

1 **Sensory analysis of juice blend containing isomalto-oligosaccharides produced**  
2 **by fermentation with *Weissella cibaria***

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26 **Highlights**

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28 • Transglycosylation of dextransucrase from *Weissella cibaria* was observed in  
29 orange juice and malt extract blend.

30 • The enzyme synthesized the isomaltooligosaccharides isomaltotriose and  
31 panose.

32 • Blends exhibited good acceptability, with near-ideal acidity and sweetness.

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51 **ABSTRACT**

52           This study aimed at producing isomaltooligosaccharides in juice blends using  
53 orange juice and malt extract and assessing their acceptability. Different blend  
54 formulations were prepared and fermented, varying the concentration of orange juice,  
55 sucrose and malt extract. Dextranucrase from *Weissella cibaria* 10M was used to  
56 enzymatically synthesize  $\alpha(1-6)$  linked glucan-oligosaccharides by transglycosylation  
57 reactions, with maltose as acceptor carbohydrate and sucrose as donor. The optimal  
58 yield of oligosaccharides was after 24 h, producing 19.4 g/L of oligosaccharides  
59 (degree of polymerization 3) from 36 g/L maltose and 19 g/L sucrose. All the blend  
60 proved to be good alternatives for synthesizing isomalto-oligosaccharides with  
61 different degrees of polymerization. Sensory analysis showed good average  
62 acceptability compared to natural orange juice, achieving scores of around 6 on a 9-  
63 point hedonic scale. In a comprehensive analysis, juice blends containing orange juice  
64 and malt extract with *Weissella cibaria* to produce oligosaccharides exhibited good  
65 sensory indicators as an innovative prebiotic beverage. A prebiotic oligosaccharide  
66 beverage can be produced by enzymatic synthesis of oligosaccharides with different  
67 degrees of polymerization.

68 **Keywords:** prebiotic, functional beverage, *Weissella cibaria*, malt, transglycosylation,  
69 oligosaccharides, sensory analysis.

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76           1. INTRODUCTION

77           Fruit juices are considered excellent sources of energy, nutrients and fiber,  
78 and are consumed by all age groups. In addition, juice can be used as a vehicle for  
79 functional bioactive compounds that promote health benefits for consumers. Fruit  
80 juices contain varying amounts of sucrose and glucose. The juice of fruits with high  
81 sugar content contains correspondingly high levels of sugar (Smith and Davis, 1995).  
82 Consuming large amounts of high-sugar fruit and fruit juices may not be healthy for  
83 individuals , especially as it relates to the development of *Diabetes mellitus* (Serpen,  
84 2012).

85           Diabetes, a major public health problem, is considered one of the most  
86 important non-communicable diseases in the world (WHO, 2016). Globally, an  
87 estimated 422 million adults were living with diabetes in 2014, compared to 108  
88 million in 1980. This reflects an increase in associated risk factors such as being  
89 overweight or obese, and 1.5 million deaths were reported in 2012. Higher-than-  
90 optimal blood glucose caused an additional 2.2 million deaths by increasing the risks  
91 of cardiovascular and other diseases. The food industry aims to develop new products  
92 with low sugar content and rich in healthy carbohydrates such as prebiotics.

93           Fermentation with lactic acid bacteria allows conversion of sucrose to  
94 prebiotic oligosaccharides, which occurs in many fermented foods including  
95 fermented fruits (Pedreschi et al., 2003; Stanton et al., 2008; Rabelo et al., 2009;  
96 Vergara et al., 2010; Marco et al., 2017). Fermented foods can also exhibit enhanced  
97 nutritional and functional properties due to the transformation of substrates and  
98 formation of bioactive or bioavailable end-products, and the presence of viable  
99 microorganisms (Marco et al., 2017).

