All-solid-state formation of titania nanotube arrays and their application in photoelectrochemical water splitting

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Abstract The present work demonstrates for the first time the facile fabrication of TiO₂ nanotube arrays (TNTAs) by a fluoride-free solid-state anodization process using LiClO₄ containing solid polymeric electrolyte. The resulting nanotubes were tested for photoelectrochemical water splitting. The elimination of liquid electrolytes in electrochemical anodization constitutes a paradigm shift for the formation of nanoporous and nanotubular metal oxides. Our results open a new area of research that uses the distinctive properties of solid polymer electrolytes to achieve targeted doping and nano-morphologies. Characterization of the grown TNTAs indicated solid state anodized TNTAs to consist purely of the anatase phase of titania. The solid-state anodization process provides several advantages over conventional liquid electrolytes such as easy handling and processing, better charge transport, environmentally benign chemicals and methodology. Photoelectrochemical water splitting experiments were performed which confirmed the viability of TNTAs grown by the new solid-state process for photocatalytic applications.

1 Introduction

Electrochemical anodization in liquid electrolytes containing fluoride ions is currently used to form vertically oriented, self-organized TiO₂ nanotube arrays (TNTAs) [1]. TNTAs are an exciting nanomaterial platform due to their high surface area, tunable size range of the nanopores, *n*-type semiconducting behavior and the possibility of introducing periodicity in both the diameter and organization of the nanotubes [2]. TNTAs can be used in the form of discrete nanotubes in liquid suspensions, as thin films on transparent and non-transparent substrates, and as self-standing membranes [3-5]. Consequently, TNTAs have found a wide variety of applications ranging from energy harvesting to photonics to microfluidics to biomedical devices. The high refractive index contrast and periodicity achievable in TNTAs enabled researchers to demonstrate interferometric sensors [6] and photonic crystals [7] using TNTA platforms. The *n*type semiconducting nature of TNTAs coupled with their high surface area render TNTAs particularly attractive as photocatalysts, ultraviolet photodetectors and chemiresistive gas sensors [8-11]. *n*-type hollow titania nanotubes also form an excellent scaffold for the construction of heterojunction photovoltaic and photocatalytic devices following infiltration or decoration of the nanotubes by halide perovskites, conjugated organic semiconductors, noble metal nanoparticles and quantum dots [12, 13]. In TNTA-based photocatalysts and solar cells, the engineering of periodicity in one or more morphological parameters enables the introduction of nanophotonic enhancements through light trapping and resonant interaction with photons [14-17]. The chemical resilience, biocompatibility, self-cleaning ability and high temperature resistance of TNTAs render them attractive for size-selective applications such as filtration membranes, drug delivery, stem cell differentiation and osseo-integration [18-21]. When we last checked, TNTAs in membrane form were being commercially sold by at least two vendors.

While numerous liquid electrolyte based anodization recipes have been devised to achieve the controlled growth of TNTAs, most of them rely on toxic and hazardous fluoride etchant. Furthermore, tedious handling and processing of the liquid electrolytic system, and field nonlinearities and Debye length limitations in macroscopic liquid electrochemical cells raise the question of whether the currently used TNTAs fabrication process is compatible with massproduction, scale-up and the extension to highly curved substrates. In this report, we demonstrate an all-solid-state process for the formation of titania nanotubes that dispenses with the use of liquid electrolytes. A several micrometer-thick film of a solid polymer electrolyte is used as the anodization electrolyte, thus dramatically simplifying and miniaturizing the growth apparatus and eliminating the need for a conventional electrochemical cell or Haber-Luggin capillary. The solid-state electrolyte we propose consists of less toxic lithium perchlorate dissolved in a hydrophilic polymer; we used PVA and PVP but in principle polyethylene oxide (PEO) and other biodegradable polymers could also be used. A major advantage of our choice of solid-state electrolyte is that LiClO₄-containing hydrophilic polymer electrolytes are well-understood, having been used in all-solid-state supercapacitors, lithium-organic batteries, dye sensitized solar cells and electrochromic devices [22-26].

