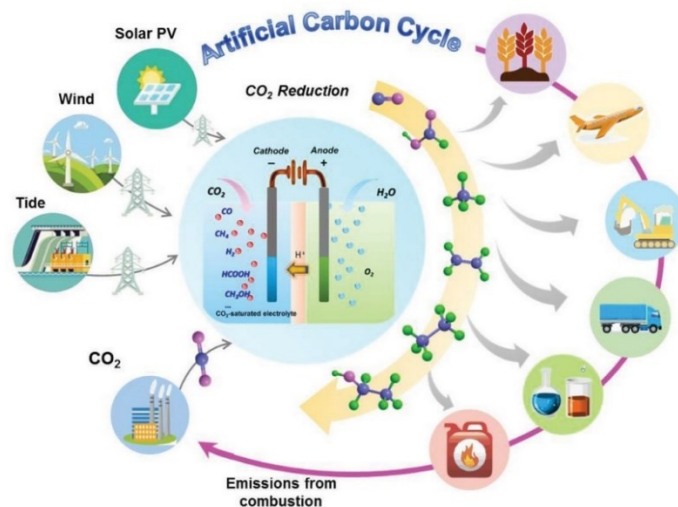


Figure 1.2 Schematic illustration of the artificial carbon cycle *via* electrochemical CO₂ reduction powered by renewable energy sources.¹² Reprinted with permission from Reference 12. Copyright 2019, Wiley.

1.3.1 Thermodynamics of ECR

A typical ECR catalytic process usually involves three steps.¹³ The first step is the chemisorption of CO₂ molecules onto the surface of an electrocatalyst. The second step is the transfer of electrons and protons to dissociate the C=O bond and/or produce C–H and C–O bonds. The last step is the desorption of products from the catalyst surface.¹⁴ For most heterogeneous catalysts, these steps occur at the interface of solid catalyst and CO₂-saturated electrolyte. Table 1.1 lists possible ECR pathways and general competitive side reaction (hydrogen evolution reaction, HER) and corresponding equilibrium potentials (E^0).

The activation of CO₂ (Equation 1.1) requires large energy since the original linear CO₂ molecule is rearranged to a bent radical anion (CO₂⁻).¹⁵ The following proton-coupled electron transfer steps take place more efficiently since these steps are much more thermodynamically favorable compared with the first activation step. However, the high activity of CO₂⁻ anion radical and small potential differences among various potential products (Equations 1.2-1.9) make selectivity

become the main issue once the reduction proceeds, which strongly depends on the specific activity of different catalyst surfaces and active sites.

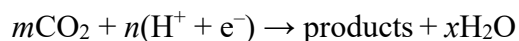
Table 1.1 Electrochemical reductions with equilibrium potentials (pH 7 in aqueous solution *versus* standard hydrogen electrode, 25 °C, 1 atmosphere gas pressure, and 1 M for other solutes).⁹

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Reactions	E ⁰ (V)	Equation
$\text{CO}_2 + \text{e}^- \rightarrow \text{CO}_2^-$	-1.90	1.1
$\text{CO}_2 + 2\text{H}^+ + 2\text{e}^- \rightarrow \text{CO} + \text{H}_2\text{O}$	-0.52	1.2
$\text{CO}_2 + 2\text{H}^+ + 2\text{e}^- \rightarrow \text{HCOOH}$	-0.61	1.3
$\text{CO}_2 + 4\text{H}^+ + 4\text{e}^- \rightarrow \text{HCHO} + \text{H}_2\text{O}$	-0.51	1.4
$\text{CO}_2 + 8\text{H}^+ + 8\text{e}^- \rightarrow \text{CH}_4 + 2\text{H}_2\text{O}$	-0.24	1.5
$2\text{CO}_2 + 12\text{H}^+ + 12\text{e}^- \rightarrow \text{C}_2\text{H}_4 + 4\text{H}_2\text{O}$	-0.34	1.6
$\text{CO}_2 + 6\text{H}^+ + 6\text{e}^- \rightarrow \text{CH}_3\text{OH} + \text{H}_2\text{O}$	-0.38	1.7
$2\text{CO}_2 + 12\text{H}^+ + 12\text{e}^- \rightarrow \text{C}_2\text{H}_5\text{OH} + 3\text{H}_2\text{O}$	-0.33	1.8
$2\text{H}^+ + 2\text{e}^- \rightarrow \text{H}_2$	-0.42	1.9

1.3.2 Reaction mechanism of ECR

The ECR is a process with multiple proton-electron transfer steps leading to different carbon-based products and water:



Over the past few decades, the reaction mechanisms for different products have been studied both experimentally and theoretically.¹⁶⁻¹⁸ A consensus has been reached that the rate-determining step of ECR is the first electron transfer to form $^*\text{CO}_2^-$ intermediate (where * represents the adsorption site on catalysts).¹⁸ The next step is determined by which atom of CO_2^- is combined to the

adsorption site. If the O atom binds to the adsorption site, the sequent protonation step will form *OCHO intermediate which eventually produces formate or formic acid. If the C atom binds to the adsorption site, the sequent protonation step will form *COOH intermediate which then produces CO. For some materials, such as Cu, the *CO will be further reduced instead of desorption from the surface.¹⁹⁻²⁰ This will lead to the formation of CH₄ or other multicarbon (C₂₊) products such as C₂H₄ and C₂H₅OH.

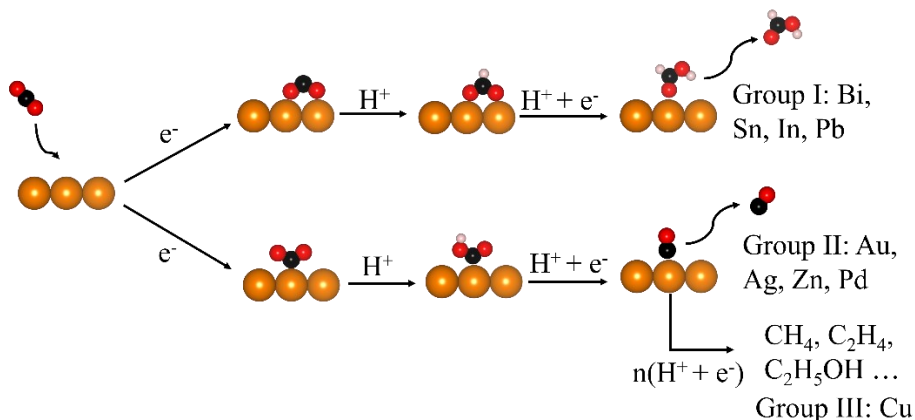


Figure 1.3 Possible reaction pathways for ECR.

The selectivity of ECR is closely related to the binding strength of the above key intermediates and *H (intermediate for HER).²¹ Catalytic active sites with strong binding of *COOH would relatively favor the CO production while those active sites with strong binding of *OCHO would relatively favor the formate production (Figure 1.3). Based on this consideration, the metallic ECR catalysts can be generally divided into three groups.²² Group I metals, including Bi, Sn, In, and Pb, thermodynamically favor the binding of *OCHO over *COOH and then generally produce formate as the main product. Group II metals, such as Au, Ag, Zn, and Pd, thermodynamically favor the binding of *COOH over *OCHO, thus producing CO as the main product. Cu in the Group III is the only pure metal that can reduce CO₂ beyond two electrons due to its ability to relatively stabilizing both *COOH and *CO.²³

1.3.3 Catalytic system of ECR

The performance of ECR is usually evaluated in a three-electrode system, in which CO₂ reduction reaction takes place at the cathode and oxygen evolution reaction (OER) occurs at the anode. With the in-depth study of ECR, it is found that the ECR performance does not only depend on the development of highly efficient electrocatalyst, but also strongly relates to the reaction device.

H-type electrolytic cell is the most common electrocatalysis system for ECR in the laboratory. As shown in Figure 1.4, the cathode chamber and anode chamber are separated by an ion-exchange membrane (Nafion membrane) to prevent product crossover. Near-neutral electrolyte (KHCO₃ or KCl) is usually used in H-type cell. In the cathode chamber, the CO₂ molecules are first dissolved into the electrolyte and then diffuse to the catalyst surface for reaction. Since CO₂ is a nonpolar molecule, the poor solubility of CO₂ (~ 34 mM at 25 °C) in aqueous electrolytes is an intrinsic limitation for achieving high energy efficiency and conversion rate.²⁴ This results in limited current densities (< 100 mA cm⁻²).²⁵ Although the application of ionic liquids can offer much higher CO₂ solubility than water, the improvement of current density is still limited.²⁶

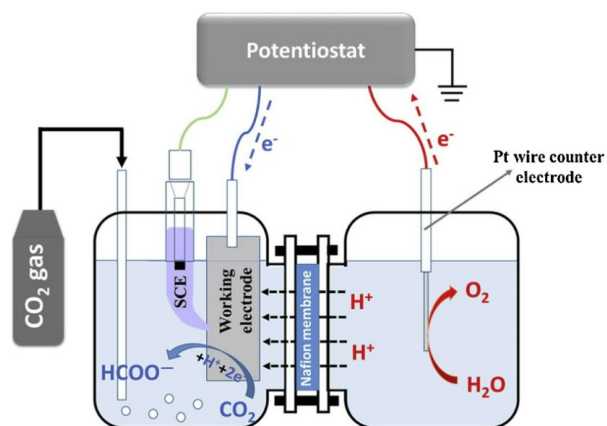
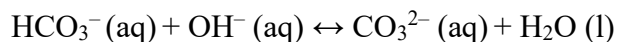
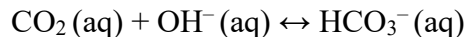


Figure 1.4 Schematic illustration of the conventional H-type cell for ECR.²⁷ Reprinted with permission from Reference 27. Copyright 2016, Elsevier.

To overcome the mass transport limitation of CO₂ in H-type cell, flow cell is thus widely used for ECR.²⁸ In a typical flow cell setup, the CO₂ is directly fed to the cathode in the gas phase and reduced at the solid-liquid-gas triple phase boundary (Figure 1.5). The OER is driven at anode and also affects the design of an efficient CO₂ reactor. Cathode and anode chambers are separated by a polymer electrolyte membrane (PEM) that facilitates the flow of ions while attenuating product crossover. Gas diffusion electrodes (GDE) are considered as the core of most flow cells, which are prepared using the fabrication techniques common to the fuel cell community. The nanoparticle catalysts and binders are deposited as porous catalyst layers on the hydrophobic gas diffusion layer (GDL) supports.²⁹ The most common GDL architecture for ECR is composed of a microporous layer and a carbon fiber layer. In addition, the use of alkaline electrolyte (potassium hydroxide) instead of buffer solution further improves the ECR efficiency by inhibiting HER.³⁰ Meanwhile, the catholyte is continuously flowing which effectively mitigates the problem of accumulation of the liquid products. Therefore, commercial level ECR performance (current density > 200 mA cm⁻²) can be achieved when using flow cell reactor. For example, the state-of-the-art current density of the C₂ product (C₂H₄) on a Cu catalyst reaches ~ 1 A cm⁻² in flow cell.³¹ Although much higher performance can be achieved, the poor stability of flow cell is a key issue. This is caused by two possible failure modes for GDE: flooding and (bi)carbonate formation.³²⁻³³ Flooding is a common phenomenon during ECR due to a dramatic decrease in GDE hydrophobicity known as electrowetting, which occurs when operating for a long period of time.³⁴ The CO₂ diffusion is then impeded when GDE pores become flooded (fully saturated with water), thus inhibiting the ECR by perturbing the gas-liquid phase equilibrium within GDE. In addition, a high pH in the catalyst layer can reduce CO₂ availability because hydroxides readily react with dissolved CO₂ to form (bi)carbonates through the following reactions:



These chemical reactions often consume more CO_2 than ECR and deplete the CO_2 concentration at the catalyst.³⁵⁻³⁶

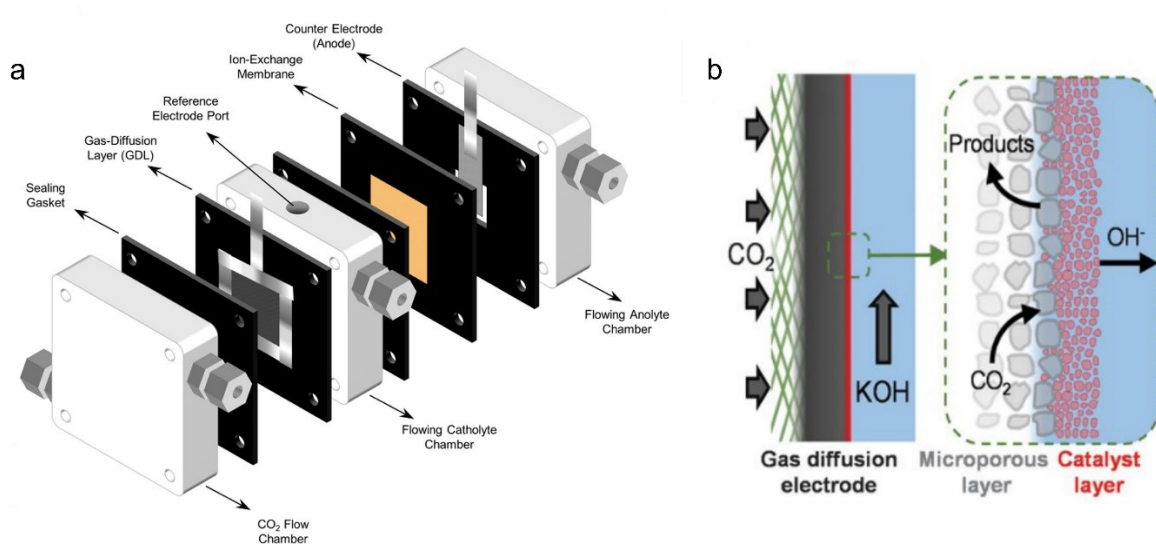


Figure 1.5 (a) Schematic illustration of the flow cell configuration.³⁷ (b) Schematic of the GDE cathode.²⁹ Reprinted with permission from Reference 37. Copyright 2019, American Chemical Society. Reprinted with permission from Reference 29. Copyright 2018, American Association for the Advancement of Science.

Based on abundant knowledge of fuel cells and water electrolyzers, an alternative approach is to use a membrane electrode assembly (MEA) reactor.³⁸⁻³⁹ In a MEA reactor, gaseous CO_2 and water vapor are fed to the cathode using a compact fuel cell configuration. The catalyst on the cathode is directly pressed against the ion-exchange membrane in a zero-gap configuration. This kind of configuration not only avoids the flooding issue due to the absence of aqueous electrolyte, but also reduces the ohmic losses. More importantly, the side reactions, including HER and (bi)carbonate formation, between electrolytes can be eliminated under electrolyte-free MEA reactor. Based on

this design, the start-of-the-art Faradic efficiency of the C₂H₄ on Cu catalyst reaches ~ 60% with 190 hours of stability.⁴⁰ MEA is also suitable for large-scale applications. Zhang et al. achieved a CO current of 8 A on a single Ni atom catalyst in 10 × 10 cm² MEA reactor.⁴¹

1.3.4 Techno-economic analysis of products obtained from ECR

As discussed above, various products can be obtained from ECR at similar potentials. Then, a critical question arises: which CO₂ reduction product is the most profitable? To answer this question, we need to consider the value of the products, the supply and demand of certain ECR products, the electricity cost, the device cost, and the separation cost of the products.

From the market capacity and demand for each product perspective, electrochemically converting CO₂ into CH₄, CH₃OH, C₂H₅OH, and C₂H₄ is promising because each of these has a market size larger than 80 million tons (Mt) per year (Figure 1.6a).⁴²⁻⁴³ From the point of view of market price (US \$ t⁻¹), C₂H₅OH and C₂H₄ with much higher market prices per ton are good target products compared to CH₃OH and CH₄. Since electricity cost is one of the major contributions to the operation cost of ECR, the price is normalized to the electrical energy input to better compare the economics of different products. This analysis makes formate and CO the most economically viable products, whereas those C₂₊ products other than propanol are not even profitable (Figure 1.6b).^{8,44} This is understandable because two-electron ECR to CO or formate possesses the highest electrocatalytic performance. The performance for C₂₊ products is relatively poor because the production of C₂₊ products through C-C coupling requires the adsorption of multiple CO₂ molecules on electrode surface and concerted transformation, and is statistically challenging.⁴⁵ For example, the selectivity for CO or formate of current state-of-the-art electrocatalysts can reach near 100% with current density > 1 A cm⁻², while the selectivity for C₂₊ products is usually lower than 60%.⁴⁶ Poor selectivity not only leads to low electricity utilization efficiency, but also brings

additional costs for separation. Therefore, it is not until the further decrease of electricity cost and improvement of electrocatalyst performance that the mass production of C₂₊ products would become economically profitable. To this end, formate production from ECR is so far our target product.

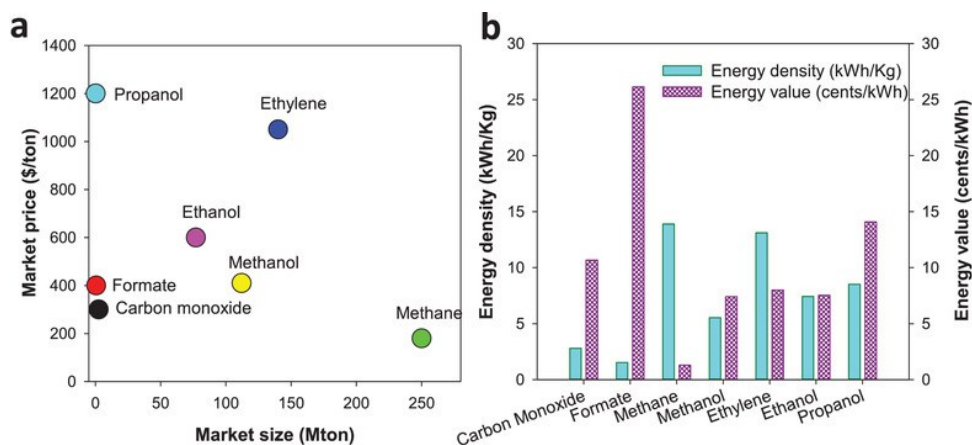


Figure 1.6 (a) Market size and market price of common ECR products. (b) Energy stored (kWh kg⁻¹) for ECR products and their energy values (current market price per energy unit).⁴² Reprinted with permission from Reference 42. Copyright 2019, Wiley.

1.3.5 Performance figures of merit

The performances of ECR catalysts are usually evaluated for their activity, selectivity and stability in terms of the following key performance merits.

1. Faradaic efficiency

Faradaic efficiency (FE) is defined as the percentage of electrons consumed for the formation of a certain product.⁴⁷ The FE can be simply calculated by following equation:

$$FE = \frac{anF}{Q}$$

where a is the number of electrons transferred for a given product (e.g., $a = 2$ for formate production), n is the number of moles produced for a desired product, F is the Faraday's constant

(96485 C mol⁻¹), while Q is the total charge passed. The FE directly refers to the selectivity of the products during the reduction process.⁴⁸

2. Current density

The overall current density in CO₂ reduction is typically calculated by dividing the current by the geometric surface area of the working electrode. As a measure of the reaction rate, this parameter is crucial for practical applications since it determines the electrolyzer size and the cost needed for the process. Moreover, the partial current density for a specific product can be acquired by multiplying the corresponding FE by the overall current density.

3. Energy efficiency

Energy efficiency (EE) defines the overall energy utilization toward the desired product. EE can be calculated as follows:

$$EE = \frac{E_{eq,cell}}{E_{eq,cell} + \eta_{cathode}} \times FE$$

where $E_{eq,cell}$ is the equilibrium potential between anode and cathode reactions, $E_{eq,cell} = 1.23 + (-E_{eq})$, 1.23V and E_{eq} are the equilibrium potentials for anode oxygen evolution reaction and cathode ECR-to-formate, respectively. $\eta_{cathode}$ is the cathode overpotential.

4. Tafel slope

The Tafel slope is a plot of overpotential versus the logarithm of the partial current density. The calculated number is an indicator of the reaction path and the rate-determining step. For example, a Tafel slope of approximately 59 mV dec⁻¹ indicates a reduction mechanism encompassing a fast pre-equilibrium involving 1e⁻ transfer to form CO₂⁻ and a subsequent slower chemical reaction as the rate-determining step.⁴⁹ The slope of approximately 118 mV dec⁻¹ is consistent with a rate-

determining initial electron transfer to CO₂ to form a surface adsorbed CO₂⁻ intermediate, which is commonly invoked for metal electrodes.⁵⁰

5. Stability

The stability of ECR electrocatalysts measures their capability of retaining the activity and selectivity under prolonged galvanostatic or potentiostatic polarization. Many electrode materials are subjected to the gradual loss and poisoning of active sites or irreversible structural failure under the harsh ECR condition. At present, the stability studies of most ECR electrocatalysts in laboratory are carried out for only tens of hours at the most. Successful commercialization of this technology, however, would demand a catalyst lifetime of thousands of hours. This huge gap needs to be bridged in the near future. An electrocatalyst with satisfactory stability can reduce the maintenance and replacement costs as well as downtime during operation. On the other hand, studying and understanding the material degradation mechanism may inspire possible further improvements, and eventually lead to new generations of electrocatalysts.

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Chapter 2. Literature review of catalysts for ECR towards formate

To date, various catalysts have been studied for ECR to formate. In this section, I will review the current development status of different main group metal-based catalysts in detail. I will mainly focus on Bi, Sn, and In-based materials due to their wide popularity in the literature.

2.1 Main design principles of Bi-based catalysts

Morphology control

The morphological architecture of catalysts has been identified to be an important factor in determining the catalytic performance. Different morphologies will lead to different physical/chemical properties including conductivity, surface area, adsorption/desorption of species, and exposure of different active sites. Therefore, tuning the morphology of Bi-based catalysts has been regarded as an effective strategy to improve the ECR to formate.

Bi possesses a layered structure by folding a six-membered ring of Bi atoms in a manner similar to that of black phosphorus.¹ It is then possible to make two-dimensional (2D) Bi nanosheets from bulk Bi by overcoming the weak interlayer van der Waals forces.² 2D materials, compared with bulk materials, are able to expose more active sites due to large surface area and large amount of undercoordinated atoms.³⁻⁴ In addition, 2D structure could facilitate the mass transfer of reactants and electrolytes. Thus, 2D Bi-based materials have been widely reported as electrocatalysts for ECR towards formate production. Li et al. prepared 2D Bi nanosheets (NS) *via in situ* topological transformation of BiOI nanosheets (thickness: 8.7 nm).⁵ FE of formate could be kept over 95% in a broad potential range (from -1.5 V to -1.7 V *vs.* RHE) on Bi NS. Density functional theory (DFT) calculation indicated that the high selectivity of Bi NS was attributed to the favorable adsorption of *OCHO on Bi (001) facet over *COOH and *H, thus inhibiting the CO and H₂

formation. Likewise, Yang et al. synthesized single layer Bi NS (bismuthene) with a thickness of 0.65 nm. The bismuthene exhibited a superior selectivity (99%) toward formate at low potential of -0.6 V.² By contrast, the thicker Bi NS (4.2 and 11.3 nm) required more negative (-0.8 V and -0.9 V) potential to reach an equivalent FE, indicating a higher energy barrier (Figure 2.1b). Theoretical calculations suggested that thicker Bi NS was preferable to expose (011) facet while bismuthene monolayer exposed (111) facet. The reaction intermediates were bound on (011) facet so strong that the active site was poisoned by those species (Figure 2.1c, d). This explains their lower activity and stability compared with bismuthene.

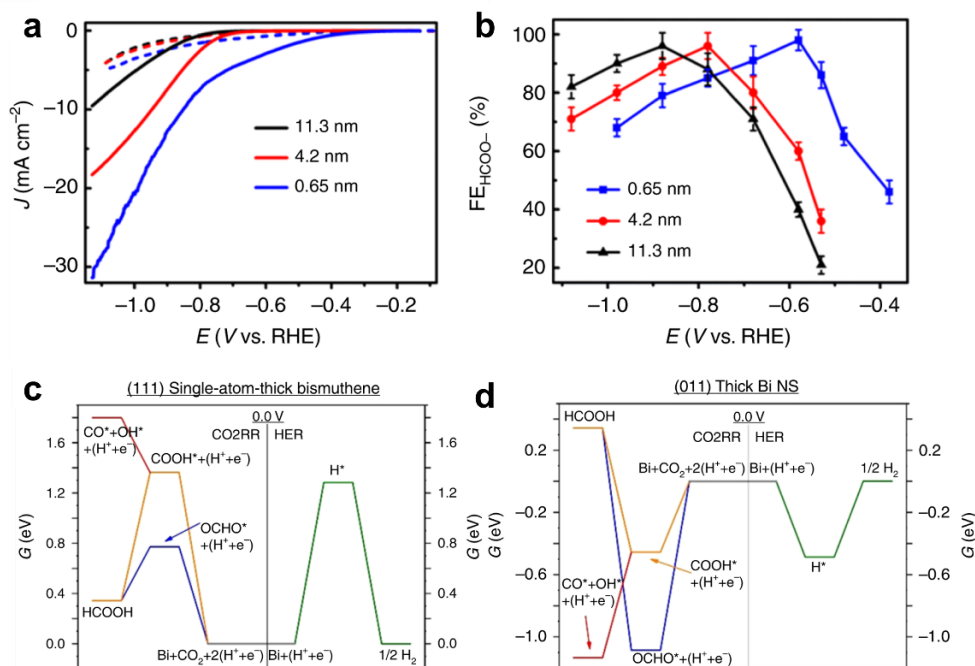


Figure 2.1 (a) Linear sweep voltammetry curves (LSV) in the CO₂ saturated and N₂ saturated 0.5 M KHCO₃ for Bi NSs with different thicknesses. (b) Comparison of FE for formate for Bi NSs with different thicknesses. Calculated free energy diagrams for ECR and HER on (111) single-atom-thick Bismuthene (c) and (011) thick Bi nanosheets (d).² Reprinted with permission from Reference 2. Copyright 2020, Springer Nature Group.

Recently, metal-organic framework (MOF)-based material has received great attention in catalysis and energy storage due to its high porosity, low density, large specific surface area and controllable pore size.⁶⁻⁹ Bi-based MOF material has also been used as precursor to prepare Bi NS. The derived Bi NS inherits the excellent properties of MOF precursor. Xu et al. successfully prepared the ultrathin bismuthene (1.28 nm) with graphene like structure through *in situ* electrochemical reduction of ultrathin Bi MOF.¹⁰ The unique structure of the bismuthene not only provided extremely large electrochemical activity area, but also greatly enhanced the intrinsic activity of metal atoms. When directly used as electrocatalyst for ECR, it showed excellent electrocatalytic performance: current density of 70 mA cm⁻² with FE of formate near 100% was achieved. Similarly, Wu et al. prepared leafy Bi NS with Bi/BiO hybrid structure derived from claviform Bi-MOF (CAU-17).¹¹ It is found that the energy barrier for *CO₂ to *OCHO on Bi-O surface was largely decreased as compared to Bi surface, which accounts for the improved activity. In addition, 2D Bi₂O₂CO₃ has also been proved as a good candidate for ECR to formate. Zhang et al. obtained Bi₂O₂CO₃ nanosheets with 4 nm thickness using *in situ* oxidation-exfoliation in Na₂CO₃ aqueous solution.¹² It could deliver a FE of 85 % for formate at -0.7 V vs. RHE. Unlike the above works where *in situ* formed metallic Bi was the active site, the authors found that if Bi₂O₂CO₃ was pre-reduced to metallic Bi and then used to catalyze ECR, the FE of formate decreased to only 60%. The activity could recover to original state when the electrode was immersed into 0.5 M NaHCO₃ for long enough time to allow the restoration of Bi₂O₂CO₃, confirming the critical role of Bi₂O₂CO₃ for ECR.

Defect engineering

The incorporation of defects into Bi-based catalysts could tailor its local electronic states and create unsaturated sites with specific activities which facilitate an optimal adsorption/desorption of

intermediates. Li group fabricated defects-rich Bi₂O₃ nanotube (NT) by controlling the hydrolysis of bismuth acetate in ethylene glycol using poly(vinyl pyrrolidone) (PVP) as a surfactant.¹³ The Bi₂O₃ NT was *in situ* transformed to defective metallic Bi NT. Benefiting from the abundant defects, the energy barrier of *OCHO formation greatly decreased, which enables the ECR to formate with near 100% FE and stable working for 50 hours. More importantly, the Bi NT achieved a commercial level current density of 288 mA cm⁻² at -0.61 V in flow cell system, showing great potential for practical implementation.

Zhu group designed a self-supported three-dimensional (3D) porous conductive network of bismuthene using a versatile electrochemical template strategy.¹⁴ The as-prepared bismuthene possessed abundant defects in the roughened plane edges and in-plane pore edges, which were interconnected and thus facilitate the high exposure of active sites. The unique bismuthene catalysts were able to show a remarkably boosted ECR to formate performance with ~ 100% selectivity in a broad potential window and exceptional current density up to 500 mA cm⁻². DFT simulations and operando attenuated total reflection-infrared (ATR-IR) spectroscopy uncovered that the abundant edge-site defects of the bismuthene could stabilize *OCHO intermediate and account for the enhanced performance.

Hetero-atom doping is another effective strategy to improve Bi-based catalysts by regulating the electronic structure. The modulated electronic structure could adjust the adsorption of intermediates and smooth reaction pathways. Previous theoretical studies reveal that incorporating p-block atoms could break the linear scaling relations for the Gibbs free energy of *COOH and *OCHO.¹⁵⁻¹⁶ Liu et al. prepared boron doped Bi catalyst and studied for ECR.¹⁷ They found that incorporation of boron pushed the p-band center of Bi upward and thus increased the electron density around Bi. The tuned electronic state adjusted the free energy of *OCHO intermediates

while hindering the formation of *COOH and *H intermediates. This consequently leads to favorable production of formate over CO and H₂. Except for non-metal element doping, metal element also has been incorporated into Bi catalyst. For instance, Tan et al. reported Sn doped BiO_x nanowire (NW) through an electrochemical dealloying method.¹⁸ The doping of Sn allows the CO₂ molecules to experience fast adsorption and proton-coupled electron transfer toward *OCHO, thus accelerating the production of formate.

Alloying

The alloying strategy is another important route to enhancing the activity, selectivity, and stability of Bi-based catalysts for ECR. The synergistic effect between two different metals can regulate the surface electronic states and binding energies of intermediates, thus adjusting the selectivity of products from ECR. Chen group designed Bi-Sn bimetallic catalyst deposited on carbon fabric substrate for ECR.¹⁹ A much higher FE of formate and a very high formate production rate (0.74mmol h⁻¹ cm⁻²) were observed as compared to pure Sn catalyst. The superior performance can be attributed to the orbital modulation of Sn by interfacing with Bi nanoparticles. Recently, the group of Zhong investigated ECR on alloyed Bi_{0.1}Sn catalyst.²⁰ They found that an active and stable Sn-Bi/SnO₂ surface would be *in situ* formed on Bi_{0.1}Sn during ECR, and these catalysts exhibited unprecedented long stability (100 days) accompanied by high FE of formate (95%) at an overpotential of -0.65 V. Their DFT calculations revealed that the binding of *OCHO on pure Bi surface was too weak while that on pure Sn surface was too strong, and that on BiSn surface was near-optimal, resulting in a low reaction energy for formate formation.

Coupling with substrates

Integrating Bi-based catalysts with carbon substrates or directly growing Bi-based catalysts on conductive substrate (carbon cloth, carbon fiber paper, copper foam) is an attractive strategy to

promote electrocatalytic CO₂ reduction by modifying the electronic structure of Bi and improving interfacial electron transfer. In addition, 3D framework substrate (such as copper foam) with open structure can accelerate electron transfer and mass transportation. Liu group reported the synthesis of 2D/0D composite catalyst consisted of bismuth oxide NS and nitrogen-doped graphene quantum dots (Bi₂O₃-NGQDs) for ECR to formate.²¹ The Bi₂O₃-NGQDs showed a nearly 100% FE of formate at -0.9 V *vs.* RHE, and maintained FE > 90% in a wide potential range from -0.9 V to -1.2 V *vs.* RHE. In addition, electrochemical impedance spectroscopy (EIS) showed that the charge transfer resistance (R_{ct}) of Bi₂O₃ decreased after integrating with NGQDs, suggesting an improved electron transfer at the catalyst/electrolyte interface. Furthermore, the amino groups of NGQDs enhanced the CO₂ adsorption capacity, which benefits the activation of CO₂. Same enhancement effect was also observed on a SnS/Aminated-C catalyst.²²

Besides the intrinsic reactivity of the catalyst, the availability of electroactive sites and electron transfer ability are also crucial to the performance of ECR to formate. Lou group reported Bi₂O₃ NS growing on a conductive multiple channel carbon matrix (Bi₂O₃ NS@MCCM) for ECR and found that the obtained electrocatalyst showed a partial current density of 17.7 mA cm⁻² at moderate overpotential and FE was maintained at around 90% in a wide potential range (Figure 2.2).²³ The improved activity was attributed to the synergistic effects of Bi₂O₃ NS and MCCM, where the interwoven MCCM facilitated electron transfer, CO₂ adsorption as well as fast transfer of electrolyte to the active sites, while Bi₂O₃ NS offered abundant active sites and lowered contact resistance. In addition, high ratio of pyrrolic-N and pyridinic-N in MCCM was able to stabilize CO₂^{·-} intermediate, thus lowering the thermodynamic energy barrier for ECR to formate. In addition, Jin group designed pipet-like bismuth nanorods semi-filled in nitrogen-doped carbon nanotubes (Bi-NRs@NCNTs) and found it exhibited a high selectivity (90.9%) and stability for

ECR to formate at -0.9 V vs. RHE.²⁴ The nano-capillary and nanoconfinement effects of the unique structure synergistically facilitated the mass transfer, adsorption, and concentration of reactant CO_2 molecules onto the active sites, which promotes the ECR to formate. Coupling Bi-based catalysts with other carbon materials, including reduced graphene oxide (rGO),²⁵ black phosphorus (BP),²⁶ carbon cloth,²⁷ carbon paper,²⁸⁻²⁹ carbon black,³⁰ and 3D carbon foam,³¹ has also been reported and shown the improved electrocatalytic performance for ECR.

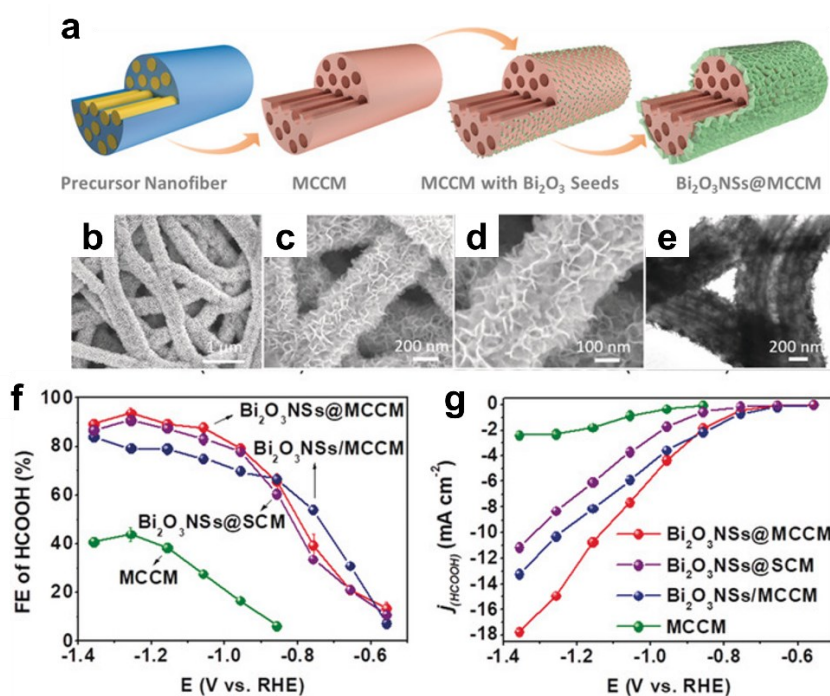


Figure 2.2 (a) Illustration of the formation of the Bi_2O_3 NS@MCCM. (b-e) SEM and TEM images of Bi_2O_3 NS@MCCM. (f) FE of formate and (g) formate partial current density for Bi_2O_3 NS@MCCM and other control catalysts.²³ Reprinted with permission from Reference 23. Copyright 2019, Wiley.

Metal foam has been widely used as substrate to support electrocatalyst due to its large number of connected holes evenly distributed in the metal matrix, as well as excellent conductivity and ductility. Zhang group developed a lattice-dislocated Bi nanowires on copper foam (Cu foam@Bi NW) through ligand-assisted electrochemical replacement method.³² The Cu foam@ BiNW was

found to be highly selective (FE of 95%) toward formate production and reached a peak partial current density of $\sim 48 \text{ mA cm}^{-2}$. The high ECR activity is attributed to the high intrinsic activity arising from the presence of crystal lattice dislocations on the Bi NW and the large catalytic surface area associated with the porous structure. Likewise, the group of Li reported the growth of large-area vertically aligned bismuthene NS arrays on copper foam *via* galvanic replacement process and it was able to catalyze the formate production with high selectivity $> 90\%$ and high partial current density of 45 mA cm^{-2} at -0.9 V .³³

Constructing favorable triple-phase boundary

Besides the aforementioned strategies to adjust catalysts inherent reactivity, recent findings demonstrated that the ECR is also very sensitive to the local CO_2 concentration and mass transportation of gas-involved species.³⁴⁻³⁸ It is well known that the gaseous CO_2 /solid electrode/liquid electrolyte triple-phase boundary is the cornerstone of ECR, where CO_2 encounters electrons and protons and is reduced.³⁹ Therefore, the properties of electrochemical interfaces play an important role in the ECR behaviors. Rational design of electrode to get an optimal contact with CO_2 and H_2O could provide opportunities to achieve high accessibility of concentrated CO_2 molecules to the surface of catalyst while hindering HER. Recently, Qiu et al. have reported Bi nanospheres loading on superhydrophobic porous carbon nanosheets (Bi-C) for ECR to formate.⁴⁰ A much higher FE of formate and current density were observed on Bi loaded on hydrophobic carbon supports as compared that on hydrophilic carbon supports. The hydrophobic carbon constructed a three-phase interface of CO_2 (gas), electrolyte (liquid) and catalyst (solid), facilitating the accessibility of high concentrated CO_2 to the Bi surface. DFT simulations indicated that the rate-determining step ($\text{CO}_2 + * + \text{e}^- \rightarrow * \text{CO}_2^-$) could proceed thermodynamically favorably due to the three-phase catalytic interfaces. A similar enhanced

phenomenon was also observed by the Yang group. They designed hydrophobic carbon coated on copper oxide catalyst (H-CuO_x@C) for ECR to CH₄ generation.⁴¹ The H-CuO_x@C delivered a high partial current density of CH₄ (−39 mA cm^{−2}) with a peak CH₄ FE of 81%, while the wettable CuO_x controls produced CH₄ with only FE of 31%. The hydrophobic carbon shell pushed away aqueous electrolyte and led to a low local H₂O concentration at the catalyst surface, thus promoting *CO protonation to form CH₄. Except for this hydrophobic carbon engineering to tune the wettability of catalyst surface, modifying catalyst with hydrophobic organics, including 1-octadecanethiol,⁴² dodecanethiol,⁴³ poly(vinylidene fluoride) (PVDF),⁴⁴ Nafion,⁴⁵ amino acid,⁴⁶ and poly(acrylamide)⁴⁷ is another effective way to construct a favorable hydrophobic surface for ECR (these organic modification strategies are so far mainly focused on Cu-based catalysts for C₂₊ products).

