

1 **UV-C light inactivation kinetics of *Penicillium expansum* on pear surfaces:**  
2 **Influence on physicochemical and sensory quality during storage**

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29

30 **Abstract**

31 UV-C inactivation kinetic data of *Penicillium expansum* on intact and wounded pear disks were  
32 determined. *Penicillium expansum* conidia (0.5 mL,  $1.6 \times 10^7$  CFU/mL) were spot inoculated onto  
33 intact and wounded pear with skin (excised disks), treated with UV-C doses ranging 0.101-3.06  
34 kJ/m<sup>2</sup> at 23°C and surviving conidia were enumerated. Changes in selected physicochemical  
35 parameters and sensory quality following UV-C treatment of whole pear were determined  
36 immediately after treatment, and 4 and 8 weeks of storage at 4°C. A greater UV-C intensity was  
37 required for similar inactivation level of *P. expansum* population on wounded pear disks (3.1  
38 kJ/m<sup>2</sup> for 2.7 log reduction) compared to intact pear disks (1.7 kJ/m<sup>2</sup> for 2.8 log reduction). No  
39 significant difference in % weight loss, or soluble solids content and texture was observed  
40 between UV-C treated and untreated pears. However, browning was observed on UV-C treated  
41 pear surfaces after 4 and 8 weeks along with changes in flavor and texture. An increase in  
42 consumer preference was noticed for the untreated control pears after 4 weeks storage.

43

44 *Key words:* color, soluble solids content, flavor, surface disinfection, texture

45

46 **Introduction**

47 An average of 11 percent of fresh fruit and vegetable commodities at the retail level is lost due to  
48 microbial spoilage (Buzby et al. 2011). Chemical sanitizers, i.e., chlorine water or hypochlorite  
49 solutions, are commonly used for postharvest disinfection of fruit surfaces (Beuchat et al. 1998;  
50 Sapers, 2001). Ultraviolet light (UV-C) is an important alternative physical treatment (Bintsis et  
51 al., 2000) that can be coupled with the use of chemical sanitizers for reducing microbial load on  
52 fruit surfaces while addressing the desire for reducing in chemical usage (Issa-Zacharia et al.  
53 2010). The research conducted during the last decade show that UV-C could be a potential  
54 physical method for sanitization of fresh fruits and vegetable surfaces (Nigro et al. 1998).  
55 However, the efficacy of UV-C is dependent on the product surface morphology and the  
56 resistance of target microorganisms against UV-C light (Syamaladevi et al. 2012).

57 The postharvest storage life and quality of pears are limited by spoilage fungi such as  
58 *Penicillium expansum* (Rosenberger, 1990; Robiglio et al. 2011). UV-C has been investigated for  
59 reducing decay by *Botrytis cinerea* on bell pepper (Mercier et al. 2001), chilling injury and decay  
60 in pepper (Vicente et al. 2005), and lesion development on mushroom surfaces (Guan et al.  
61 2012). The decay of bell pepper was reduced by inactivating *Botrytis cinerea* conidia in fruit  
62 wounds by UV-C doses of 2.2-4.4 kJ/m<sup>2</sup> (Mercier et al. 2001). UV-C dose of 7 kJ/m<sup>2</sup> on peppers  
63 showed lower injury and severity of chilling compared to the untreated peppers during 22 days at  
64 0°C and 4 days at 20°C by analyzing the percentage of injured fruit and the presence of dried  
65 discolored spots (Vicente et al. 2005). Significantly lower lesion development in UV treated  
66 (doses 0.2-0.9 kJ/m<sup>2</sup>) button mushrooms was observed in comparison to the untreated  
67 mushrooms after 21 days storage due to the inactivation of *Pseudomonas tolaasii* (Guan et al.  
68 2012). Lagunas-Solar et al. (2006) reported that pulsed UV inactivated several fungi species

69 including *P. expansum* on a variety of fruit surfaces. However, few studies related to efficacy  
70 and inactivation kinetics of *P. expansum* by UV-C on fruit surfaces have been conducted. Along  
71 with microbial inactivation, research on food quality changes after UV-C treatment and during  
72 storage life of fresh produce is important for industrial applications of UV-C technology.  
73 Perkins-Veazie et al. (2008) reported that weight loss, firmness and phenolic content of  
74 blueberries were not affected by UV-C treatment (1–4 kJ/m<sup>2</sup>) while they observed a decrease in  
75 decay incidence from ripe rot (*Colletotrichum acutatum*, syn. *C. gloeosporioides*), and an  
76 increase in total anthocyanin and antioxidant capacity with increase in UV-C intensity.  
77 Teichmann et al. (2007) reported that UV-C treatment increased the vitamin D2 content in  
78 mushrooms after harvest. However, few studies report the physicochemical properties and  
79 sensory quality changes in fruits after UV-C treatment and during storage. The objectives of the  
80 present study were to determine the UV-C inactivation kinetics of *P. expansum* on intact and  
81 wounded pear surface, and the influence of UV-C treatment on physicochemical and sensory  
82 quality changes of pears during storage.