TiO₂ exists in three allotropic forms namely anatase, rutile and brookite. Anatase and rutile with bandgaps of 3.2 and 3.0 eV respectively and corresponding absorption edges of 389 and 413 nm respectively, are the dominant allotropes investigated for photocatalytic applications [27-29]. In anatase form Ti⁴⁺ ions are surrounded by O²⁻ ions in octahedral manner giving rise to tetragonal geometry while rutile form has a slight orthorhombic distortion which is responsible for the different bandgaps of the two phases [30]. High temperature promotes the transformation of anatase to more stable rutile phase. The anatase form exhibits a higher photocatalytic and photoelectrochemical performance despite its larger bandgap owing to an approximately 10 times slower carrier recombination rate in anatase form [31]. Wide bandgap and appropriate band edge positions (CB, -0.58 V *vs* NHE at pH-7; VB, +2.52 V *vs* NHE at pH-7) of anatase TiO₂ produce highly oxidative holes which facilitate the oxidation of water (H₂O/O₂, +0.81 V *vs* NHE at pH-7) and organic compounds [32, 33]. As far as oriented and aligned one-dimensional TiO₂ nanostructures are concerned - chemical vapor deposition, physical vapor deposition and solvothermal methods predominantly result in the formation of vertically oriented rutile nanowire arrays [34-36]. On the other hand, electrochemical anodization is one of the few methods that can be used to synthesize vertically oriented anatase nanotube arrays (after thermal annealing) [37]. The present work demonstrates a facile solid-state anodization process to synthesize anatase phase TiO₂ nanotube arrays (TNTAs) using PVA and PVP solid-state electrolyte and LiClO₄ as etchant, and subsequent application in sunlight driven water splitting.

2 Materials and methods

2.1 Materials

Polyvinyl alcohol (PVA) with an average molecular weight of 89,000-98,000 and N,N'dimethylfomamide (DMF, 99%) were procured from Aldrich. Polyvinyl pyrrolidone (PVP) with an average molecular weight of 58,000 and LiClO₄ (99%) were purchased from Acros organics. All other solvents were of HPLC grade and used as received.

2.2 Procedure of solid state anodization

Titanium foil (thickness 0.89 mm, 99% purity, Alfa Aesar) was cut into 1 cm x 2.5 cm pieces to be used as anode, whereas a platinum sputtered glass substrate of the same size was used as the cathode for the growth of TNTAs by electrochemical anodization (Figure 1a). The electrodes were cleaned by ultrasonication in acetone, water and then methanol for 10 minutes each. In

order to achieve solid state anodization, a solid electrolyte containing PVA, PVP and inorganic salt LiClO₄ was prepared. LiClO₄ works as an etchant to facilitate nanotube growth while PVP also plays the role of a plasticizer. Firstly, PVA and LiClO₄ were dried in a vacuum oven at 100 °C under 100 mTorr for 5 h to remove moisture. Then PVA, LiClO₄ and PVP in a molar ratio of 0.3:1:1 were added to a minimum volume of DMF to obtain a viscous mixture. The obtained mixture was stirred and heated for *ca*. 1 hour at 120 °C to create a semitransparent gel, which was deposited on the Ti foil whose edges were covered with a Surlyn spacer (25 µm, Solaronix). Galvanostatic anodization was performed at room temperature using a DC power source as depicted in Figure 1b and the instantaneous voltage across the miniature solid-state electrochemical cell was monitored using a Keithley-4200 semiconductor parameter analyzer. The amorphous as-prepared TNTAs on Ti foil with sealed Surlyn window, as observed in Figure 1c, were gently rinsed in methanol and dried with nitrogen blow and finally annealed for two hours under 450 °C in a tube furnace to induce crystallization. Figure 1 provides a schematic illustration of the solid state electrochemical anodization of TNTAs.