Although the surface hydrophobic strategy can improve the ECR by increasing the local CO₂ concentration, an optimal balance between gas and liquid in the catalyst layer is required for efficient ECR.⁴⁸ An excessive hydrophobic will suppress the availability of electrolyte and protons for ECR. Feng group reported that the addition of hydrophobic polytetrafluoroethylene (PTFE) nanoparticles could substantially enhance the ECR to formate over Bi-based catalyst.⁴⁹ The electrochemical tests showed that the Bi catalyst with the addition of 30% PTFE could achieve a ECR current density of 686 mA cm^{−2} and formate FE of 91%, which were about 1.72 and 1.82-fold higher than that of Bi catalyst without adding PTFE (Figure 2.3). However, the excessive loading of PTFE would lower the selectivity and activity due to the over-suppressed availability of electrolyte. This is because HER is more robust in competing for protons than the ECR at low electrolyte availability. This work revealed that a moderate hydrophobicity of the catalyst layer is

important since it can establish a microenvironment with an optimal balanced gaseous CO₂-liquid electrolyte availability.

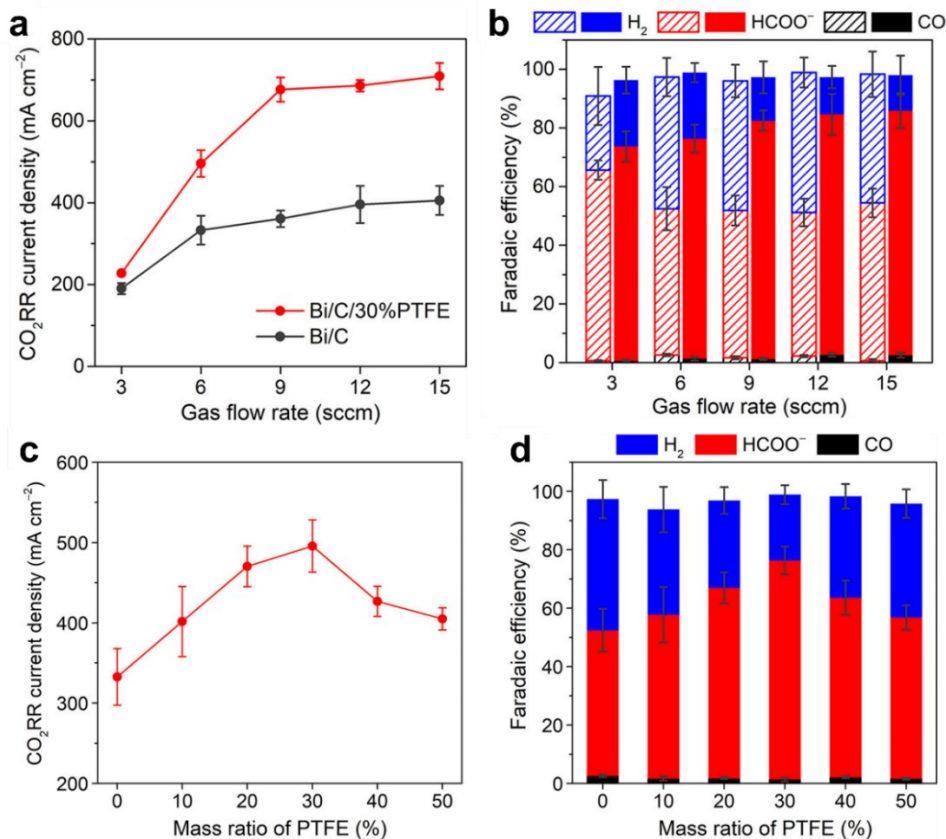


Figure 2.3 Partial current densities for ECR on two electrodes (one with 30% PTFE loading and another without PTFE addition). (b) FEs for two electrodes under various CO₂ gas flow rates. (c) Partial current densities and (d) FEs of Bi catalyst with various PTFE loading.⁴⁹ Reprinted with permission from Reference 49. Copyright 2021, American Chemical Society.

2.2 Sn-based catalysts

Sn is one of the most widely investigated materials for ECR to formate. Hori is the pioneer in investigating bulk Sn electrode as ECR catalyst but with relatively high overpotential and low current density.⁵⁰ Sn, like other main group metals, is prone to be oxidized in air and covered by oxide layers on its surface. These surface oxide layers would be reduced to metallic Sn (Sn⁰) before

ECR can take place according to the standard redox potential. Nevertheless, a recent study suggests that the oxidation state of Sn ($\text{Sn}^{\delta+}$) can stably exist during ECR and play a critical role in catalytic performance. Bocarsly et al. used *in situ* attenuated total reflectance infrared spectroscopy (ATR-IR) to investigate the Sn electrode in ECR process and found that a layer of Sn oxyhydroxide (Sn^{2+}) will be *in situ* formed on $\text{Sn}_6\text{O}_4(\text{OH})_4$ and SnO_2 nanoparticles surface during ECR.⁵¹ These Sn^{2+} were believed to be the real catalytic species for ECR to formate and it would not further be reduced to Sn^0 because this redox event was suppressed by the excellent activity of Sn^{2+} during ECR process. The Gong group reported amorphous $\text{SnO}_x(\text{OH})_y$ (Sn^{2+}) for ECR to formate.⁵² The surface hydroxyls were beneficial to CO_2 adsorption in the form of H_2CO_3 *via* hydrogen bonds and facilitated the formate production. This study further confirms the important role of Sn^{2+} in the observed catalytic formation of formate. Guan et al. experimentally and theoretically investigated the different roles of Sn^{2+} and Sn^{4+} in ECR.⁵³ The Sn^{2+} can improve the formate selectivity by enlarging the energy barrier difference between HER and ECR, while the Sn^{4+} can lower the formation energy of $^*\text{OCHO}$ intermediate and reduce the overpotential. Therefore, Sn-based catalysts composed of mixed valence states (Sn^{2+} and Sn^{4+}) might be the optimal choice for formate yield. This was further confirmed by later works where Sn catalyst with mixed valence states showed superior activity to single valence catalyst.⁵⁴⁻⁵⁵

It is generally recognized that the bottleneck of ECR is the competing adsorption of various intermediates ($^*\text{CO}_2^-$, $^*\text{COOH}$, $^*\text{OCHO}$, $^*\text{H}$ and so on) and the desorption barrier of the products. This requires that the catalyst not only possesses rapid transfer of charge carriers (electron and proton), but also has enough active sites.⁵⁷ Therefore, developing catalysts with abundant active sites is the key to realizing high performance. Constructing nanoporous structure is an easy and effective strategy to improve Sn-based catalysts activity by increasing the number of catalytic sites.

Liu group synthesized mesoporous SnO₂ nanosheet (mSnO₂ NS) by a soft-template co-assembly approach.⁵⁸ Benefiting from the large surface area (96.8 m² g⁻¹) and fast mass transfer ability, the mSnO₂ NS showed a boosted activity for formate formation. The group of Zhang reported a 3D hierarchical electrode consisting of porous SnO₂ NS on flexible carbon cloth through calcination of SnS₂ NS precursor (Figure 2.4).⁵⁶ The resultant catalyst exhibited a high partial current density of ~ 45 mA cm⁻² at moderate overpotential. The superior performance was attributed to the highly porous hierarchical structure having a large specific surface area, enlarging the contact surface between electrode and electrolyte, thus facilitating the charge and mass transfer during ECR.

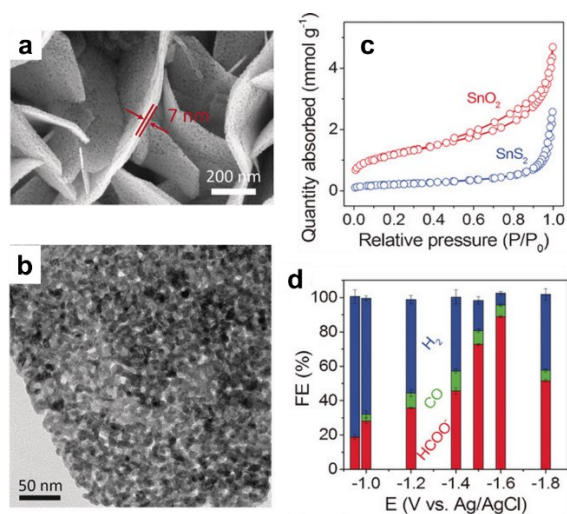


Figure 2.4 (a) SEM and (b) TEM images for porous SnO₂ NSs. (c) Nitrogen adsorption-desorption isotherms for SnS₂ and SnO₂ NSs. (d) FEs for SnO₂ NSs.⁵⁶ Reprinted with permission from Reference 56. Copyright 2017, Wiley.

Theoretical study indicates that breaking the local spatial symmetry near grain boundaries (GBs) can tune the binding strength of key intermediate and facilitate ECR.⁵⁹ Spurfeon et al. prepared SnO₂ porous nanowire (Sn-pNW) with a high density of GBs by solvo-plasma technique and found that the GBs-rich Sn-pNW exhibited a significantly improved formate production as compared GBs-free Sn nanowires.⁶⁰ The introduction of GBs not just increased the density of active sites,

but more importantly, reformed the adsorbate-to-metal σ -bonding and metal-to-adsorbate π -backbonding strengths. In a parallel study, Lou and co-workers prepared ultrathin ~ 2 nm SnO₂ quantum wires (QWs) composed of individual quantum dots (QDs) with GBs exposed on the surface.⁶¹ These authors suggested that the high density of GBs increased the intrinsic activity by bringing more active sites and enhanced the absorption of CO₂. Electrochemical measurements showed that SnO₂ QWs delivered a much higher current density and FE of formate than SnO₂ nanoparticles.

Integrating Sn-based catalysts with conductive and high-surface-area carbon supports is an effective strategy to further improve their electrocatalytic performance. The carbon supports can accelerate the electron transfer to and from the catalyst, can also improve the catalyst dispersion and mitigate possible particle agglomeration during long-term operation. More importantly, the synergistic effect between catalyst and carbon support could optimize the adsorption of key intermediates and thus, attain an unexpected performance. As a representative of the early works, Meyer et al. deposited ~ 5 nm SnO₂ nanoparticles on different carbon supports (graphene and carbon black) and found that the graphene supports delivered a higher FE for formate (93.6%) and the nearly twice high current density as for carbon black supports.⁶² The difference in catalytic activity might be attributed to the stronger electron donating ability of graphene compared to carbon black, this ability promoted the adsorption of CO₂ and CO₂^{•-}. In a very recent study, Ito and co-workers developed the reduced graphene oxide (rGO) supported Sn NPs to investigate the role of rGO supports in ECR.⁶³ Compared to the Sn NPs supported on graphite, Sn NPs supported on rGO presented an enhanced formate FE of 98% and higher current density of 9.9 mA cm⁻². DFT calculations revealed that oxidized functional groups on rGO significantly enhanced the CO₂ adsorption, which then transferred to the adjacent Sn surface and facilitated rate determining

*OCHO formation. To further investigate the strong metal-support interaction (SMSI) in carbon supported Sn-based catalysts and their influences on the electrocatalytic performance, Hu et al. loaded SnO₂ on undoped, N-doped, S-doped, and N, S-codoped nanoporous carbon supports, respectively.⁶⁴ Among all the investigated carbon supports, the N, S-codoped one exhibited the best activity due to its strongest interaction with SnO₂.

Single-atom catalysts (SACs) featuring isolated metal atoms dispersed on a conductive support have recently become a research frontier in catalysis and displayed exceptional catalytic performance in various processes.⁶⁵⁻⁶⁸ Downsizing the metal sizes to atomic scale endows the catalysts with multiple advantages: 1) the full exposure of metal atoms enables metal atom utilization in SACs to reach ~ 100% compared with nanoparticle catalysts where only surface metal atoms can involve in catalytic reaction; 2) the catalytic sites in SACs are identical in terms of morphology and electronic structure, providing a good platform to investigate the reaction mechanism; 3) the strong interaction between metal atoms and the supports offers a potential to manipulate the catalytic activity by adjusting the supports. Xie et al. prepared single-atom Sn on N-doped graphene through a quick freeze-vacuum drying-calcination method and achieved a record of turnover frequency (TOF) up to 11930 h⁻¹ for formate formation.⁶⁹ The DFT simulations revealed that the dispersed Sn atoms have positive charges, which favored the stabilization of *CO₂⁻ and *OCHO and thus enabled CO₂ activation and protonation to proceed spontaneously. The coordination environment of the isolated atoms is of vital importance to the final catalytic performance. Zhang and co-workers developed two different single atom Sn catalysts (four N atoms coordinated Sn-N₄ and one F atom axially coordinated Sn-C₂O₂F).⁷⁰ Electrochemical measurements suggested that CO was the exclusive product on Sn-C₂O₂F catalyst while formate was predominantly formed on Sn-N₄ catalyst. Based on the DFT calculation results, the C and O

coordination modulated the binding strength of intermediates, while the Sn-bonded F atom significantly suppressed the HER, thereby promoting CO production. At the same time, the ECR to formate *via* O-bond intermediates was prohibited. Besides the SACs, constructing dual-atom catalysts (two different metal atoms are loaded on support) has emerged as another effective route to boosting ECR.⁷¹⁻⁷² For example, Wei and co-workers explored NiSn atomic pair catalysts (NiSn-APC) consisting of adjacent Ni and Sn, each coordinating with four N atoms (N₄-Ni-Sn-N₄) for ECR.⁷³ The authors found that the Sn sites in NiSn-APC served as the intrinsic active site for ECR to formate, while the adjacent Ni regulated the electronic structure of Sn, which reduced the energy barrier of *OCHO formation.

Recent studies showed that the introduction of oxygen vacancies (OVs) would result in the appearance of a new defect level and electrons accumulation around the valence band maximum of catalyst.⁷⁴ These localized electrons around the valence band facilitate the CO₂ activation through the exchange and transfer of electrons between the OVs and CO₂. When SnO₂ is used as ECR catalyst, OVs will be formed on its surface or subsurface due to self-reduction at negative potential. The content of OVs will gradually increase with the increase of reduction time. However, this does not mean the more OVs, the better ECR performance. Gong group found that during ECR, SnO₂ electrode would undergo the following transformation: SnO₂→ SnO_x/SnO₂→ SnO/SnO₂→ Sn/SnO₂.⁷⁵ DFT calculations indicated that SnO/SnO₂ with optimal in-plane oxygen vacancies (O_{v_ip}) could offer the best ECR to formate activity. A further increase of O_{v_ip} would rather weaken the adsorption of *OCHO. The experimental results showed that the selectivity of formate on SnO₂ first increased to a peak value and then started to decrease in the long-term ECR, agreeing well with the DFT calculation. Since an appropriate amount of OVs can simultaneously improve the adsorption of *OCHO intermediates and inhibit hydrogen evolution, the introduction

of moderate amount of OVs should be an effective way to regulate the ECR properties of SnO₂ catalysts. The generation of OVs can be realized by the reduction of catalyst in reducing atmosphere (such as hydrogen and ammonia) or plasma etching. Hu et al. reported OVs dominated porous SnO₂ (V_O-SnO₂) catalyst, and it achieved a maximum FE value of 92.4% at -0.7 V vs. RHE, while the OVs-free SnO₂ only delivered a maximum FE of 82.8% at a more negative potential of -1.0 V vs. RHE.⁷⁶ The OVs confined in V_O-SnO₂ lowered the free energy barrier of *OCHO. Qiu group prepared SnO_x with different amounts of OVs supported on carbon foam (V_O-SnO_x/CF) by plasma etching.⁷⁴ The V_O-SnO_x/CF-40 with the highest OVs concentration (56%) showed the highest formate FE (86%) compared with V_O-SnO_x/CF-22 (13%) and V_O-SnO_x/CF-60 (11%). The enhanced ECR performance could be attributed to the higher OVs that increased electrochemical surface area and boosted CO₂ adsorption and activation.

Besides SnO₂, the sulfide counterparts (SnS_x) have also been frequently investigated as the catalysts for ECR to formate. Luo and co-workers developed SnS₂ monolayers *via* a Li-intercalation/exfoliation method and found that monolayer SnS₂ achieved a formate FE of 94% at -0.8 V vs. RHE while that of bulk SnS₂ was only 29%.⁷⁷ The authors, through DFT calculation, uncovered that the *OCHO tended to form favorably on monolayer SnS₂, which explained its high selectivity. Zhang group prepared SnS₂ NS with different doping amounts of Ni and studied its effect on formate production.⁷⁸ The SnS₂ with Ni doping amount of 5wt% showed the highest formate selectivity (80%) and the mechanistic analysis found that the doping of Ni brought a defect level at conduction band edge and lower the work function. Very recently, Liu group developed Cu doped SnS₂ nanoflowers (Cu-SnS₂) and found that it underwent *in situ* dynamic restructuring during ECR to form catalytically highly active S-doped Cu/Sn alloy.⁷⁹ The resultant S-doped Cu/Sn alloy exhibited a very high partial current density and formate FE since both S-doping and

Cu-alloying optimized the adsorption of the *OCHO intermediate on Sn active site. Sargent group deposited SnS_x on Au nanoneedles *via* atomic layered deposition, then electrochemically reduced it to form S modified Sn (Sn(S)/Au) catalyst (Figure 2.5).⁸⁰ The DFT calculation indicated that the S doping could favor the formation of *OCHO and promote undercoordinated Sn sites. Electrochemical measurements showed that the (Sn(S)/Au) exhibited an excellent performance for formate production with current density of 55 mA cm⁻² and formate FE of 93% at low potential of -0.75 V *vs.* RHE.

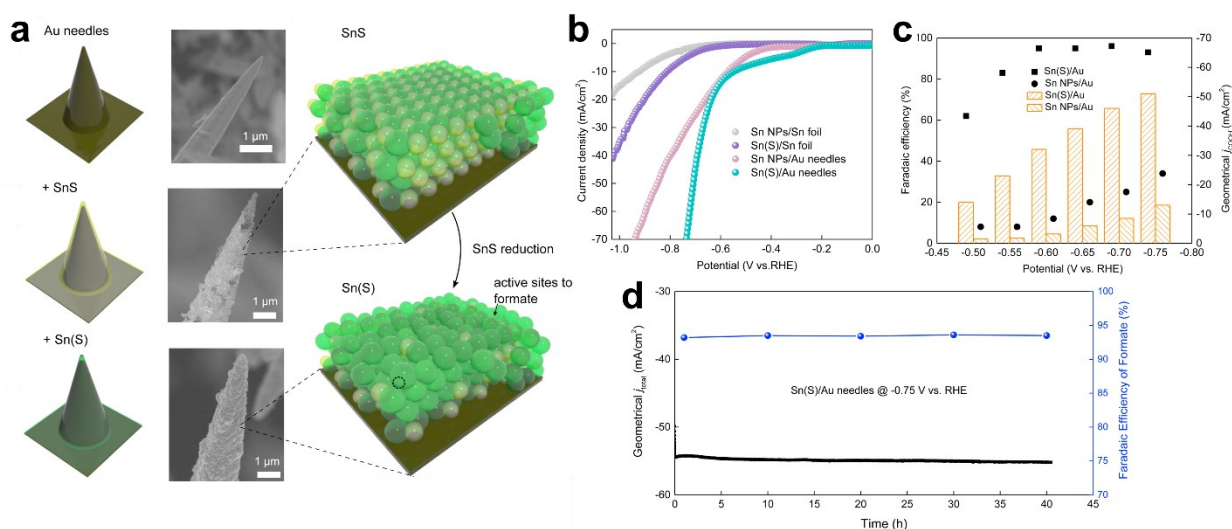


Figure 2.5 (a) SEM images and schematics showing the preparation procedure of Sn(S) nanostructured electrode. (b) The LSV curves for Sn(S)/Au and other control electrodes. (c) formate FE for Sn(S)/Au. (d) Stability test for Sn(S)/Au electrode.⁸⁰ Reprinted with permission from Reference 80. Copyright 2017, Elsevier.

2.3 In-based catalysts

Similar to Bi and Sn, In is another metal that can drive ECR to formate. The aforementioned strategies to improve catalytic performance of Bi and Sn-based catalysts are also applicable to In-based catalysts. In-based catalysts with various morphologies such as nanoparticles,⁸¹ nanowires,⁸² nanosheets,⁸³ dendrites⁸⁴ have all been synthesized. Besides, In-based catalysts with porous

structure which could facilitate CO₂ diffusion were also reported. Luo and coworkers electrodeposited dendritic In on Cu mesh using hydrogen bubble dynamic template technique.⁸⁵ In an aqueous electrolyte, the dendritic In catalyst achieved a high formate FE of 90% within the potential range of -1.0 to -1.2 V vs. RHE. The authors suggested that the porous structure not only offered an enlarged surface area but also led to an increase in local pH to suppress HER.

Coupling carbonaceous support with In-based catalysts has been frequently used to improve the dispersion of catalysts and accelerate charge transfer. For example, Zhang group integrated In₂O₃ nanobelts with rGO (In₂O₃-rGO).⁸⁶ The chemical coupling interaction between In₂O₃ and rGO increased the electron density on In₂O₃ surface, lowered the formation energy of *OCHO intermediate. Compared to physically mixed catalysts (In₂O₃/rGO), In₂O₃-rGO showed a higher formate FE and partial current density. Developing isolated In atoms on carbon support to form In single-atoms (In SACs) can further improve the utilization of the metal atoms. Recently, *in situ* pyrolysis of organic ligands of MOF into atomically dispersed metal sites (M-N_x) for ECR is widely reported. Li group designed In-SACs catalyst derived from In doped zeolitic imidazolate frameworks (ZIF-8).⁸⁷ The In-SACs exhibited an extremely large TOF up to 12500 h⁻¹ at -0.95 V vs. RHE and a high FE for formate of 96% at a low potential of -0.65 V. By conducting theoretical simulations, the authors found that the In^{δ+}-N₄ sites favorably benefited the formation of *OCHO over *COOH *via* the first proton-electron pair addition.

Creating defect sites (oxygen vacancy or elements doping) in In-based catalysts can modify their electronic structure and tune the adsorption configuration of reactive intermediates. Huang group proved that the introduction of OVs could effectively boost In-based catalysts catalytic performance.⁸⁸ They prepared both low vacancy InO_x (O-InO_x) and high-vacancy (H-InO_x) by calcination of pristine InO_x (P-InO_x) in air and H₂ atmosphere, respectively. The electrochemical

tests indicated that the formate FE increased with the increase of OV's amount within the catalysts. The H-InO_x achieved a formate FE of 91.7%, much higher than that of 60% and 48% observed on P-InO_x and O-InO_x, respectively. DFT calculation revealed that the OV's helped the CO₂ adsorption and activation. Wang group found that doping In catalyst with 4.9 mol% of S resulted in the best ECR to formate performance (Figure 2.6).⁸⁹ The resultant catalyst yielded formate at a production rate of 1449 μmol h⁻¹ cm⁻² with FE of 93% and current density of 84 mA cm⁻². The authors proposed, according to experimental and theoretical analyses, that a proper amount of S doping could benefit the protonation step for ECR by activating water molecules, which substantially increased the productivity of formate.

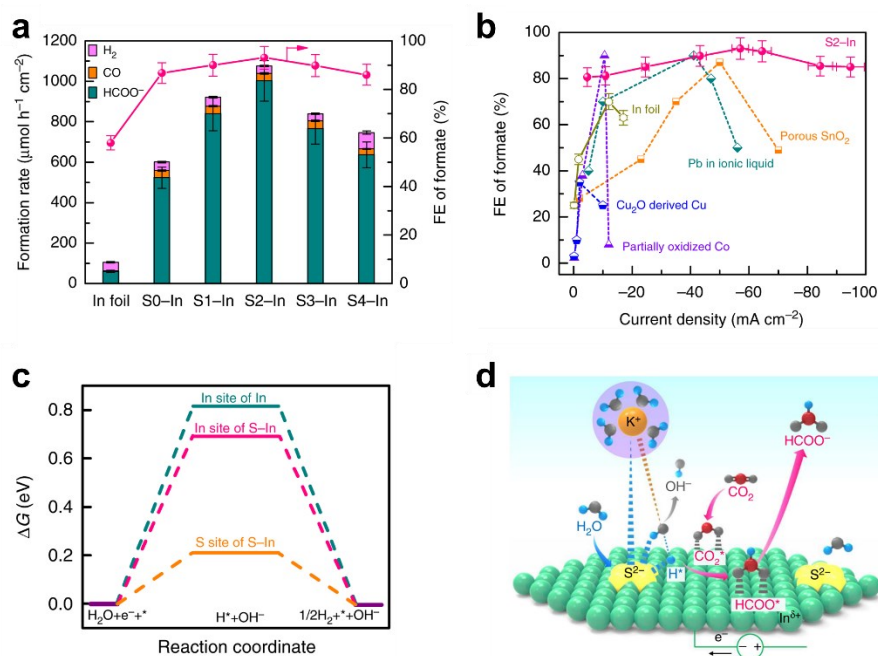


Figure 2.6 Formation rates of H₂, CO and formate and FE of formate for In foil and S-In catalysts at -0.98 V vs RHE for 1 h. (b) Plot of FE of formate versus current density for S2-In catalyst. (c) Gibbs free energies for the formation of *H on pure In (101), In and S sites of S-In (101) surfaces. (d) Schematic illustration for the role of S²⁻ in promoting water dissociation and *H formation for the reduction of CO₂ to formate.⁸⁹ Reprinted with permission from Reference 89. Copyright 2019, Springer Nature Group.

Besides the metallic and metal oxide form of In-based catalysts, its sulfide (In_2S_3) and nitride (InN) have also been reported highly active for formate yield. Zeng group prepared InN NS for ECR and found that it would reconstruct to form the In-rich surface.⁹⁰ The electronic interaction between surface In and subsurface InN resulted in the redistribution of surface charge that significantly decreased the formation energy of $^*\text{OCHO}$, promoting ECR to formate at high rate (formate partial current density of 40.7 mA cm^{-2}). Harmonizing the electronic structures of the adsorbate and catalysts can also modulate the adsorption of intermediates. Zhang et al. incorporated Mn in In_2S_3 catalyst.⁸³ The Mn doping enabled the harmonic overlaps between the p orbitals of O atoms and d orbitals of Mn atoms near the conduction band edge of the Mn- In_2S_3 slab upon the bidentate adsorption of $^*\text{OCHO}$ species. Benefiting from the unique electronic structure, Mn- In_2S_3 exhibited a lower energy barrier for CO_2 activation into $^*\text{OCHO}$ as compared to the undoped pure In_2S_3 . In addition to the activity aspect, the stability of catalyst has always been a very challenging aspect but rarely investigated. The catalytic activity of ECR catalysts deteriorates rapidly during high-rate electrolysis due to the likely occurrence of catalysis agglomeration, active-phase change and element dissolution. Take In_2S_3 as an example, the S in In_2S_3 will be dissolved continuously into the electrolyte and lose its original activity. Gao and co-workers incorporated Zn into In_2S_3 (ZnIn_2S_4) to solve this S leaching issue.⁹¹ They found that the amount of S in In_2S_3 dropped to 2.13 wt% from its original state (23.6 wt%) within the first 1h of ECR, followed by a slow drop to almost zero over the next 2h as confirmed by inductively coupled plasma atomic emission spectroscopy (ICP-AES). By contrast, the ZnIn_2S_4 catalyst showed negligible loss of S after 60 h electrolysis. Benefiting from the excellent structure stability, the ZnIn_2S_4 could catalyze ECR to formate with an average FE of 99% for 60h without any decay (Figure 2.7). However, the formate FE decreased to only 30% from initial 90% within 8h operation on In_2S_3 catalyst. Further

theoretical analysis indicated that the Zn doping modified the electronic structure and made the bond breaking between In(Zn) and S in ZnIn_2S_4 kinetically cumbersome.

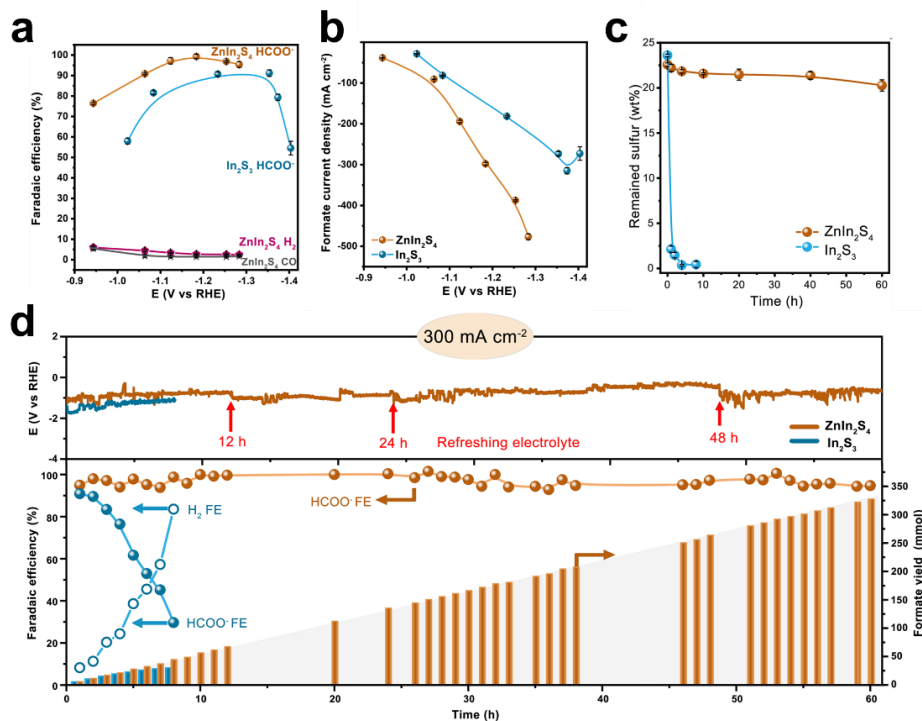


Figure 2.7 (a) FEs and (b) formate partial current densities for ZnIn_2S_4 and In_2S_3 . (c) The remained sulfur in the ZnIn_2S_4 and In_2S_3 after running for various times at 300 mA cm^{-2} . (d) Stability test of ZnIn_2S_4 and In_2S_3 at 300 mA cm^{-2} .⁹¹ Reprinted with permission from Reference 91. Copyright 2021, Springer Nature Group.

2.4 Other main group metal-based catalysts

In addition to the widely reported P group metals (Bi, Sn, and In) as discussed above, Pb and Sb-based catalysts are also reported to produce formate as the main product. Although Pb can catalyze ECR to formate with good activity and selectivity, its high intrinsic toxicity and adverse environmental impact limit its practical applications. However, it is of fundamental importance to study the ECR behavior over Pd-based catalysts. Kanan and co-workers prepared an oxide-derived nanocrystalline Pb film (OD-Pb) by reducing Pd oxide films.⁹² The OD-Pb exhibited near 100%

formate FE between -0.75 and -1.0 V vs. RHE with 730-fold suppression of HER compared to polycrystalline Pd foil. The significant improvement of selectivity was attributed to metastable Pd oxide in the OD-Pd surface, which inhibited HER but was active for ECR. Recently, Zhang et al. reported a highly stable and active hydrocerussite ($\text{Pb}_3(\text{CO}_3)_2(\text{OH})_2$) catalyst through *in situ* electroreduction of tanni-lead (TA-Pb) complex.⁹³ The hydrocerussite could stably exist during ECR process instead of self-reduction to metallic Pb, because its self-reduction was hindered by the dominant ECR.

Sb, as another main group metal, locates next to Bi and Sn in the periodic table but received much less attention. Bulk Sb has been reported to catalyze ECR with limited formate FE.⁹⁴ Nanostructural engineering represents an effective approach to solving this problem and promoting the selectivity. Zhang et al. obtained few-layer Sb nanosheets *via* cathodic exfoliation process.⁴ After integration with graphene, it achieved a formate FE up to 88.5% with good stability outperforming the bulk Sb catalyst. The improved performance was attributed to high exposure of active sites and strong electronic interaction between Sb nanosheets and graphene. In addition, Sb single-atoms (Sb SACs) catalyst was also reported to be highly active for ECR to formate.⁹⁵

2.5 Current status and remaining challenges

The above sections intensively summarized the recent considerable progress in main group metal-based catalyst for ECR to formate. Main group metals including Bi, Sn, In, Pb, Sb, and so on represent promising candidates for formate production. This is because they favorably adsorb and stabilize $^*\text{OCHO}$ (intermediate for formate pathway) over $^*\text{COOH}$ (intermediate for CO pathway) and $^*\text{H}$ (intermediate for H_2 pathway). From the practical implementation perspective, Pb is not an ideal catalyst material due to its high toxicity and environmental hazard. Despite low toxicity, In has a relatively high cost (about 10 times that of Sn or Bi). This essentially leaves us with Sn or

Bi as the only choices. Based on extensive literature survey, Bi-based materials hold a greater promise since many of them catalyzed ECR to formate with high selectivity ($> 90\%$) and activity (current density $> 30 \text{ mA cm}^{-2}$). Despite the fruitful progress that has been made in Bi-based catalysts, there are still inevitable challenges that need to be resolved to put forward the CO_2 electrolysis technology into practical implementation. First, the competing HER during ECR greatly restricts the activity of Bi-based catalysts at high current densities with the consequence that most of the reported Bi-based catalysts fail to work under high activity (current density $> 45 \text{ mA cm}^{-2}$) and selectivity ($\text{FE} > 90\%$).

Secondly, the CO_2 mass transport in aqueous medium is an intrinsic limitation for achieving high formation rate of formate. To our knowledge, most existing catalysts typically work with low formate formation rate ($< 1500 \mu\text{mol h}^{-1} \text{ cm}^{-2}$ in H-type cell). Meanwhile, the leveling of ECR causes most catalysts only to work effectively ($\text{FE} > 90\%$) in a narrow range of potential window ($< 750 \text{ mV}$).

Thirdly, the kinetically sluggish and energy-intensive oxygen evolution reaction (OER) in anode requires large overpotential to obtain appreciable current densities and thus could drag down the whole electrochemical efficiency of ECR. On the other hand, the anode catalysts for OER are noble metals (Pt, IrO_2 , or RuO_2) which inevitably increases the cost of the system.

Last but not least, the ECR mechanisms remain ambiguous and under debate. For example, is CO_2 directly reduced or do bicarbonate anions serve as the dominant source? What are the real catalytic sites in heteroatom doped carbon catalysts (dopants or defects)? Most mechanism studies of ECR are based on *ex situ* characterization of catalyst before and after CO_2 reduction. These *ex situ* characterizations can not catch important information in the real ECR process, since the catalyst usually undergoes surface reconstruction, morphological transformation, and active site evolution.

Based on the above remaining challenges, the objectives of this research are as follows:

1. Develop a S doping strategy that enables catalyst to work under high activity and selectivity.
2. Develop a surface hydrophobic engineering method that can significantly enhance performance of ECR over a broad potential window by resolving the CO₂ mass transport limitation issue in aqueous medium.
3. Develop a coupling system that can greatly reduce the energy input in the overall ECR system.

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Chapter 3. Methodology and experimental section

3.1 Electrochemical analysis

3.1.1 Electrochemical measurements in H-type cell

The experiments were performed on a Solartron 1286 Potentiostat in a Nafion 117 membrane separated H-type cell using the as-prepared carbon paper electrode as working electrode, carbon rod as counter electrode and saturated calomel electrode (SCE) as reference electrode in CO₂-saturated 0.5 M KHCO₃ solution. Prior to the electrochemical measurements, CO₂ was bubbled (with a flow rate of 20 ml min⁻¹) into the electrolyte for at least 30 min. Linear sweep voltammetry (LSV) test with a scan rate of 20 mV s⁻¹ was repeated for 6 times and the last one was plotted. During the electrolysis, the cathode electrolyte was stirred at a rate of 500 rpm with a magnetic stirrer. The gas products directly went into gas chromatograph (GC, Agilent 6890N) and were quantified. Liquid products were analyzed using ionic chromatography (IC) and quantified according to the calibration curve. The charge transfer resistance was determined by conducting electrochemical impedance spectroscopy (EIS) from 100 kHz to 0.1 Hz at -0.9 V vs. RHE. Double layer capacitance (C_{dl}) was measured by conducting cyclic voltammetry between 0 and 0.1 V vs. SCE to evaluate the electrochemical surface area (ECSA) of an electrode. The double charge current density was plotted against the scan rates, and the linear fitting gave the C_{dl} value. All the potentials were converted to RHE using $E \text{ (V vs. RHE)} = E \text{ (V vs. SCE)} + 0.241 + 0.0592 \times \text{pH}$. All the electrochemical data were obtained without iR -compensation if not mentioned.

3.1.2 Electrochemical measurements in flow cell

The electrochemical measurements were carried out in a custom-built flow cell configuration with catalysts coated gas diffusion layer (GDL, Sigracet 22 BB) as working electrode, Pt foil as counter

electrode, and SCE as reference electrode. The working electrode area was controlled at 1 cm². 1.0 M KOH was used as electrolyte and circulated through catholyte and anolyte chambers respectively with flow rate of 10 mL min⁻¹ by a precision peristaltic pump (BINACA PUMPS). During the measurements, CO₂ gas was directly fed to the cathode GDL at a rate of 20 sccm.

3.1.3 Preparation of Working Electrodes

For the preparation of working electrodes for H-cell measurements, 10 mg catalyst powders and 5 mg carbon black (Vulcan XC-72) were dispersed in a solution containing 750 µl of isopropanol (IPA), 230 µl of deionized (DI) water and 20 µl of Nafion resin solution (5 wt %) with the help of ultrasonication to form catalyst ink. Then, dropping 50 µl the catalyst ink onto the one side of carbon paper (Toray TGP-H-060) to achieve a mass loading of 0.5 mg cm⁻². The electrode was then air-dried for 3 h before the test. For the preparation of working electrodes for flow-cell measurements, 10 mg catalyst powders and 10 mg carbon black were ultrasonically dissolved in a mixture solution of 1550 µl of IPA, 400 µl of DI water, and 50 µl of Nafion. Then, 200 µl of catalyst ink was drop cast on GDL to reach a mass loading of 1mg cm⁻² and air-dried overnight.