83

#### 84 **Materials and Methods**

85 A single-conidium culture of *P. expansum* (CLX1499) from decayed pear fruit that exhibited  
86 typical blue mold rot was used. The isolate was stored in 15% glycerol (1:1 v/v) at –80°C. Later,  
87 conidial suspensions were produced from growth on half strength V8 agar for 7 to 14 days at  
88 20°C under combined cool white and near UV for 12 h and darkness for 12 h. Spore suspensions  
89 were prepared by flooding sporulating cultures with sterile distilled water and bringing conidia  
90 into suspension by stirring with a glass rod. Concentrations of spores were determined with a  
91 hemocytometer with suspensions in 2% water agar of ~10<sup>7</sup> conidia/mL prepared.

92 Fresh D'Anjou pears (*Pyrus communis* L.) were procured from a local retail store and stored  
93 immediately at 4°C. After washing with distilled water, fresh whole pears were air dried inside a  
94 biological safety cabinet for 30 minutes at room temperature (~23°C) prior to each UV-C  
95 disinfection experiment. Then disk-shaped slices of 5.7 cm diameter and about 1 cm thick (~30  
96 g, with ~25 cm<sup>2</sup> intact epidermis) were aseptically cut along the longitudinal axis of the pear  
97 fruits. For UV-C experiments, pear disks were kept on sterile Petri dishes with epidermal surface  
98 facing up. For experiments involving wounding, a sterile needle was used to produce a wound (2  
99 mm diameter and 1 mm deep) on the surface equatorial zone of disks. On intact surfaces and  
100 wounded surfaces, 0.5 mL of conidial suspension was spot inoculated. For wounded surfaces, at  
101 first, the conidial suspension was directly introduced to the wounds and then the remaining  
102 suspension was spot inoculated and spread. UV-C treatments were conducted 15 minutes post-  
103 inoculation.

104 The inoculated disks were treated inside a UV-C Emitter™ table-top System (Reyco Systems,  
105 Meridian ID) comprised of two Steril-Aire™ 16SE food-grade, shatter resistant, sleeved UVC  
106 Emitters™ at a wavelength of 254 nm at 23°C. During the UV-C treatments, the UV-C emitters  
107 were 0.1 m above the pear disks. A UV radiometer (EIT UVICURE PLUS II, EIT, Inc., Sterling,  
108 VA) was used to measure the UV-C intensity and power for each treatment time. The UV-C  
109 intensity values were calculated as 0.21, 0.43, 0.64, 1.2, 1.7, 2.1 and 3.1 kJ/m<sup>2</sup> corresponding to  
110 treatment times of 10, 20, 30, 60, 90, 120, and 180 sec. The UV-C treatment times can be  
111 reduced by adding more number of UV emitters to the system or by reducing the distance  
112 between the emitters and the fruits thus increasing the UV intensity/dose. Disks that were  
113 inoculated but not treated with UV served as controls for measuring the efficacy of inoculation

114 and effectiveness of UV treatments. UV-C treatments were performed inside a Class II laminar  
115 hood and three UV-C experiments were conducted for each treatment time.

116 The surfaces of the inoculated and non-inoculated pear disks were rubbed by hand with 100  
117 mL of sterile water (Becton, Dickinson and Co., Cockeysville, MD) inside sterilized stomacher  
118 bags (Stomacher® 400 CIRCULATOR, Seward Laboratory Systems Inc. Port Saint Lucie, FL)  
119 for 3 minutes to quantify the *P. expansum* conidia on the surface. A 100 µl portion of the  
120 supernatant was collected and mixed with 900 µl sterile water and serially diluted. Later,  
121 triplicate samples of 100 µl diluted sample were spread on potato dextrose agar (TSA, Hardy  
122 Diagnostics, Santa Maria, CA). After UV-C experiments, the agar plates were incubated for 72-  
123 96 h at 23°C and colony forming units (CFU) were counted.