2.3 Photoelectrochemical experiments

To probe the applicability of prepared TNTAs in photoelectrochemical water splitting, experiments were performed on three electrodes system on a CHI600D potentiostat while the photoelectrode was illuminated by near-monochromatic light from light emitting diodes (LEDs). In the three-electrode system, TNTAs grown on Ti foil and a Pt sputtered glass were used as the anode (working electrode) and cathode (counter electrode) respectively, while a saturated KCl solution containing Ag/AgCl glass electrode was the reference electrode. Prior to measurement, the surface of working electrode was sealed with Surlyn in such a manner that only a circle with 0.3167 cm² area was exposed for electrochemical measurement. The electrolyte used was an

aqueous 0.1 M KOH solution. The TNTA photoanode was irradiated with LED light of different wavelength and the obtained photocurrent was measured by linear sweep voltammetry by sweeping the bias from -0.8 V to +0.8 V. LEDs of different wavelength were calibrated with the help of a photodiode to determine the photon intensity at the surface of sample and to obtain comparison data under identical irradiation conditions. The distance between LED and TNTAs surface was 5 cm while the measured power of light at the surface of the samples was adjusted to be 47.7 mW cm⁻² for 365, 410, 425, 450, 505, 585, and 640 nm LEDs by respectively setting their drive current values. The photocurrent density was calculated by dividing the obtained current by the exposed surface area. A measurement in dark was also obtained to compare the observed photocurrent with the dark current.

2.4 Characterization

The microstructure and morphological features of TNTAs samples were determined using a Hitachi S-4800 field emission scanning electron microscope (FESEM). The ultrafine microstructure of TNTAs was evaluated with the help of high resolution transmission electron microscopy (HR-TEM) by using JEOL JEM-ARM200CF S/TEM with EDX working at an acceleration voltage of 200 kV. The samples for the TEM were prepared by scratching the surface of Ti substrate by using a blade to detach the nanotubes. The obtained sample suspended in methanol to make a very dilute solution followed by deposition on carbon coated copper TEM grid and dried. The phase structure and crystalline nature of TNTAs were discerned by X-ray diffraction patterns acquired using a Bruker D8 X-Ray diffractometer (XRD) with a CuK α radiation source ($\lambda = 1.5406$ Å). The characteristic Raman scattering energies of the TNTAs were collected using a Nicolet Omega XR Raman Microscope with a laser excitation wavelength of 532 nm and an incident power of 24 mW cm⁻².



Fig. 1 Schematic illustration of solid-state anodization of TNTAs (**a**) Deposition of LiClO₄:PVA:PVP gel over Ti foil having Surlyn window (**b**) Solid state anodization by applying constant current and (**c**) Growth of TNTAs on Ti foil.

3 Results and discussion

Field emission scanning electron microscope (FESEM) images of TNTAs cross-section and topview are displayed in Figs. 2 (a and b) and Fig. S-1 (a and b) in ESM, respectively. The FESEM images show that solid-state anodization triggers the growth of a uniform nanotubular TiO₂ layer over Ti foil having a layer of thickness $\sim 2 \mu m$ and an average diameter ~ 50 to 60 nm. Top view electron micrographs confirm the existence of an open top end. Further, it can be seen from the SEM top view that some regions were not fully occupied with nanotubes which represents imperfect growth in comparison to liquid-based anodization. High resolution transmission electron microscope (HRTEM) images of nanotube samples were collected determine fine structure of TNAs (Figures 2c-2e). The TEM images of TNTAs at 50 nm scale bar show hollow nanotube structures (Figure 2c). The external diameter and wall-thickness in the TEM image at 20 nm scale was calculated to be ~ 40-45 nm and ~ 15-16 nm respectively (Figure 2d). Further resolution at 5 nm scale reveals lattice fringes possessing interplanar d-spacing of 0.33 nm, corresponding to the (101) plane of anatase TiO₂ (Figure 2e and inset). The presence of sharp spots in selected area electron diffraction pattern (SAED) of TNTAs due to (101), (004), (200) and (211) lattice plane confirms the presence of crystalline anatase form TiO₂ (Figure 2f).



Fig. 2 FESEM images of TNTAs showing (a) Cross-section, (b) Top-view and (c), (d), (e) HR-TEM images at scale bar of 50 nm, 20 nm and 5 nm respectively. The inset in \in shows the interplanar *d* spacing, and (f) SAED pattern.