100           *Leuconostoc* and *Weissella* produce extracellular oligosaccharides and  
101 polysaccharides by glucansucrases (Leemhuis et al., 2013). Dextransucrase uses  
102 sucrose as substrate to catalyze sucrose hydrolysis or dextran synthesis (Leemhuis et  
103 al., 2013; Chen et al., 2016; Hu et al., 2017). This enzyme catalyzes the formation of  
104 dextran in mediums containing sucrose as a single substrate. During synthesis,  
105 dextran remains bound to the glucan binding domain of dextransucrases (Ebert and  
106 Schenk, 1968; Heincke, 1999). Dextran has a relative molecular mass of  $10^6 - 10^9$  and  
107 is used in the food industry as a gelling agent, thickener and food stabilizer. When an  
108 acceptor is present in the culture medium, oligosaccharides are produced at the  
109 expense of dextran synthesis (Leemhuis et al., 2013; Galle et al., 2010; Hu et al.,  
110 2017). Dextransucrase uses maltose, isomaltose, and glucose as acceptor  
111 carbohydrates to generate oligosaccharides (Robyt and Eklund, 1983, Hu et al., 2017).  
112 Dextransucrase thus allows synthesis of isomalto-oligosaccharides (IMO) by its  
113 acceptor reaction with maltose and glucose (Robyt and Eklund, 1983; Kothari and  
114 Goyal, 2013). An alternative way of IMO production involves the hydrolysis of starch  
115 into dextrans using  $\alpha$ - amylase (E.C. 3.2.1.1) and  $\beta$ - amylase (E.C. 3.2.1.2) and then  
116 conversion to  $\alpha$ -(1 $\rightarrow$ 6)- linked oligosaccharides using  $\alpha$ -D-glucosidase (E.C.  
117 3.2.1.20) (Delattre and Vijayalaksmi, 2000).

118           The dextran-producing *Weissella* spp. has received considerable attention in  
119 recent years due to its ability to produce high quantities of dextran from sucrose  
120 (Galle et al., 2010, Katina et al., 2009). Dextran produced by *Weissella* spp. consists  
121 of predominantly  $\alpha$ -(1 $\rightarrow$ 6) linkages and only a few  $\alpha$ -(1 $\rightarrow$ 3) branch linkages (2.4–  
122 4%), with some elongated branches (Bejar et al., 2013, Maina et al., 2011). Dextran-  
123 producing *Leuconostoc* spp. have been used to produce dextran and isomalto-  
124 oligosaccharides in wort-based beverages, but dextransucrases from *Weissella* spp.,

125 especially *W. cibaria*, have not been studied using fermented orange juice and malt  
126 extract blends.

127 IMO with  $\alpha(1\rightarrow6)$  and  $\alpha(1\rightarrow4)$  glucosidic linkages are used as low-calorie  
128 sweeteners in food products (Goffin et al., 2011). Commercial IMO are  
129 predominantly obtained from fungal glycosyltransferases using maltodextrins as  
130 feedstock, alternative methods of production use transglucosylation of maltose with  
131 dextransucrase and sucrose as glucosyl-donor (Seibel and Buchholz, 2010).

132 The synthesis of oligosaccharides with prebiotic properties can be carried out  
133 using the sugars present in orange juice. Therefore, the aim of this paper was to  
134 develop a prebiotic orange juice blend containing isomaltooligosaccharides from  
135 lactic acid bacteria fermentation. In the present study, dextransucrase from the dextran  
136 producer *W.cibaria* 10M was used to produce oligosaccharides by acceptor reaction  
137 with malt extract and concentrated orange juice.

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## 139 2. MATERIAL AND METHODS

### 140 2.1 Material

141 Commercial orange juice concentrate, sucrose and baking soda were  
142 purchased from a supermarket in Edmonton, Canada. Commercial malt extract was  
143 obtained from Briess® (Briess Malt & Ingredients Co, Chilton, Wisconsin, USA).  
144 Other chemicals were purchased from Sigma Aldrich (Sigma, Oakville, Canada).

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### 146 2.2 Microorganism and culture conditions

147 *Weissella cibaria* 10M was streaked on modified MRS agar plate from stock  
148 culture stored at -80 °C. Single colonies were incubated anaerobically at 30 °C  
149 (Schwab, et al. 2008, Galle et al. 2010). mMRS broth was prepared by filter-sterilized

150 sugar solutions to produce autoclaved MRS broth. To prepare working cultures, single  
151 colonies were removed from the agar plate and subcultured twice for 16h in MRS  
152 broth containing 24 mM maltose, 22 mM glucose and 22 mM fructose (mMRS).  
153 Cultures were subcultured in wort medium (20% wort extract in water v/v) for 72h to  
154 obtain a cell count of  $10^6$  CFU/mL. The wort medium was inoculated with LAB and  
155 fermented at 35°C for 72 h. During fermentations, bacterial growth was monitored by  
156 measuring pH and cell counts.