3.1.4 Calculation

The FE of gas products was calculated using following equation:

$$FE_g (\%) = \frac{Q_g}{Q_{total}} \times 100 \% = \frac{N_g \times F \times v \times V_g/V_m}{I_{total}} \times 100 \%$$

where, N_g and V_g represent the number of electrons transferred and the volume concentration of gas species generated, respectively. F is Faraday constant (96485 C mol⁻¹), v is CO₂ flow rate (20 ml min⁻¹), V_m is the molar volume of gas (24 L mol⁻¹), I_{total} is the steady-state current.

The FE of formate was calculated as follows:

$$FE_{formate} (\%) = \frac{Q_{formate}}{Q_{total}} \times 100 \% = \frac{N_{formate} \times V_{formate} \times F}{I_{total} \times t} \times 100 \%$$

where $N_{formate}$ and $V_{formate}$ is the number of electrons transferred to produce formate and the amount of formate generated, respectively. t (s) is the electrolysis time.

The formation rate of formate is calculated as below:

$$formate\ formation\ rate = \frac{Q_{total} \times FE_{formate}}{F \times N_{formate} \times t \times S}$$

where Q_{total} is the total passed charge to produce formate, t (h) is the electrolysis time and S (cm²) is the geometric area of the working electrode.

The partial current density is calculated as follows:

$$j_{formate} = j \times FE_{formate}$$

where j is the total current density obtained from the chronoamperometry tests.

The energy efficiency is calculated as follows:

$$EE_{formate} = \frac{\Delta E_{formate}^0 \times FE_{formate}}{\Delta E_{formate}} \times 100\%$$

where $\Delta E_{formate}^0$ is the difference between the standard half reaction potential for water oxidation and the ECR towards formate production, $\Delta E_{formate}$ is the difference between the standard water oxidation potential and the applied potential at cathode, respectively.

3.2 Materials characterizations

Scanning electron microscopy (SEM): SEM measurements were carried out on a high-resolution Zeiss Sigma field emission scanning electron microscope (FESEM) configured with an EBSD detector.

Transmission electron microscopy (TEM): The low and high-resolution TEM and energy-dispersive X-ray spectroscopy (EDX) measurements were taken using a JEOL JEM-ARM200CF transmission electron microscope at an accelerating voltage of 200/300 kV.

Atomic force microscopy (AFM): AFM measurements were conducted on a Keysight 5500 atomic force microscope.

X-ray diffraction (XRD): Powder XRD patterns were collected by a Rigaku Ultima IV diffractometer with Cu-K α radiation (40 kV, 44 mA).

X-ray photoelectron spectroscopy (XPS): XPS measurements were recorded on Kratos AXIS Ultra spectrometer. All binding energy corresponds to the adventitious carbon (C 1s) at binding energy of 284.6 eV.

Ultraviolet photoelectron spectroscopy (UPS): UPS measurements were acquired on a physical Electronic PHI 5000 photoelectron spectrometer using He I (21.22 eV) ultraviolet radiation.

CO₂ adsorption: CO₂ adsorption isotherms were determined by an Autosorb Quantachrome 1MP apparatus.

Thermogravimetric analysis (TGA): TGA was performed from 20 to 800 °C at a heating rate of 10 °C/min in air on TA SDT Q600.

Fourier transform infrared spectroscopy (FTIR): FTIR measurements were conducted on Nicolet 8700.

Water contact angle: Water contact angle measurements were performed on FTA-200.

CO₂ bubble adhesion: Contact angle goniometer (KRUSS DSA 10, Germany) equipped with high-speed camera was used to investigate the CO₂ bubble adhesion at room temperature. The sample was pinned onto a transparent quartz container using double-sided adhesive tape, and the container

was immersed into 0.5 M KHCO₃ solution upside down. An individual CO₂ bubble was pumped out from the syringe needle under solution to the electrode surface. At the same time, the software was started to record the image.

In situ Raman spectroscopy: *In situ* Raman measurements were performed using a Renishaw InVia Raman system calibrated by standard silicon wafer (520 cm⁻¹). A 532 nm laser was used as the excitation source. During the test, CO₂ continued to flow into the electrolyte.

In situ X-ray absorption spectroscopy: A custom-built cell was used for measurement on Bi L-edge. The cell had the working, counter (carbon rod), and references electrodes (Ag/AgCl) as well as gas (CO₂, 99.999%) inlets and outlets. The catalysts were drop-cast on a 0.2 mm thick carbon paper electrode and dried overnight. A small window was cut out on the cathode side and sealed with Kapton film to allow fluorescence signals to pass through from the electrode to the detector. To record the *in situ* X-ray absorption near-edge structure (XANES) spectra, the cell was subsequently filled with electrolyte. The 0.5 M KHCO₃ aqueous solution was bubbled with CO₂ for 30 min before testing. The XANES spectra were collected under *in situ* conditions (applied potential from open circuit potential to -0.8 V vs. RHE) after 30 min electrolysis. The data were recorded on the VESPERS beamline of the Canadian Light Source in fluorescence mode.

Phenolphthalein color transition experiment: 20 µl phenolphthalein (0.05 M) in ethanol was added into the catholyte close to the electrode. After electrolysis at -1.2 V for 10 s, the color change near the electrode was recorded by camera.

Chapter 4. Electronic delocalization effects in CO₂ electrolysis

In the previous chapters, I introduced the ECR, summarized strategies to increase activity of main group metals, outlined the metrics by which ECR catalysts are evaluated, and described the challenges in ECR. In this chapter, I describe how S doping strategy can be used to induce electronic delocalization that enhances ECR.

S doping can regulate the electronic structure of catalysts and thus can boost electrocatalytic performance, e.g., it has been shown that S doping can increase the activities of HER, OER, and oxygen reduction reaction. In this chapter, I prepared a S doped Bi₂O₃ *in situ* grown on carbon nanotube catalyst, wherein the S incorporation resulted in an electron-rich Bi site. The delocalized electrons benefit the CO₂ adsorption and stabilize the *OCHO. I then show how the S doping promotes the formate production on Bi₂O₃ catalysts by conducting comprehensive electrochemical measurements. The resultant catalyst provides ECR with a maximum formate current density of 48.6 mA cm⁻² and can maintain FE > 90% between -0.7 and -1.2 V vs. RHE.

The work in this chapter has been published as a full research paper titled “Electronic Delocalization of Bismuth Oxide Induced by Sulfur Doping for Efficient CO₂ Electroreduction to Formate” in *ACS Catalysis*, 2021, 11, 7604-7612. Text and figures have been reproduced here with permission from ACS. As the first author, I designed and synthesized the catalysts, performed materials characterizations and electrocatalysis experiments, and wrote the manuscript. Min-Rui Gao performed the DFT calculations and analysis.

Abstract: Developing efficient electrocatalysts for electrochemical CO₂ reduction (ECR) to fuels and chemicals with high product faradaic efficiency (FE) and current density is desirable but remains challenging. Herein, S doped Bi₂O₃ electrocatalysts coupled with carbon nanotube (S-

Bi₂O₃-CNT) are synthesized for efficient ECR to formate. The obtained S2-Bi₂O₃-CNT (with S doping amount of 0.7 at%) is highly active for formate production (FE > 90%) over a wide current density range (2.77 mA cm⁻² – 48.6 mA cm⁻²) and a maximum formate FE of 97.06 % can be achieved at –0.9 V. The significantly enhanced selectivity and activity originated from the fast electron transfer, enhanced CO₂ adsorption and more undercoordinated Bi sites induced by the S doping. More importantly, DFT calculations revealed that S doping can lead to an electronic delocalization of Bi, which benefits the binding of *CO₂ and *OCHO for ECR while significantly inhibiting the hydrogen evolution reaction (HER) *via* weakening the adsorption of *H and thus, help achieve the high current density and FE. This work paves a promising way to tuning ECR activities at atomic level.

4.1 Introduction

Electrochemical CO₂ reduction (ECR) to value-added fuels and chemical feedstocks driven by renewable energy sources (such as solar power and wind) is one promising approach to alleviating the ever-increasing atmospheric CO₂ concentration and the rapid fossil fuels consumption.¹⁻⁶ Among various products formed, formate is a very attractive product due to its wide applications in textile and pharmaceutical industries, and in fuel cells as the hydrogen carrier.⁷⁻⁹ Various materials have been employed as electrocatalysts to produce formate *via* ECR.¹⁰⁻¹⁶ Among them, Bi-based electrocatalysts have been widely investigated because of their cost-effectiveness, low toxicity, and high activity.¹⁷⁻²² However, most reported Bi-based electrocatalysts do not simultaneously possess high activity (current density > 45 mA cm⁻²) and high selectivity (faradaic efficiency (FE) > 90%) due to the significant enhancement of hydrogen evolution reaction (HER) at high current densities. Therefore, developing the Bi-based electrocatalysts with high formate selectivity at high current density is imperative yet challenging.

So far, great efforts have been devoted to improving the catalytic performance of Bi-based electrocatalysts, such as tuning the size,²³ regulating the morphology,²⁴ and engineering with other materials.²⁵⁻²⁶ Among these strategies, electronic regulation of electrocatalysts *via* element doping has been regarded as a powerful strategy to enhance the electrochemical activity of ECR. The introduction of heteroatoms can regulate the electron density and thus, precisely modify the electronic structures of the active sites, resulting in optimal adsorption energy of the reaction intermediates. For example, N modified Sn achieved a high formate production through ECR because of the enhanced activity credited to the valence regulation of Sn by N modification.²⁷ Bi within the Bi-Sn bimetallic electrocatalysts could upshift the electron states of Sn away from the Fermi level, thus decreasing the energy barrier of *OCHO formation and facilitating formate production.²⁸

Previous studies have demonstrated that S modification of electrocatalysts can modulate the electronic structure of electrocatalysts, thus boosting the electrocatalytic activity for HER,²⁹ oxygen evolution reaction,³⁰ and oxygen reduction reaction.³¹ Moreover, S doping can increase the adsorption capacity of CO₂ and decrease the energy barrier for the formation of *OCHO intermediate.³²⁻³³ To that end, S doping is expected to be an effective strategy to improve the catalytic performance of ECR by tuning the electronic structure. On the other hand, engineering electrocatalysts with conductive carbon materials (e.g. graphene, graphene quantum dots, carbon, carbon cloth and carbon paper) can greatly enhance the charge and mass transfers, and consequently boost the catalytic activity.^{19-20, 34-35} However, the studies on fine-tuning the electronic structure of Bi-based electrocatalysts for ECR by S doping have rarely been reported so far; a comprehensive understanding of the S doping effect on the ECR activity is also lacking.

In this study, S doped Bi₂O₃ nanosheets (NSs) strongly coupled with carbon nanotube (S-Bi₂O₃-CNT) were prepared to improve the activity for ECR to produce formate. Benefiting from the optimized electronic structure of Bi₂O₃, the prepared S₂-Bi₂O₃-CNT with the S doping amount of 0.7 at% not only shows a high catalytic activity for CO₂ to formate conversion through ECR, but also can simultaneously maintain high FE of formate (FE_{formate}) at high current density. With a long-term stability, the FE_{formate} can be stably kept at over 90% in a current density range from 2.77 mA cm⁻² to 48.6 mA cm⁻², which outperforms most of previously reported electrocatalysts. Experimental characterizations and computational analysis suggest that this high catalytic activity can be attributed to the electronic delocalization of Bi induced by S doping, which can enhance the adsorption of CO₂, stabilize *CO₂ and *OCHO intermediates while hindering the adsorption of *H, thus suppressing HER and promoting the formate production.

4.2 Results and discussion

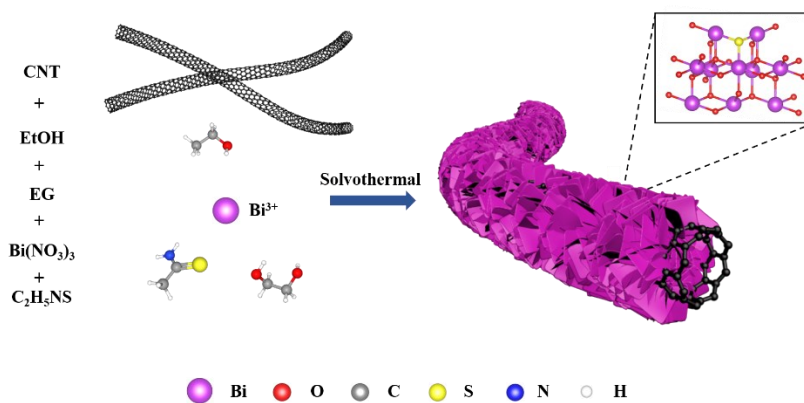


Figure 4.1 Illustration of the S-Bi₂O₃-CNT preparation process.

4.2.1 Synthesis and characterization of S-Bi₂O₃-CNT catalyst

The S-Bi₂O₃-CNT was prepared by a one-step solvothermal method as illustrated in Figure 4.1. Typically, different amounts of thioacetamide and a certain amount of bismuth nitrate pentahydrate were mixed in a solution containing ethanol and ethylene glycol, followed by heating at 160 °C for 5 hours. Pristine Bi₂O₃ NSs were also synthesized for comparison through the similar method except for the addition of CNT and thioacetamide. The as-prepared electrocatalysts with different amounts of S (0, 0.3, 0.7, 1.2 and 1.7 at%, determined by energy dispersive X-ray (EDX) mapping spectroscopy), were denoted as Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S2-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT, respectively. To reveal the morphological and structural information, scanning electron microscopy (SEM), transmission electron microscopy (TEM) and X-ray diffraction (XRD) were performed on the prepared electrocatalysts.

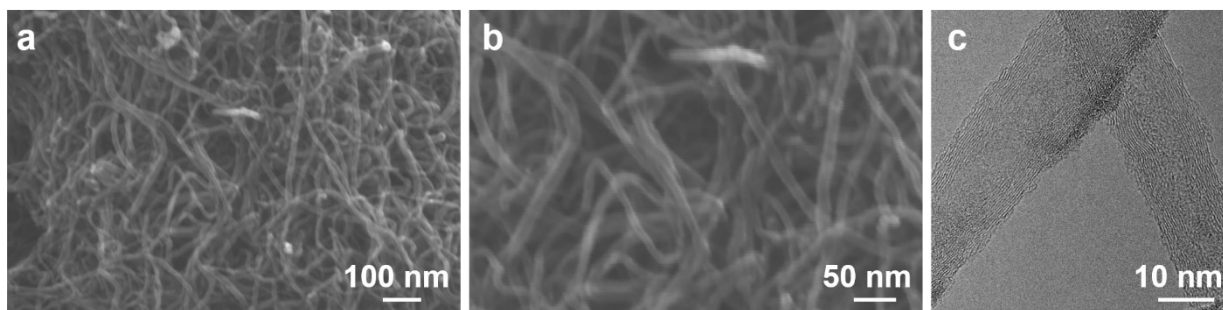


Figure 4.2 (a, b) SEM images of CNT. (c) TEM image of CNT.

Clearly, compared to the smooth CNT (Figure 4.2), Bi₂O₃ NSs are uniformly grown on the CNT surface after solvothermal process (Figure 4.3a-d; Figure S4.1). It is found that the samples with S amount from 0 to 1.2 at% possess a similar NSs morphology, whereas excessive S amount (1.7 at%) can result in adhesion of the NSs (Figure S4.1i-l). A higher resolution TEM image of an individual S2-Bi₂O₃-CNT (Figure 4.3e) shows that the NSs are densely grafted on CNT surface with ≈ 50 nm in width and only a few nanometers in thickness. The crystal lattice analyses of the

selected square regions in high resolution transmission electron microscopy images (HRTEM; Figure 4.3f, g and Figure S4.2) show that the same interplanar spacing of 0.38 nm was observed on both Bi₂O₃-CNT and S-Bi₂O₃-CNT, which can be assigned to the (110) plane of cubic Bi₂O₃. This indicates that the (110) facet of Bi₂O₃ NSs is preferentially exposed, and the corresponding ordered selected-area electron-diffraction pattern (SAED) suggests that the Bi₂O₃ NSs are highly crystalline (insert in Figure 4.3f). Moreover, the uniform distribution of Bi, O, and S on the surface of S2-Bi₂O₃-CNT can be verified by scanning TEM-energy-dispersive X-ray spectroscopy (STEM-EDX) mapping (Figure 4.3h-l). The diffraction peaks of S-Bi₂O₃-CNT XRD patterns (Figure 4.4a) can be indexed to the cubic phase of Bi₂O₃ (JCPDS No. 27-0052), indicating the successful preparation of Bi₂O₃ NSs. The thermal gravimetric analysis (TGA) in air (Figure 4.4b) shows that the loading of CNTs in the hybrid is estimated to be 30 wt%.

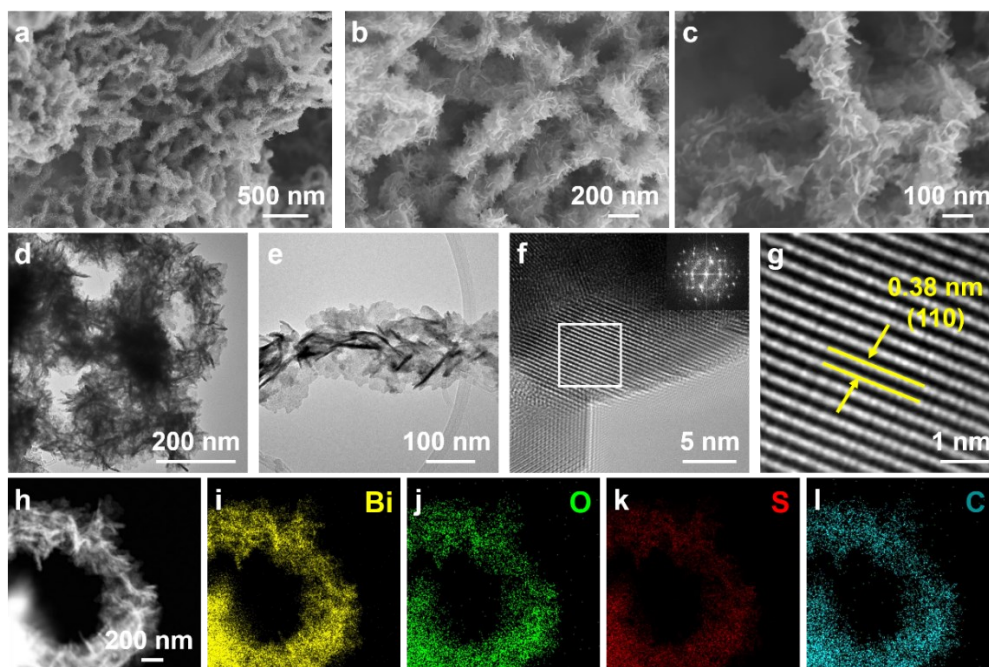


Figure 4.3 (a-c) FESEM images of S2-Bi₂O₃-CNT with different magnifications. (d-g) TEM images of S2-Bi₂O₃-CNT with different magnifications. (h-l) The HAADF-STEM images of S2-Bi₂O₃-CNT and corresponding elemental maps of Bi, O, S, and C.

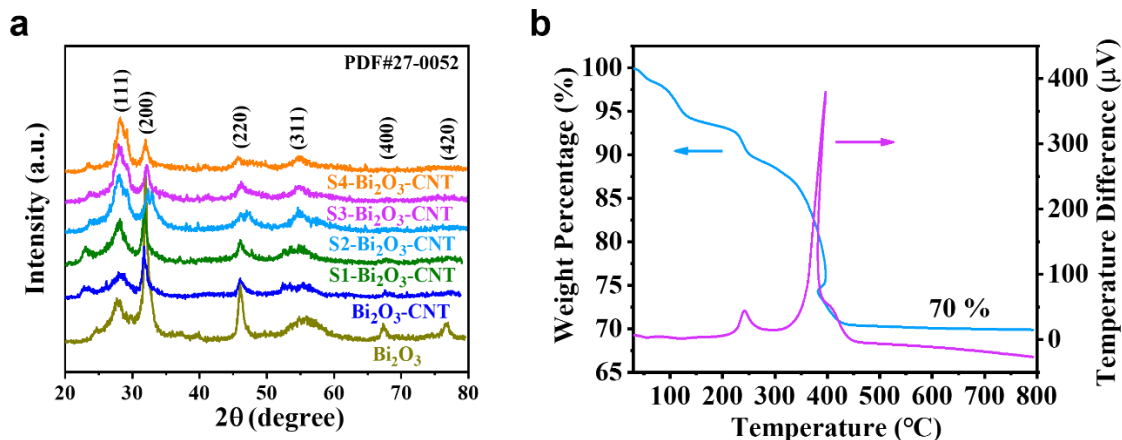


Figure 4.4 (a) XRD patterns of Bi_2O_3 , $\text{Bi}_2\text{O}_3\text{-CNT}$, $\text{S1-Bi}_2\text{O}_3\text{-CNT}$, $\text{S2-Bi}_2\text{O}_3\text{-CNT}$, $\text{S3-Bi}_2\text{O}_3\text{-CNT}$, and $\text{S4-Bi}_2\text{O}_3\text{-CNT}$. (b) Weight loss and differential thermal analysis for $\text{S2-Bi}_2\text{O}_3\text{-CNT}$ determined by the thermogravimetric analysis (TGA) in air.

To further investigate the composition and chemical state of $\text{S-Bi}_2\text{O}_3\text{-CNT}$ electrocatalysts, the X-ray photoelectron spectroscopy (XPS) and X-ray absorption near-edge structure spectroscopy (XANES) were conducted. As shown in the high-resolution Bi 4f spectra (Figure 4.5a), two main peaks located at 164.9 and 159.6 eV are attributed to $\text{Bi } 4f_{5/2}$ and $\text{Bi } 4f_{7/2}$, respectively. For S doped samples, a small peak at 160.4 eV can be observed and could be assigned to S^{2-} in sulfides,³⁶ suggesting that S was most likely to take the O sites of Bi_2O_3 . The decrease of lattice O intensity in S doped samples (Figure 4.6a and Table S4.1) further confirmed the partial replacement of lattice O by S atom in Bi_2O_3 .³⁷ Moreover, the incorporation of S brings about a negative shift of approximately 0.3 eV for the peak of $\text{Bi } 4f_{7/2}$, indicating a higher electron density around Bi atoms after S doping. It is well-known that the electronegativity of S is lower than that of O, implying that the withdrawing-electron capacity of S from the bonded Bi is weaker than that of O. This leads to fewer electrons of Bi to participate in Bi-S bonding and consequently results in a lower oxidation state of Bi in S doped Bi_2O_3 . The XANES measurements for $\text{S2-Bi}_2\text{O}_3\text{-CNT}$ before the ECR display a negative shift compared to the $\text{Bi}_2\text{O}_3\text{-CNT}$ in Bi L-edge (Figure 4.5b). This signifies a

lower valence state of Bi in the S2-Bi₂O₃-CNT than that in the Bi₂O₃-CNT, which is in a good agreement with the XPS results (Figure 4.5a). The L-edge of Bi₂O₃-CNT is similar to that of pure Bi₂O₃, suggesting the negative shift of S2-Bi₂O₃-CNT is induced by S doping rather than CNT introduction. In comparison to the S2-Bi₂O₃-CNT prior to ECR, the absorption onset of the Bi L-edge shifts toward lower energy for S2-Bi₂O₃-CNT after ECR and the absorption edge energies are lower than that in Bi₂O₃, but higher than that in metallic Bi, which indicates that chemical states of Bi in S2-Bi₂O₃-CNT after ECR are between Bi⁰ and Bi³⁺. The Fourier transformed K²-weighted extended X-ray adsorption fine structure (EXAFS) spectra of S2-Bi₂O₃-CNT are similar to that Bi₂O₃-CNT (Figure 4.5c), where the strongest peaks correspond to the Bi-O peak.³⁸ Notably, the Bi-O peak for S2-Bi₂O₃-CNT (1.61 Å) displays a minor shift compared with Bi₂O₃-CNT (1.57 Å) along with a decrease in the peak density, which is possibly ascribed to the longer Bi-S length and the reduced O coordination number of Bi due to the existence of Bi-S bonds. The EXAFS curve-fitting results were exhibited in Figure 4.6b, c and Table S4.2. It is noted that the Bi coordination number (CN) from Bi-O shell of S2-Bi₂O₃-CNT is calculated to be 4.79, which is smaller compared with the value for Bi₂O₃-CNT (CN=5). This indicates the existence of undercoordinated Bi atoms in S2-Bi₂O₃-CNT. Moreover, the absorption edge of Bi L-edge of S2-Bi₂O₃-CNT after ECR (Figure 4.5d) shifts to higher energy compared to Bi₂O₃ after ECR (edge shift indicated by the red arrow), indicating a higher oxidation state of Bi in S2-Bi₂O₃-CNT than that in Bi₂O₃ after ECR. This implies that Bi in S2-Bi₂O₃-CNT after ECR was much easier to be oxidized to higher valence after exposure to air than the Bi in Bi₂O₃ after ECR. This is probably because the S2-Bi₂O₃-CNT possesses more undercoordinated Bi atoms than the Bi₂O₃ control sample, and previous studies have revealed that the undercoordinated atoms are the active ones for

ECR.³⁹⁻⁴¹ The XPS results together with XANES analysis reveal that S doping indeed modulates the electronic structure of Bi_2O_3 .

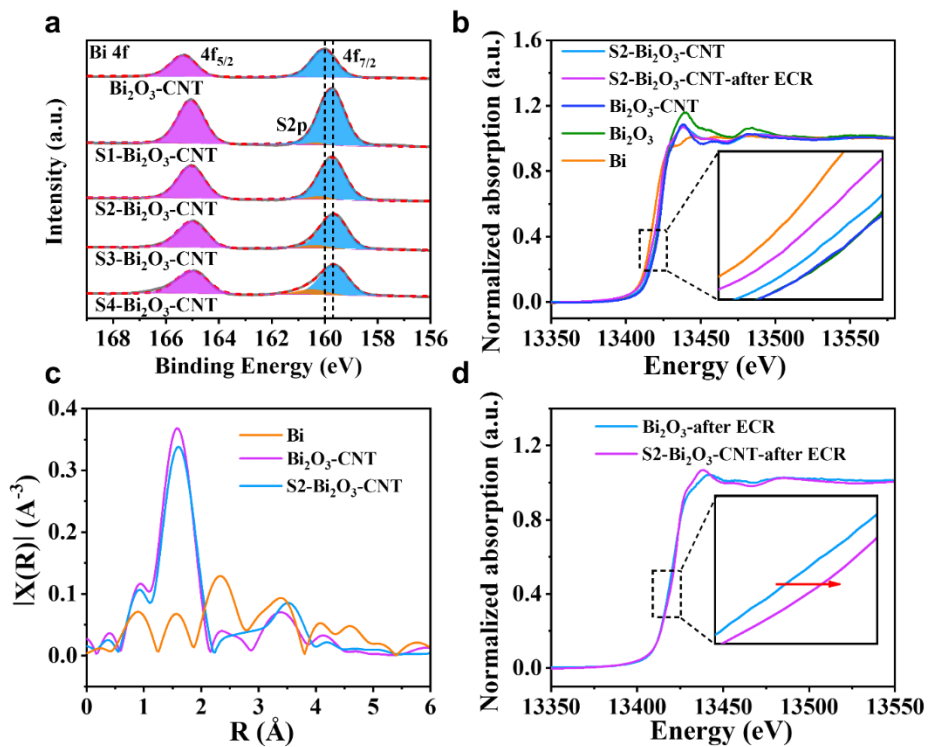


Figure 4.5 (a) Bi 4f XPS spectra of Bi_2O_3 -CNT, S1- Bi_2O_3 -CNT, S2- Bi_2O_3 -CNT, S3- Bi_2O_3 -CNT, and S4- Bi_2O_3 -CNT. (b) Bi L-edge XANES spectra of S2- Bi_2O_3 -CNT, Bi_2O_3 -CNT, Bi_2O_3 , and Bi. (c) Fourier transforms of K^2 -weighted EXAFS data for the Bi L-edge of S2- Bi_2O_3 -CNT, Bi_2O_3 , and Bi. (d) Bi L-edge XANES spectra for S2- Bi_2O_3 -CNT and Bi_2O_3 after ECR.

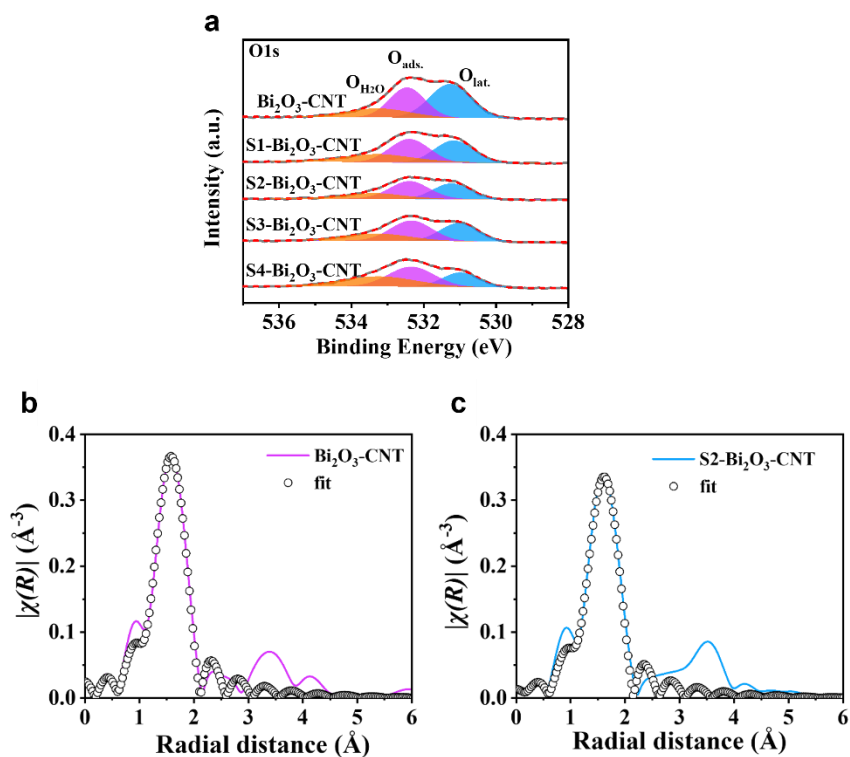


Figure 4.6 (a) O 1s XPS spectra of Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S2-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT. Fourier transforms of K²-weighted EXAFS and the corresponding fitting data for Bi L-edge of (b) Bi₂O₃-CNT and (c) S2-Bi₂O₃-CNT.

4.2.2 ECR measurements on S-Bi₂O₃-CNT

The ECR catalytic performance of Bi₂O₃-CNT and S doped samples was first investigated by linear sweep voltammetry (LSV) in CO₂-saturated 0.5 M KHCO₃ within an H-type cell. All potentials mentioned in this work are referred to the reversible hydrogen electrode (RHE). For comparison, the electrocatalytic performance of pristine Bi₂O₃ and CNT was also measured. The LSV curves (Figure 4.7a) show that Bi₂O₃ and other Bi₂O₃ containing electrocatalysts exhibit much higher current densities and more positive onset potential than CNT, excluding the possibility that the superior electrochemical ECR catalytic activities are from the CNT support. Notably, the S2-Bi₂O₃-CNT demonstrates the highest current densities across the entire tested potential range among all the investigated materials. To further evaluate the ECR catalytic activity

of S2-Bi₂O₃-CNT, a controlled potential electrolysis at each given potential was conducted. The gas-phase and liquid-phase products were quantitatively determined by gas chromatography (GC) and ionic chromatography (IC), respectively. The results show that formate is detected to be the predominant product with minor amounts of CO and H₂ (Figure S4.3). As shown in Figure 4.7b, compared to other Bi₂O₃ containing electrocatalysts, the S2-Bi₂O₃-CNT exhibits the highest formate selectivity across the entire tested potential range, and maintains its FE_{formate} > 90% in a wide potential range from -0.7 V to -1.2 V. Specifically, the S2-Bi₂O₃-CNT delivered the highest FE_{formate} of 97.06% at -0.9 V (Figure 4.7c) among all the investigated materials (90.72% for S3-Bi₂O₃-CNT, 89.51% for S4-Bi₂O₃-CNT, 86.94% for S1-Bi₂O₃-CNT, 82.37% for Bi₂O₃-CNT, and 81.59% for Bi₂O₃). Furthermore, the partial current densities for formate (j_{formate}) and the formate formation rate are derived. The S2-Bi₂O₃-CNT achieves a j_{formate} of -48.64 mA cm⁻² at -1.2 V, four times higher than that of pristine Bi₂O₃ (-11 mA cm⁻²). Naturally, S2-Bi₂O₃-CNT shows the highest formate formation rate among all the control samples, reaching up to 906 μmol h⁻¹ cm⁻² at -1.2 V (Figure 4.8a). More interestingly, this S doping strategy can be extended to other formate producing oxides (such as SnO₂ and In₂O₃). The S doped catalysts (S-SnO₂ and S-In₂O₃) exhibit the enhanced FE_{formate} and j_{formate} over un-doped catalysts (Figure S4.4). This suggests the generality of this S doping strategy for improving formate production. For better comparison, the relationship between the j_{formate} and the FE_{formate} is also derived. Remarkably, the high FE_{formate} (> 90 %) of S2-Bi₂O₃-CNT can be maintained in a wide range of current densities from -2.77 mA cm⁻² to -48.64 mA cm⁻² (Figure 4.8b). By contrast, the maximum FE_{formate} of Bi₂O₃ is 81.59 % at -9.33 mA cm⁻² and then drops significantly to only 36.67 % at -11.33 mA cm⁻². The energy efficiency (EE) for formate production was determined to evaluate the energy conversion efficiency (Figure S4.5). The S2-Bi₂O₃-CNT achieved the highest EE (63 %) at -0.7 V among all

investigated materials. Consequently, the catalytic performance of S2-Bi₂O₃-CNT makes it stand out among the recently reported electrocatalysts for ECR toward formate (Table S4.3).

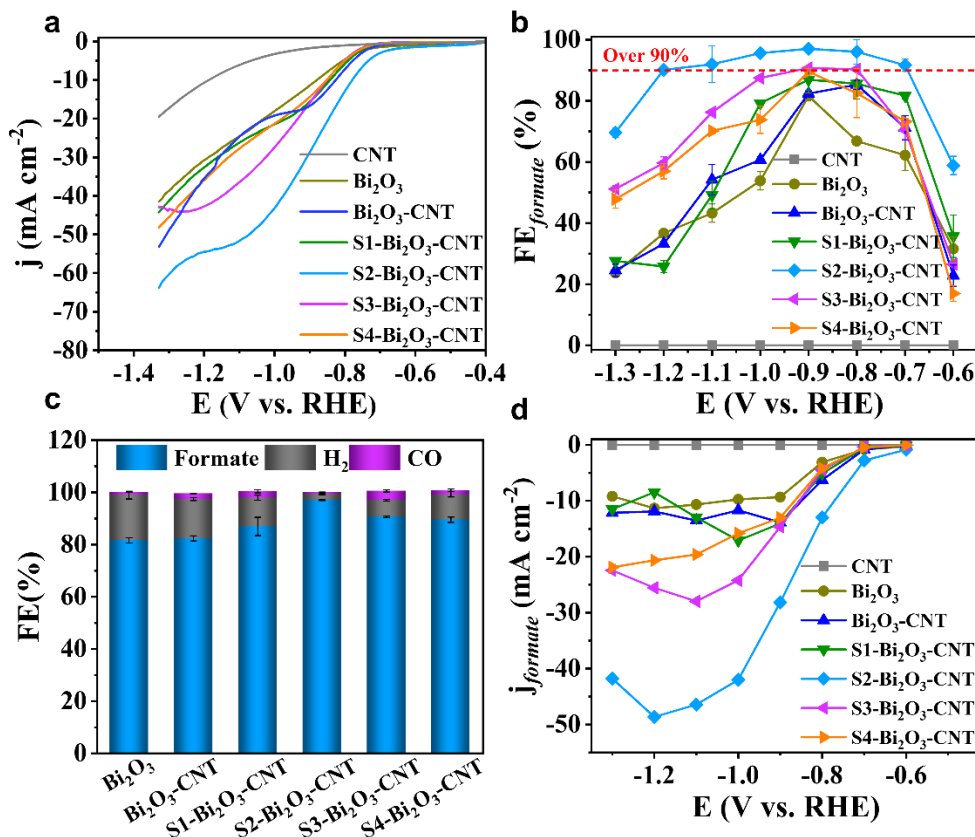


Figure 4.7 (a) LSVs of different electrocatalysts (CNT, Bi₂O₃, Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S2-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT) in CO₂-saturated 0.5 M KHCO₃. (b) FE of formate of different electrocatalysts at different potentials. (c) FE of all products for different catalysts at -0.9 V. (d) $j_{formate}$ for different electrocatalysts.

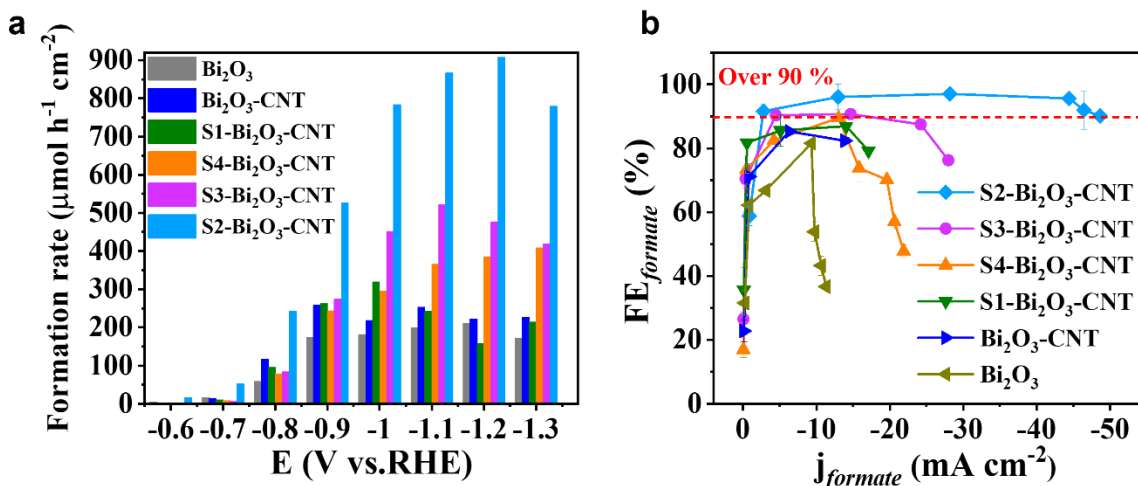


Figure 4.8 (a) Formate formation rate for Bi₂O₃, Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S2-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT at different potentials. (b) Plot of FE of formate versus current density for Bi₂O₃, Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S2-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT.