#### 124 *UV-C inactivation kinetics*

125 The UV-C inactivation kinetics data were fitted using zero-, first-, second-order reaction kinetic,  
126 and Weibull equations. The general equation describing microbial inactivation is

$$127 \quad -\frac{dN}{dt} = kN^n \quad (1)$$

128 where  $N$  is the number of surviving *P. expansum* conidia after UV-C treatment time  $t$  (or dose),  $k$   
129 is the inactivation rate constant and  $n$  is the order of inactivation (Cunha et al. 1998). The  
130 Weibull equation is

$$131 \quad N = N_o \exp\left[-\left(\frac{t}{\alpha}\right)^\gamma\right] \quad (2)$$

132 Where  $N$  is the number of surviving conidia after UV-C treatment time  $t$  (or dose)  $N_o$  is the  
133 initial number of conidia,  $\alpha$  is the scale factor and  $\gamma$  is the shape parameter determining the shape  
134 of the curve. The values of  $\alpha$  and  $\gamma$  are determined by non-linear optimization by Statistica®

135 version 5 computer program. The Weibull parameters were used to determine the reliable life  
136 time/dose ( $t_R$ ), which is the time/dose required for 90% reduction in the number of target  
137 microorganism (Van Boekel, 2002). The value of  $t_R$  can be determined as:

$$138 \quad t_R = \alpha (2.303)^{\frac{1}{\beta}} \quad (3)$$

### 139 *Physicochemical parameters of pears*

140 To investigate the influence of UV-C treatment on physicochemical and sensory quality of pears,  
141 entire fruits were treated at dose of 2.1 kJ/m<sup>2</sup> corresponding to 3.5 log reduction of *P. expansum*.  
142 The pear surface was exposed to UV-C light by rotating the fruit after half the treatment time.  
143 Untreated pears served as control. Treated and untreated pears were stored in two separate  
144 cartons under identical conditions. The temperature and relative humidity conditions inside the  
145 two cartons were not significantly different during the storage. The selected physicochemical  
146 parameters of pears were weight loss, total soluble solids, color, texture and sensory quality.  
147 These parameters of treated and untreated pears were monitored immediately after UV-C  
148 treatment and after 4 and 8 weeks of storage at 4°C.

149 Three pears from each lot of UV-treated and untreated pears were used to determine weight  
150 loss at two week intervals during eight weeks of storage. Results were expressed as percentage of  
151 weight loss relative to the initial weight. Tristimulus color characteristics of UV treated and  
152 untreated pears during storage was evaluated using a Minolta Chroma CR-200 color meter  
153 (Konica Minolta Sensing Americas, Inc. Ramsey, NJ) to determine  $L^*$  value (lightness of color  
154 from zero (black) to 100 (white);  $a$  value (degree of redness (0 to 60) or greenness (0 to -60); and  
155  $b$  values (yellowness (0 to 60) or blueness (0 to -60)). An overall color measurement was  
156 obtained by taking 3-4 measurements on each fruit (N=10) tested.

157 The total soluble solids (TSS) content calculated as g/100 mL in duplicate measurements from  
158 two pears for UV treated and untreated pears (N=4) was determined using a pocket PAL-1  
159 refractometer (Atago USA. Inc. Bellevue, WA). Compression tests of pear cubes (1 cm<sup>3</sup>) (N = 8)  
160 were carried out by using a texture analyzer (TA-XT2 Texture analyzer, Stable Microsystems  
161 Ltd, Surrey UK) at 23°C. The texture analyzer was in compression mode, and connected to a 250  
162 N load cell. Uniaxial compression was performed against a horizontal plate fixture. The test was  
163 then performed with pre- and post-test speeds of 3 mm/s, a test speed of 1 mm/s, and a 5 g auto-  
164 trigger force. UV treated and untreated pear cubes were cut after peeling and the cubes placed on  
165 the plate. Four replicates of pear cubes perpendicular to the axis core were compressed and the  
166 average force and work required to cause 50% deformation were determined on the basis of  
167 force-deformation curves (Bondaruk et al. 2007). Hardness (peak force of the second  
168 compression cycle in N) and adhesiveness (negative area under the baseline between the  
169 compression cycles in Ns). The ratio of the positive force areas during the second and first  
170 compression was considered as the cohesiveness. Springiness is defined as the inverse of the  
171 ratio of duration between beginning of the first area and first probe reversal and duration  
172 between beginning of the second area and second probe reversal (Alvarez et al., 2002).