### 157 **2.3 Oligosaccharide synthesis with *W. cibaria* 10M in orange juice**

158 Blend fermentation was performed using *Weissella cibaria* 10M. Five blends  
159 containing mixtures based on the malt extract and orange juice concentrate were  
160 prepared as shown in Figure 1. A control containing only orange juice was also used.  
161 The pH values of each blend were measured with a pH meter. The pH was adjusted  
162 using 10% (w / v) NaHCO<sub>3</sub> obtained at a local supermarket. Blends were inoculated  
163 with 10% (v / v) of *W. cibaria* 10M in wort broth and incubated at 35 ° C for 24h.  
164 LAB cell counts and pH were determined after inoculation and fermentation. The  
165 number of colony-forming units (CFU) was determined by standard microbiological  
166 plating assays. Bacteria were also plated on mMRS-sucrose to confirm that  
167 fermentation microbiota consisted of dextran-producing *W. cibaria* 10M (Figure 2).

168 Glucose, fructose and sucrose were quantified in an Agilent 1200 series LC  
169 system (Agilent Technologies, Palo Alto, CA) with a Supelcosil LC-NH<sub>2</sub> column  
170 (250mm×4.6mm, 5µm, Sigma Aldrich) coupled to a refractive index (RI) detector.  
171 Samples were diluted with acetonitrile / water (50:50, v/v) and eluted with  
172 acetonitrile/water (70:30, v/v) at a flow rate of 0.8 mL min<sup>-1</sup> and 30°C. The reaction  
173 products were quantified using glucose, fructose and sucrose as external standards.

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175 **2.4 Determination of oligosaccharides**

176 Oligosaccharides in the supernatant of fermented blends were analyzed by  
177 high performance anion-exchange chromatography with pulsed amperometric  
178 detection (HPAEC-PAD). Samples were diluted 100 times with water, filtered, and  
179 separated on a Carbopac PA20 column (Dionex, Oakville, ON, Canada). Water (A),  
180 0.2M NaOH (B) and 1M NaAc (C) were used as solvents at a flow rate of 0.250  
181 mL/min, with the following gradient: 0 min, 68.3% A, 30.4% B and 1.3% C; 25 min,  
182 54.6% A, 30.4% B and 15.0% C; 28min, 50% A and 50% C; 31min, 10% A, 73% B  
183 and 17% C, followed by re-equilibration. Maltose, isomaltose and panose were used  
184 as external standards.

185 Mass balance for oligosaccharide quantification and consumed sugars (total  
186 oligosaccharides, sucrose, glucose and maltose consumed, and released fructose) was  
187 carried out at times 0 and 24 of fermentation. The sugar concentrations were  
188 calculated using equations from HPLC quantification obtained from the calibration  
189 curves.

190 **2.5 Quantification of metabolites**

191 The supernatants of fermented juice were diluted 100-fold and analyzed in duplicate.  
192 To analyze organic acids, ethanol and monosaccharides, 50 µl of perchloric acid  
193 (70%) was added to 1.0 ml of supernatants and incubated at 4 °C overnight. Solids  
194 were removed by centrifugation and samples analyzed by HPLC with an Aminex  
195 HPX 87 H columns (BioRad) (Dlusskaya et al. 2008). Lactate, acetate, citric acid,  
196 fructose, mannitol and ethanol (all from Sigma) were used as external standards.

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200                    **2.6 Sensory evaluation by a consumer panel**

201                    Sensory evaluation was assessed for adherence to ethical guidelines and  
202 approved by the Research Ethics Board of the University of Alberta (Protocol  
203 00061564). The fermented blends were kept in a refrigerator at 5°C for up to 24 h  
204 after fermentation. Five 40 mL juice blends (Figure 1) were placed separately in  
205 covered plastic cups labeled with random 3-digit numbers and randomly assigned to  
206 each member of the consumer panel. Drinking water was provided for subjects to  
207 rinse their mouth between blends.

208                    Sixty panelists were recruited from staff and students at the University of  
209 Alberta. Demographic and personal information such as age, sex, and drinking habits  
210 were collected. The evaluation of juice sensory attributes included total acceptance,  
211 taste and acidity, scored on a Hedonic Scale. Each score rated the samples on a 9-  
212 point scale from 1 (lowest) to 9 (highest). The just about right (JAR) test was used to  
213 quantify the presence of acidity and sweetness. The JAR question format aimed to  
214 determine the best intensity of a sensory attribute by asking consumers to assess  
215 whether this attribute is too strong or too weak according to their preference (Jaeger et  
216 al., 2015).