To investigate the effect of S on the improved ECR catalytic activity, the reaction kinetics of Bi₂O₃ and S doped samples was examined *via* Tafel plot. A Tafel slope of 117 mV dec⁻¹ was observed on S2-Bi₂O₃-CNT (Figure 4.9a and Figure S4.6), which is close to the theoretical value of 118 mV dec⁻¹, suggesting that the first electron transfer should be the rate-determining step (RDS).⁴² Moreover, the Tafel slope for S2-Bi₂O₃-CNT is much smaller than the values for Bi₂O₃ (187 mV dec⁻¹), Bi₂O₃-CNT (183 mV dec⁻¹) and other S doped samples, indicating a faster electron transfer rate on S2-Bi₂O₃-CNT. The electrochemical impedance spectroscopy measurements were carried out to evaluate the charge transfer process (Figure 4.9b). Apparently, the charge transfer resistance (R_{ct}) of Bi₂O₃-CNT (11.2 Ω) is lower than that of Bi₂O₃ (16.6 Ω), which underlines the advantage of CNT. The introduction of S further accelerates the charge transfer process, evidenced by the smaller R_{ct} (8.6 Ω) for S2-Bi₂O₃-CNT. However, the R_{ct} showed an increasing trend when the S amount was further increased. It has been reported that the thinner nanosheets are more beneficial to the rapid migration of charge carriers to the surface of the electrocatalyst.⁴³ Therefore, the

performance degradation observed over S3-Bi₂O₃-CNT and S4-Bi₂O₃-CNT can be attributed to the excessive S which will result in agglomeration (Figure S4.1).

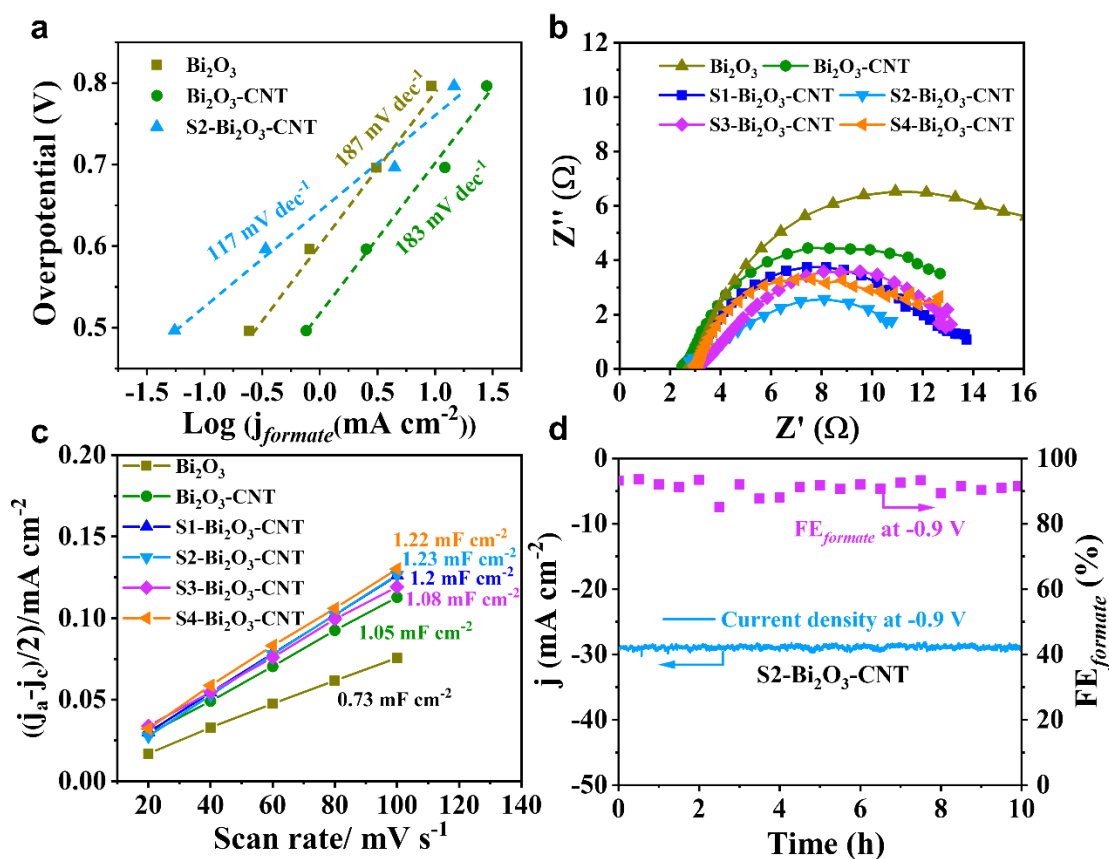


Figure 4.9 (a) Tafel plots of Bi₂O₃, Bi₂O₃-CNT, and S2-Bi₂O₃-CNT. (b) Electrochemical impedance spectra (EIS) of different electrocatalysts (Bi₂O₃, Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S2-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT). (c) Double-layer capacitance (C_{dl}) of different electrocatalysts. (d) Long-term stability for S2-Bi₂O₃-CNT.

The double-layer capacitance (C_{dl}) of the samples (Figure 4.9c; Figure S4.7; Table S4.4) was measured to estimate the electrochemical surface area (ECSA). The ECSA of Bi₂O₃ (36.5 cm²) increases significantly to 52.5 cm² for Bi₂O₃-CNT because the one-dimensional CNT could avoid the agglomeration of Bi₂O₃ NSs. The S doped samples show a delicately increased ECSA compared to Bi₂O₃-CNT. However, the electrocatalytic ECR activity for S2-Bi₂O₃-CNT is

enhanced more than 4 times vs Bi₂O₃-CNT, implying that the enhanced activity is not due to the delicately increased ECSA. The durability of the S2-Bi₂O₃-CNT was evaluated by the long-term electrolysis experiments at -0.9 V for 10 hours (Figure 4.9d). Obviously, a very stable current density of -28 mA cm⁻² together with an average FE_{formate} of 90% was maintained over 10h of continuous electrolysis, indicating a remarkable durability of S2-Bi₂O₃-CNT for ECR. The remarkable durability of S2-Bi₂O₃-CNT was further confirmed by the minor variation of its SEM images post the 10h electrolysis (Figure S4.8). Post-electrolysis XRD measurement was also conducted, where a mixture of dominant Bi₂O₂CO₃ and minor metallic Bi can be observed (Figure S4.9). Similar phenomenon for Bi₂O₃ was also observed by previous studies.^{19, 44}

The CO₂ adsorption isotherms were carried out to explore the reason for the enhanced electrocatalytic ECR performance of S2-Bi₂O₃-CNT (Figure 4.10a). The Bi₂O₃-CNT exhibits a higher CO₂ adsorption capacity than pristine Bi₂O₃ and CNT, indicating that the integration of Bi₂O₃ with CNT benefits the CO₂ adsorption. This can be attributed to 1) the enhanced accessibility of CO₂ molecules to the Bi₂O₃ NSs by improving the distribution of Bi₂O₃ NSs and avoiding agglomeration; 2) the hollow and disordered structure of CNT provides a large amount of sites for CO₂ capture; 3) the surface oxygen-containing groups on CNT can provide electron-trapping sites, further facilitating CO₂ adsorption.⁴⁵ Furthermore, S2-Bi₂O₃-CNT achieves a CO₂ adsorption capacity of 1062 μmol g⁻¹ at 25 °C under 1 atm (1.43 and 3.54 times higher than the values for Bi₂O₃-CNT and Bi₂O₃, respectively), suggesting that S doping enhances the CO₂ adsorption. This increased CO₂ adsorption amount could provide sufficient reactants to further the CO₂ reduction process, which optimizes the activity and selectivity. To understand the effect of S doping on the electronic state, the ultraviolet photoemission spectroscopy (UPS) study was performed. The normalized secondary electron cutoff energy (E_{cutoff}) and onset energy (E_{onset}) are determined by

UPS data (Figure 4.10b, c). The work functions (Φ) of Bi₂O₃-CNT and S-Bi₂O₃-CNT can be calculated as $\Phi = h\nu - (E_{cutoff} - E_{onset})$,⁴⁶ where $h\nu$ is the photon energy of the excitation light (21.22 eV). Clearly, the S2-Bi₂O₃-CNT possesses a smaller work function than Bi₂O₃-CNT (Figure 4.10d). The decreased work function accounted for the faster electron transfer from the surface of S2-Bi₂O₃-CNT to the adsorbed CO₂ and reaction intermediates (coinciding well with the EIS results), thereby enhancing the catalytic activity for ECR. Therefore, doping S into Bi₂O₃ strengthens the adsorption of CO₂ and accelerates the electron transfer between electrocatalysts and the reaction intermediates, thus boosting the electrochemical ECR to formate.

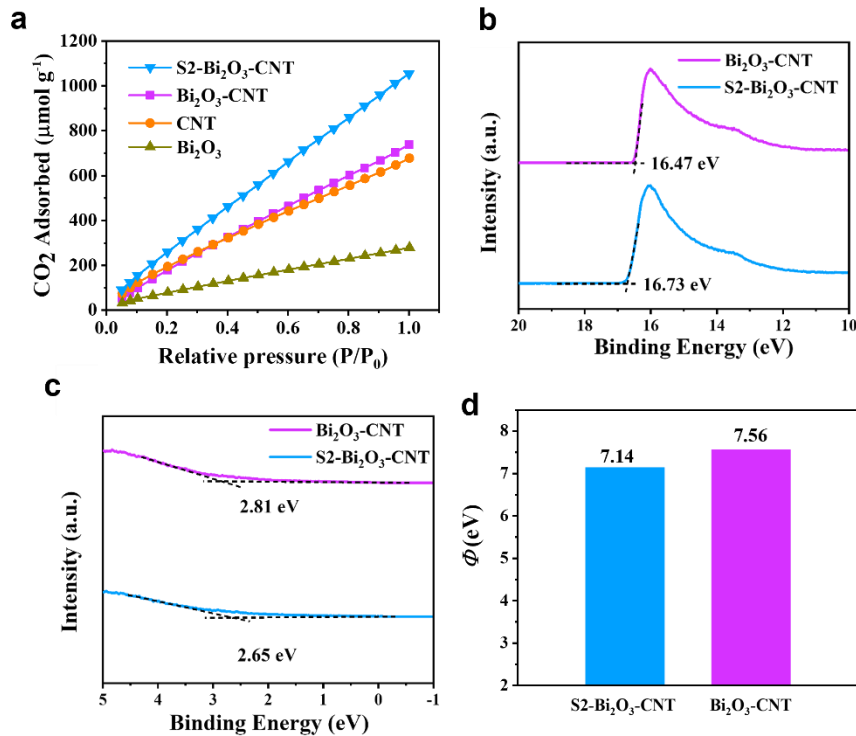


Figure 4.10 (a) CO₂ adsorption isotherms of S2-Bi₂O₃-CNT, Bi₂O₃-CNT, CNT, and Bi₂O₃. UPS spectra (b) in the normalized secondary electron cutoff energy (E_{cutoff}) regions and (c) in the onset (E_{onset}) energy regions of Bi₂O₃-CNT and S2-Bi₂O₃-CNT. (d) Calculated work function (Φ) stemming from UPS analysis.

4.2.3 Mechanics analysis

To further shed light on the promoting effect of S on Bi₂O₃ surfaces, the density functional theory (DFT) calculations were performed, and the results are summarized in Table S4.5. According to the TEM analysis (Figure 4.3g and Figure S4.2e-h), the Bi₂O₃ and S-Bi₂O₃ preferentially expose the (110) facet. Thus, we calculated the optimized adsorption structures and energetics of *CO₂, *COOH, *OCHO, *CO, and *HCOOH for ECR, as well as *H for HER, on (110) facet of Bi₂O₃ and S-Bi₂O₃. Apparently, the Gibbs free energy (ΔG) for the formation of *COOH (intermediate for CO pathway) is higher than that of *OCHO (intermediate for formate pathway) on both pure Bi₂O₃ and S-Bi₂O₃ surface (Figure 4.11a, b), suggesting that the formate pathway is more energy-favorable than CO pathway, which explains why the FE of formate is higher than that of CO on both Bi₂O₃ and S-Bi₂O₃. The formation of *CO₂ intermediate is an endothermic process on Bi₂O₃ surface while such process on S-Bi₂O₃ surface is exothermic instead, indicating that the *CO₂ intermediate is energetically favorable to be adducted on the S doped Bi₂O₃ surface than on Bi₂O₃ surface. Moreover, the *OCHO is more stable on S doped Bi₂O₃ than on Bi₂O₃, as confirmed by the more negative ΔG . To further investigate this, charge density distribution and Bader charge analysis were performed. According to the partial charge density (Figure 4.11c), the substitution of O for lower electronegative S causes distortion of neighboring Bi, and the charge density of Bi in S doped Bi₂O₃ increases compared with Bi₂O₃, which is consistent with the XPS and XANES results. For S doped Bi₂O₃, fewer electrons of Bi were transferred to adjacent S and O ($\Delta Q = 0.1512$, Table S4.6), resulting in an electronic delocalization. The delocalized electrons around Bi are beneficial for CO₂ adsorption *via* donation of electrons to form *CO₂ intermediate. Furthermore, the adsorbed *OCHO on single Bi would shift to the electron delocalization region

of the neighboring Bi and hence automatically reached a more stable configuration (Figure 4.11d), thus enabling the favorable formation of *OCHO.

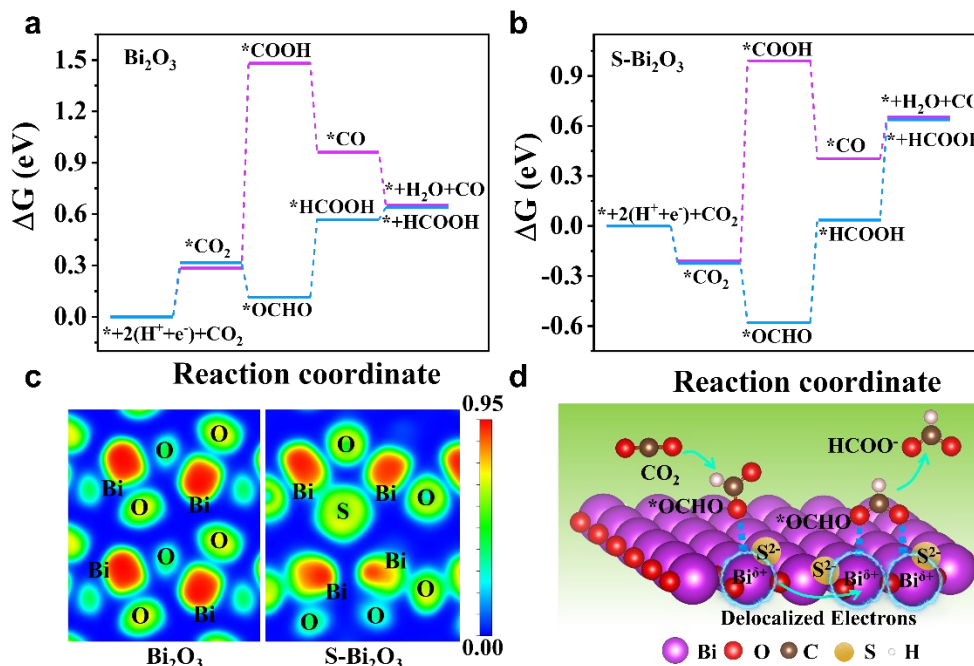


Figure 4.11 Gibbs free energy diagrams for ECR to CO and formate on (a) Bi₂O₃ (110) and (b) S-Bi₂O₃ (110) surface. (c) Charge density distribution of Bi₂O₃ and S-Bi₂O₃. (d) Schematic illustration for the role of S in promoting the reduction of CO₂ to formate.

In addition, the Gibbs free energy diagram for HER on Bi₂O₃ and S-Bi₂O₃ surface was also presented (Figure 4.12a), the energy barriers for HER over both O and S sites of S-Bi₂O₃ are higher than that over O site of Bi₂O₃, suggesting that HER is indeed inhibited after S doping. This is in good agreement with the experimental observed much lower H₂ selectivity over S₂-Bi₂O₃-CNT. It is well known that the limiting potential (P_{limit}) difference between ECR and HER (ΔP_{limit}) is strongly correlated with the formate selectivity, and a more positive ΔP_{limit} indicates a higher formate selectivity. The P_{limit} is defined as the lowest potential that makes all reaction steps downhill in free energy, which is calculated as $P_{\text{limit}} = -\Delta G_0/e$; ΔG_0 is the energy barrier for the

limiting step.⁴⁷⁻⁴⁸ The S-Bi₂O₃ exhibits a more positive ΔP_{limit} (-0.3 V) than that of Bi₂O₃ (-0.6 V) (Figure 4.12b), which is consistent with the experimental results. The density of state results (Figure 4.12c) reveal that the *d*-band center of S-Bi₂O₃ shifts upward from -2.96 eV (Bi₂O₃) to -2.62 eV, suggesting the modulated electronic states after S doping. As suggested by *d*-band theory,⁴⁹⁻⁵⁰ this favorable upward shift of *d*-band center observed on S doped Bi₂O₃ benefits the ECR reaction, because the upward shift of *d*-band center pushes more anti-banding states above the Fermi level. This strengthens the adsorption of CO₂ and improves the binding strength of *CO₂ intermediate and thus, achieves a high ECR performance, which is in accordance with the Gibbs free energy analysis. On the basis of the experimental and computational results, such impressive ECR performance of S2-Bi₂O₃-CNT electrocatalyst can be attributed to several factors induced by the S doping: (i) the generated undercoordinated Bi sites provide more active sites for ECR; (ii) the enhanced CO₂ adsorption capacity facilitates the CO₂ activation process; (iii) the decreased work function enables faster electron transfer; (iv) the electronic delocalization of Bi stabilizes the *OCHO while hindering the adsorption of *H, thus simultaneously contributing to the high activity and high selectivity for ECR to formate. In this situation, the S doping strategy reported here effectively overcomes the problem that the formate FE loses to H₂ production at high current density, and this approach could inspire more creative ideas for the design of metal-based electrocatalysts for ECR processes which usually suffer from the same issue.

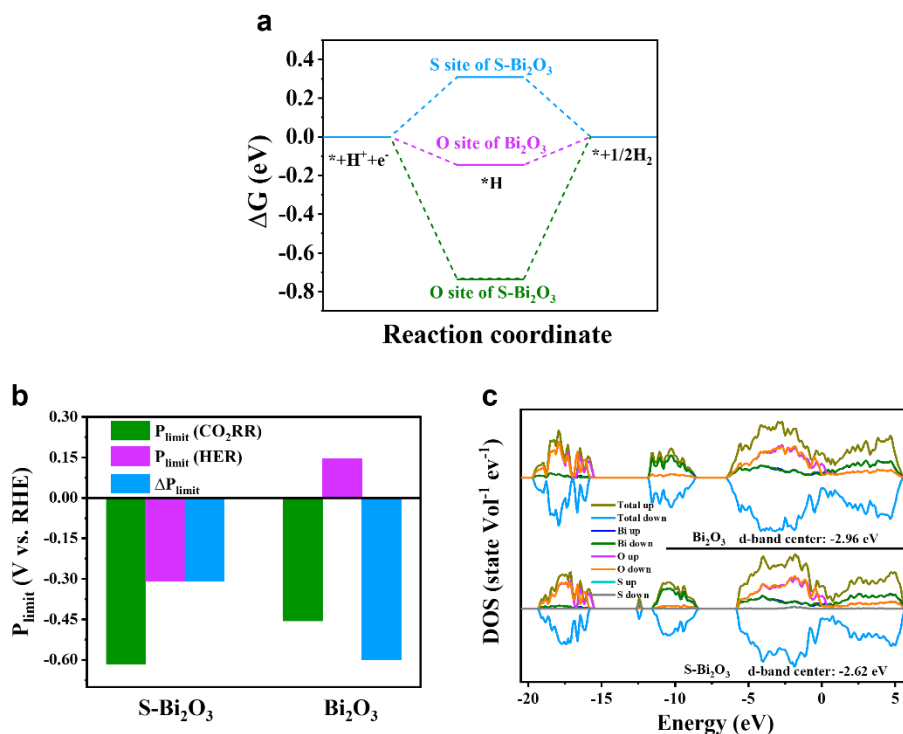


Figure 4.12 (a) Gibbs free energy diagram for HER on O site of Bi₂O₃, S and O sites of S-Bi₂O₃. (b) Calculated limiting potentials for ECR, HER, and their difference on Bi₂O₃ and S-Bi₂O₃. (c) Calculated densities of states (DOS) of Bi₂O₃ and S-Bi₂O₃ with the Fermi level aligned at 0 eV.

4. 3 Conclusions

In conclusion, S doped Bi₂O₃ coupled with CNT electrocatalysts have been successfully synthesized through a simple one-step hydrothermal method. The introduction of S dopants into Bi₂O₃ nanosheets considerably enhanced the catalytic activity for ECR to formate with high FE over a wide potential range, and also achieved high partial current density and good long-term stability. Experimental results and a series of characterizations highlighted the advantages of S doping which facilitates electron transfer, increases the adsorption of CO₂ and offers more undercoordinated Bi sites. Moreover, DFT results reveal that S doping induced the electronic delocalization of Bi sites, which optimized the adsorption of *CO₂ and *OCHO intermediates while hindering the adsorption of *H. Therefore, S doped Bi₂O₃ promotes the ECR to formate by

suppressing the competitive HER simultaneously. This work opens up an attractive avenue for developing highly efficient electrocatalyst for ECR at atomic level.

4.4 References

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4.5 Supporting information

4.5.1 Experimental section

Chemicals and Materials: Bismuth nitrate pentahydrate ($\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$), thioacetamide ($\text{C}_2\text{H}_5\text{NS}$), nitric acid (HNO_3) and Nafion perfluorinated ion-exchange resin solution (5 wt% in mixture of lower aliphatic alcohol & H_2O) were purchased from Sigma-Aldrich. Sulfuric acid (H_2SO_4) was purchased from ACROS Organics. Ethanol (EtOH), ethylene glycol (EG), potassium bicarbonate (KHCO_3) and isopropanol (IPA) were purchased from Fisher Scientific. Toray carbon paper 060 and Nafion 117 membrane with a thickness of 0.18 mm were purchased from Fuel Cell Store. NC7000 carbon nanotubes (CNT) were purchased from Nanocyl.

Acid treatment of CNT: 300 mg CNT was added into a solution containing 30 mL H_2SO_4 and 10 mL HNO_3 . The solution was refluxed at 80 °C for 24 h. After the reflux, the products were washed with distilled water up to neutralization and freeze-dried in vacuum for 24 h.

Preparation of Bi_2O_3 -CNT and S doped Bi_2O_3 -CNT catalysts: In a typical synthesis, 0.97g $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$ and a certain amount of thioacetamide were first dissolved into a solution consisting of 26mL EtOH and 13mL EG. For 0 at%, 0.3 at%, 0.7 at%, 1.2 at% and 1.7 at% S doped Bi_2O_3 -CNT, the amounts of thioacetamide were 0, 4.5, 9, 18 and 27mg, respectively. Then, 100mg of acid-treated CNT was added and stirred for 30 min, followed by sonication for another 30 min. After that, the mixture was transferred into a 50-mL Teflon-lined stainless-steel autoclave, followed by heating at 160 °C for 5 h. After the hydrothermal process, the products were collected by centrifugation and washed with water and ethanol several times. The obtained powders were freeze-dried in vacuum for 24 h. Pristine Bi_2O_3 nanosheets were prepared through a similar process except for the addition of thioacetamide and CNT.

Preparation of S-SnO₂ catalyst: 0.9g SnCl₂·2H₂O, 2.6g sodium citrate and 30mg thioacetamide were added into a solution containing 15 mL DI water and 15 mL EtOH. After vigorous stirring for 30 min, the mixture was transferred into a 50-mL Teflon-lined stainless-steel autoclave, followed by heating at 180 °C for 12 h. After the hydrothermal process, the products were collected by centrifugation and washed with water and ethanol several times. The obtained powders were dried in vacuum for 24 h. The procedures for preparation of SnO₂ were the same as those for the preparation of S-SnO₂, except for adding thioacetamide.

Preparation of S-In₂O₃ catalyst: 0.13g In(NO₃)₃·5H₂O and 3mg thioacetamide were added into 15 mL DMF. After vigorous stirring for 30 min, the mixture was transferred into a 50-mL Teflon-lined stainless-steel autoclave, followed by heating at 150 °C for 12 h. After the hydrothermal process, the products were collected by centrifugation and washed with water and ethanol several times. The obtained powders were dried in vacuum for 24 h. The procedures for preparation of In₂O₃ were the same as those for the preparation of S-In₂O₃, except for adding thioacetamide.

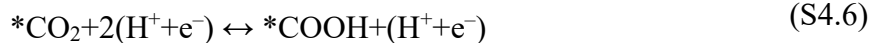
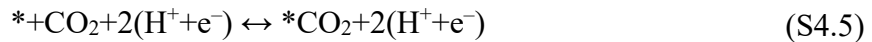
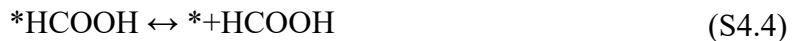
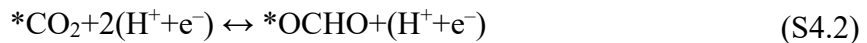
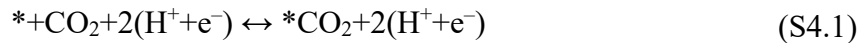
4.5.2 Computational Details

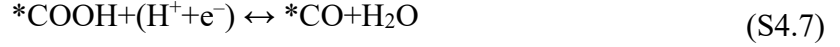
Density functional theory (DFT) calculations were performed using Perdew-Burke-Ernzerhof (PBE) generalized gradient approximation (GGA)^{S1} function in Vienna Ab initio Simulation Package (VASP).^{S2-3} The projector-augmented plane-wave (PAW)^{S4} method was used to describe the electron-ion interactions and exchange-interaction effect. The cut-off energy was set at 520 eV and spin polarization was switched on for all the elements. Based on an optimized unit cell (a=5.58893 Angstrom), an undoped and a S-doped (110) surfaces of Bi₂O₃ model were built for further calculation. A vacuum layer of at least 15 Angstroms was added to avoid the interaction between neighbouring slabs. Monkhorst-Pack (4×3×1)^{S5} was used for Brillouin zone k points sampling. A Gaussian smearing of 0.1eV was set for surface geometry optimization while it was

set at 0.01 eV for gas-phase species. Relaxation of degree of ions was not terminated until achieving a maximum force component of 0.05 eV/Angstrom. Different geometries of surface with and without the adsorption of intermediates were considered and the one with the lowest electronic energy was chosen. During surface optimization, adsorbed species and the top three atomic layers of catalyst surface were fully relaxed while the remaining layers were fixed. Brillouin zone k points were then increased to (12×9×1) for non-self-consistent calculations for the determination of partial density of states (PDOS). A charge density difference analysis was also carried out to evaluate the charge transfer between S and Bi₂O₃. The Gibbs free energy was calculated as:

$$G = E_{DFT} + ZPE + \int C_p dT - TS \quad (1)$$

where E_{DFT} is the calculated electronic energy, ZPE is the zero-point energy, $\int C_p dT$ is the enthalpy correction, S is the calculated entropy, and T is the standard temperature of 298.15 K. Contributions from PV were neglected. 3N freedom degrees were treated as frustrated harmonic vibrations to calculate ZPE and enthalpy correction while a proposed standard method was used to calculate entropy contribution and transfer it to thermodynamic data at room temperature.^{S6-7} The computational hydrogen electrode (CHE) model^{S8} was employed to specify the Gibbs free energy of the proton-electron pair as the function of electrical potential. Reaction mechanisms for generating formate (S4.1-S4.4), CO (S4.5-S4.8), and H₂ (S4.9-S4.10) were assumed to be





where * represents either a vacant surface catalytic active site, or intermediate species adsorbed on the active site. The initial state where CO₂ molecular is freely above clean surface is taken as the reference. Therefore, the Gibbs free energy change of each step is calculated as follows:

$$\Delta G[*\text{CO}_2] = G[*\text{CO}_2] - G[*] - G[\text{CO}_2] \quad (\text{S4.11})$$

$$\Delta G[*\text{OCHO}] = G[*\text{OCHO}] - G[*] - G[\text{CO}_2] - G[\text{H}^+ + \text{e}^-] \quad (\text{S4.12})$$

$$\Delta G[*\text{HCOOH}] = G[*\text{HCOOH}] - G[*] - G[\text{CO}_2] - 2G[\text{H}^+ + \text{e}^-] \quad (\text{S4.13})$$

$$\Delta G[\text{HCOOH}] = G[\text{HCOOH}] - G[\text{CO}_2] - 2G[\text{H}^+ + \text{e}^-] \quad (\text{S4.14})$$

$$\Delta G[*\text{COOH}] = G[*\text{COOH}] - G[*] - G[\text{CO}_2] - G[\text{H}^+ + \text{e}^-] \quad (\text{S4.15})$$

$$\Delta G[*\text{CO}] = G[*\text{CO}] + G[\text{H}_2\text{O}] - G[*] - G[\text{CO}_2] - 2G[\text{H}^+ + \text{e}^-] \quad (\text{S4.16})$$

$$\Delta G[\text{CO}] = G[\text{CO}] + G[\text{H}_2\text{O}] - G[\text{CO}_2] - 2G[\text{H}^+ + \text{e}^-] \quad (\text{S4.17})$$

$$\Delta G[*\text{H}] = G[*\text{H}] - G[*] - G[\text{H}^+ + \text{e}^-] \quad (\text{S4.18})$$

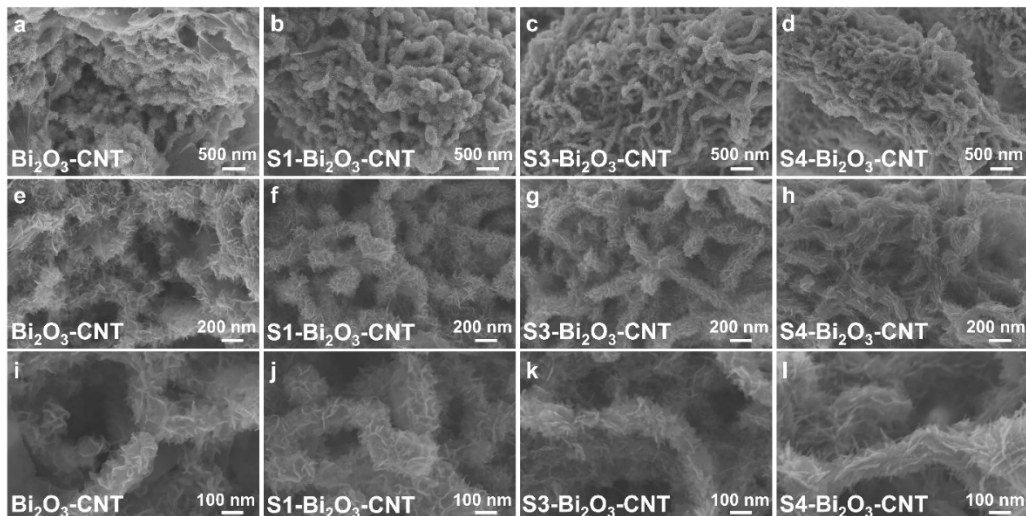


Figure S4.1 FESEM images of Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT with different magnifications.

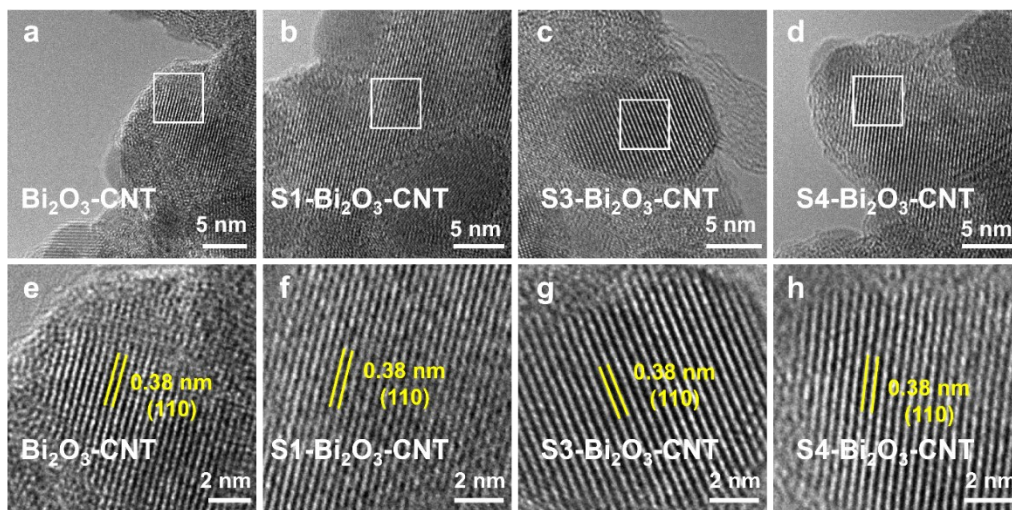


Figure S4.2 HRTEM images of Bi₂O₃-CNT, S1-Bi₂O₃-CNT, S3-Bi₂O₃-CNT, and S4-Bi₂O₃-CNT.

Table S4.1 The content of $O_{\text{lat.}}$, $O_{\text{ads.}}$ and $O_{\text{H}_2\text{O}}$ species in Bi_2O_3 -CNT and S doped samples determined from the O 1s XPS spectra.

Samples	$O_{\text{lat.}}$	$O_{\text{ads.}}$	$O_{\text{H}_2\text{O}}$
Bi_2O_3 -CNT	46.1 %	35.3 %	18.6 %
S1- Bi_2O_3 -CNT	36.2 %	39.5 %	24.3 %
S2- Bi_2O_3 -CNT	35.4 %	43.1 %	21.5 %
S3- Bi_2O_3 -CNT	33.8 %	42.1 %	24.1 %
S4- Bi_2O_3 -CNT	24.1 %	41.8 %	34.1 %

Table S4.2 Fit parameters of Bi EXAFS spectra for Bi_2O_3 -CNT and S2- Bi_2O_3 -CNT.

Sample	Path	$N^{[a]}$	$R^{[b]}$	$\sigma^2 (10^{-3} \text{ \AA}^2)^{[c]}$	$\Delta E_0 (\text{eV})^{[d]}$
Bi_2O_3 -CNT	Bi-O	5.0	2.17	4.9	-4.6
S- Bi_2O_3 -CNT	Bi-O	3.0	2.28	11.4	-3.0
	Bi-S	1.79	2.76	11.4	-3.0

[a] Coordination number; [b] Distance between absorber and backscattered atoms; [c] Debye-Waller factor; [d] Inner potential correction.

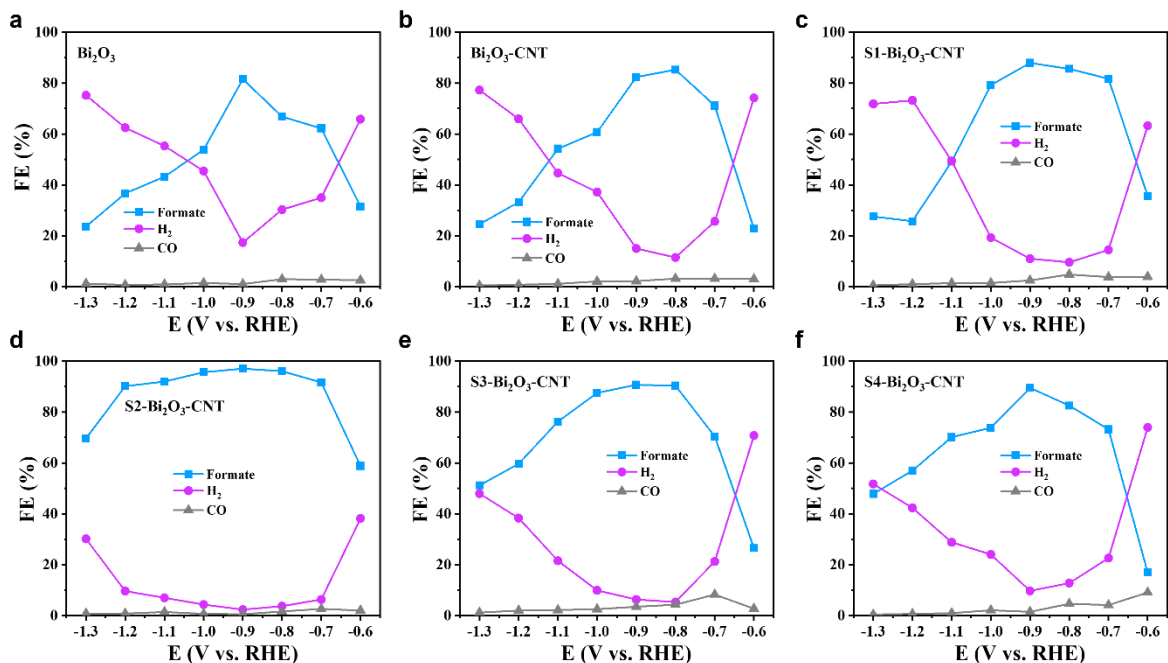


Figure S4.3 FE of all products for (a) Bi_2O_3 , (b) $\text{Bi}_2\text{O}_3\text{-CNT}$, (c) $\text{S1-Bi}_2\text{O}_3\text{-CNT}$, (d) $\text{S2-Bi}_2\text{O}_3\text{-CNT}$, (e) $\text{S3-Bi}_2\text{O}_3\text{-CNT}$, and (f) $\text{S4-Bi}_2\text{O}_3\text{-CNT}$ at different potentials.

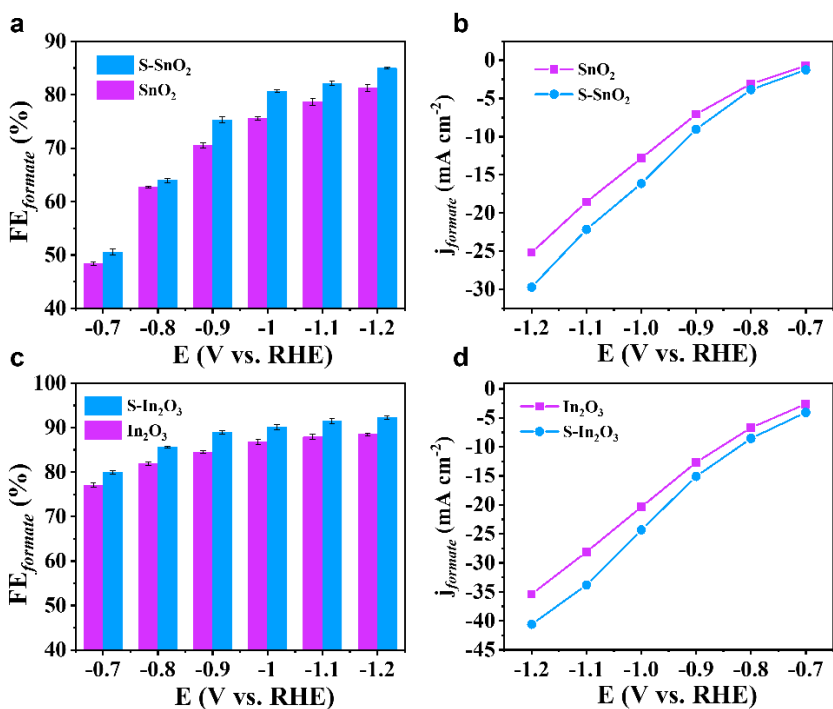


Figure S4.4 (a) $\text{FE}_{\text{formate}}$ and (b) j_{formate} for S-SnO_2 and SnO_2 . (c) $\text{FE}_{\text{formate}}$ and (d) j_{formate} for $\text{S-In}_2\text{O}_3$ and In_2O_3 .