### 173 *Sensory Analysis*

174 Sensory analysis of UV-C treated and untreated pears during storage was conducted to identify  
175 whether consumers (N = 60) could tell the difference between the UV-C treated and untreated  
176 (control) based upon certain sensory attributes, and whether these consumers preferred the UV-C  
177 treated or the untreated (control) pear. Pears were stored in boxes at ~4°C in the Washington  
178 State University, School of Food Science pilot plant. Sensory evaluation was conducted at the  
179 WSU School of Food Science sensory facility in Pullman, WA. Untrained sensory panelists were



180 from a diverse ethnic backgrounds and ages ranged from 18 to 65 year.

181 Sensory testing was conducted in the WSU School of Food Science sensory laboratory on  
182 three separate days (0, 4 weeks and 8 weeks of storage). For all sensory testing, consumers were  
183 provided with reagent grade deionized water and unsalted-top saltine crackers for rinsing the  
184 palate. On the evaluation day, pears were removed from cool storage two hours before testing to  
185 equilibrate to room temperature. Pears were cut into  $\frac{1}{4}$  pieces with knife and one piece of pear  
186 was place on the 6-inch paper plates prior to serving. Pear samples were assigned a 3-digit  
187 random code. Each panelist (N = 60) received 1 flight of samples to make the following blind  
188 comparison: UV-C treated vs. untreated (control). The order within each comparison was  
189 randomly determined.

190 A paired comparison test was used to evaluate the differences between samples. Specifically,  
191 consumers were asked to indicate their overall preference based on appearance. Consumers were  
192 then asked to indicate the sample with more intense 1) pear flavor, 2) sweet taste, and 3) sour  
193 taste. Texture attributes were also examined and consumers were asked to indicate the sample  
194 with 1) more firm and 2) more crisp. Also, the panelists were asked to comment on their  
195 preference of one sample over the other. Results were collected by Compusense®*five* software  
196 (Compusense Inc., Guelph, ON). Data were analyzed using results published in Roessler et al.  
197 (1978) and significance was reported at  $P \leq 0.05$ .

### 198 *Statistical analysis*

199 The data for inactivation of *P. expansum* by UV-C and the physicochemical quality changes  
200 during storage were analyzed for statistical significance using SAS 9.1 (SAS Institute, Inc., Cary,  
201 NC). The experiment involved a completely randomized design with two-way ANOVA by  
202 Fisher's Least Square Difference (LSD) method where a value of  $P < 0.05$  was selected as

203 statistically significant. Two-way ANOVA analysis was conducted to find out significant two-  
204 way interaction between UV-C treatment time and type of surface (intact pears and wounded  
205 pears) on logarithmic reduction in *P. expansum* population. Storage time and treatment (UV-C  
206 treated or untreated) were the two factors considered for the two-way ANOVA analysis in the  
207 case of physicochemical quality analysis. Statistical differences in logarithmic reduction in *P.*  
208 *expansum* population are not presented in the results where significant interaction between UV-C  
209 treatment time and type of surface was observed. Also, statistical significances in  
210 physicochemical quality are not shown in results where a significant interaction between storage  
211 time and treatment (UV-C treated or untreated) was observed.

212

## 213 **Results and Discussion**

### 214 *UV-C inactivation kinetics*

215 The average population of *P. expansum* on intact and wounded pear surfaces before UV-C  
216 treatment was  $\sim 5.7 \times 10^5$  CFU/g. After UV-C treatment, the population of *P. expansum* was  
217 significantly reduced on intact and wounded pear surfaces ( $P < 0.05$ ) (Figure 1, Table 1). No  
218 significant interaction between treatment surface (intact pear and wounded pear) and treatment  
219 time was observed ( $P \geq 0.05$ ). The level of *P. expansum* inactivation was similar during first 60  
220 seconds of UV-C treatment. For example, during the first 30 seconds of UV-C treatment  
221 (equivalent to  $0.64 \text{ kJ/m}^2$  UV-C dose), the number of *P. expansum* conidia rapidly decreased by  
222 1.7 and 1.6 log on intact and wounded surfaces respectively (Table 1). With increasing treatment  
223 times, greater reduction of *P. expansum* was observed at intact pear disk then wounded disk. For  
224 example, a significantly ( $P < 0.05$ ) greater inactivation of *P. expansum* by UV-C was observed on  
225 intact pear surface with a 2.8 log CFU/g reduction after UV-C treatment for  $1.7 \text{ kJ/m}^2$  (treatment