217                    **2.7 Statistical Analysis**

218                    Results were expressed as mean values and standard deviation of independent  
219 experiments performed in triplicate. Data were analyzed using one-way analysis of  
220 variance (ANOVA). The SigmaPlot program, version 13.0, was used to test the  
221 significance level at 5% probability ( $p < 0.05$ ). Tukey's test was applied to identify  
222 significantly different means.

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## 225 3. RESULTS

226 Sucrose promotes oligosaccharide formation via the dextransucrase activity  
227 of *W. cibaria* 10M; however, to increase sucrose concentration and favor isomalto-  
228 oligosaccharide production, different concentrations of sucrose and malt extract  
229 containing maltose were added. The pH of the blends was adjusted with sodium  
230 bicarbonate 1% (w/v) to values between 5.0 and 7.0.

231 During blend fermentation, *W. cibaria* 10M increased from  $10^6$  CFU/mL to  
232  $5.4 \times 10^8$  CFU /mL after 24 h of growth (Table 1). The pH of blends 3 and 4 declined  
233 from 5.5 to 3.9 after 24 h fermentation with *W. cibaria*; this acidification profile is  
234 described in the sensory analysis.

### 235 3.1 Production of isomalto-oligosaccharides

236 The oligosaccharide patterns of fermented blends are shown in Figure 3. The  
237 non-fermented *W. cibaria* blend used as control contained oligosaccharides.  
238 Oligosaccharide, panose and isomaltotriose formation was observed, especially for  
239 blends 1 and 2. In all blends, formulations show the presence of oligosaccharides with  
240 higher degrees of polymerization at the peaks (DP4, DP5, DP6) (Figure 3).

241 Sucrose was consumed during fermentation when compared to the no-  
242 fermentative process (control). The formulation containing 40% sucrose (Figure 3B),  
243 with a consumption of 74% sucrose and almost complete maltose uptake (95%)  
244 (Figure 3C), produced 10 g/L of panose and 4 g/L of isomaltotriose, and a series of  
245 peaks were produced by dextransucrase from *Weissella cibaria* 10M.

246 In blends composed mainly of malt extract and sucrose, oligosaccharide  
247 formation by dextransucrase activity was more evident than when orange juice was  
248 used (Figure 3D). The beverage containing only malt and sucrose was sufficient to  
249 produce more oligosaccharides, and there was no significant difference in acceptance

250 when compared to the blend containing orange juice. This reinforces alternative  
251 routes of isomalto-oligosaccharide generation in order to improve production and  
252 acceptability.

253 The interference of pH is critical in this process, although the adjustment  
254 made with sodium bicarbonate may not be sufficient to provide suitable  
255 oligosaccharide synthesis. Small concentrations of bicarbonate caused flavor changes  
256 in the blends, significantly increasing bitterness, which would certainly increase  
257 rejection.

258 Residual sugars were quantified by HPLC to determine the amount of  
259 oligosaccharides formed by mass balance. Table 2 presents the isomalto-  
260 oligosaccharide concentrations produced, as well as the consumption and release of  
261 reducing and non-reducing sugars at time 0 and during fermentation.

262 The formulations containing malt extract and sucrose at different proportions  
263 exhibited higher isomalto-oligosaccharide content, and these blend showed good  
264 acceptability and suitable sweetness and acidity. Sucrose and maltose were consumed  
265 during fermentation, demonstrating the transglycosylation or acceptor reaction.  
266 Fructose formation by *W. cibaria* in blends can be attributed to its release from  
267 sucrose in the dextransucrase reaction (Table 2).

268 An approximate maltose conversion rate of 94% and 92% occurred in the  
269 fermentations of blend 2 and 3, respectively. The fermentations were effective for the  
270 transfer reaction because more than 80% of the acceptor sugars (sucrose and maltose)  
271 were consumed after 24 h of fermentation in blend which produced oligosaccharides.

272 In the presence of sucrose and a suitable acceptor, acceptor carbohydrates  
273 compete with dextran to produce oligosaccharides and low molecular weight dextran  
274 (Robyt and Eklund, 1983; Heincke et al., 1999; Hu et al., 2017). The high maltose

275 concentration in blends containing malt extract thus supported oligosaccharide  
276 formation at the expense of dextran synthesis. The primary product of the acceptor  
277 reaction with maltose panose, which is further elongated to form panose-series  
278 oligosaccharides.