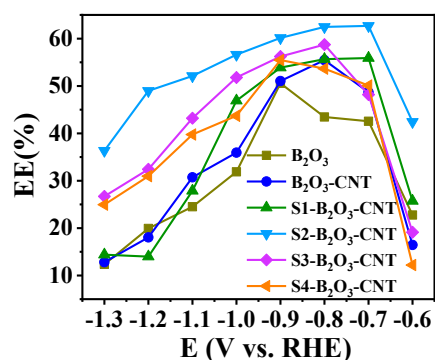


Figure S4.5 FE for Bi_2O_3 , $\text{Bi}_2\text{O}_3\text{-CNT}$, $\text{S1-Bi}_2\text{O}_3\text{-CNT}$, $\text{S2-Bi}_2\text{O}_3\text{-CNT}$, $\text{S3-Bi}_2\text{O}_3\text{-CNT}$, and $\text{S4-Bi}_2\text{O}_3\text{-CNT}$.

Table S4.3 Electrocatalytic performances for CO_2 to formate in H-type cell over state-of-the-art catalysts reported recently.

Element	Catalyst	Electrolyte	Potential (V vs. RHE)	j_{formate} (mA cm^{-2})	$\text{FE}_{\text{formate}}$ (%)	Ref.
In-based	S- In_2O_3 derived In	0.5 M KHCO_3	-0.98	57	93	S9
	hp-In	0.1 M KHCO_3	-1.2	67.5	90	S10
	Dendritic In	0.5 M KHCO_3	-0.86	5.8	86	S11
Cu-based	Cu_2S	0.1 M NaHCO_3	-0.9	18	87.3	S12
	S modified Cu	0.1 M KHCO_3	-0.8	10	80	S13
Sn-based	Porous SnO_2	0.5 M NaHCO_3	-0.99	45	87	S14
	S Modified Sn	0.1 M KHCO_3	-0.75	55	93	S15
	Bi doped SnO_x	0.5 M KHCO_3	-0.88	20.9	95.8	S16
	2D SnO_x	0.5 M KHCO_3	-1.37	45	90.2	S17
	Sn-pNW	0.1 M KHCO_3	-0.9	7	83	S18

Bi-based	Wire-in-Tube SnO ₂	0.1 M KHCO ₃	-1.29	9	62	S19
	Sub-2nm SnO ₂	0.1 M KHCO ₃	-1.26	18.1	89.8	S20
	SnO ₂ /carbon black	0.1 M NaHCO ₃	-1.26	5.3	86.2	S21
	Ultra-small SnO	0.5 M KHCO ₃	-0.86	20	75	S22
	Bi NWs/copper foam	0.5 M NaHCO ₃	-0.69	15	95	S23
	Bi ₂ O ₃ @C	0.5 M KHCO ₃	-0.9	7.5	92	S24
	Bi(btb)	0.5 M KHCO ₃	-0.97	5	95	S25
	Bi ₂ O ₃ NSs@MCC M	0.1 M KHCO ₃	-1.256	15	93.8	S26
	Bi ₂ O ₃ -NGQDs	0.5 M KHCO ₃	-0.9	18	100	S27
	Bismuthene	0.5 M KHCO ₃	-0.58	2.9	98	S28
	Bi dendrite	0.5 M KHCO ₃	-0.74	2.7	89	S29
	Bi nanosheets	0.1 M KHCO ₃	-1.1	16.5	86	S30
	BiOBr	0.1 M KHCO ₃	-0.9	60	95	S31
	Bi ₂ O ₂ CO ₃	0.5 M NaHCO ₃	-0.7	11	95	S32
	Bi nanotubes	0.5 M KHCO ₃	-1.0	22	95	S33
	Bi-Sn/CF	0.5 M KHCO ₃	-1.14	43.2	96	S34
	B-Bi ₂ O ₃ fractals	0.1 M KHCO ₃	-1.2	22	87	S35
	POD-Bi	0.5 M KHCO ₃	-1.16	57	95	S36
	Mesoporous Bi nanosheets	0.5 M NaHCO ₃	-0.9	15	99	S37
	Bi ₄₅ /GDE	0.5 M KHCO ₃	-0.782	6.5	90	S38
Bi ₂ S ₃ -Bi ₂ O ₃ @rGO	0.5 M KHCO ₃	-0.9	3.5	90	S39	
			-1.2	48.64	90.14	
			-1.1	46.44	91.98	
S-Bi ₂ O ₃ -CNT	0.5 M KHCO ₃		-1.0	42.39	95.63	This study
			-0.9	28.17	97.06	
			-0.8	12.97	96.07	
			-0.7	2.77	91.65	

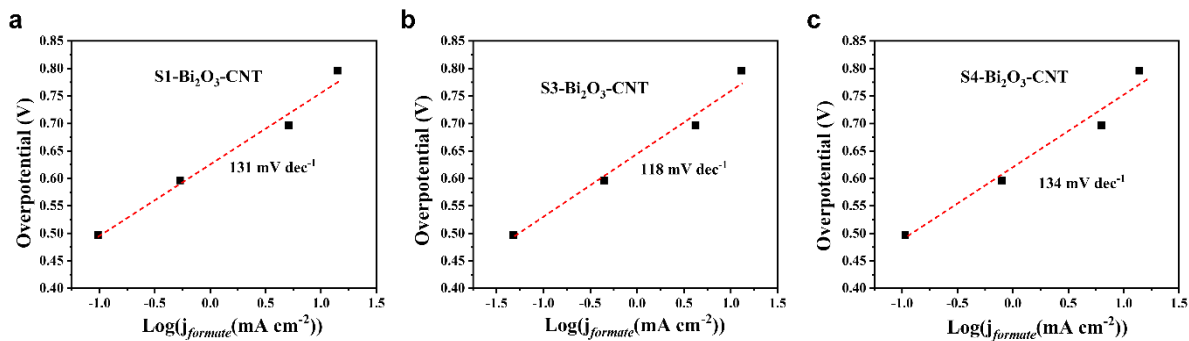


Figure S4.6 Tafel plots for a) S1-Bi₂O₃-CNT, b) S3-Bi₂O₃-CNT, and c) S4-Bi₂O₃-CNT.

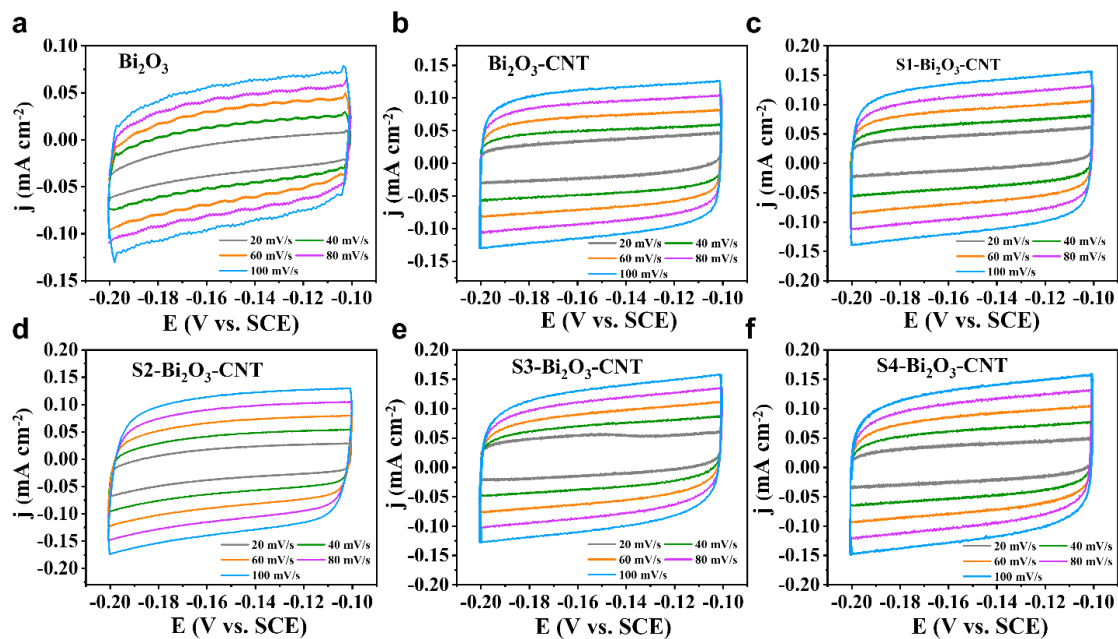


Figure S4.7 CV curves of a) Bi₂O₃, b) Bi₂O₃-CNT, c) S1-Bi₂O₃-CNT, d) S2-Bi₂O₃-CNT, e) S3-Bi₂O₃-CNT, and f) S4-Bi₂O₃-CNT with various scan rates.

Table S4.4 Electrochemical surface area (ECSA) for different catalysts.

Samples	C_{dl}	ECSA
Bi_2O_3	0.73 mF cm^{-2}	36.5 cm^2
$\text{Bi}_2\text{O}_3\text{-CNT}$	1.05 mF cm^{-2}	52.5 cm^2
S1- $\text{Bi}_2\text{O}_3\text{-CNT}$	1.2 mF cm^{-2}	60 cm^2
S2- $\text{Bi}_2\text{O}_3\text{-CNT}$	1.23 mF cm^{-2}	61.5 cm^2
S3- $\text{Bi}_2\text{O}_3\text{-CNT}$	1.08 mF cm^{-2}	54 cm^2
S4- $\text{Bi}_2\text{O}_3\text{-CNT}$	1.22 mF cm^{-2}	61 cm^2

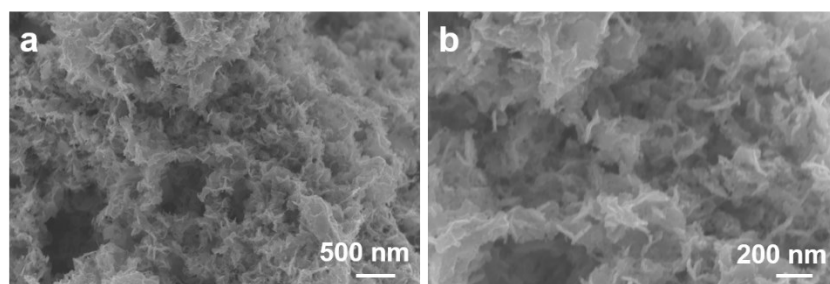


Figure S4.8 FESEM images of S2- $\text{Bi}_2\text{O}_3\text{-CNT}$ after ECR test.

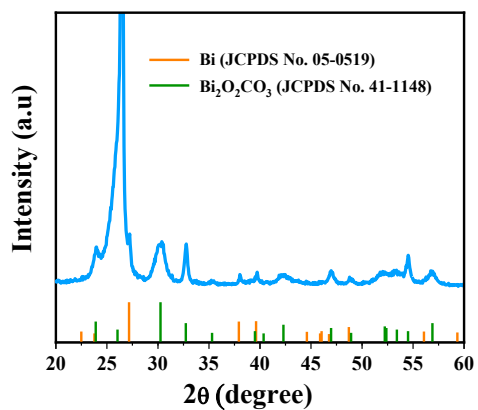


Figure S4.9 XRD pattern of S2- $\text{Bi}_2\text{O}_3\text{-CNT}$ after ECR test.

Table S4.5 Summary of simulation parameters obtained from DFT calculation.

Calculated energy for gas-phase species (eV)					
Species	E_{DFT}	E_{ZPE}	-TS	$\int C_p dT$	G
CO ₂	-22.960	0.309	-0.663	0.098	-23.216
H ₂ O	-14.219	0.589	-0.673	0.104	-14.204
H ₂	-6.767	0.290	-0.403	0.090	-6.789
CO	-14.779	0.136	-0.596	0.090	-15.149
HCOOH	-29.874	0.895	0.11	-0.500	-29.368
Calculated energy for surfaces and intermediates on pure Bi ₂ O ₃ (eV)					
Species	E_{DFT}	E_{ZPE}	-TS	$\int C_p dT$	G
*	-311.625				
*CO ₂ (CO pathway)	-334.595	0.319	-0.399	0.151	-334.525
*CO ₂ (HCOOH pathway)	-334.649	0.319	-0.378	0.149	-334.557
*COOH	-337.148	0.590	-0.345	0.147	-336.756
*CO	-326.441	0.152	-0.311	0.135	-326.466
*OCHO	-338.581	0.599	-0.282	0.140	-338.123
*HCOOH	-341.702	0.906	-0.441	0.174	-341.062
*H	-315.448	0.288	-0.042	0.038	-315.165
Calculated energy for surfaces and intermediates on pure S-Bi ₂ O ₃ (eV)					
Species	E_{DFT}	E_{ZPE}	-TS	$\int C_p dT$	G
*	-309.455				
*CO ₂ (CO pathway)	-332.985	0.319	-0.378	0.149	-332.895
*CO ₂ (HCOOH pathway)	-332.965	0.319	-0.383	0.150	-332.880
*COOH	-335.577	0.637	-0.260	0.126	-335.074
*CO	-324.800	0.148	-0.338	0.139	-324.852
*OCHO	-337.125	0.599	-0.257	0.137	-336.645
*HCOOH	-340.087	0.920	-0.428	0.171	-339.424
*H	-312.731	0.201	-0.057	0.046	-312.541

Table S4.6 Bader charge analysis and their difference to purely ionic models (ΔQ) of Bi₂O₃ and S-Bi₂O₃.

Samples	Bader electrons			ΔQ		
	Bi	O	S	Bi	O	S
Bi ₂ O ₃	3.479	7.074	---	-1.521	1.074	---
S-Bi ₂ O ₃	3.488	7.073	6.887	-1.512	1.073	0.887

4.5.3 References

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Chapter 5 Hydrophobic engineering for CO₂ electrolysis

In Chapter 4, I developed the S doping strategy that induced the electronic delocalization of catalyst to resolve the issue of formate FE dropping at high current density. Although this strategy is proven to be highly effective, the current density for the catalyst is still below 100 mA cm⁻² in H-type cell due to the CO₂ mass transport limitation. The focus of this chapter will be on creating favorable triple-phase boundary by tuning the wettability of carbon support for formate production at high rate (> 100 mA cm⁻²). I will demonstrate that the hydrophobic engineering can be used as an effective approach to increasing the reaction rate of other catalyst materials.

In this chapter, I describe how the surface chemistry of carbon support can tune surface hydrophobicity/hydrophilicity and how the hydrophobic catalyst surface can enhance local CO₂ concentration, thereby promoting the ECR to formate. With the knowledge of molecular dynamics, the relationship between wettability and oxygen contents on carbon surface, I explored and synthesized Bi₂O₃ nanosheet on hydrophobic carbon nanofiber by a one-step hydrothermal method. The hydrophobic surface accelerates ECR to formate at a current density of 102.1 mA cm⁻² with a formate FE of 93%. Furthermore, the catalyst delivered a commercial level current density of 300 mA cm⁻² when moved to the flow cell reactor.

The work in this chapter has been published as a full research paper titled “Bi₂O₃ Nanosheets Grown on Carbon Nanofiber with Inherent Hydrophobicity for High Performance CO₂ Electroreduction in a Wide Potential Window” in *ACS Nano*, 2021, 15, 17757-17768. Text and figures have been reproduced here with permission from ACS. As the first author, I designed and characterized the catalysts, performed electrolysis experiments, and wrote the manuscript. Ehsan Shahini conducted the molecular dynamics simulation with the suggestions of Dr. Tian Tang.

Abstract: The ever-increasing concern for the adverse climate changes has propelled the worldwide research on the reduction of CO₂ emission. In this regard, ECR to formate is one of the promising approaches to converting CO₂ to useful product. However, to achieve a high production rate of formate, the existing catalysts for ECR fall short of expectation in maintaining the high formate selectivity and activity over a wide potential window. Through this study, we report that Bi₂O₃ nanosheets (NSs) grown on carbon nanofiber (CNF) with inherent hydrophobicity achieve a peak formate current density of 102.1 mA cm⁻² and high formate Faradaic efficiency of >93 % over a very wide potential window of 1000 mV. To the best of our knowledge, this outperforms all the relevant achievements reported so far. In addition, the Bi₂O₃ NSs on CNF demonstrate a good anti-flooding capability when operating in flow cell system, and can deliver a current density of 300 mA cm⁻². Molecular dynamics (MD) simulations indicate that hydrophobic carbon surface can repel the water molecules to form a robust solid-liquid-gas triple-phase boundary and a concentrated CO₂ layer; both can boost ECR activity with the local high concentration of CO₂ and through inhibiting hydrogen evolution reaction (HER) by reducing protons contacts. This water repelling effect also increases the local pH at the catalyst surface, thus inhibiting HER further. More significantly, the concept and methodology of this hydrophobic engineering could be broadly applicable to other formate-producing materials from ECR.

5.1 Introduction

Modern industrialization is accompanied with the extensive usage of fossil fuels for energy demands and consequently, an excessive emission of CO₂ into the atmosphere. To combat the injurious greenhouse effects, ECR to feedstocks and fuels becomes an appealing approach to reducing CO₂ emission and simultaneously producing useful products.¹⁻² Since formate is one of the most attractive ECR products and has now become an ideal hydrogen carrier for fuel cells,³⁻⁴

various strategies have been developed including size,⁵ morphology,⁶ defect,⁷ grain boundary,⁸ element doping⁹ and heterostructure engineering,¹⁰ all aiming to enhance the electrocatalytic performance. Despite some encouraging achievements, the performances of these catalysts still fall quite short in meeting the requirements for commercial production and based on our knowledge, most existing catalysts suffer from the low formate formation rate ($<1500 \mu\text{mol h}^{-1} \text{cm}^{-2}$ in H-type cell) due to the limited current density ($j < 90 \text{ mA cm}^{-2}$).¹¹⁻¹³ Concurrently, a desirable formate Faradaic efficiency ($\text{FE}_{\text{formate}}$) of $> 90\%$ is limited to only a narrow range of potential window ($< 750 \text{ mV}$) due to the decrease of $\text{FE}_{\text{formate}}$ at high overpotentials. This decrease can be attributed to the enhancement of HER and leveling of ECR. The direct reduction of HCO_3^- at high overpotential is believed to account for the HER enhancement.¹⁴ Meanwhile, the CO_2 mass transport limitation and its hydration reaction with OH^- ($\text{CO}_2 + \text{OH}^- \rightarrow \text{HCO}_3^-$) will further inhibit ECR performance.^{15,16} Therefore, it is a high priority task and a great challenge to develop effective catalysts that can be easily synthesized for ECR to formate production with high formation rate and j over a much wider potential window.

It is generally recognized that the solid-catalyst/liquid-electrolyte/gaseous- CO_2 triple-phase boundary is the key microstructure feature of ECR, where CO_2 molecules react with protons (H^+) and e^- and are reduced.¹⁷ Besides the intrinsic activity of catalyst itself and the accessibility of active sites, ECR performance also strongly depends on the transport of H^+ and CO_2 molecules through electrolyte to catalyst surface. Apparently, the availability of H^+ in aqueous solution can be readily achieved *via* H_2O ionization, while the low solubility of CO_2 limits the supply of CO_2 to the catalyst surface.¹⁶ Moreover, previous study has demonstrated that complete depletion of CO_2 on the catalyst surface can even occur when high overpotential is applied.¹⁸ In this regard, rationally designing the structure of catalyst to increase the concentration of CO_2 at the triple-

phase boundary is immensely significant for ECR since this could overcome the limited diffusion of CO₂ in aqueous medium.

Recently, surface hydrophobicity engineering has been proved to be a wise tactic to increase the local CO₂ concentration by trapping CO₂ near the catalyst surface, thus improving CO₂ electrolysis.¹⁹⁻²¹ For example, modification of the hydrophobic organics on catalyst surface could create triple-phase boundary and increase CO₂ concentration on catalyst surface, these improved ECR performance and simultaneously inhibited HER.²² Unfortunately, the insulative organics coated on the catalyst surface will sacrifice its activity, while some small pieces of organics may desorb from the surface or in the case of flow cell, these pieces can be flushed away by the fluid.²³ Alternatively, the hydrophobicity can be realized by depositing catalysts on hydrophobic substrates,²⁴ typically gas diffusion layer (GDL), with hydrophobicity imposed within a carbon matrix *via* polytetrafluoroethylene (PTFE) treatment. However, flooding of the GDL will often happen due to the excessive electrolyte contact, especially in a flow cell system, which hinders the mass transport of CO₂ and consequently renders the selectivity in favor of HER.²⁵ Since most catalysts are *in situ* grown on carbon support with the advantages of rapid electron transfer and seamless contact,^{10, 26} it is possible to tailor the microenvironment around the catalyst through chemical modification of carbon support. For example, platinum-based catalysts supported on hydrophobic carbon with a desirable microenvironment display a state-of-the-art catalytic activity for oxygen reduction reaction.²⁷ However, few studies have been conducted to investigate how the carbon support can be modified to create a favorable triple-phase boundary for ECR.

Bi-based materials (metallic Bi and Bi₂O₃) are well known for their unusually low toxicity, low cost and desirable environmental benignity, therefore, have stood out as the candidate materials for effective formate-production *via* ECR. More importantly, Bi-based materials are not only inert

for HER, but also are beneficial for the stabilization of CO_2^* , a key intermediate for formate production.²⁸ To that end, we have *in situ* grown Bi_2O_3 nanosheets (NSs) on two types of carbon materials, hydrophobic carbon nanofiber ($\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$) and hydrophilic carbon nanofiber ($\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$), respectively, and used them as the cathode catalysts for ECR. Compared to $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$, the as-obtained $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ exhibits significantly boosted ECR performances for formate formation with the high $\text{FE}_{\text{formate}}$ of $> 93\%$ over an extremely wide potential window of 1000 mV, high formate partial current density (j_{formate}) of 102.1 mA cm^{-2} and high formate formation rate of $1905 \mu\text{mol h}^{-1} \text{ cm}^{-2}$. Molecular dynamics (MD) simulations together with electrochemical measurements reveal that the hydrophobic carbon support can create a hydrophobic microenvironment by avoiding the formation of hydrogen bond. This increases the local CO_2 concentration and pH, both contributing to the enhancement of the overall ECR. We believe that the findings from this work can provide significant guidelines for designing highly active ECR catalysts and showcase a promising approach to improving other types of electrolysis involving gas phase.

5.2 Results and discussion

5.2.1 Synthesis and characterizations of $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$

To prepare $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$, hydrophobic (C/HB) and hydrophilic carbon nanofibers (C/HL) were used, respectively. C/HB was the original PR-25-XT-HHT while C/HL was obtained by acid-treatment of C/HB. C/HB and C/HL show similar nanofiber morphology with an average diameter of 100 nm as revealed by scanning electron microscopy (SEM) and transmission electron microscopy (TEM) images (Figure 5.1a-d). The C/HL shows a rough surface compared to C/HB, probably due to the corrosion effect of acid-treatment. X-ray diffraction (XRD) patterns indicate that C/HB and C/HL possess the identical features, suggesting that both C/HB

and C/HL are of the same graphitized carbon structure (Figure 5.1e). The surface environment was examined by Fourier transform infrared spectroscopy (FTIR). The C/HL exhibits much higher intensity than C/HB at the bands of ~ 1260 and 1730 cm^{-1} corresponding to C–O and C=O (Figure 5.2a), respectively. The bond at around 1600 cm^{-1} in C/HL can be assigned to the stretching bond of C=C, which is infrared silent in C/HB owing to the very high π -electron transmittance in symmetric carbons.²⁹ After acid-treatment, this bond is activated in C/HL by the formation of oxygen-containing groups. This suggests that the acid-treatment brings various oxygen-containing groups onto the carbon surface. The surface oxygen ratios were quantitatively estimated from X-ray photoelectron spectroscopy (XPS) analysis which indicates that the C/HL possesses a higher surface oxygen-to-carbon ratio (10.57%) than C/HB (0.27%) (Figure 5.2b, c). The contact angle measurements illustrate that the C/HL is hydrophilic while C/HB shows hydrophobic feature (Figure 5.1f). The $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ were prepared using the previously reported solvothermal method,¹⁰ which produced similar nanosheets morphology and identical cubic structure (Figure 5.2d-f, Figure S5.1a-c and Figure S5.2). As confirmed by the high-angle annular dark-field scanning TEM (HAADF-STEM) image and the energy-dispersive X-ray (EDX) element mappings, Bi and O elements were uniformly distributed across the carbon nanofiber surface (Figure 5.2g, h). In addition, the Bi_2O_3 NSs grown on the hydrophilic and hydrophobic carbon surfaces share the same electronic state, as illustrated by XPS (Figure S5.3). It is noteworthy that the growth of Bi_2O_3 on C/HL and C/HB surfaces has little impact on the wettability (Figure 5.2i, j), with only slightly weakened hydrophobicity resulting from the hydrophilic feature of Bi_2O_3 . The thermogravimetric analysis demonstrates that the mass loadings of Bi_2O_3 on $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ (73.2%) and $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ (74.1%) are almost the same (Figure S5.4).

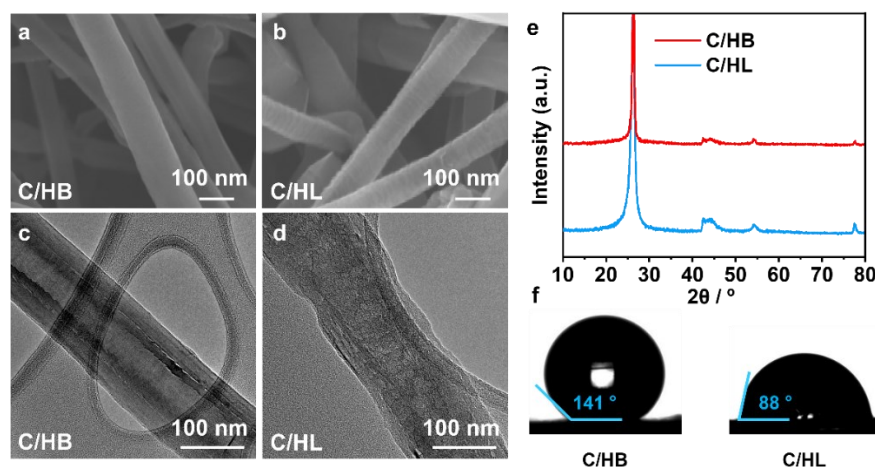


Figure 5.1 SEM and TEM images for (a, c) C/HB and (b, d) C/HL. (e) XRD patterns for C/HB and C/HL. (f) Contact angles of water on C/HB and C/HL.

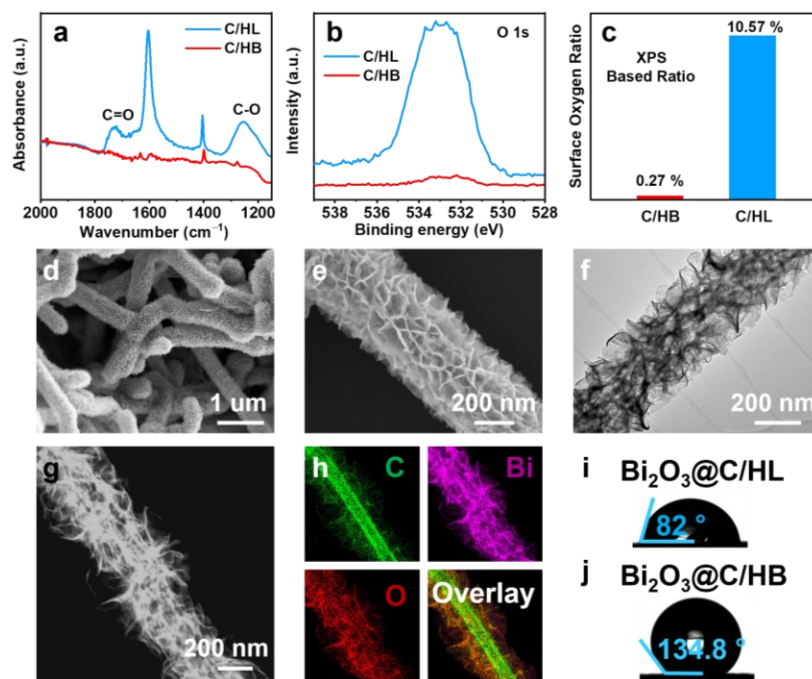


Figure 5.2 (a) FTIR and (b) O 1s XPS spectra for C/HB and C/HL. (c) The ratios of surface oxygen to carbon for C/HB and C/HL. (d-f) SEM and TEM images of $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$. (g, h) The HAADF-STEM image of $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and the corresponding elemental maps of C, Bi, and O. Contact angles of water on (i) $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ and (j) $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$.

The CO₂ transport at the catalyst surface is of vital importance in the ECR. We speculate that the Bi₂O₃@C/HB could exhibit an aerophilic feature in water because of its hydrophobic surfaces in air.³⁰ The CO₂ bubble adhesion experiments in 0.5 M CO₂-saturated KHCO₃ solution were performed on Bi₂O₃@C/HB and Bi₂O₃@C/HL. The results show that the CO₂ bubble can immediately penetrate into the surface of Bi₂O₃@C/HB (Figure 5.3a), confirming its aerophilic feature. By contrast, the CO₂ bubble is readily pinned on the surface of Bi₂O₃@C/HL and can maintain on the electrode for 40 s (Figure 5.3b). This indicates that the hydrophobicity of the carbon support plays a key role in realizing CO₂ transport and accumulation across the catalyst surface.

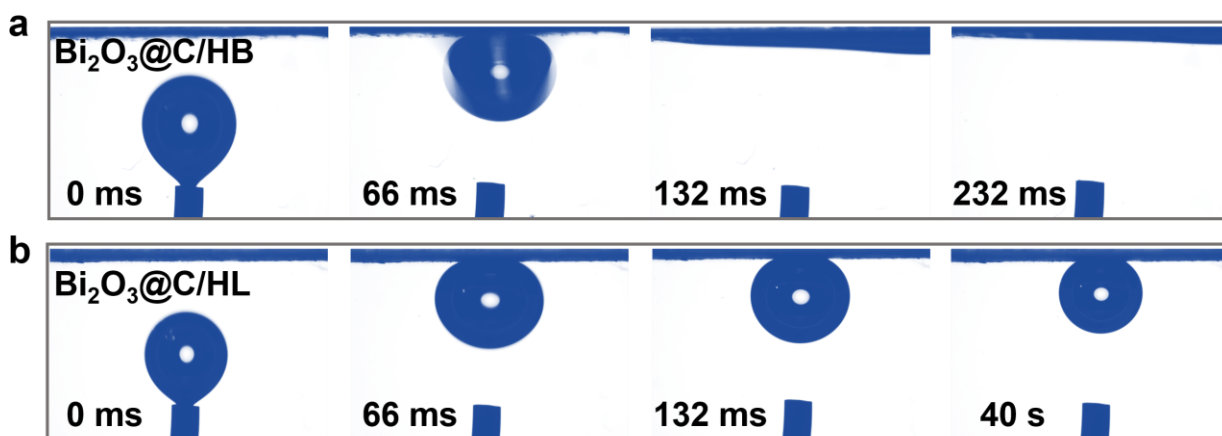


Figure 5.3 CO₂ bubble adhesion experiments and the corresponding optical pictures of (a) Bi₂O₃@C/HB and (b) Bi₂O₃@C/HL electrodes in 0.5 M CO₂-saturated KHCO₃ solution.

5.2.2 Electrocatalytic activities of Bi₂O₃@C/HB and Bi₂O₃@C/HL for ECR

The ECR catalytic performances of Bi₂O₃@C/HB and Bi₂O₃@C/HL were investigated in a typical three-electrode H-type cell in CO₂-saturated 0.5 M KHCO₃ solution; all the potentials in this work are *versus* to the reversible hydrogen electrode (RHE). As observed in Figure 5.4a, linear sweep voltammetry (LSV) curves show that Bi₂O₃@C/HB and Bi₂O₃@C/HL delivered much higher

current density, j , than C/HB and C/HL, the sign of higher activities of Bi₂O₃ NSs. Notably, Bi₂O₃@C/HB and Bi₂O₃@C/HL performed rather similarly at the less negative potentials. At more negative potentials where mass transport became dominant, the j differences between Bi₂O₃@C/HB and Bi₂O₃@C/HL began to appear: a much obvious increase of j was observed for Bi₂O₃@C/HB in comparison with Bi₂O₃@C/HL. This suggests that mass transport is more efficient on Bi₂O₃@C/HB than on Bi₂O₃@C/HL. To persuasively clarify that the increased j is attributed to ECR activity rather than HER, a controlled ECR was conducted between -0.6 and -1.7 V. The FE distributions of formate and gas products are shown in Figure 5.4b and Figure S5.5. An initial FE_{formate} of 83.9% can be achieved at -0.6 V for Bi₂O₃@C/HB, then it increased to 93.8% at -0.7 V and maintained at greater than 96% over a wide potential range from -0.8 to -1.6 V. By contrast, Bi₂O₃@C/HL required more negative potential (-0.7 V) to reach an equivalent FE_{formate} (85.7%); the FE_{formate} reached maximum of 94.2% at -0.8 V but quickly dropped to 37.5% at -1.7 V. It is noteworthy that even the C/HB achieved a maximum FE_{formate} of 41% at -1.2 V, while no formate was detected on C/HL. To explore the reason for this, the Tafel plot of C/HB was analyzed. The Tafel slope for C/HB ($144.4 \text{ mV dec}^{-1}$) is close to theoretical value of 118 mV dec^{-1} (Figure S5.6), indicating that the formation of CO₂^{•-} serves as rate-limiting step. Generally, the formation of CO₂^{•-} involves the first adsorption of CO₂ and subsequent reduction process. Therefore, CO₂ adsorption isotherms of C/HB and C/HL were compared to evaluate the CO₂ adsorption capacity; the results indicate that C/HB absorbs CO₂ of two times higher than C/HL (Figure S5.7). Therefore, the enhanced formate production activity of C/HB over C/HL can be attributed to the enhanced CO₂ adsorption which promotes the formation of CO₂^{•-}.³¹ The enhanced CO₂ adsorption capacity of C/HB can be attributed to the CO₂ trapping feature of C/HB.³² The j_{formate} for Bi₂O₃@C/HB increased gradually from -0.6 to -1.7 V and achieved 102.1

mA cm^{-2} at -1.7 V (Figure 5.4c). The j_{formate} for $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ shows a similar trend as $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ between -0.6 and -1.3 V . However, j_{formate} starts to decrease significantly from -1.4 V and the difference of j_{formate} between $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ and $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ is enlarged to 2.3-fold at -1.6 V where ECR begins to be hindered by CO_2 mass transport. Hence, the ECR activity of $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ is limited by the CO_2 mass transport especially at higher overpotentials, while this mass transport limitation of CO_2 can be overcome over $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$. Therefore, the competitive HER is drastically restrained over $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$. This can be further verified by the partial current density of H_2 (j_{H_2}): As illustrated in Figure S5.8, the $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ displays a j_{H_2} below 4 mA cm^{-2} , while $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ displays a dramatic increase of j_{H_2} after -1.4 V and reaches up to 42 mA cm^{-2} at -1.7 V . Since the use of different carbon supports (C/HB and C/HL) has no major influence on the morphology, valence state and conductivity (see the electrochemical impedance spectra (EIS) in Figure S5.9), the performance differences observed for $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ can be originated from the induced changes in hydrophobicity/hydrophilicity, most likely because the hydrophobic microenvironment can increase the local CO_2 concentration at the catalyst surface due to the water repulsion effect. The high local concentration of CO_2 molecules facilitates their access to the catalyst, thus promoting ECR performance. Consequently, such a combination of high $\text{FE}_{\text{formate}}$ ($> 90\%$) over an extremely wide potential window (1000 mV) and the outstanding j_{formate} is superior to most of the reported formate-producing catalysts in H-type cell (Figure 5.4d and Table S5.1). Promisingly, besides Bi, this surface hydrophobicity engineering is generally applicable to formate-producing catalysts such as Sn and In. The engineered Sn or In-based catalysts on C/HB can significantly promote the production of formate (Figure 5.5). The achieved j_{formate} values were -40 and -30 mA cm^{-2} over $\text{SnO}_2@\text{C}/\text{HB}$ and $\text{In}_2\text{O}_3@\text{C}/\text{HB}$ at -1.6 V , about 3 and 2 times higher than those of SnO_2 and In_2O_3 grown on C/HL, respectively. The above examples

are in support of the generality that surface hydrophobicity can accelerate ECR to formate *via* increasing surface CO₂ concentration through creating hydrophobic microenvironment around the catalyst.

The formate formation rate is another important criterion judging the feasibility of the catalyst for practical applications of ECR. As shown in Figure 5.4e, the formate formation rate for Bi₂O₃@C/HB can achieve 1905 μmol h⁻¹ cm⁻² at -1.7 V, exceeding those of Bi₂O₃@C/HL (490 μmol h⁻¹ cm⁻²) and many other reported catalysts (Table S5.1). Energy efficiency (EE), determined by η and FE, is a good indicator to evaluate the utilization efficiency of electrical energy. An EE of 60.5% can be delivered by Bi₂O₃@C/HB at -0.6 V due to the contributions of high FE_{formate} and low η (Figure S5.10). Subsequently, the EE of Bi₂O₃@C/HB increased to a maximum value of 64.2% at -0.7 V and maintained at over 50% from -0.9 to -1.3 V, which outperforms that of Bi₂O₃@C/HL.