The crystalline nature and phase composition of solid-state synthesized TiO₂ nanotubes structures were investigated using X-ray diffraction (XRD). The XRD pattern of TNTAs exhibits various diffraction peaks at 25.37 °, 48.09 °, 53.95 ° and 55.05 ° indexed to (101), (200), (105) and (211) planes of tetragonal anatase TiO₂ respectively, consistent with JCPDS# 21-1272 [38] and previously reported literature (Figure 3) [39] [40]. The absence of any peak related to rutile or brookite phases in the XRD pattern of TNTAs confirms phase-pure anatase TNTAs. The intense peaks in X-ray diffractogram indicate that the TiO₂ nanotubes were well crystallized. The XRD peaks of TNTAs were comparable to those formed by anodization in EG-based liquid electrolyte [41]. Additionally, the average grain size of nanotubes was calculated using the Scherrer equation (eqn. 1).

 $L = K\lambda/\beta \cos\theta \qquad (1)$

where *L* is the average crystallite size, *K* is a dimensionless constant related to crystallite shape (assumed as 0.9), λ is the wavelength of X-rays in nm (0.154 nm, source Cu K α), β is the peak width at half of the maximum intensity in radians (obtained from FWHM of (101) anatase peak), and θ is the Bragg angle. From the expression, the average crystallite size of TNTAs was found to be 36.01 nm.



Fig. 3 X-ray diffraction pattern of TNTA showing the presence of anatase. The Ti peaks are due to the substrate.

The Raman spectrum for the TNTAs is shown in Figure 4 where characteristic peaks are seen at 157, 207, 402, 514 and 632 cm⁻¹ that were indexed to the E_g , E_g , $B1_g$, $B_{1g}+A1_g$ and E_g active mode vibrations of tetragonal anatase phase TiO₂. No peak for rutile phase TiO₂ was observed [42-47], which indicates the phase purity of the prepared samples, consistent with XRD results. A shift of the Raman signal (except for the 514 cm⁻¹ peak) was observed for solid state grown TNTAs. These variations in the Raman peaks were attributed to the presence of defects originating in the solid-state electrolyte method, compared to the liquid electrolyte based anodization method of producing TiO₂ nanotubes. Further, carbon doping from residual polymeric matrix during annealing process might contribute to a shift of the Raman peaks.



Fig. 4 Raman spectra of solid state grown TNTAs.

In conventional aqueous and organic electrolytes, the growth of TNTAs occurs first by oxidation of the Ti to produce a barrier layer (hence decreasing the anodization current), followed by pitting (a slight increase in current) and then pore ordering and barrier layer thickening (a slow monotonic decrease in anodization current) [48-50]. Thus, observation of the anodization current transient provides an effective means to understand, monitor and optimize the TNTA growth process. However, in the solid-state electrolytes used in this study, an unusual featureless plateau in the anodization transient was observed for the growth of TNTAs (see Figures 5a and 5b). Thus, the fundamental processes and dynamic equilibria governing the formation of TNTAs in LiClO4-containing solid polymer electrolytes could be somewhat different from the situation in liquid electrolytes, and require further study and elucidation. It is also well-established that the initial stages of the anodic growth of TNTAs in liquid electrolytes are limited by the solid-state transport of ions through the barrier layer [51]. Mass transport limitations are known to occur later in the anodization process when the nanotube length is already significant (> 1 µm) due to which the diffusion of fluoride ions to the barrier layer

well as the diffusion of freshly created protons (Ti + $2H_2O \rightarrow TiO_2 + 4H^+$) away from the barrier layer, becomes the rate limiting step. In the all-solid-state anodic synthesis of TiO₂ nanotubes, the higher viscosity and concomitantly lower ionic mobility in solid polymer electrolytes may generate mass-transport limited growth much earlier than in liquid electrolytes. A detailed study of the mechanism(s) governing all-solid-state growth of TNTAs is outside the scope of the present study but is planned in follow-up work.