279 The oligosaccharides obtained by the acceptor reaction have several  
280 applications potentials in the food science. Panose-series oligosaccharides, for  
281 example, can be used as a non-cariogenic sweetener in foods and beverages, as well  
282 as a food supplement since long chain IMO are indigestible and have prebiotic  
283 properties (Goffin et al., 2011; Hu et al., 2017).

284 Dlusskaya et al., (2008) and Zaninni et al. (2013) confirmed that maltose  
285 depletion indicates its role as acceptor sugar for dextransucrase in sucrose-  
286 supplemented wort medium. In the presence of maltose, *W. cibaria* produces panose  
287 and higher oligosaccharides of the panose series, with concomitant accumulation of  
288 fructose during fermentation, indicating almost complete conversion of sucrose  
289 (Zannini et al., 2013; Hu et al., 2017). Additionally, as sucrose levels increase, one of  
290 its hydrolysis products (glucose) acts as a building block for exopolysaccharide  
291 production, while maltose acts as an acceptor sugar for glucansucrases catalyzing the  
292 transferase reaction (Galle et al. 2010).

293 Isomalto-oligosaccharides are one of the most common oligosaccharides used  
294 in several countries as functional food because of their excellent nutritional properties  
295 and prebiotic activity (Zhang et al., 2013; Yan et al., 2018). The acceptor reactions of  
296 dextransucrase have also been used to synthesize isomalto-oligosaccharides (Hu et al.,  
297 2017). The enzymatic cleavage of polymers is an alternative to selectively obtain  
298 high-yield oligosaccharides (Bertrand et al., 2014); however, this approach is not  
299 compatible with fermented foods.

300 Previous reports show production of isomaltooligosaccharides via the  
301 dextransucrase activity of *Leuconostoc* spp. in fermented malt beverages (Dlusskaya  
302 et al., 2008; Zanninni et al., 2013); however, the beverages were not evaluated by  
303 sensory analysis.

### 304 **3.2 Acid content during fermentation**

305 Table 3 shows the organic acid content in the fermented blends. *W. cibaria*  
306 10M produced lactic acid, acetate and ethanol in all blends, but citrate was not  
307 consumed.

308 The acid content in the fermented product must be analyzed to ensure  
309 beverage quality. LAB produce several functional compounds, including organic  
310 acids and antimicrobial substances. This antimicrobial activity is caused primarily by  
311 the production of lactic, acetic, formic, caproic, propionic, butyric and valeric acids.  
312 Organic acids are impacted by acidification of the environment and the antimicrobial  
313 effect of their non-dissociated molecule form, which is pH dependent. With respect to  
314 the metabolite products of lactobacilli, lactic and acetic acids are regarded as the main  
315 organic acids, which display antimicrobial behavior (Zalán et al., 2010).

316 CO<sub>2</sub> is another compound generated in the heterofermentative metabolism of  
317 hexoses (Björkroth et al., 2002). Lactose is the main metabolism product when  
318 fermentable carbohydrates are abundant (Gänzle, 2015). Heterofermentative LAB use  
319 the phosphoketolase pathway for carbohydrate metabolism. The energy yield of the  
320 pathway is only one ATP per glucose, and most heterofermentative LAB grow poorly  
321 with glucose as sole carbon source (Gänzle, Vermeulen and Vogel, 2007).

322 The blends contained other substrates such as maltose, sucrose and fructose, as  
323 well as alternative electron acceptors. Cofactor recycling by heterofermentative LAB  
324 impacts food quality because acetate production increases and both redox potential

325 and the antioxidant capacity of fermented beverages are strongly influenced. Acetate  
326 exhibits antibacterial and antifungal activity, affecting flavor and contributing to the  
327 sour taste. Excessive acetate formation can spoil a number of beverages (Garai-Ibabe  
328 et al., 2008).

329 Sucrose addition is important in producing sufficient amounts of  
330 exopolysaccharides; however, this may result in excessive acetate production, and the  
331 use of *Weissella* spp. that are unable to utilize maltose or fructose as electron acceptor  
332 is preferred; in addition, most *Weissella* spp. do not reduce fructose in mannitol (Galle  
333 et al., 2010).