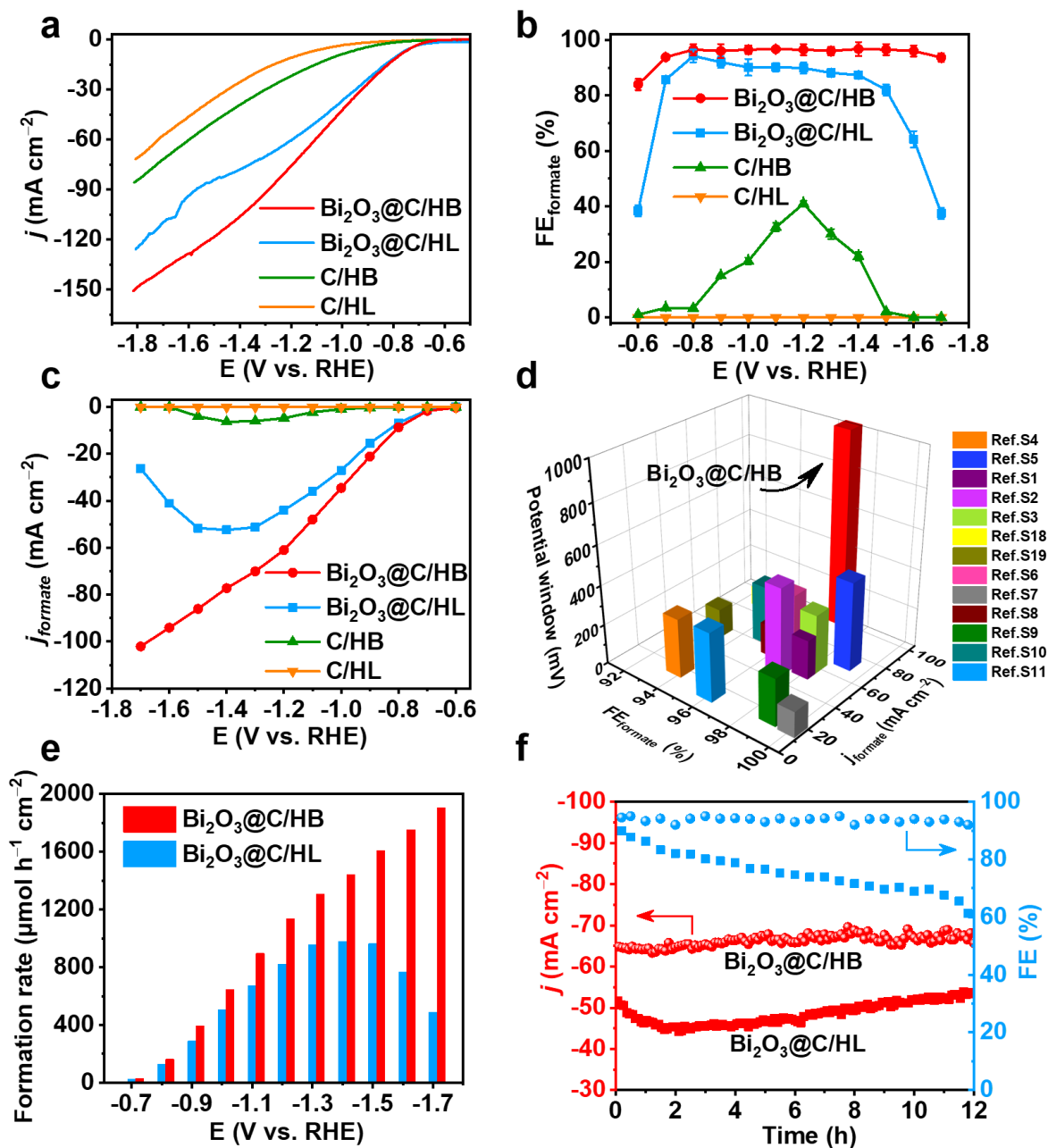


Figure 5.4 (a) LSVs, (b) FE_{formate} and (c) j_{formate} of Bi₂O₃@C/HB, Bi₂O₃@C/HL, C/HB and C/HL in 0.5 M KHCO₃ saturated with CO₂. (d) Comparison of FE_{formate} , j_{formate} and potential window ($FE_{\text{formate}} > 90\%$) for Bi₂O₃@C/HB and some typical Bi-based catalysts reported recently. (e) Formate formation rate of Bi₂O₃@C/HB and Bi₂O₃@C/HL. (f) Long-term stability tests of Bi₂O₃@C/HB and Bi₂O₃@C/HL at -1.2 V for 12 h.

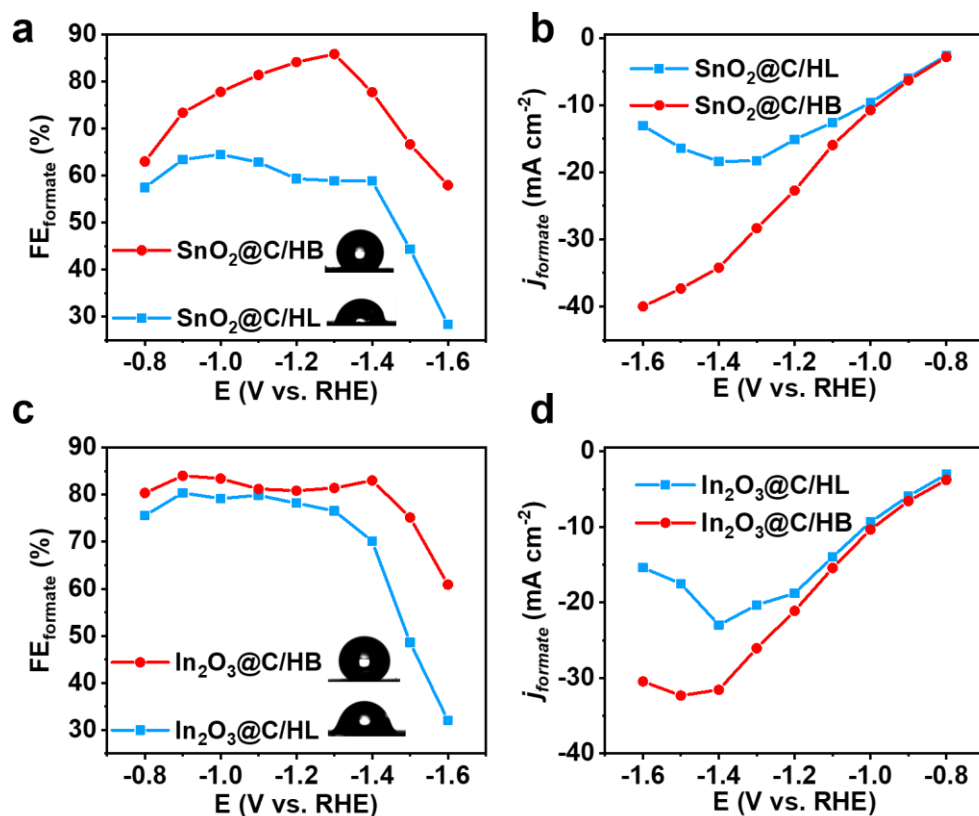


Figure 5.5 (a) FEs of formate and (b) partial current densities of formate for SnO₂@C/HB and SnO₂@C/HL. (c) FEs of formate and (d) partial current densities of formate for In₂O₃@C/HB and In₂O₃@C/HL.

To evaluate the stability of Bi₂O₃@C/HB, chronoamperometry at a fixed potential of -1.2 V was performed (Figure 5.4f). Apparently, the j and FE_{formate} have no obvious degradation during the 12 h electrolysis, suggesting the favorable stability of Bi₂O₃@C/HB. By contrast, the FE_{formate} of Bi₂O₃@C/HL decreased to only 60% after 12 h electrolysis. It has been reported that metallic Bi is prone to oxidation when exposed to air prior to post-mortem ECR characterizations. To examine the chemical state change of Bi₂O₃ during the ECR, *in situ* Raman spectroscopy was performed (Figure S5.11). A typical Raman signal at 313 cm⁻¹ attributed to the Bi-O stretching mode can be observed at the open-circuit potential on Bi₂O₃@C/HB. This peak experienced a continuous decrease as the applied potential decreased, and completely disappeared at -0.8 V. This indicates

that the Bi^{3+} is *in situ* reduced to metallic Bi^0 during ECR. According to the recent experimental and theoretical studies,³³⁻³⁴ the metallic Bi^0 can benefit the formation of $\cdot\text{OCHO}$ over $\cdot\text{COOH}$, which leads to the formate production. This can explain that the $\text{FE}_{\text{formate}}$ can be largely maintained despite the occurrence of reduction of Bi_2O_3 to Bi . Furthermore, the nanosheets morphology underwent a significant transformation where a fractal nanostructure was observed (Figure 5.6a-d). As confirmed by a previous study,³⁵ the fractal structure would possess roughened edges and improved electron density,³⁵ which facilitates the formation of $\text{CO}_2^{\cdot-}$. A recent study has also shown that the valance and morphology changes occur in the first hour of the ECR.³⁶ After this process, the catalyst could exist in a relatively stable state, therefore, the observation of the stable values of $\text{FE}_{\text{formate}}$ and j is logical and reasonable despite the valance and morphology change in the present case. More importantly, the hydrophobic and aerophilic features of $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ are preserved after the long-term ECR test (Figure 5.6e-h). This confirms the surface robustness of the C/HB even under high j_s through maintaining the triple-phase boundary during the ECR process.

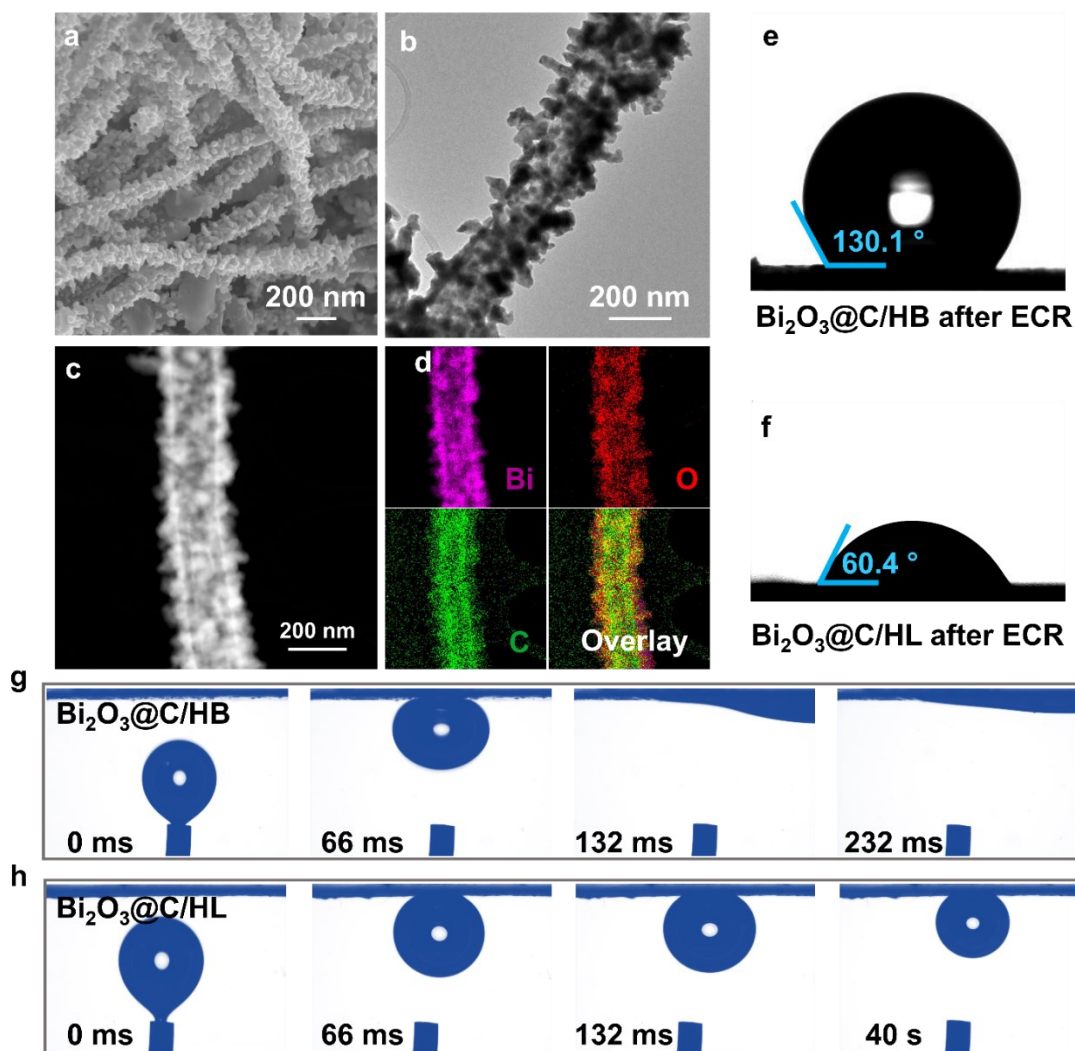


Figure 5.6 (a) SEM, (b) TEM images of $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ after stability test. (c) HAADF-STEM image of $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and (d) corresponding elemental maps after stability test. Water contact angles of (e) $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and (f) $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ after the stability test. CO_2 bubble adhesion experiments and the corresponding optical pictures of (g) $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and (h) $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ electrodes in CO_2 -saturated 0.5 M KHCO_3 solution after ECR.

A desirable ECR catalyst for formate-production should also be able to provide a satisfactory performance at the scale of commercial applications ($> 200 \text{ mA cm}^{-2}$). Nonetheless, this is not an easy task to accomplish in a typical H-type cell due to the CO_2 mass transport limitation. To overcome this obstacle, the ECR performance of $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ was further evaluated in a flow

cell (Figure 5.8a). Previous studies have demonstrated that the use of alkaline electrolytes not only can benefit the activation of CO₂ molecules, but also can hinder the competitive HER, thus significantly accelerating the overall reaction rate.³⁷⁻³⁹ In comparison with 1.0 M KHCO₃, the onset potential in 1.0 M KOH is obviously reduced (Figure 5.7a). Also, the use of alkaline electrolyte brings about high FE_{formate} and *j* (Figure 5.7b).

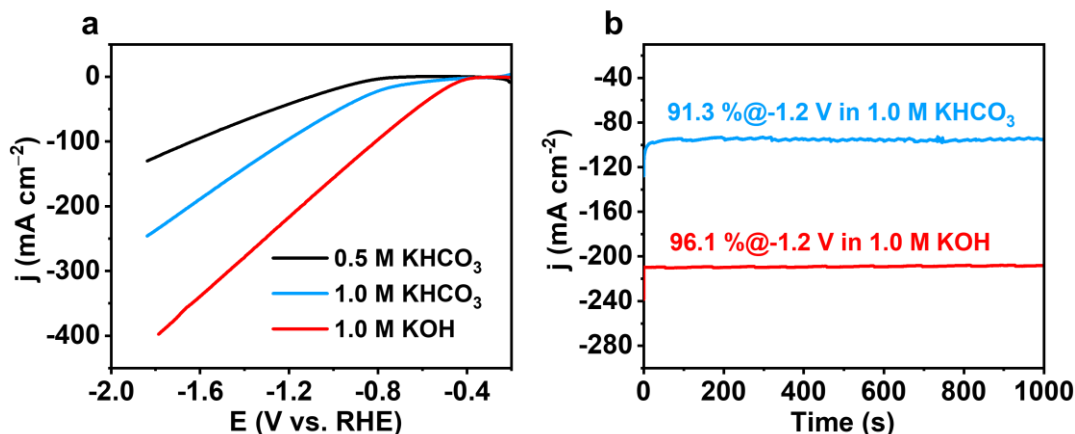


Figure 5.7 (a) LSV curves of Bi₂O₃@C/HB in different electrolytes in flow cell. (b) Chronopotentiometry curves at -1.2 V in 1.0 M KHCO₃ and 1.0 M KOH.

To this end, 1.0 M KOH was selected as the electrolyte in the flow cell. The onset potentials for Bi₂O₃@C/HB and Bi₂O₃@C/HL sharply decreased to about -0.41 V (Figure 5.8b), demonstrating the advantage of using flow cell reactor and alkaline electrolyte. As expected, Bi₂O₃@C/HB exhibits the higher current densities than Bi₂O₃@C/HL despite that they are both subjected to the same onset potential. Moreover, the use of highly concentrated electrolyte did not compromise the FE_{formate} of Bi₂O₃@C/HB (Figure 5.8c). By contrast, the FE_{formate} for Bi₂O₃@C/HL decreased significantly to 60% at -1.5 V, which may be attributed to the flooding issue of Bi₂O₃@C/HL electrode. Furthermore, Bi₂O₃@C/HB can deliver a *j*_{formate} of -285 mA cm⁻² at -1.5 V (Figure 5.8d), indicating its commercial viability. However, Bi₂O₃@C/HL only showed a *j*_{formate} of -123 mA cm⁻² due to the occurrence of flooding at -1.5 V. The anti-flooding capability of electrode

can be evaluated by capillary pressure difference ($\Delta P = P_{liquid} - P_{gas}$) across the liquid-gas interface,¹⁶ which can be calculated according to Young-Laplace equation: $\Delta P = 2\sigma \sin(\theta_a - 90^\circ)/r$. In this equation, r and σ represent the pore radius and the surface tension of 1.0 M KOH (74.4 mN m⁻¹),⁴⁰ respectively. θ_a is the advancing contact angle (134.8° for Bi₂O₃@C/HB and 82° for Bi₂O₃@C/HL). According to the above equation, a greater critical burst-through pressure is required for the hydrophobic electrode to allow the liquid to enter the pore (Figure 5.8e). Therefore, the anti-flooding capability of Bi₂O₃@C/HB is more effective than that of Bi₂O₃@C/HL. Moreover, liquid droplet can be clearly observed on the backside of Bi₂O₃@C/HL electrode after ECR test when compared with Bi₂O₃@C/HB electrode (Figure S5.12) This further suggests that the hydrophobicity of Bi₂O₃@C/HB can effectively prevent the catalyst from flooding, thus maintaining a stable hydrophobic microenvironment for ECR.

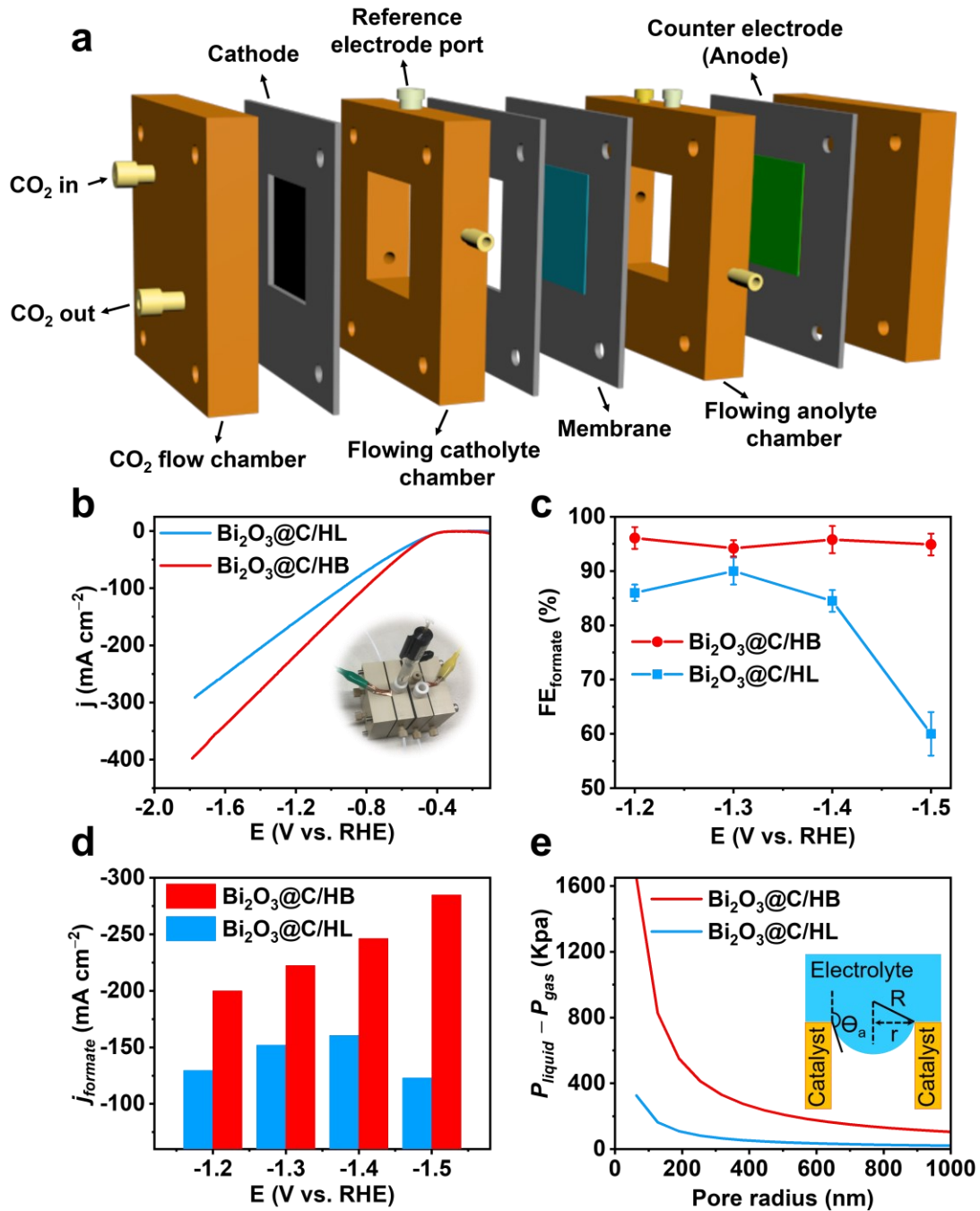


Figure 5.8 (a) Expanded diagram of flow cell reactor. (b) LSV curves, (c) FE_{formate} , and (d) j_{formate} of Bi₂O₃@C/HL and Bi₂O₃@C/HB in flow cell reactor. (e) Critical burst-through pressure for Bi₂O₃@C/HL and Bi₂O₃@C/HB versus pore radius (inset: schematic diagram of advancing contact angle).

5.2.3 Mechanism of ECR promoted by the surface hydrophobic engineering

To uncover the origin of hydrophobic microenvironment-improved ECR performance, GROMACS (version 2020.4) was used to perform MD simulations.⁴¹ Two carbon surface models with different surface oxygen-to-carbon ratios of 0.27 and 10.57% were built to represent C/HB and C/HL, respectively. Figure 5.9a and b show the snapshots of MD simulations for water/C/HB and water/C/HL, respectively. The radial distribution functions (RDFs) of water molecules around these two carbon surfaces (averaged from the last 3 ns of the simulation) are shown in Figure 5.9c. The RDFs for C/HL are higher than those of C/HB between 0.25 and 1.5 nm, indicating more water molecules in the proximity of C/HL because of the higher surface oxygen ratio. Moreover, for C/HL, water density reaches 90% of the bulk value (RDF = 0.9) at ~ 0.70 nm from the carbon surface, and the bulk density (RDF = 1) is reached at ~ 1.20 nm from the surface. For the C/HB, on the other hand, water density reaches 90% of the bulk value at a much greater distance of ~ 1.37 nm (almost doubling the distance in the case of C/HL), and the bulk density is attained at ~1.45 nm (a 20% increase from the case of C/HL). The numbers of hydrogen bonds formed between water and the carbon surface were also calculated and the results are plotted as the function of time in Figure 5.9d. Apparently, the average number of hydrogen bonds is 18 for C/HL while it is only 1 for the C/HB. Therefore, C/HB has facilitated the repulsion of water molecules away from the surface by avoiding the formation of hydrogen bonds, which explains why a much lower FE_{H_2} was observed over $Bi_2O_3@C/HB$ compared with that over $Bi_2O_3@C/HL$. These results collectively indicate that the C/HB can “push” water molecules away from the surface. Thus, the carbon support with lower surface oxygen ratio may be much less subjected to the flooding problem, which is the reason for the higher ECR performance over $Bi_2O_3@C/HB$ than that over $Bi_2O_3@C/HL$ in the flow cell system since flooding would favor HER over ECR.

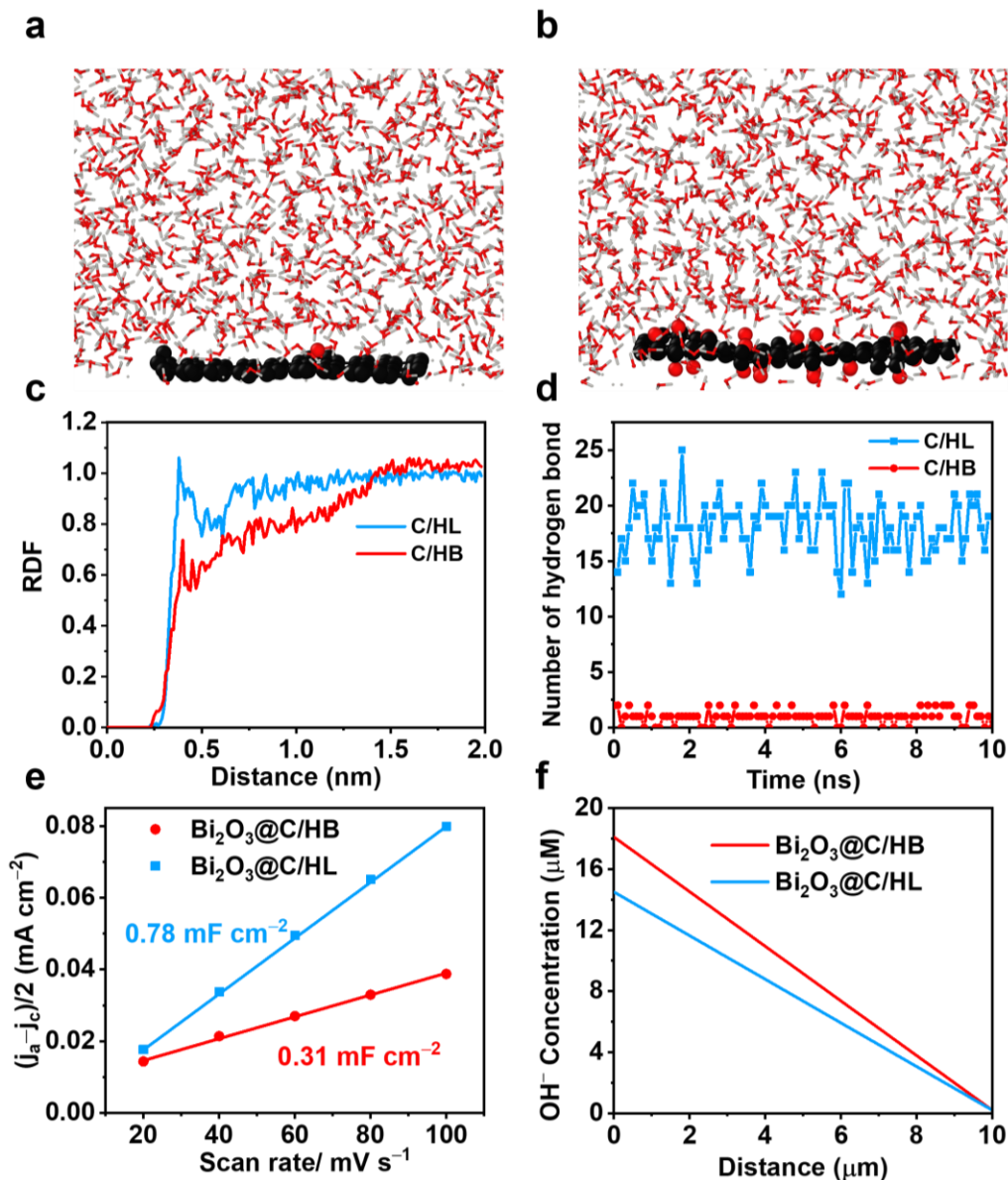


Figure 5.9 Interface structures after 3ns molecular dynamics simulations of (a) water/C/HB and (b) water/C/HL. Colors code: carbon, black; oxygen, red; grey, hydrogen. C/HB and C/HL are highlighted for viewing convenience. (c) The RDF of water molecules around C/HL and C/HB. (d) Number of hydrogen bonds formed between C/HL and C/HB. (e) Plots used for the double-layer capacitance (C_{dl}) calculation and to estimate the relative ECSA of Bi₂O₃@C/HB and Bi₂O₃@C/HL. (f) Calculated OH⁻ concentration profile in the boundary layer (10 μm) for Bi₂O₃@C/HB and Bi₂O₃@C/HL.

Since the MD simulations indicate that the C/HB can “push” water molecules away from its surface, we can surmise that a CO₂ gas layer is formed between solid catalysts and liquid electrolyte in the CO₂-saturated electrolyte due to the water repulsion effect of C/HB. To verify this hypothesis, the electrochemical active surface areas (ECSA) of Bi₂O₃@C/HL and Bi₂O₃@C/HB were compared. Previous study has demonstrated that a hydrophobic microenvironment around the catalyst could trap gases and then reduce ECSA because the gaseous layer would reduce the contact between electrode and electrolyte.²² As shown in Figure 5.9e and Figure S5.13, the ECSA of Bi₂O₃@C/HB (0.31 mF cm⁻²) decreased as compared to 0.78 mF cm⁻² on Bi₂O₃@C/HL. This confirmed the presence of CO₂ gas layer and the formation of triple-phase boundary. The CO₂ adsorption capacity of Bi₂O₃@C/HB is 786.6 μmol g⁻¹ (Figure S5.7), which is 1.96-fold higher than that of Bi₂O₃@C/HL (399.6 μmol g⁻¹), further suggesting the increased local CO₂ concentration. Additionally, surface hydrophobicity may change the concentration profile of OH⁻, thus influencing the local pH on the catalyst surface.⁴² The concentration profile of OH⁻ was constructed by a previous model.⁴³ Figure 5.9f shows that the concentration of OH⁻ over Bi₂O₃@C/HB increases more rapidly than that of Bi₂O₃@C/HL from the bulk electrolyte to the surface. This results in an increase of surface pH on Bi₂O₃@C/HB, as confirmed by the phenolphthalein test (Figure 5.10). The higher local pH on Bi₂O₃@C/HB surface not only can benefit the activation of CO₂ in the solution, but also greatly hinder HER because of the limited proton availability,⁴⁴ which benefits ECR.

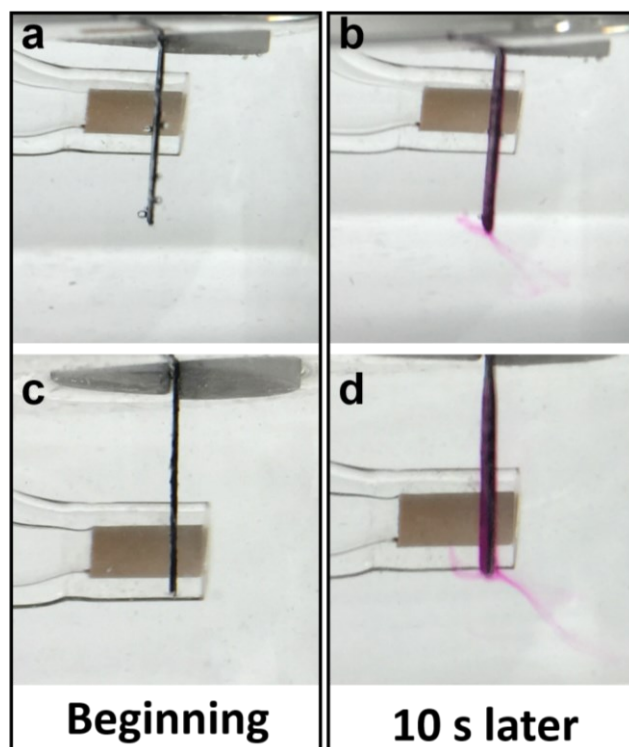


Figure 5.10 Phenolphthalein color transition experiment. Photographs of the phenolphthalein color transition experiment for (a, b) $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ and (c, d) $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ conducted at -1.2 V .

From the experimental and computational results, the hydrophobic carbon support can repel the water and form a concentrated CO_2 gas layer. This will bring about a large amount of triple-phase boundaries where active sites are accessible to both gaseous CO_2 and liquid electrolyte. Therefore, the CO_2 molecules from the gas layer, the H^+ from the liquid electrolyte, and the e^- transferred from the carbon support can greatly promote the ECR performance at the triple-phase boundary, as schematically shown in Figure 5.11a. The hydrophilic carbon support, however, cannot form such a desirable hydrophobic microenvironment because the active sites are fully in contact with the electrolyte, leading to H_2 formation due to an increased surface coverage of $^*\text{H}$ and the limited availability of CO_2 (Figure 5.11b).

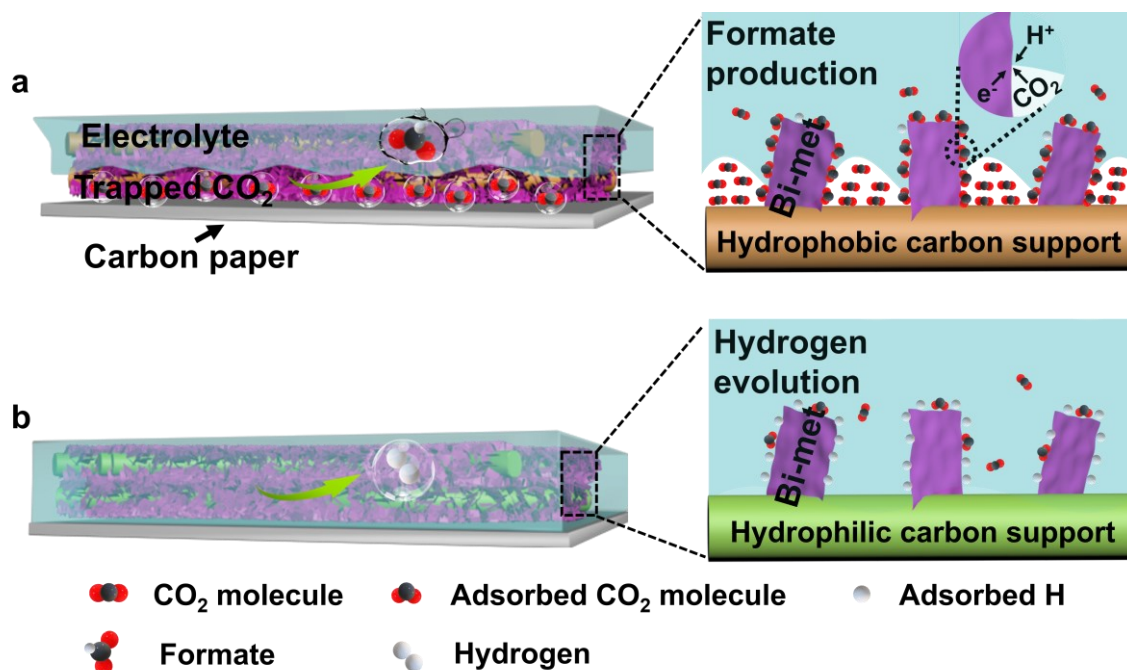


Figure 5.11 Illustration of microenvironment for ECR over (a) $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and (b) $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$. The catalyst here is denoted as Bi-met because the Bi_2O_3 is quickly reduced to Bi^0 during ECR as confirmed by *in situ* Raman.

Based on the findings and results from this study, we then consider the applicability of the hydrophobic engineering presented herein for other types of electrochemical reactions involving gas phase. It is worth mentioning that our work differs from some previous studies in which a hydrophobic microenvironment was created by coating hydrophobic organics on the catalyst surface²² or by adding PTFE suspensions in catalyst layer.⁴⁵ These approaches will have to sacrifice the activity to some extent. Another potential issue related to these polymer modifiers is the desorption and flushing-away of some small organic pieces, as mentioned in the Introduction.²³ It should also be mentioned that these polymers usually contain amine group which benefits CO_2 adsorption and binding of key reaction intermediates.⁴⁶⁻⁴⁸ Thus, it is not easy to attribute the improved ECR performance solely to the hydrophobicity over the effects from amine group. Moreover, most prior studies mainly focused on enhancing the production of C_{2+} products over

Cu-based materials by surface hydrophobic engineering. Although most C₁-producing catalysts (such as Pd, Ag, Bi, In and Sn) have achieved high selectivity for C₁ products (formate or CO),⁴⁹⁻⁵² their formation rates still fall below the commercial requirement because it is difficult to attain high j in the presence of competing HER and the CO₂ mass transport limitation in aqueous medium. Benefiting from the hydrophobic microenvironment, the developed Bi₂O₃@C/HB catalyst in this study exhibits high selectivity at a high j for ECR toward formate production, thereby achieving high formate formation rate. Since carbon materials are extensively employed as the co-materials in catalyst design, the method of tuning surface chemistry of carbon support to create a hydrophobic microenvironment near catalyst surface could serve as a general approach to improving the electrolysis involving gas phase.

5.3 Conclusion

In summary, a hydrophobic microenvironment is realized by simply growing Bi₂O₃ NSs on hydrophobic carbon support. The Bi₂O₃@C/HB electrode exhibits a significant improved ECR activity towards formate production with high j of 102.1 mA cm⁻² and FE_{formate} > 90% over a broad potential window (1000 mV). The hydrophobic microenvironment significantly inhibits HER by repelling water away from the catalyst surface and improves CO₂ mass transport by increasing the local CO₂ concentration. A higher surface pH is also achieved, which further enhances ECR activity while suppressing hydrogen evolution. This desirable microenvironment for ECR is constructed through tailoring the surface chemistry of carbon support. Since carbon materials have been widely employed as a catalyst support or improver, these findings provide a promising pathway to greatly boosting the performance of gas-involving electrolysis in aqueous medium.

5.4 References

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5.5 Supporting information

5.5.1 Experimental section

Preparation of C/HL and C/HB: C/HB was the original PR-25-XT-HHT carbon nanofiber. C/HL was prepared by acid treatment of C/HB as follows: 300 mg C/HB was refluxed at 120 °C in a mixed acid solution of H₂SO₄ and HNO₃ (3:1, *V/V*) for 12 h. The black powder was collected by centrifugation and washed with distilled water up to pH=7 and dried in vacuum.

Preparation of Bi₂O₃@C/HB and Bi₂O₃@C/HL: In a typical procedure of Bi₂O₃@C/HB preparation, Bi(NO₃)₃·5H₂O (0.97 g) was firstly dissolved in a mixture solution containing 26 mL ethanol and 13 ml ethylene glycol. After stirring for 30 min, C/HB (100 mg) was added and magnetically stirred for another 1 h. Then, the mixture was put into a Teflon-lined autoclave (100 mL) and the autoclave was sealed and heated at 160 °C for 5 h. The blackish precipitation was collected and washed with water and ethanol for three times, and freeze-dried under vacuum overnight. Bi₂O₃@C/HL was prepared by the same procedure as that of Bi₂O₃@C/HB except that C/HL was used in the hydrothermal reaction.

Preparation of SnO₂@C/HB and SnO₂@C/HL: In a typical procedure of SnO₂@C/HB preparation, SnCl₄ (40 uL) was added into DMF (24 mL) and stirred for 30 min. Then, 50 mg C/HB was added and stirred for another 1 h. The mixture was then poured into the Teflon-lined autoclave (100 mL) and reacted at 180 °C for 24 h. After cooling to room temperature, the products were collected and

washed repeatedly with water and ethanol for three times, and freeze-dried under vacuum overnight. SnO₂@C/HL was prepared by the same procedure as that of SnO₂@C/HB except that C/HL was used in the hydrothermal reaction.

Preparation of In₂O₃@C/HB and In₂O₃@C/HL: In a typical procedure of In₂O₃@C/HB preparation, In(NO₃)₃·9H₂O (0.924 g) was firstly dissolved in 20 mL ethanol completely, and then 20 ml distilled water was added. After stirring for 30 min, 100 mg C/HB was added and stirred for another 1 h. The mixture was then transferred into a Teflon-lined autoclave and reacted under 180 °C for 24 h. After colling, the precipitation was collected and washed with water and ethanol for three times and freeze-dried under vacuum overnight. In₂O₃@C/HL was prepared by the same procedure as that of In₂O₃@C/HB except that C/HL was used in the hydrothermal reaction.