226 time corresponding to 90 seconds) while a 2.7 log reduction was observed on wounded pear after  
227 3.1 kJ/m<sup>2</sup> (treatment time 180 seconds) treatment (Table 1). Surface characteristics of pear  
228 showed an impact on the efficacy of UV-C in inactivating microorganisms. The wound on the  
229 pear surface acts as a shield to partially protect the *P. expansum* cells during the UV-C exposure  
230 (Syamaladevi et al., 2013).

231 Studies on UV-C inactivation kinetics of molds on fruit and vegetable surfaces are limited,  
232 however there are a few studies reporting the effectiveness of UV-C in inactivating fungi on various  
233 food surfaces such as figs, fresh cut apple slices, and blueberries. UV-C treatment reduced 1.5  
234 log of *Rhodotorula mucilaginosa* population on fig fruit (Hamanaka et al. 2011). Mercier et al.  
235 (2001) reported that UV-C was effective in inactivating *Botrytis cinerea* on bell peppers at 2.2  
236 and 4.4 kJ/m<sup>2</sup> intensities in a post-inoculation (24 h) UV-C treatment. Rodov et al. (2010)  
237 observed about 30% of the inoculated peeled onion bulbs treated with the UV dose of  $1.2 \times 10^3$   
238 J/m<sup>2</sup> remained healthy after 5 days storage in comparison to the untreated onion bulbs.

239 A non-linear Weibull model was used to fit the *P. expansum* inactivation kinetics by UV-C  
240 treatment on intact and wounded pears (Figure 1). The Weibull parameter  $\alpha$  obtained for UV-C  
241 inactivation on intact pear surface and wounded pear were 1.62 sec (0.096 kJ/m<sup>2</sup>) and 1 sec  
242 (0.085 kJ/m<sup>2</sup>), respectively. Syamaladevi et al. (2013) reported the  $\alpha$  values for UV-C  
243 inactivation kinetics of *Escherichia coli* (ATCC 23716) on intact pear, wounded pear and peach  
244 surfaces as 0.06 sec (0.002 kJ/m<sup>2</sup>), 0.18 sec (0.007 kJ/m<sup>2</sup>) and 0.12 sec (0.005 kJ/m<sup>2</sup>)  
245 respectively. A greater value for reliable life time ( $t_R$ ) of 9.77 sec (0.24 kJ/m<sup>2</sup>) was observed for  
246 UV-C inactivation kinetics of *P. expansum* on the wounded pear, presenting a lower inactivation  
247 rate of *P. expansum* in comparison to the intact pear surface (9.56 sec, 0.23 kJ/m<sup>2</sup>). A greater  
248 survival of *E. coli* was observed on wounded pear surfaces compared to the intact pear surface

249 indicating, the UV inactivation kinetics of *E. coli* and *P. expansum* is dependent on the surface  
250 morphological characteristics of the fruits (Syamaladevi et al. 2013). Due to the limited  
251 penetration of UV-C into the tissue, a greater survival could be possible for the *P. expansum* at  
252 the interstitial spaces and wounds of pear tissue (Syamaladevi et al., 2013).

### 253 *Physicochemical changes during storage*

254 The % weight loss in untreated pear fruits was 1.3 and 2.8% after 4 and 8 weeks, respectively.  
255 For UV-C treated pear fruits, the % weight loss was 1.4 and 3.1% after 4 and 8 weeks,  
256 respectively. Manzocco et al. (2011a) reported a significant difference in weight loss between  
257 untreated and UV-C treated cut apple slices due to dehydration during intense UV-C treatment  
258 with 20W/m<sup>2</sup> UV-C light at 6°C and 90% ERH for 2 h. However, in the present study no  
259 statistical difference in % weight loss between untreated and UV-C treated pear was observed  
260 during storage ( $P \geq 0.05$ ).

261 Significant interaction between treatments (untreated or UV-C treated) and storage time was  
262 observed on soluble solids content values of pear fruits during storage. A slight decrease in  
263 soluble solids content value of untreated pear fruits was seen, i.e., the soluble solids content  
264 decreased from 14.2 (control) to values of 13.1 and 13.7 after 4 and 8 weeks, respectively (Table  
265 2). In the case of UV-C treated pears, a slight increase in soluble solids content to 14.4 after 8  
266 weeks storage from initial value of 13.1.