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### 335 **3.3 Sensory evaluation**

336 Sensory analysis was conducted to determine beverage quality and acceptance.  
337 Demographic data showed that the consumer panel was composed mainly of women  
338 (55%), with mean age between 18-29 years, and 75% of panelists reported regularly  
339 consuming fresh fruit juice (2-3 times a week). Fresh orange juice was consumed  
340 every week by 48% of the individuals, while 23% reported drinking carton or sugar-  
341 added juice.

342 In terms of general acceptability, the control sample obtained a significantly  
343 higher ( $p>0.05$ ) score than fermented juices. The sensory score was highest (6.4) in  
344 fresh orange juice on a 9-point hedonic scale. Fermented malt extract (80%) and  
345 sucrose (20%) received a sensory score of 5.1 (Table 4). In this condition,  
346 fermentation decreases sweetness, corroborating the just about right test (Figure 7A),  
347 with sweetness close to ideal, which may have improved the taste.

348 The lowest score for flavor, acidity and global acceptance was awarded to  
349 blend 4, which contained orange juice, in addition to malt extract and sucrose. Thus,

350 consumers found the taste of the juice and malt extract mixture undesirable. Baking  
351 soda may have interfered more in this combination, resulting in a more bitter taste, as  
352 evidenced by the just about right test (Figure 4B).

353 In the food industry, a safe alkalizer such as baking soda is often added to  
354 control pH, helping to maintain product stability and ensuring specific microbial  
355 growth conditions. The low  $\text{NaHCO}_3$  concentration used may be feasible for large  
356 scale production.

357 When asked about their drink preference, 62% of panelists chose fresh orange  
358 juice. Orange juice likely received higher scores because it is well known and widely  
359 consumed. However, 28% of consumers preferred the beverage containing only an  
360 80:20 proportion of malt extract and sucrose.

361 Developing innovative products that satisfy various groups of consumers is  
362 essential to adding value to the food market. A popular method for hedonic  
363 assessment and product diagnosis is the just-about-right (JAR) test (Zhi, Rao and Shi,  
364 2016). The JAR scale ratings for sweetness and acidity are illustrated in Figure 4.

365 High sweetness ratings for blends 1, 3 and 4 indicate sucrose addition and  
366 fermentation by *Weissella*. Dextranucrase releases glucose and fructose from  
367 sucrose, thereby enhancing sweetness. Blend 2, containing malt extract and 20%  
368 sucrose, and blend 5, containing orange juice, were highly rated for “just about right”  
369 sweetness. Samples 1, 3 and 4 also exhibited low acid content; blends 2 and 5  
370 obtained the highest rating for “just about right” acidity. Together with sweetness  
371 scores, this indicates that the balance between a sweet and sour taste was appropriate  
372 in these beverages. Blend 2 also contained a high proportion of isomalto-  
373 oligosaccharides. The fermentative metabolism of *Weissella* also displayed these  
374 properties, producing lower acid concentrations than other microorganisms. Galle et

375 al. (2010) reported that low acid formation levels are beneficial in food processing due  
376 to the unpleasant flavor associated with higher amounts.

377

#### 378 **4. CONCLUSIONS**

379 The present study showed that beverages with fermented orange juice and  
380 malt extract and fermented malt extract with sucrose are viable substrates for  
381 enzymatic synthesis of isomaltooligosaccharides, resulting in high concentrations at  
382 different degrees of polymerization. They represent a cost-reducing alternative in the  
383 manufacture of probiotic drinks.

384 The result of the fermented juices treated with varying levels of malt extract  
385 and sucrose demonstrated isomaltooligosaccharide production, especially when we  
386 used malt extract (16%) and sucrose (4%) fermented with *Weissella cibaria*.

387 The transglycosylation activity with 0.6 g / L of maltose at pH 5.5 and  
388 optimum temperature of 35 ° C was important, since oligosaccharides generated  
389 primarily panose and isomaltotriose.

390 Taste, acidity and general acceptability were better for the control sample  
391 (natural orange juice), followed by the fermented sample with malt extract and  
392 sucrose, which was also well accepted. The sensory results of the just about right test  
393 showed that samples had suitable sensory properties in terms of acidity and  
394 sweetness, good parameters to assess juice quality.

395 Enzymatic synthesis of isomaltooligosaccharides produced a drink with  
396 reduced sugar content, resulting in low-calorie juice, combined with good sensory  
397 characteristics, such as acidity and sweetness, contributing to increasing the functional  
398 food market.