5.5.2 Molecular Dynamics (MD) Simulations

OPLS-AA force field implemented GROMACS (version 2020.4) was used to perform MD.^{S1-2} Two models of 2×2 nm² carbon surfaces were generated with different surface oxygen to carbon ratios (0.27 and 10.57 %). The force field parameters for the carbon surfaces were generated from the LigParGen server.^{S3-4} Charge Model 5 (CM5) with a scale factor of 1.20 was used for the partial atomic charges.^{S5} Each carbon surface was solvated with TIP4P water model^{S6} in a box with dimensions of 4nm×4nm×5 nm. The system was firstly stabilized by energy minimization with a force tolerance of 1000 kJ mol⁻¹ nm⁻¹, followed by a 200 ps equilibration. The production run was then carried out in NPT ensemble (isothermal-isobaric) for 10 ns. To determine hydrogen bonding, the following two criteria were used: 1) donor and acceptor distance lower than 3.5 Å; 2) angle of the hydrogen-donor-acceptor lower than 30°.

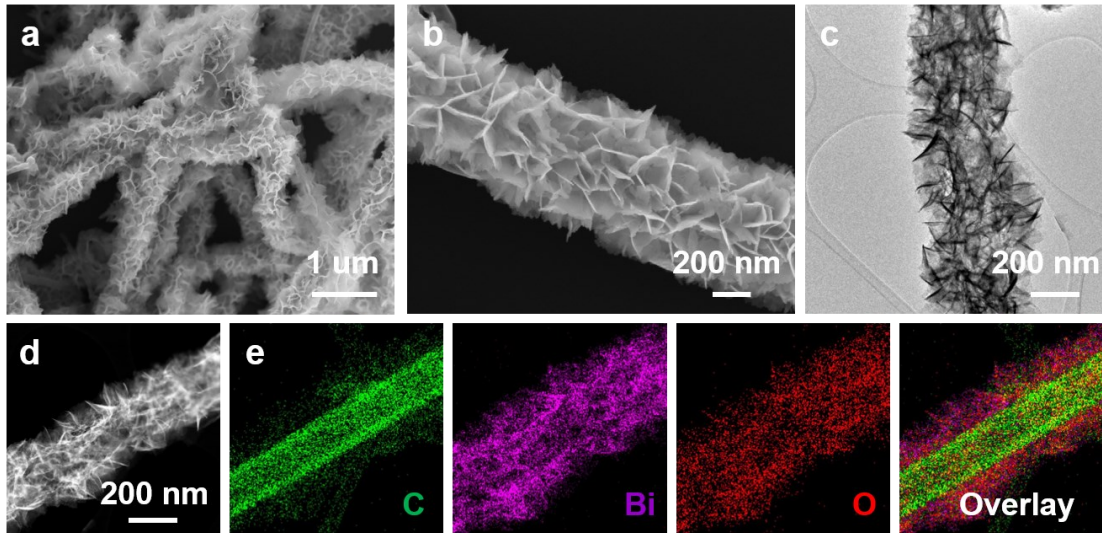


Figure S5.1 (a)-(c) SEM and TEM images of $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$. (d), (e) The HAADF-STEM image of $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ and corresponding elemental maps of C, Bi, and O.

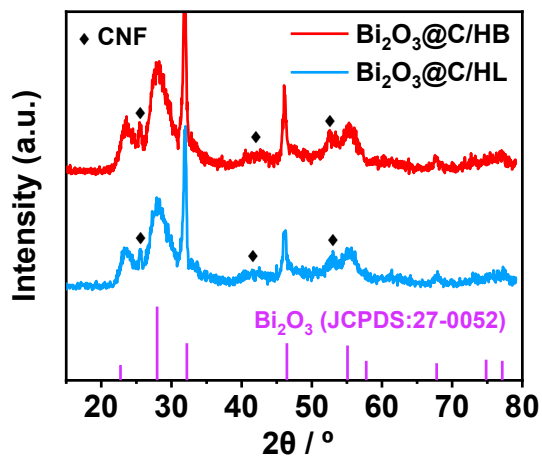


Figure S5.2 XRD patterns for $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$.

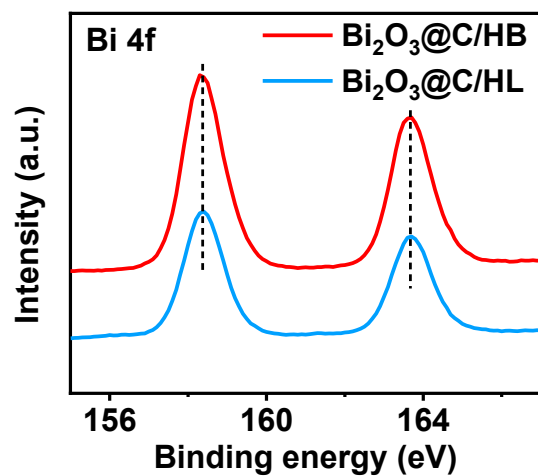


Figure S5.3 XPS spectra of Bi 4f for $\text{Bi}_2\text{O}_3@C/\text{HB}$ and $\text{Bi}_2\text{O}_3@C/\text{HL}$.

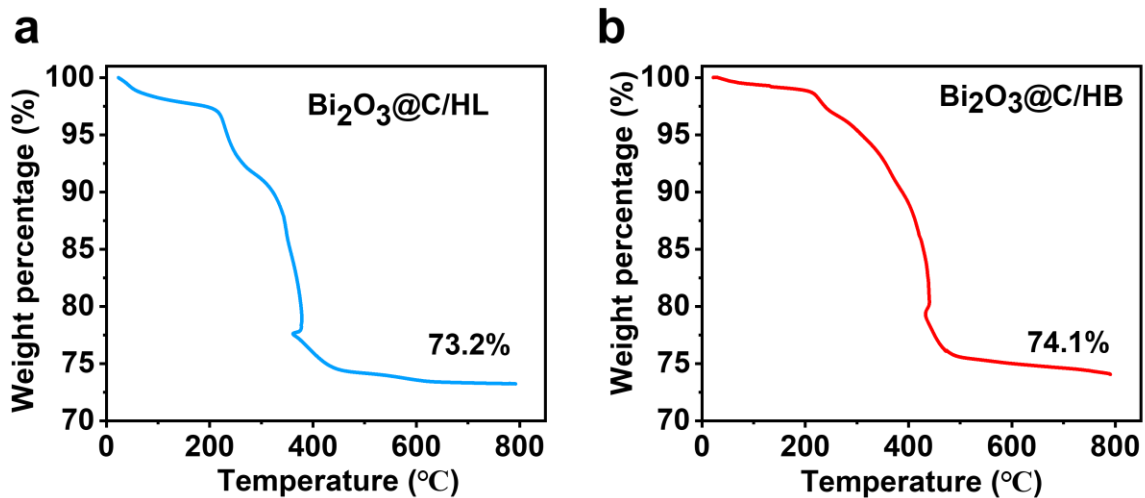


Figure S5.4 Weight losses for (a) $\text{Bi}_2\text{O}_3@C/\text{HL}$ and (b) $\text{Bi}_2\text{O}_3@C/\text{HB}$.

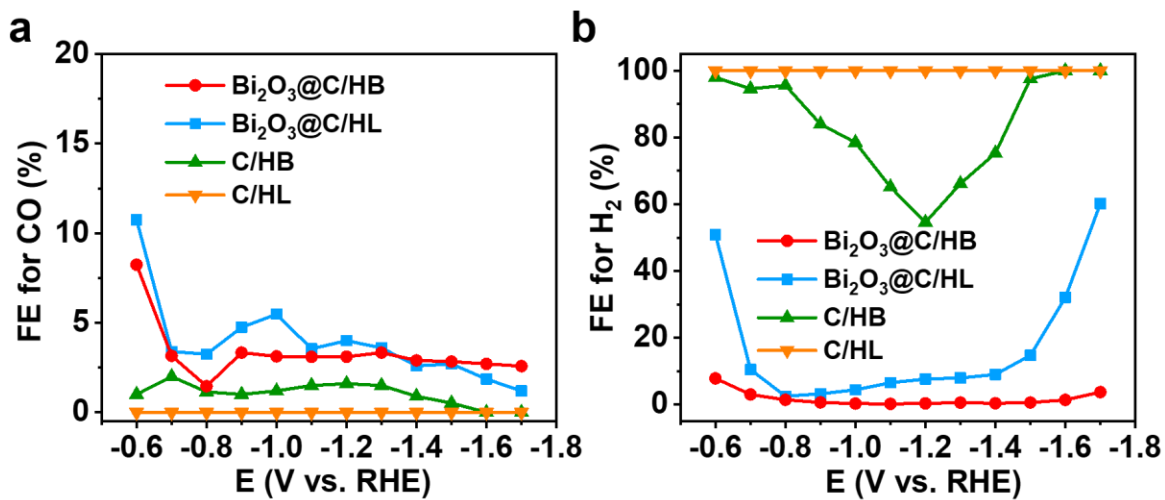


Figure S5.5 FEs of (a) CO and (b) H_2 for $\text{Bi}_2\text{O}_3@C/HL$, $\text{Bi}_2\text{O}_3@C/HB$, C/HL , and C/HB .

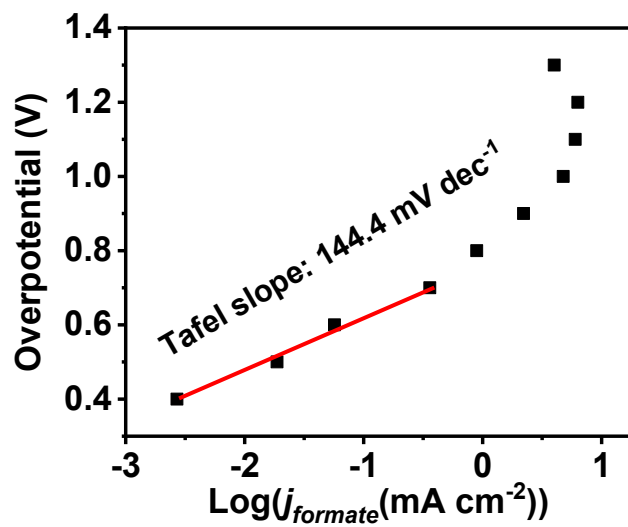


Figure S5.6 Tafel plot of C/HB for formate production.

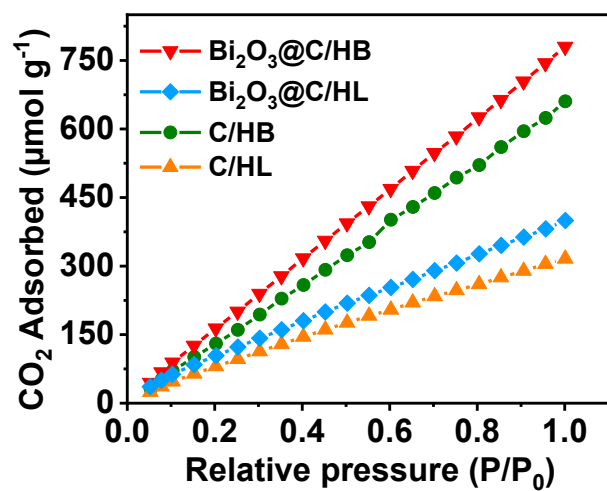


Figure S5.7 CO₂ adsorption isotherms of Bi₂O₃@C/HB, Bi₂O₃@C/HL, C/HB, and C/HL.

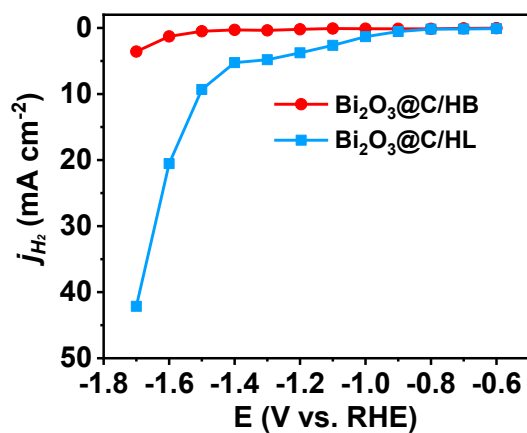


Figure S5.8 Partial current densities of H₂ on Bi₂O₃@C/HB and Bi₂O₃@C/HL.

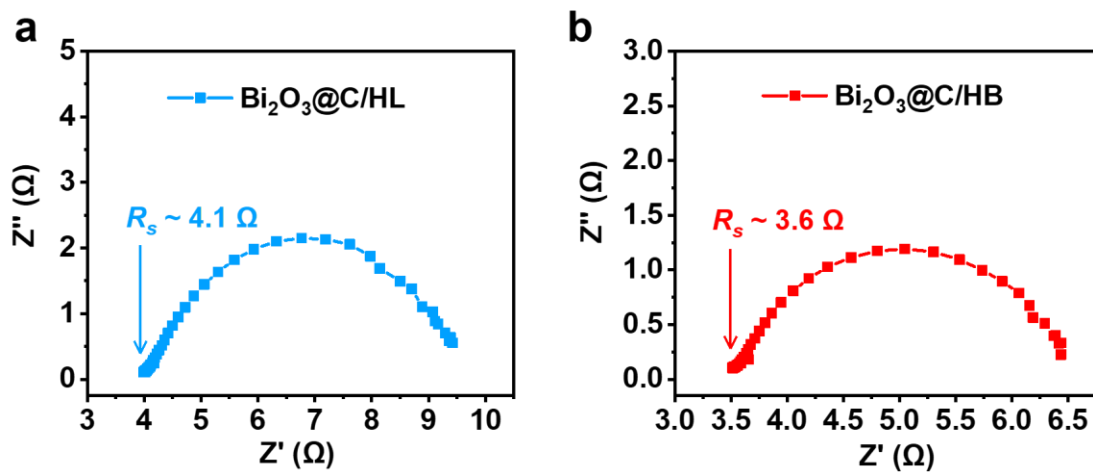


Figure S5.9 Electrochemical impedance spectra (EIS) of (a) Bi₂O₃@C/HL and (b) Bi₂O₃@C/HB.

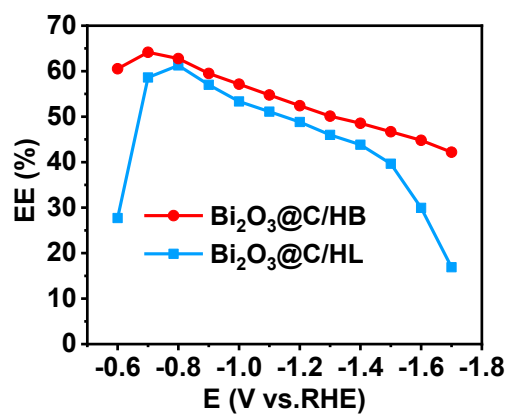


Figure S5.10 EEs of Bi₂O₃@C/HB and Bi₂O₃@C/HL.

Table S5.1 Electrocatalytic performances for CO₂ to formate in H-type cell over state-of-the-art catalysts reported recently.

Catalysts	Electrolyte	Potential (V vs. RHE)	FE _{formate} (%)	<i>j</i> _{formate} (mA cm ⁻²)	Formation rate (μmol h ⁻¹ cm ⁻²)	Potential window (mV; FE _{formate} > 90 %)
Bimuthene@BP ^{S7}	0.5 M KHCO ₃	-0.58	99	17	317	200
Bi nanotubes ^{S8}	0.5 M KHCO ₃	-1.22	90	48	896	450
Bi ₂ O ₃ nanotubes ^{S9}	0.5 M KHCO ₃	-1.05	90	60	1120	300
Bi ₂ O ₃ NSs@MCCM ^{S10}	0.1 M KHCO ₃	-1.355	90	17.7	330	300
Bi-ene ^{S11}	0.5 M KHCO ₃	-1.18	99	72	1343	450
Sn _{0.8} Bi _{0.2} @Bi-SnO _x ^{S12}	0.5 M KHCO ₃	-1.38	72	74.6	1392	250
Bismuth nanosheets ^{S13}	0.5 M KHCO ₃	-0.7	100	8	149	130
Bi-Sn/CF ^{S14}	0.5 M KHCO ₃	-1.14	96	45	740	160
Mesoporous Bi ^{S15}	0.5 M NaHCO ₃	-1.05	82	17	317	240
POD-Bi ^{S16}	0.5 M KHCO ₃	-1.16	95	52.8	985	300
BiO _x /C ^{S17}	0.1 M KHCO ₃	-0.856	96	12.5	233	350
Bi NWs/copper foam ^{S18}	0.5 M NaHCO ₃	-1.0	92	45	840	300
Bi ₂ O ₃ -NGQDs ^{S19}	0.5 M KHCO ₃	-0.9	100	18	336	350
BiOBr ^{S20}	0.1 M KHCO ₃	-0.9	95	60	1120	50
Bi-Sn aerogel ^{S21}	0.1 M KHCO ₃	-1.0	93.9	9.3	173	200
Bi(btb) ^{S22}	0.5 M KHCO ₃	-0.97	95	5	93	200
Bi ₂ O ₃ @C ^{S23}	0.5 M KHCO ₃	-0.9	92	7.5	140	100
S-In ₂ O ₃ derived In ^{S24}	0.5 M KHCO ₃	-1.23	85	80.8	1501	100
S modified Sn ^{S25}	0.1 M KHCO ₃	-0.75	93	55	1026	150
Bi ₂ O ₃ @C/HB (This study)	0.5 M KHCO ₃	-1.4	96.7	77.3	1442	1000
		-1.5	96.5	86.1	1607	
		-1.6	96	94.1	1754	
		-1.7	93.7	102.1	1905	

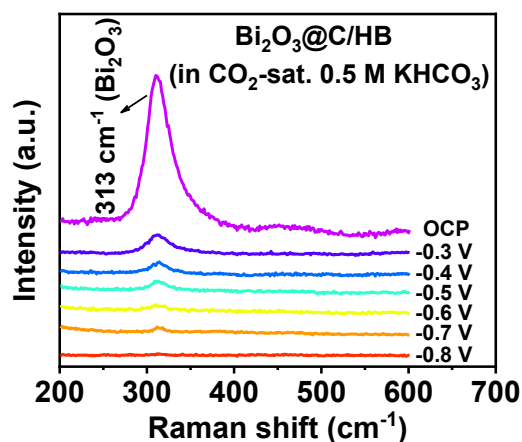


Figure S5.11 Series of potential-dependent Raman spectra showing the transition of Bi₂O₃ in CO₂-sat. 0.5 M KHCO₃ solution.

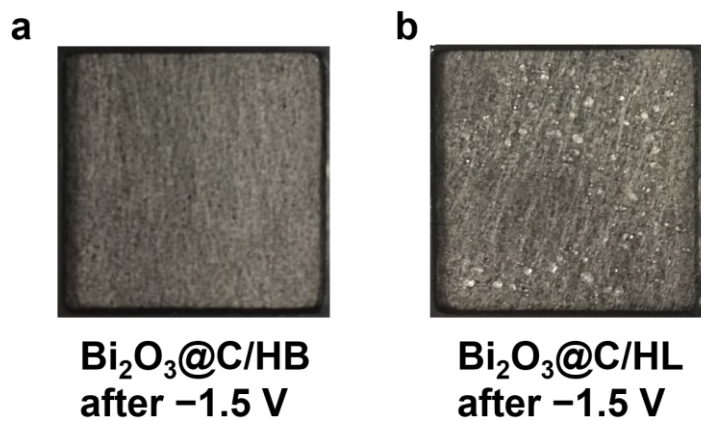


Figure S5.12 The backside of (a) $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and (b) $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ electrodes after -1.5 V in flow cell.

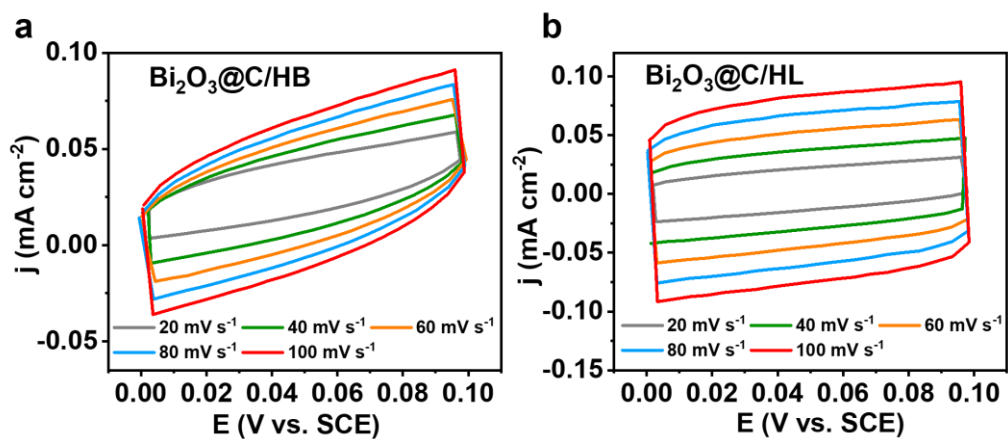


Figure S5.13 CV curves of (a) $\text{Bi}_2\text{O}_3@\text{C}/\text{HB}$ and (b) $\text{Bi}_2\text{O}_3@\text{C}/\text{HL}$ at various scan rates.

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Chapter 6 A pair-electrolysis tactic for low energy generation of formate

So far in this thesis, the counter anodic half-reaction of CO₂ electrolyzers is the oxygen evolution reaction (OER). However, ~ 90% of the energy input is consumed by OER in a conventional CO₂ electrolyzer according to thermodynamic analysis. Also, its product, O₂, is not of significant value. Lowering the full-cell energy input in CO₂ electrolyzer by replacing OER with more energy favorable organic oxidation reactions is of importance. In this chapter, I introduced a pair-electrolysis, cathodic ECR and anodic ethylene glycol oxidation (EGO), to co-produce formate at both cathode and anode with much lower energy input.

Herein, I prepared single Cu atom doped Bi (BiCu) as the cathodic ECR catalyst *via an in situ* electrochemical reduction method. X-ray absorption spectroscopy was used to identify the single atom form of Cu within the BiCu catalyst. The incorporation of single Cu atom almost doubled the production rate of formate as compared to pure Bi catalyst. The BiCu exhibited a record-high formate partial current density of ~1.1 A cm⁻² at -0.9 V vs. RHE with excellent stability. For the anodic EGO catalyst, I synthesized a nickel-modified cobalt phosphide nanosheet on nickel foam (NiCoP/NF). The NiCoP/NF could selectively electrooxidize ethylene glycol to formate with FE > 90%. The ECR-EGO coupling system showed ~ 760 mV decrease of cell voltage for reaching the same current density compared with ECR-OER system.

The work in this chapter has been submitted to a Journal for review. As first author, I prepared the catalysts, performed all characterizations and electrocatalysis experiments, and wrote the manuscript. Min-Rui Gao conducted the DFT calculations.

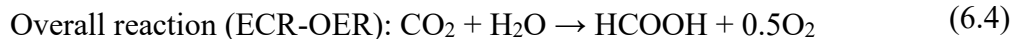
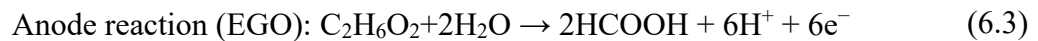
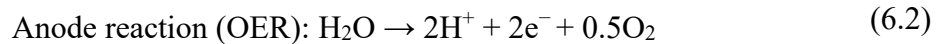
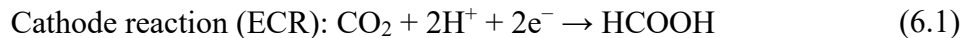
Abstract: Electrochemical CO₂ reduction provides a promising route to storing renewable energy and simultaneously mitigating global reliance on fossil fuels. However, the counter anodic OER reduces the energy efficiency of the process without providing a valuable product. Substituting OER with thermodynamically favorable oxidation reactions is an emerging strategy to reduce the full-cell energy input and generate valuable products on both sides of the cell. In this work, we report a pair-electrolysis strategy for efficient formate generation by a concurrent cathodic ECR and anodic EGO using single Cu atom doped Bi (BiCu) and nickel-modified cobalt phosphide nanosheet grown on nickel foam (NiCoP/NF) as cathodic and anodic catalysts, respectively. Anodic NiCoP/NF enables an extremely lowered potential of 1.5 V *vs.* RHE (200 mA cm⁻²), featuring a significantly enhanced electro-activity in comparison to the OER. The cathodic BiCu shows a record-high formate partial current density of 1.1 A cm⁻² at -0.9 V *vs.* RHE. Compared with ECR-OER system, the coupled ECR-EGO system requires a cell voltage of ~ 760 mV lower to achieve 40 mA cm⁻².

6.1 Introduction

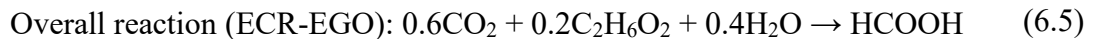
As revealed by a recent Gibbs free energy analysis, the counter anodic OER consumes about 90 % of the total energy input in a typical ECR to formate.¹⁻² In addition, the economic value of the produced O₂ is negligible and may result in reactive oxygen species, which will shorten the life of cell membrane.³ Replacing OER with thermodynamically more favorable anode reactions is highly desirable because it not only can lower the overall energy input but also generate value-added products from inexpensive industrial feedstocks or renewable biomass sources. Recently, various organic oxidation reactions such as methanol oxidation,⁴ glycerol oxidation,⁵ glucose oxidation,⁶ ethylene glycol oxidation,⁷ ethanol oxidation,⁸ and furfural oxidation⁹ have been utilized to replace OER in water splitting for hydrogen production.

Polyethylene terephthalate (PET), the most abundant polyester plastic, is produced from textiles and packaging up ~ 70 million per year.¹⁰ However, only < 20% of them are recycled through thermomechanical means. Recent studies show that PET can be depolymerized into monomers, such as ethylene glycol (EG) or terephthalic acid (TPA), *via* alkaline hydrolysis under mild conditions.¹¹⁻¹² Recently, Zhou and co-workers reported an electrocatalytic strategy for PET waste upcycling to commodity chemicals of potassium diformate (KDF) and TPA paired with H₂ production.⁷ The EG monomer of PET is selectively (> 90%) electro-oxidized to formate over anodic CoNi_{0.25}P catalyst which improves H₂ production rate at cathode. Considering that ~ 90% of the overall energy requirements is coming from the OER, this pair-electrolysis strategy can also be applicable for overall ECR system. Therefore, coupling ECR with EGO could provide a sustainable way to implement waste PET upcycling to value-added products if the EG monomer directly comes from PET decomposition *via* alkaline hydrolysis.

A Gibbs free energy analysis is then conducted to evaluate the feasibility of ECR-EGO system. The half-reactions on the anode and the cathode as well as overall reaction for ECR-OER and ECR-EGO are proposed to be as Equations (6.1), (6.2), (6.3), (6.4), and (6.5), respectively.



$$(\Delta_f G^0 = 270.1 \text{ kJ mol}^{-1}, E^0_{\text{cell}} = 1.4 \text{ V})$$



$$(\Delta_f G^0 = 34.7 \text{ kJ mol}^{-1}, E^0_{\text{cell}} = 0.3 \text{ V})$$

The standard Gibbs free energies of the reaction ($\Delta_f G^0$) for Equations (6.4) and (6.5) are calculated using Hess's law, and the analysis indicates that the ECR-EGO system is more energy favorable than ECR-OER system. Naturally, a much lower equilibrium potential of 0.3 V is required to derive the ECR-EGO system compared to ECR-OER (1.4V). From the thermodynamic perspective, ~ 80% of the overall energy consumption can be reduced by replacing OER with EGO.

To this end, I herein introduce a pair-electrolysis tactic for concurrent ECR at the cathode and EGO at the anode to an identical value-added product of formate with rather low energy input and non-precious metal catalysts. Transition metal-based phosphides (especially for earth-abundant Co and Ni) are promising electrocatalyst for EGO. Ni and Co phosphides *in situ* grown on three-dimensional substrate enable fast electron and mass transfer due to the seamless contact. The Ni modified Co phosphides nanosheets grown on nickel foam (NiCoP/NF), prepared *via* tandem electrodeposition and phosphidation according to a previous work⁷, were utilized as the anodic catalyst for EGO. Not surprisingly, the as-obtained NiCoP/NF catalyst exhibits high activity and selectivity for oxidizing ethylene glycol to formate.

Although Bi-based catalysts have been reported to convert CO₂ into formate with high selectivity, they unfortunately have all suffered from either low activity (< 500 mA cm⁻²) or poor stability (< 20 h), which hinders their practical application for ECR.¹³⁻¹⁵ Recent studies have revealed that the water dissociation process also plays a significant role in the overall ECR because the intermediate protonation steps (*CO₂→*OCHO→*HCOOH) are closely related to the water dissociation process.¹⁶⁻¹⁹ Bi itself is kinetic sluggish for water dissociation because of its weak hydrogen adsorption energy.²⁰⁻²¹ This could be a reason for Bi-based catalyst to fail in limited partial formate current density. Single-atom alloy catalysts are fabricated in a way that the foreign atoms are atomically dispersed into the matrix of a host metal. These catalysts have been widely utilized to

promote water dissociation for HER by optimizing the adsorption energy of *H.²²⁻²⁷ According to a volcano plot of exchange current density as a function of hydrogen adsorption free energy over various metals, Cu possesses a moderate hydrogen binding strength that is stronger than that of Bi but weaker than those of Pt and Ni.²¹ Introducing atomic Cu into Bi matrix may enable a favorable water dissociation to produce *H and easy subsequent desorption to neighbor Bi site for intermediate protonation. Therefore, single Cu atom doped Bi (BiCu) was developed and employed as an efficient cathodic catalyst for ECR to formate. Benefiting from the promoted water dissociation ability from single Cu atom incorporation, the as-obtained BiCu shows a record-high ECR-to-formate performance, including a high j_{formate} of $\sim 1.1 \text{ A cm}^{-2}$ and good long-term stability (200 mA cm^{-2} for 45 h).

Finally, when equipped with NiCoP/NF at the anode and BiCu at the cathode, the established electrolyzer only needs a cell voltage as low as 1.78 V to achieve 40 mA cm^{-2} , which is 760 mV lower than that of conventional overall ECR under the same catalysis condition with NiCoP/NF at anode and BiCu at cathode without the addition of EG. The present pair-electrolysis strategy provides an innovative and highly promising way for the efficient production of formate with high efficiency.

6.2 Results and discussion

6.2.1 Synthesis and characterization of anodic NiCoP/NF catalyst

The NiCoP/NF catalyst was synthesized *via* a tandem electrodeposition and phosphidation process.⁷ Firstly, the metal hydroxides ($\text{NiCo}(\text{OH})_2$) were electrodeposited on NF within a three-electrode system in an aqueous solution. As shown in Figure 6.1a, the $\text{NiCo}(\text{OH})_2$ exhibits a typical nanosheet morphology with smooth surface. After phosphidation treatment at 300 °C for 2h with NaH_2PO_2 as phosphorus source, the dense and uniform nanosheets morphology can be well

retained (Figure 6.1b-d), while the surface of nanosheets becomes rough and porous. From the XRD pattern of $\text{NiCo}(\text{OH})_2/\text{NF}$ (Figure 6.2), two characteristic peaks at 10.9° and 60.1° can be assigned to (001) and (110) planes of $\alpha\text{-Co}(\text{OH})_2$ (JCPDS:74-1057). These two peaks disappeared after phosphidation, while two new peaks at 41° and 54.5° coincided well with (111) and (300) planes of NiCoP (JCPDS: 71-2336). The EDX mapping results display the homogeneous distribution of Ni, Co, and P elements throughout the nanosheet, suggesting the successful fabrication of metal phosphides.

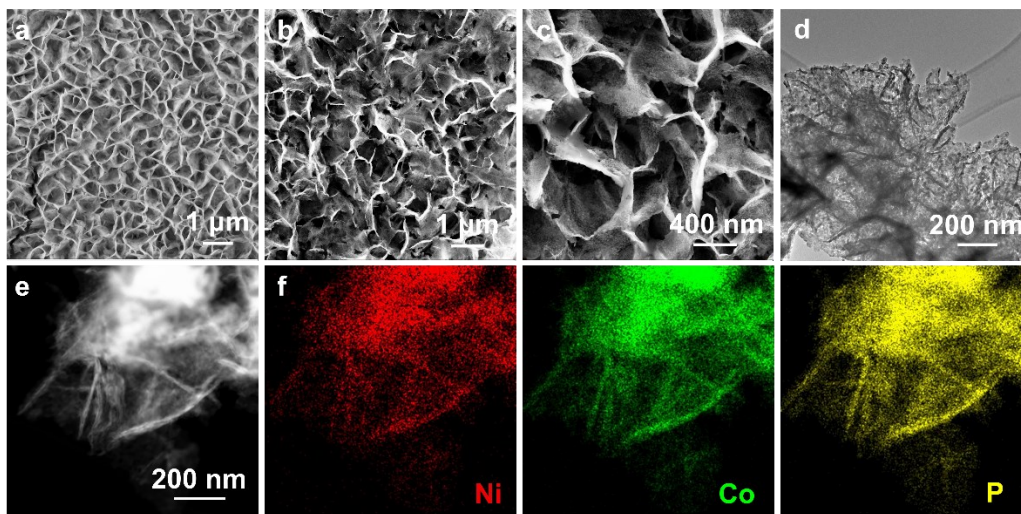


Figure 6.1 (a) SEM image of $\text{NiCo}(\text{OH})_2/\text{NF}$ and (b, c) NiCoP/NF . (d) TEM image of NiCoP . HAADF-STEM image and corresponding EDX mapping of NiCoP .

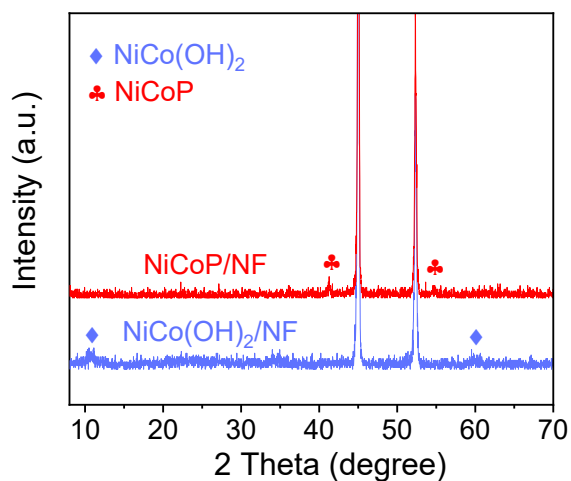


Figure 6.2 XRD patterns for NiCo(OH)₂/NF and NiCoP/NF.

6.2.2 Synthesis and characterization of cathodic BiCu catalyst

I first synthesized the Cu doped layered bismuth nitrate-Bi₆O₆(OH)₃(NO₃)₃·1.5H₂O (BiOON-Cu) precursor by hydrolyzing commercial bismuth nitrate with the addition of Copper (II) acetylacetonate. The XRD pattern of BiOON-Cu confirmed its crystalline nature (Figure 6.3a). SEM and TEM images of the BiOON-Cu showed that it was composed of hierarchical microflowers that were assembled from few-layer-thick nanosheets (Figure 6.3b, c). The lattice spacing in the HRTEM image was measured to be 0.37 nm, corresponding to the (101) plane of tetragonal BiOON (Figure 6.3d, e). EDX element mapping exhibits a uniform spatial distribution of Bi, Cu, Br, O, and N in the BiOON-Cu nanosheet, suggesting the successful incorporation of Cu (Figure 6.3f, g). To prepare the single Cu atom doped Bi catalyst, the BiOON-Cu precursor was electrochemically reduced at -1.6 V vs. SCE in 1.0 M KOH electrolyte for 10 min. XRD peaks of the reduced material can be well matched to the metallic Bi (Figure 6.4a), coinciding with the XPS analysis (Figure 6.4b, c). I further utilized operando X-ray absorption spectroscopy (XAS) to catch this reduction process. As indicated by the Bi L₃-edge XAS spectra under different applied

potentials (Figure 6.4d), the absorption edge of Bi shifted negatively from open circuit voltage and overlapped with metallic Bi reference. This suggests that the active phase during ECR is metallic. It is worth noting that the *in situ* formed BiCu catalyst still retains the original nanosheet morphology of BiOON-Cu (Figure 6.5a-c). HRTEM analysis revealed obvious lattice spacing of 0.33 nm, which agrees well with the (012) interplanar spacing in rhombohedral Bi (Figure 6.5d, e).

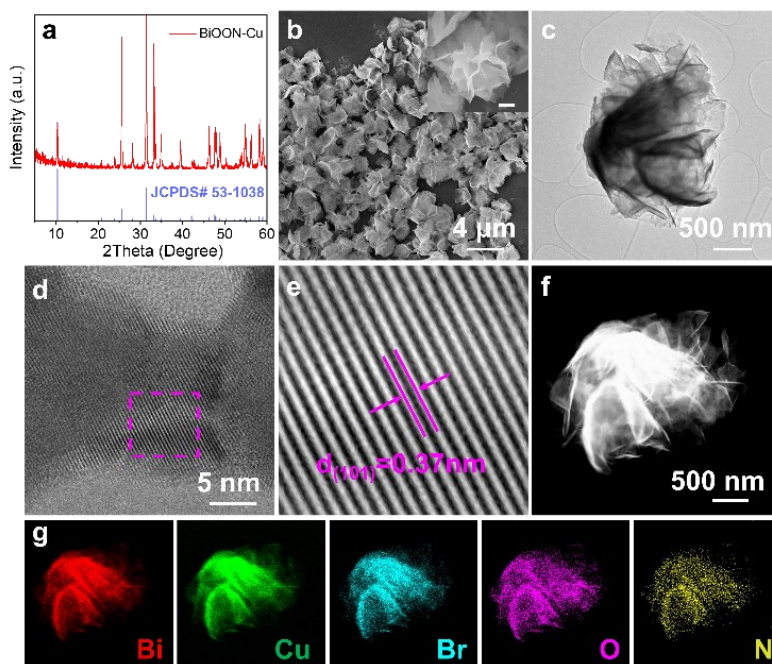


Figure 6.3 (a) XRD pattern of BiOON-Cu. (b) SEM images of BiOON-Cu (scale bar in the top-right corner: 500 nm). (c) TEM image of BiOON-Cu. (d, e) HRTEM images of BiOON-Cu. (f, g) HAADF-STEM image and corresponding EDX mapping of BiOON-Cu.