267 A significant two-way interaction ( $P < 0.05$ ) between treatment (untreated or UV-C treated)  
268 and storage time on change in  $L^*$  value during storage was observed i.e. the change in  $L^*$  value  
269 during storage was depended on both storage time and effect of treatment (whether UV-C treated  
270 or untreated). UV-C treatment reduced the  $L^*$  value of pears significantly during storage ( $P <$   
271 0.05). The degree of lightness ( $L^*$  value) of the untreated pears decreased 2.5% after 4 weeks

272 storage and increased 4.6% after 8 weeks storage in comparison to the untreated fresh pear  
273 (control) (Table 3). The increase in degree of lightness after 8 weeks of storage was due to the  
274 color change during the ripening of pears. However, we observed browning and a decrease in  $L^*$   
275 value after 4 weeks (2.5%) and 8 weeks (5%) storage in UV-C treated pears, in comparison to  
276 treated pears (control) (Table 3). Browning during storage after UV-C treatment, also observed  
277 in peaches, mushroom and baby spinach, could be due to cell damage and respiratory stress  
278 (Gonzalez-Aguilar et al. 2004; Escalona et al. 2010; Guan et al. 2012). Nigro et al. (1998) also  
279 observed browning and spot formation on the skin of table grape berries during storage of 7-10  
280 days after UV-C treatment with 1 kJ/m<sup>2</sup> or higher. The  $a$  value (degree of greenness or redness)  
281 increased (10 and 36% after 4 and 8 weeks, respectively for untreated and 19.1 and 49.2 after 4  
282 and 8 weeks, respectively for UV-V treated pear fruits) implying the pear fruits became less  
283 green during storage due to ripening. A significant difference in greenness or  $a$  value of  
284 untreated and UV-C treated pears was observed after 8 weeks storage ( $P < 0.05$ ). We observed  
285 significant interaction ( $P < 0.05$ ) between treatment and storage time on change in  $b$  value during  
286 storage. The untreated pears became significantly ( $P < 0.05$ ) more yellow (with 4.5% and 10.6%  
287 increase in  $b$  value or degree of yellowness after 4 weeks and 8 weeks, respectively) compared to  
288 the untreated fresh pear (control) at 0 days. However, the yellowness of UV-C treated pears  
289 increased less (only 2.3 and 2.2%, after 4 weeks and 8 weeks, respectively) compared to the UV-  
290 C treated fresh pear (control) at 0 days. Obande et al. (2011) observed a delay in ripening and  
291 reduced color change from green to red in tomato treated with UV-C at a dose of 8 kJ/m<sup>2</sup>.

## 292 *Texture Analysis*

293 Statistical analysis showed a significant two-way interaction ( $P < 0.05$ ) between treatment and  
294 storage time on change in hardness of untreated and UV-C treated pears during storage was

295 observed. In the case of solid foods such as pear fruit, hardness may be considered as the  
296 necessary force to compress when placed between molar teeth which may be related to firmness  
297 in sensory evaluation (Bourne, 2002). The hardness values of UV-C treated and untreated pears  
298 were not significantly different during storage ( $P \geq 0.05$ ). The % decrease in hardness of the  
299 untreated pears from control (at 0 days) were 56.7 and 90.2% while for the UV-C treated pears,  
300 the % decrease were 67.2 and 81.8% after 4 and 8 weeks, respectively (Table 4). The decrease in  
301 hardness of both untreated and UV-C treated pears during storage may be attributed to cell wall  
302 degradation, loss of turgidity and water loss during ripening. The adhesiveness (which is the  
303 necessary force to remove pear fruit material which adheres to the mouth) between untreated and  
304 UV-C treated pear fruits did not change significantly during the storage ( $P \geq 0.05$ ) (Table 4). No  
305 significant difference in texture parameters such as springiness (ability to recover), cohesiveness  
306 (degree of cohesion between the particles), and chewiness (necessary energy for mastication of  
307 food) was observed between untreated and UV-C treated pears after 8 weeks storage ( $P \geq 0.05$ )  
308 (Table 4). However, springiness, cohesiveness, and chewiness changed significantly after 8  
309 weeks storage for both untreated and UV-C treated due to ripening in comparison to the  
310 untreated and UV-C treated fresh pears at 0 days storage (control) ( $P < 0.05$ ) attributed to the  
311 metabolic activities during ripening and structural changes in fruits during storage. Manzocco et  
312 al. (2011a) observed no significant difference in firmness between untreated and UV-C treated  
313 cut apple with 20W/m<sup>2</sup> UV-C light at 6°C and 90% ERH for 2 h.