Fig. 5 (a) Potential difference between the cathode and the anode monitored during the galvanostatic all-solidstate anodization of Ti foil with the compliance set to 125 V and (b) Cell current monitored during the potentiostatic all-solid-state anodization of Ti foil at 80 V with the compliance set to 10 mA.

UV-Vis diffuse reflectance spectra of TNTAs show a sharp absorption band around 360 nm due to transition of electrons from valence band to conduction band (O1s \rightarrow Ti3d) (Figure 6a). The UV-Vis diffuse reflectance spectrum of TNTAs was used to generate a Tauc Plot, from which the bandgap of the TNTAs was determined to be 3.05 eV (Figure 6a; Inset). The long band tail in the UV-Vis spectra indicates the presence of defects remaining after the calcination step [52].

The grown TNTAs were tested for photoelectrochemical measurements in 0.1 M KOH (pH-13) electrolyte to validate the applicability in solar energy harvesting. For the measurement, TNTAs and Pt were used as the working and counter electrode and the obtained photocurrents were measured with respect to Ag/AgCl reference electrode. The TNTA photoanode was irradiated with light from different LEDs. After absorption of light of sufficient energy, electron hole pairs are produced in TiO₂, which is an *n*-type semiconductor. The photogenerated electrons in the conduction band of TiO₂ are extracted by the positive anode and migrate to Pt cathode *via* the external circuit where they generate hydrogen at cathode. The photogenerated holes in the valence band are used for the oxidation of water or OH⁻ to generate oxygen, electrons at the anode.

 $TiO_2 \rightarrow TiO_2 (h^+ + e^-)$(Photoexcitation)

 $OH^- + 4h^+ \rightarrow O_2 + 2H_2O$ at anode

 $4H_2O + 4e^- \rightarrow 2H_2 + 4OH^-$ at cathode

Figure 6b shows linear sweep voltammograms of TNTAs measured at different incident optical wavelengths while maintaining identical illumination intensity (47.7 W cm⁻²) under irradiation with different LEDs. Under dark conditions a very miniscule current density was observed. The highest current density was observed for the 365 nm wavelength which was 0.85 mA cm⁻² at 0.6 V applied bias (*vs* Ag/AgCl). Significant photocurrents were observed even at higher wavelengths which might originate from defect-mediated excitation. Applied bias photoconversion efficiency (ABPCE %) values for TNTA samples at various wavelengths were calculated and plotted against applied potential at reversible hydrogen electrode (RHE) scale – this is shown in the inset of Figure 6b.



Fig. 6 (a) UV-Vis DRS spectra of TNTAs, inset shows Tauc plot for band gap determination (**b**) Plot of photocurrent density as a function of applied voltage (*vs* Ag/AgCl) for illumination by LEDs of different wavelengths having a power density 47.7 mW cm⁻² at the sample. Inset shows plot of PCE (%) *vs* potential at RHE scale for different LED wavelengths – dark (black), 365 nm (purple), 410 nm (red), 425 nm (blue), 450 nm (magenta), 505 nm (green), 585 nm (navy blue) and 640 nm (violet).

4 Conclusion

We have demonstrated the formation of TNTAs in a solid electrolyte containing LiClO₄, PVA and PVP. LiClO₄ salt works as etchant and facilitates nanotube formation while PVA and PVP provide dissolved moisture and hydroxyl groups for oxidation while also enabling the transport of ions in the solid state. The nanotubes were grown on Ti foil by using deposited solid electrolyte and applying a constant current. The TNTAs obtained in solid electrolyte system were composed of the anatase phase and exhibited comparable morphological and crystalline features as TiO₂ nanotubes grown in liquid electrolytes. Compactness of fabrication apparatus, highly efficient use of reagents, easy handling and processing, use of less toxic inorganic salts and the possibility of use of a biodegradable polymer matrix, makes the process more versatile and environment-friendly. The applicability of the titania nanotube arrays grown using the solid-state anodization route in photoelectrochemical water splitting was examined under illumination by LEDs of different wavelengths. The solid-state grown TNTAs exhibited promising photocurrent response which demonstrates the viability of the solid state anodization process for future applications.

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