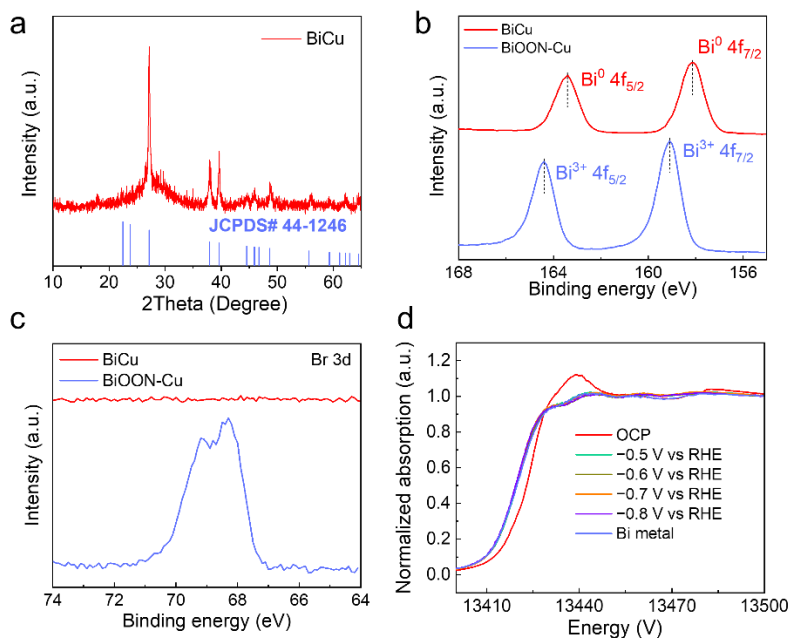


Figure 6.4 (a) XRD pattern of BiCu. (b) High-resolution Bi 4f and (c) Br XPS spectra for BiOON-Cu and BiCu. (d) *In situ* Bi L-edge XAS spectra of BiOON-Cu at different potentials during electrocatalytic ECR.

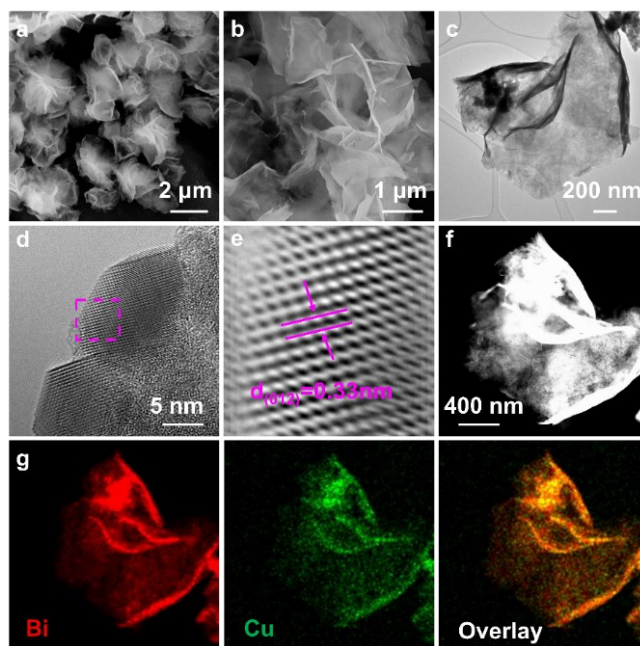


Figure 6.5 (a, b) SEM images of BiCu. (c) TEM image of BiCu. (d, e) HRTEM images of BiCu. (f, g) HAADF-STEM image and corresponding EDX mapping of BiCu.

High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) was conducted to investigate the atomic structure (Figure 6.6a, b). The darker dots marked by white circle can be assigned to Cu atom according to the disparity in Z-contrast between Cu and Bi atoms.²⁸ The line intensity profile in Figure 6.6c also validates the isolated Cu atom in Bi lattice. This was also confirmed by scanning transmission electron microscopy energy-dispersive X-ray spectroscopy (STEM-EDS) analysis (Figure 6.6d). To further investigate the local structure of the Cu atoms in the BiCu catalyst, I performed X-ray absorption spectroscopy (XAS) measurements with standard Cu foil, CuO, and Cu₂O as the references. As shown in Figure 6.7a, the Cu K-edge X-ray absorption near-edge energies of BiCu are lower than that of CuO but higher than that of Cu foil, indicating a positive Cu valence between Cu⁰ and Cu²⁺. The Fourier-transformed extended X-ray absorption fine structure (EXAFS) spectra are shown in Figure 6.7b. The EXAFS curve of BiCu shows a peak at around 1.5 Å attributed to Cu-O bond, while no Cu-Cu bond at 2.2 Å was detected. The wavelet transform (WT) plot (Figure 6.7c) of BiCu shows the WT maximum at 4.7 Å⁻¹, corresponding to the Cu-O bond by comparing with Cu foil, Cu₂O, and CuO. The Cu-O bond might be due to the oxidation of the BiCu catalyst during *ex situ* tests. These verify that the Cu atoms are atomically dispersed in Bi lattice.

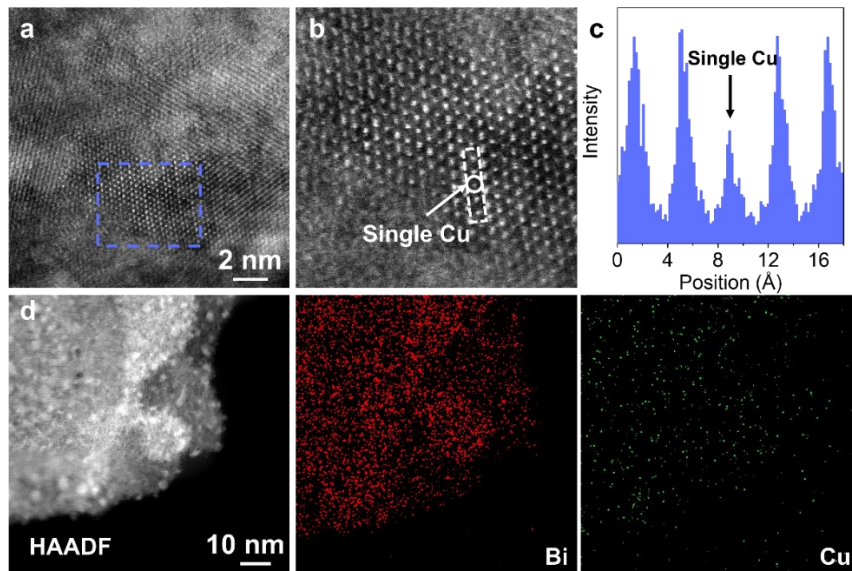


Figure 6.6 (a, b) Atomic-resolution aberration-corrected HAADF-STEM images and (c) corresponding intensity line profile of BiCu. (d) STEM-EDS mapping of BiCu catalyst.

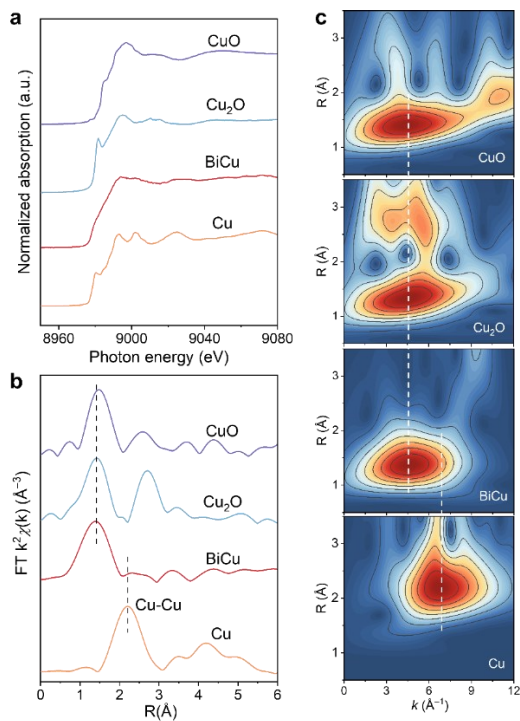


Figure 6.7 (a) XAS spectra at the Cu K-edge of BiCu catalyst with the spectra of CuO, Cu₂O and Cu as references. (b) EXAFS spectra at Cu-K edge of BiCu catalyst. (c) WT plots of BiCu, Cu, CuO, and Cu₂O.

6.2.3 Electrocatalytic performance of NiCoP/NF for EGO

The anodic EGO performance of the as-prepared NiCoP/NF catalysts was accessed in Ar-saturated 1.0 M KOH with 0.5 M EG added. The LSV curves clearly show that the onset potential for EGO is about 1.3 V, which is 100 mV lower than OER (Figure 6.8a). With the applied potential becoming more positive after the onset potential, the oxidation current densities increased rapidly and reached 100 mA cm^{-2} at a much lower potential of 1.34 V as compared to OER (1.55 V). As shown in Figure 6.8b, the potentials for EGO are lowered by at least 150 mV at the current densities of 200, 300, 400, and 500 mA cm^{-2} , compared with those of OER. Furthermore, the oxidation products during EGO were analyzed by IC. As shown in Figure 6.8c, formate is the dominating product with FE of $\sim 90\%$ across a broad potential window (1.3–1.7 V vs. RHE).

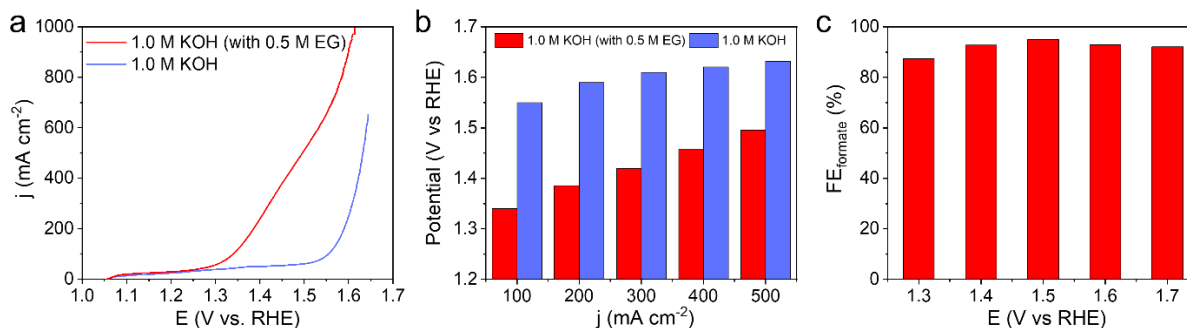


Figure 6.8 (a) LSV curves of NiCoP/NF in 1.0 M KOH with or without 0.5 M EG. (b) Anodic potentials to achieve varied current densities (100, 200, 300, 400, and 500 mA cm^{-2}) by NiCoP/NF in 1.0 M KOH with and without addition of 0.5 M EG. (c) Faraday efficiencies of partial EG oxidation to formate at varied potentials.

6.2.4 Electrocatalytic performance of BiCu for ECR

I next examined the ECR catalytic activity of BiCu catalyst in a flow cell using recirculated 1 M KOH as electrolyte. LSV curve of BiCu showed a much higher current density in CO₂-saturated electrolyte than in Ar atmosphere, indicating the participation of CO₂ gas in the reaction (Figure

6.9a). It was found that formate was the only liquid product for both BiCu and Bi during ECR, together with a small amount of H₂ and CO (Figure 6.9b, c). The formate FE of BiCu catalyst was always higher than that of pure Bi at all the potentials examined. The maximal formate FE on BiCu reached about 95.6% at -0.6 V vs. RHE. A high plateau of formate FEs over 90% was retained in a wide potential range from -0.5 to -0.8 V vs RHE, and the competitive HER was suppressed to below 6%. Notably, the BiCu achieved a formate partial current density of ~ -536 mA cm⁻² at -0.8 V vs. RHE while still maintaining a FE of 91% (Figure 6.9d). At -0.9 V vs. RHE, BiCu delivered a record-high partial current density of -1143 mA cm⁻², corresponding to the formate production rate of 21.3 mmol h⁻¹ cm⁻² (Figure 6.9e), these are the highest values reported so far in KOH environments (Table S6.1).²⁹⁻³⁴ Moreover, the BiCu catalyst exhibits a formate cathodic energy efficiency of 78.7% (Figure 6.9f), which rivals most of the reported Bi-based electrocatalysts for formate production. The long-term electrochemical stability of the BiCu catalyst was examined in flow cell reactor with 1.0 M KOH electrolyte. As shown in Figure 6.9g, the BiCu catalyst can continuously run for 45h at -0.6 V with negligible performance decay (FE_{formate} > 93.8%, $j \approx -200$ mA cm⁻²). By comparing the performance metrics presented herein with recent literature benchmarks (Figure 6.9h), I can conclude that the single Cu doping offers an effective strategy to achieve selective, high-rate CO₂-to-formate conversion in KOH environments.^{33, 35-37}

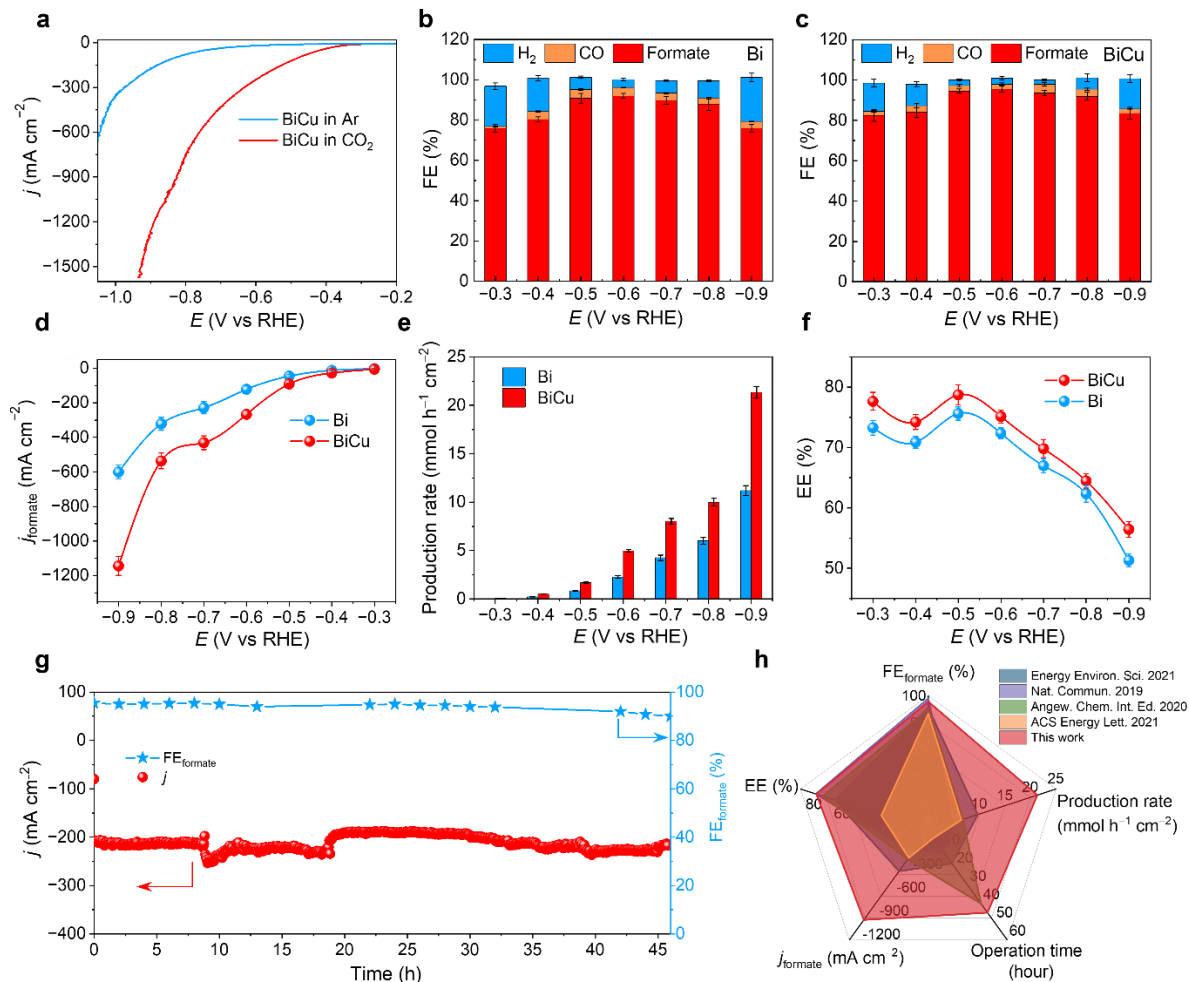


Figure 6.9 (a) LSV curves for BiCu catalyst at CO₂ and Ar atmosphere. (b, c) Potential-dependent Faradic efficiencies for products on BiCu and Cu. Comparison of formate partial current densities (d), formate production rate (e), and energy efficiencies (f) for BiCu and Cu. (g) Stability test of BiCu at -0.6 V for 45h. (h) Comparison of performance metrics of BiCu catalyst with reported benchmarks.

6.2.5 Mechanics insights for the enhanced formate production

DFT was used to gain insights into the promoting effects of single Cu atom. I compared the Gibbs free energies (ΔG) for the formation of formate on the surfaces of BiCu and Bi models. The computation results indicate that the *HCOOH formation is the limiting step for both catalysts (Figure 6.10a). The energy barrier of *HCOOH formation is 0.456 eV for BiCu and lower than

that of 0.516 eV for Bi. This suggests that the single Cu atom incorporation indeed promotes the CO₂-to-formate conversion. By contrast, *COOH (intermediate of CO product) formation is highly endergonic on these two Bi-based catalysts (Figure 6.10b), causing the production of CO to be virtually prohibited. The free energy diagrams for the competitive HER were also given in Figure 6.10c. It is noteworthy that as compared to Bi, the BiCu catalyst enables lower formation energy of *H species, suggesting that the incorporation of single Cu facilitates the water dissociation. Recent studies show that the synergistic adsorption of H₂O and CO₂ molecules plays an important role in ECR because the adsorbed H₂O is believed to be the proton donor for ECR intermediates. The enhanced water dissociation to form *H can speed up the overall ECR process by boosting the intermediate protonation. I thus reasonably surmise that single Cu atom doping permits easier H₂O dissociation to adsorbed *H species, which then boosts the intermediate protonation step of ECR and consequently, the whole ECR process. Note that the difference between the limiting potentials for ECR and HER (i.e., $\Delta P_{\text{limit}} = P_{\text{limit}}(\text{CO}_2) - P_{\text{limit}}(\text{H}_2)$, where $P_{\text{limit}} = -\Delta G_0/e$) had been a useful descriptor for the selectivity of ECR and a more positive ΔP_{limit} value represented a higher selectivity.³⁸⁻⁴¹ As shown in Figure 6.10d, the BiCu showed a more positive ΔP_{limit} value than Bi, clearly indicating its good performance for ECR to formate.

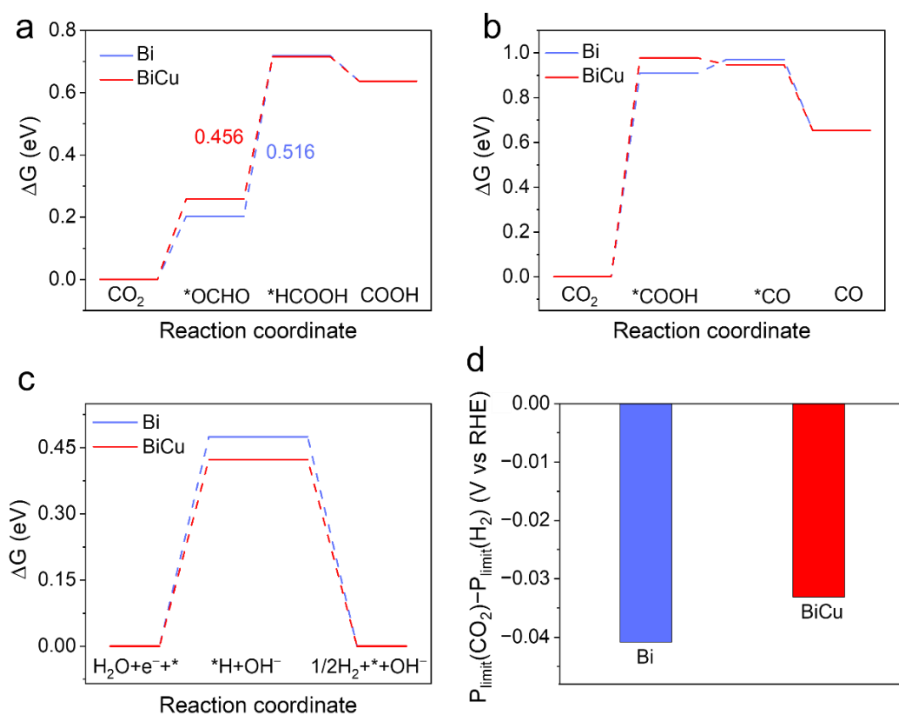


Figure 6.10 (a) Gibbs free energy diagrams for ECR to formate on BiCu and Bi surfaces. (b) Gibbs free energy diagrams for ECR to CO on BiCu and Bi surfaces. (c) Gibbs free energies for the formation of *H on BiCu and Bi surfaces. (d) The limiting potential difference for ECR and HER on BiCu and Cu.

6.2.6 Electrocatalytic performance of ECR-EGO system

Based on the excellent electrocatalytic performance of NiCoP/NF for anodic EGO and BiCu for cathodic ECR, a coupled two-electrode electrolyzer using NiCoP/CF as the anode in 1M KOH electrolyte containing 0.5 M EG, and BiCu as the cathode in 1M KHCO_3 electrolyte (denoted NiCoP/NF||BiCu) has been set up and operated at room temperature for the concurrent electrochemical formate productions at both anode and cathode (Figure 6.11a). The ECR-EGO electrolyzer requires a cell voltage of 1.78 V to deliver 40 mA cm^{-2} . This voltage is 760 mV lower than that of conventional ECR-OER system under the same catalysis condition with NiCoP/NF at anode and BiCu at cathode without the anodic addition of EG (Figure 6.11b). In addition, the

generated products in both electrodes were quantitatively analyzed and formate was the main product (Figure 6.11c).

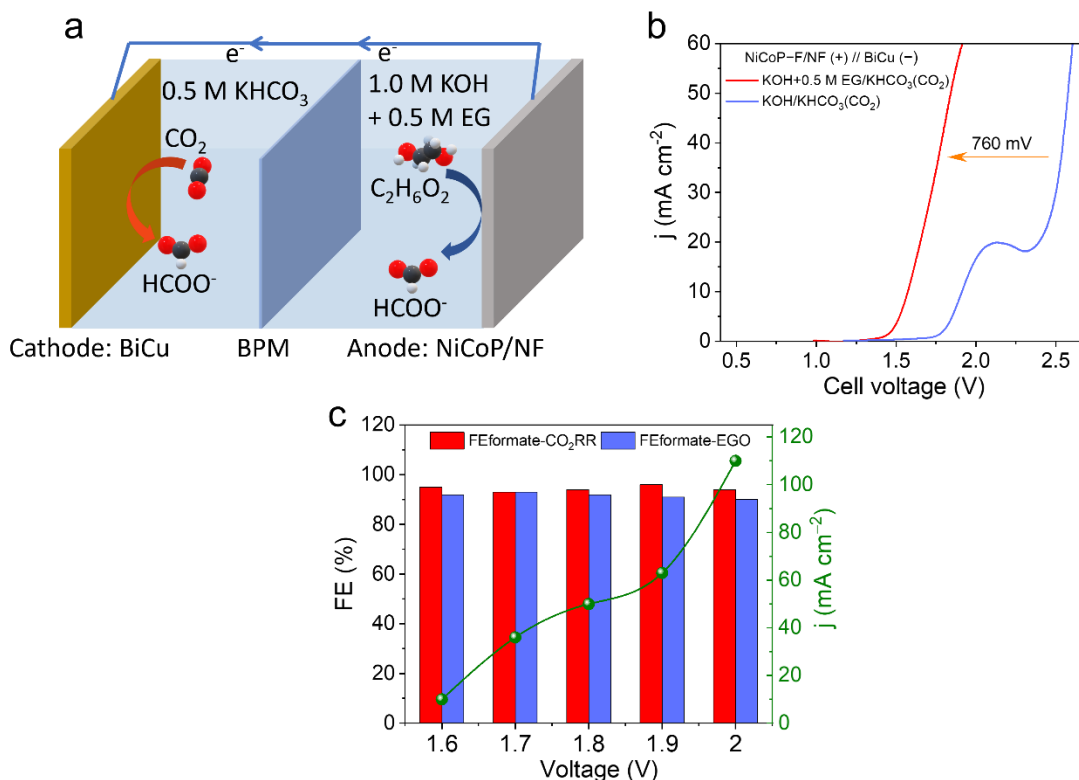


Figure 6.11 (a) Schematic illustration of the constructed EGO assisted CO₂ electrolysis system. (b) Polarization curves of ECR-OER and ECR-EGO over the NiCoP/NF||BiCu pair. (c) Voltage-dependent current densities and FEs of anodic EGO and cathodic ECR over NiCoP/NF||BiCu pair.

6.3 Conclusions

In summary, a pair-electrolysis tactic has been demonstrated for concurrent and energy-saving formate productions at both anode and cathode by EGO and ECR, respectively. A single Cu atom doped Bi was developed as cathodic ECR catalyst. The computational simulations reveal that the introduction of single Cu atom into Bi matrix promotes H₂O dissociation to form adsorbed *H species. The adsorbed *H species can benefit the intermediate protonation step of ECR, thus speeding up the whole ECR process. The BiCu catalyst exhibited prominent ECR performances

with the maximum FE_{formate} of 96% and an extraordinary j_{formate} of -1143 mA cm^{-2} at -0.9 V in the flow cell, ranking above all the other previously reported formate-producing catalysts. For the anodic catalyst for EGO, a NiCoP/NF catalyst was prepared. It showed a high selectivity for EG-to-formate with high current density. When coupling the BiCu and NiCoP/NF in a full cell configuration, the assembled electrolyzer requires a quite low cell voltage of 1.78 V at 40 mA cm^{-2} for overall reaction, which is more than 760 mV lower than that of conventional overall ECR-OER under the same condition. The distinct advantages of this strategy (e.g., low cost, reduced energy input, high value-added chemicals obtained at both sides) endow the strategy with an appealing future for producing formate from both electrochemical CO_2 reduction and partial ethylene glycol oxidation.

6.4 References

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6.5 Supporting information

6.5.1 Experimental section

Preparation of NiCoP/NF anode catalyst: The commercial NF (2×3 cm) pieces were sequentially washed with 0.5 M HCl, ethanol and DI water (each for 10 min) to remove surficial oxides and contaminants. The electrodeposition of NiCo(OH)₂ nanosheet array was carried out in a three-electrode system, using saturated calomel electrode (SCE) and Pt foil as reference and counter electrodes, respectively. The NiCo(OH)₂ nanosheets were prepared by applying a constant potential of –1.0 V vs. SCE in an aqueous solution with 100 mM Co(NO₃)₂ and 25 mM Ni(NO₃)₂ electrolyte for 10 min. The resulting NiCo(OH)₂ nanosheets array was withdrawn and rinsed

thoroughly with ethanol and DI water. To prepare NiCoP/NF, NaH_2PO_2 and $\text{NiCo}(\text{OH})_2/\text{NF}$ were put at two separate positions in a porcelain boat with NaH_2PO_2 (1.0 g) at the upstream side of the furnace. Subsequently, the samples were heated at 300 °C in argon atmosphere for 2 h, and then naturally cooled down to ambient temperature.

Preparation of BiOON-Cu precursor: In a typical procedure of BiCu preparation, 2 mmol $\text{Bi}(\text{NO}_3)_3 \cdot 5\text{H}_2\text{O}$, 0.2 mmol Cupric(II) acetylacetonate, and 1.4 mmol Cetyltrimethylammonium bromide (CTAB) were firstly dissolved in 60 ml DI water. Then, 50 mmol urea was added to 40 ml ethanol to form a homogeneous solution using sonication. The urea-ethanol mixture solution was quickly added into the above $\text{Bi}(\text{NO}_3)_3$ solution, and the mixture was stirred for 30 min to form a white homogeneous solution. This homogeneous solution was then kept at 90 °C in water bath for 4 h and naturally cooled down to room temperature. The obtained green products were collected by centrifugation, washed with DI water and ethanol, and vacuum dried at 60 °C.

Preparation of BiCu catalyst: Typically, 10 mg of as-prepared BiOON-Cu powder was mixed with 1550 μl of IPA, 400 μl of water, and 50 μl of Nafion resin solution (5%), and sonicated for 1 h to obtain a homogeneous ink. 200 μl of the ink was pipetted onto GDL (1 mg cm^{-2} mass loading) and air dried before usage. Then, the BiOON-Cu loaded GDL was *in situ* reduced at -1.6 V vs. SCE in CO_2 -saturated 1.0 M KOH solution for 10 min to obtain black BiCu catalyst.

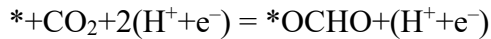
6.5.2 Computational Details

Density functional theory (DFT) calculations were carried out by Vienna Ab initio Simulation Package (VASP).^{S1-3} Projector-augmented plane-wave (PAW)^{S4} method and Perdew-Burke-Ernzer (PBE)^{S5} function were utilized in order to treat the electron-ion interaction and exchange-interaction, respectively. The cut-off energy has been set at 520 eV and the spin polarization of all the elements were taken into consideration. A (2×2) surface model with six atomic layers were

built based an optimized unit cell of Bi. In order to avoid the interaction between the neighboring slabs, a vacuum layer with at least 15 Angstrom was added. Monkhorst-Pack (5×3×1) was set for k points sampling of Brillouin zone. A Gaussian smearing of 0.2eV was employed for optimization of surface geometries while it was set at 0.01eV for gas-phase species. The degree of ions relaxation was not terminated until a maximum force component of 0.05eV/Angstrom was achieved. Different geometries of surface with and without the adsorption of intermediates were considered and the one with the lowest electronic energy was chosen. During the surface optimization, the first three atomic layers were fully relaxed while the other layers were fully fixed. Based on equation S6.1 shown below, a Gibbs free energy diagram for ECR was built.^{S6}

$$G=E_{\text{DFT}}+ZPE+\int C_p dT-TS \quad (\text{S6.1})$$

Here, the DFT calculated electronic energy, zero point energy, enthalpy correction and entropy correction are represented by E_{DFT} , ZPE, $\int C_p dT$ and $-TS$ individually. The contribution from PV was neglected. 3N freedom degrees were treated as frustrated harmonic vibrations to calculate ZPE and enthalpy correction while a proposed standard method was used to calculate entropy contribution and transfer it to thermodynamic data at room temperature.^{S7-8} The computational hydrogen electrode (CHE)^{S9} model describing each electrochemical reaction step as a simultaneous transfer of proton and electron was employed. ECR is divided into three steps as shown in equations S6.2 to S6.4 where * represents the corresponding surface where intermediates were adsorbed.



The initial state in which H₂O molecular is freely above clean surface is taken as the reference.

Therefore, the Gibbs free energy change of each step is expressed in equations S6.5-S6.7.

$$\Delta G[*\text{OCHO}] = G[*\text{OCHO}] - G[\text{H}^+ + \text{e}^-] - G[*] - G[\text{CO}_2] \quad (\text{S6.5})$$

$$\Delta G[*\text{HCOOH}] = G[*\text{HCOOH}] - 2G[\text{H}^+ + \text{e}^-] - G[*] - G[\text{CO}_2] \quad (\text{S6.6})$$

$$\Delta G[\text{HCOOH}] = G[\text{HCOOH}] - 2G[\text{H}^+ + \text{e}^-] - G[*] - G[\text{CO}_2] \quad (\text{S6.7})$$

The hydrogen evolution reaction (HER) is written as $\text{H}^+ + \text{e}^- = 0.5\text{H}_2$. Based on CHE model, the Gibbs free energy of $(\text{H}^+ + \text{e}^-)$ is expressed in equation S6.8.

$$G[\text{H}^+ + \text{e}^-] = 0.5G[\text{H}_2] - G[*] \quad (\text{S6.8})$$

Table S6.1 Comparison of the partial ECR current densities for formate production by BiCu electrocatalyst and the literature.

Electrocatalyst	Electrolyte	Electrolyzer	Potential (V vs. RHE)	j_{formate} (mA cm ⁻²)	Production rate (mmol h ⁻¹ cm ⁻²)	Ref.
BiCu	1 M KOH	Flow cell	-0.9	-1143	21.3	This work
Bi-ene-NW	1 M KOH	Flow cell	-0.97	-518	9.67	S10
Bi ₂ O ₃ nanotubes	1 M KOH	Flow cell	-0.61	-282	5.26	S11
PD-Bi1	1 M KOH	Flow cell	-0.56	-181	3.37	S12
Leafy Bi-NS	1 M KOH	Flow cell	-0.67	-356	6.63	S13
Bi ₂ O ₃ @C-800	1 M KOH	Flow cell	-1.1	-193	3.6	S14
s-SnLi	1 M KOH	Flow cell	-1.2	-1012	18.9	S15
Sn _{2.7} Cu	1 M KOH	Flow cell	-0.7	-365	6.81	S16

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Chapter 7 Summary and prospects

7.1 Summary

Throughout this thesis, I have presented three distinct strategies (element doping engineering, hydrophobic engineering, and pair-electrocatalysis strategies) to promote formate production from ECR. The advances and ideas presented herein are described as below:

- Incorporating S element fine tunes the electronic structure of catalyst which in turn stabilizes reaction intermediates and speeds up the reaction.

In chapter 4, I presented a S doped Bi_2O_3 catalysts for efficient ECR to formate. The as-synthesized catalysts not only exhibit an outstanding catalytic activity for CO_2 to formate conversion through ECR, but also can maintain high faradaic efficiency ($\text{FE} > 90\%$) of formate at high current density (48.6 mA cm^{-2}), which outperforms most of the previously reported catalysts. This study reveals that S doping can advance the ECR to formate process by offering the following advantages: 1) more undercoordinated Bi active sites; 2) faster electron transfer; 3) enhanced CO_2 adsorption; and 4) electronic delocalization of Bi. All of these synergistically benefit ECR to formate while effectively inhibiting HER, thus achieving the high current density and high FE. Besides the considerably enhanced catalytic activity, the two key achievements of this work are the development of a feasible strategy to fine tune the electronic structure and simultaneously increase the amount of active sites (thus overcoming the obstacle of formate FE losing to H_2 production at high current density), and the understanding of the roles of sulfur in the highly active sulfur modified ECR catalysts. The S doping approach reported herein could pave the path to more creative designs for metal-based electrocatalysts for ECR.

- Creating a hydrophobic microenvironment *via* tuning the surface chemistry of carbon support can be used as a general approach to accelerating reaction rate.

In Chapter 5, I illustrated that the surface wettability of the catalyst plays an important role in controlling the performance of ECR. Bi₂O₃ nanosheets (NSs) grown on carbon nanofiber (CNF) with inherent hydrophobicity exhibit high formate Faradaic efficiency (FE_{formate}) of >93 % over an extremely wide potential window of 1000 mV and a peak formate current density of 102.1 mA cm⁻², which, to the best of my knowledge, outperforms all of the reported results so far. The experimental results and molecular dynamics simulation reveal that the boosted ECR performance can be attributed to the following reasons: 1) the hydrophobic CNF repels water molecules by avoiding the formation of hydrogen bond, thus creating a hydrophobic microenvironment; 2) a concentrated CO₂ gaseous layer is formed near the catalyst surface, thus increasing the mass transport of CO₂; 3) a large amount of triple-phase boundaries are formed due to the water repulsion property; 4) a high local pH is achieved near the catalyst surface, which restricts the availability of protons on the surface. All of these synergistically benefit ECR to formate while effectively inhibiting HER, thus achieving the high production rate of formate (1905 μmol h⁻¹ cm⁻²). Besides the considerably enhanced catalytic activity, the two key achievements of this work are (1) having developed a feasible strategy to create a desirable hydrophobic microenvironment for ECR by tuning the surface chemistry of carbon support to overcome the obstacle of the limited CO₂ mass transport in aqueous medium, and (2) having demonstrated a general approach to improving the activity of ECR catalysts.

- Replacing the anodic OER with more thermodynamically favorable EGO can greatly reduce the energy input of the full system.

In Chapter 6, I presented a pair-electrosynthesis tactic for concurrent formate generation by coupling ECR and EGO to achieve value-added synthesis in both electrodes with lower energy consumption. In such exotic electrolytic system, the self-supported NiCoP/NF and single Cu atom doped Bi were applied as the high-performance EGO and ECR catalysts, respectively. Benefiting from the high activity of both catalysts, the integrated ECR-EGO full cell requires much lower energy input compared to conventional ECR-OER system to concurrently produce formate at both sides. The distinct advantages of this coupling strategy (e.g., low cost, reduced energy input, high value-added chemicals obtained at both sides) endow the strategy with a promising future for formate production from both ECR and EGO.

7.2 Future prospects

While the work presented in this thesis is robust, it is far from comprehensive. As stated below, future research opportunities remain so as to build upon the outputs of this thesis that may serve as a guide for continuing the exploration in the realm of ECR.

The first task is to find out the reason for the dynamic reconstruction of catalyst under applied potential and when immersed in electrolytes. It can be seen that all of the Bi catalysts presented in this thesis undergo dynamic transformations in terms of valence and morphology. Similar phenomena are also reported on other catalysts (Cu, Sn, and In). Understanding how these dynamic changes happen, how these changes influence the activity and selectivity, and how to control and stabilize the active sites is essential to developing stable and selective catalysts. This asks for *in situ* characterization techniques to interrogate the electrochemical interface. Particularly, infrared spectroscopy and Raman spectroscopy can provide the structural fingerprints of the surface-adsorbed species, X-ray adsorption spectroscopy can provide the precise local structural

information of the target atoms such as coordination number and chemical bond length. These *in situ* techniques will help to gain deep insights into how the catalyst and reaction progress under bias, which should be center of focus for this research direction.

Secondly, research efforts should be focused on tuning the selectivity and activity by molecular additives. Chapter 5 has shown how the surface hydrophobic engineering creates a favorable triple-phase boundary and enhances the reaction rate. It is noteworthy that the CO₂ gas source used in this work is pure CO₂ (99.99%). However, the majority of the human induced CO₂ mainly comes from flue gas composed of CO₂ (15 %), O₂ (8 %), and N₂ (77 %). The low CO₂ concentration would result in the low efficiency of direct electroreduction of CO₂ from flue gas. Meanwhile, the competitive oxygen reduction reaction (ORR) is another key factor that will compromise the CO₂ reduction efficiency. Surface modification of electrodes with organic compounds which have a strong affinity of CO₂ over O₂ would be an effective strategy to enrich local CO₂ and inhibit ORR for direct flue gas CO₂ reduction. One may integrate the surface hydrophobic engineering illustrated in Chapter 5 with surface modification of organic compounds to further boost the direct electroreduction of flue gas CO₂.

The third direction will be to seek and/or design the high-performance and low-cost electrocatalysts that can withstand strong oxidation conditions. Chapter 6 has shown the pair-electrocatalytic strategy that can significantly reduce the energy input for overall ECR system. Despite the improved energy efficiency, the cell current density is still far from satisfactory for practical application ($j > 300 \text{ mA cm}^{-2}$). The utilization of membrane-electrode assembly can be a good choice to enhance the current density. However, the key is to develop effective catalyst that can maintain high activity and selectivity for anode organic oxidation reactions under high potentials. This is because applying high positive potential would unavoidably result in

uncontrolled OER, therefore hampering the overall efficiency and profitability required for industrial production of the value-added products *via* CO₂ reduction that requires high current density.

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