#### 314 *Sensory analysis*

315 Application of the UV treatment did not substantively change the sensory properties of the pears  
316 as no significant differences were found between the UV-C treated and untreated pears at zero  
317 days of storage, (Table 5). After 4 weeks of storage, the untreated control pears were more

318 preferred overall and also based on their appearance ( $P < 0.05$ ). The browning observed on the  
319 UV-C treated pear fruits likely influenced the panelist's preference. The untreated control pears  
320 were also found to be superior in flavor and were sweeter compared to the UV-treated pears.  
321 This is in contrast to results reported by Manzocco et al. (2011b) in which higher flavor score for  
322 UV-C treated cut melon was observed in comparison to the control. The sweetness of the  
323 untreated pear was greater than UV-C treated pear after 4 weeks storage but lower after 8 weeks,  
324 as observed by panelists (Table 5). The sweetness of the pear fruits may be related to amount of  
325 soluble sugars, expressed as soluble solids content. For UV-C treated pear, the soluble solids  
326 content value was greater than untreated pear after 8 weeks storage (Table 5). A texture  
327 difference was observed after 4 weeks in that the UV-treated pears were more crisp compared to  
328 the untreated control pears (Table 5). No significant difference in firmness between untreated  
329 and UV-C treated pears was observed during storage (Table 5). Firmness of peaches was also  
330 retained during storage after UV-C treatment due to polyamine formation (Gonzalez-Aguilar et  
331 al. 2004). Further, UV-C treatment retained the firmness, and delayed the firmness loss and  
332 senescence in mushrooms, and fresh-cut cantaloupe melon during storage at 20°C (Lamikanra et  
333 al. 2005; Jiang et al. 2010). However, we did not observe a correlation between instrumental  
334 hardness and sensory firmness of pear slices during storage. After 8 weeks of storage, fewer  
335 differences in sensory properties of treated and untreated pears were noted compared to the 4  
336 weeks of storage. The untreated pears were still more preferred based on appearance ( $P < 0.05$ )  
337 but the other differences between pears were no longer significant. The only other difference  
338 noted was the untreated pears were now found to be crisper than the UV treated pears ( $P < 0.05$ ).

339 The impact of UV treatments varies with the storage time. Sensory differences were observed  
340 between the UV treatment and the control after 4 weeks were more pronounced than after 8

341 weeks of storage, including a difference in overall preference. The untreated pears were  
342 preferred for appearance at both storage times (4 weeks- 42 panelists and 8 weeks-37 panelists)  
343 but there was a decrease in the number of panelists who had differences in preference. The  
344 problem of surface browning may be a limiting factor for application of UV-C for disinfection of  
345 D'Anjou pears.

### 346 **Conclusions**

347 UV-C reduced the *P. expansum* population significantly on intact and wounded pear surfaces.  
348 The physicochemical and sensory quality parameters in untreated and treated pears were not  
349 significantly different immediately after the UV-C treatment. No significant difference in %  
350 weight loss, soluble solids content and texture parameters was observed between untreated and  
351 UV-C treated pear fruits. However, the color parameters were significantly different on pear  
352 fruits due to browning caused by UV-C treatment. Significant differences in sensory parameters  
353 were observed between untreated and UV-C treated pear fruits at 4 weeks storage. However,  
354 many of those differences were not noticeable after 8 weeks storage. These results indicated that  
355 UV-C technology can be a useful in reducing *P. expansum* on fruit surfaces; however, color and  
356 sensory qualities of some fruits may be affected by the UV-C treatment during storage.

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## LIST OF FIGURES

Figure 1. UV-V inactivation kinetics of *P. expansum* on pear surface (where  $N$  is the number of surviving *P. expansum* conidia after UV-C treatment time  $t$  with a specific UV intensity and  $N_o$  is the initial number of conidia)

## TABLES

Table 1. Average logarithmic reduction levels of *P. expansum* on pear surface (N = 9)

Time (sec)	UV dose (kJ/m <sup>2</sup> )	Log reduction	
		Intact surface	Wounded surface
0	0	0 <sup>a</sup>	0 <sup>a</sup>
5	0.10	0.36±0.3 <sup>ab</sup>	-
10	0.21	0.71±0.4 <sup>abcd</sup>	-
15	0.31	-	1.2±0.5 <sup>bcd</sup>
20	0.43	1.4±0.4 <sup>cdef</sup>	-
30	0.64	1.7±0.5 <sup>hi</sup>	1.6±0.3 <sup>defg</sup>
60	1.2	2.2±0.4 <sup>hi</sup>	2.3±0.2 <sup>fgh</sup>
90	1.7	2.8±0.3 <sup>hi</sup>	-
120	2.1	-	2.5±0.1 <sup>gh</sup>
180	3.1	-	2.7±0.3 <sup>hi</sup>

Different superscripts in rows and columns represent statistical significant differences between log reduction values in number of *P. expansum* conidia obtained at selected UV doses ( $p < 0.05$ ).

Table 2. Soluble solids content of untreated and UV-C treated pears during storage (N = 4)

Sample		Soluble solids content (g/100 mL)
0 days	Untreated	14.2±1.1
	UV-C treated	13.1±0.3
4 weeks	Untreated	13.1±0.3
	UV-C treated	13.1±0.9
8 weeks	Untreated	13.7±0.2
	UV-C treated	14.4±0.9

Table 3. Color change in untreated and UV-C treated pears during storage (N = 10)

Sample		$L^*$	$a$	$b$
0 days	Untreated	66.1±3.0	-16.2±1.1	38.7±0.8
	UV-C treated	64.1±2.0	-16.5±1.0	38.8±1.5
4 weeks	Untreated	64.4±4.2	-14.5±1.6	40.5±2.2
	UV-C treated	62.5±3.5	-13.4±2.5	39.7±1.6
8 weeks	Untreated	69.1±3.3	-10.3±0.9	42.9±0.9
	UV-C treated	60.9±4.6	-8.4±2.8	39.7±2.4

Table 4. Texture changes in untreated and UV-C treated pears during storage (N = 8)

Sample		Hardness (N)	Adhesiveness (N.s)	Springiness	Cohesiveness	Chewiness
0 days	Untreated	69.0±19.5	-0.10±0.06 <sup>ab</sup>	0.63±0.07 <sup>a</sup>	0.22±0.09 <sup>a</sup>	9.3±2.4 <sup>a</sup>
	UV-C treated	58.2±18.5	-0.07±0.03 <sup>a</sup>	0.60±0.07 <sup>a</sup>	0.19±0.04 <sup>a</sup>	7.0±3.5 <sup>b</sup>
4 weeks	Untreated	29.9±11.1	-0.12±0.05 <sup>b</sup>	0.51±0.05 <sup>b</sup>	0.15±0.03 <sup>bc</sup>	2.3±1.2 <sup>c</sup>
	UV-C treated	19.1±5.3	-0.12±0.05 <sup>b</sup>	0.47±0.05 <sup>bc</sup>	0.15±0.02 <sup>b</sup>	1.4±0.7 <sup>cd</sup>
8 weeks	Untreated	6.8±1.5	-0.09±0.04 <sup>ab</sup>	0.37±0.05 <sup>d</sup>	0.10±0.02 <sup>d</sup>	0.25±0.09 <sup>d</sup>
	UV-C treated	10.6±3.8	-0.08±0.03 <sup>ab</sup>	0.42±0.08 <sup>cd</sup>	0.11±0.02 <sup>cd</sup>	0.49±0.20 <sup>d</sup>

Different superscripts represent statistically significant different values column-wise ( $p < 0.05$ ) between texture parameters in UV-C treated and untreated pears during storage.

Table 5. Untrained panelists (N = 60) score indicating the more preferred sample for appearance and more intense attributes in a pair comparing UV-treated and untreated pears at 0 days of storage.

Attribute	0 days		4 weeks		8 weeks	
	UV-C treated	Untreated	UV-C treated	Untreated	UV-C treated	Untreated
Appearance preference	28	32	18	42*	23	37*
More intense pear flavor	35	25	23	37*	29	31
More intense sweet taste	30	30	21	39*	36	24
More intense sour taste	25	35	34	26	26	34
More crisp	26	34	37*	23	23	37*
More firm	25	35	35	25	27	33
Overall preference	29	31	21	39*	28	32

A \* indicates significance at  $p < 0.05$  between sensory attributes of UV-C treated and untreated pears at each sensory evaluation time.

Figure 1