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400                   5. References

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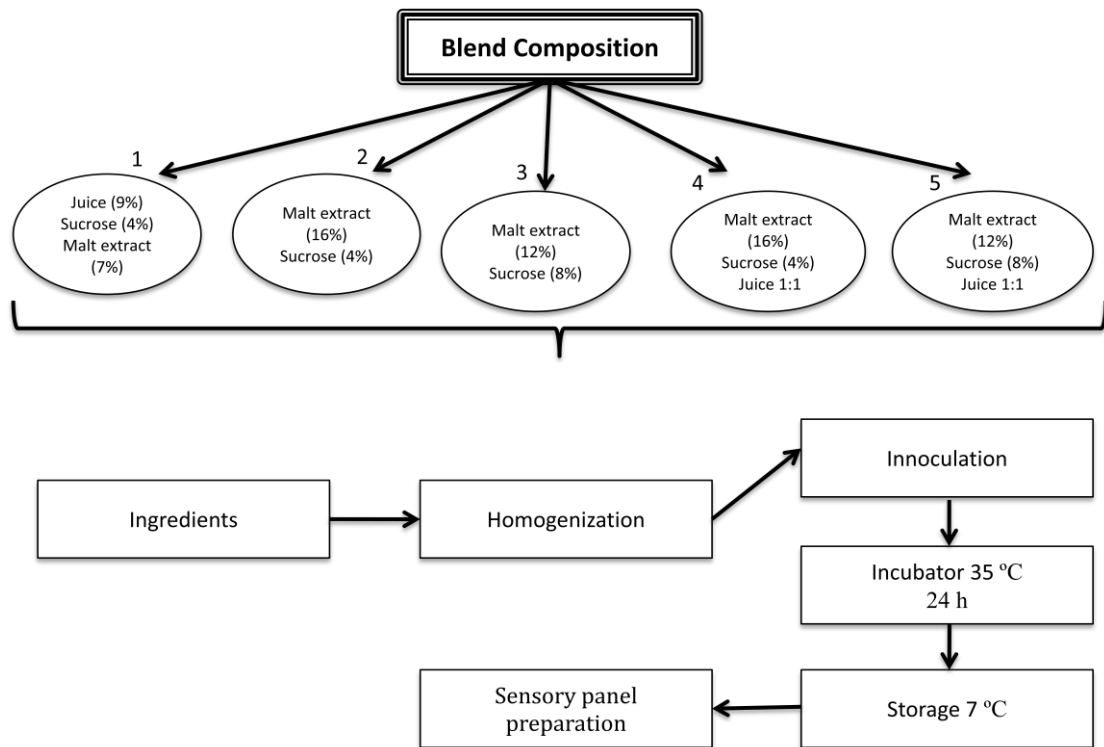
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532 Figure 1. Blend composition and manufacturing process.

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543 Table 1. Cell count of *Weissella cibaria* for different blend during the fermentation.

Time of fermentation (h)	Log CFUg <sup>-1</sup>				
	Blend 1	Blend 2	Blend 3	Blend 4	Blend 5
0	6.0	6.5	7.4	6.1	6.1
12	6.3	7.1	8.0	7.5	7.2
24	8.2	7.9	8.7	8.5	8.1

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547 Table 2. Effect of acceptor carbohydrates on oligosaccharide yield in the acceptor  
 548 reaction.

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Blends	Sugar g/L	Time 0	24 h of fermentation	Sugar consumption (%)
1) Juice (9%) with 8% sucrose and 7% malt	Gluc	3.0 ±0.01	6.0 ±0.01	-
	Fruc	43±0.01	14.0 ±0.02	-
	Suc	67.2 ±0.21	9.7 ±0.20	85
	Malt	12 ±0.04	16.0 ±0.03	33
	Pan	-	12.0 ±0.03	-
	Isomalt	-	6.0 ±0.02	-
2) Malt extract (16%) with sucrose 4%	Gluc	14 ±0.34	5.2 ±0.08	-
	Fruc	6.8 ±0.05	16.0 ±0.02	-
	Suc	19.4 ±0.08	8.0 ±0.01	59
	Malt	36 ±0.02	2.0 ±0.03	94
	Pan	-	19.4 ±0.15	-
	Isomalt	-	6.0 ±0.02	-
3) Malt extract (16%) with sucrose 8%	Gluc	19 ±0.01	24.6 ±0.03	-
	Fruc	46.0 ±0.03	15.2 ±0.05	-
	Suc	10.2±0.04	2.0 ±0.03	80
	Malt	31 ±0.03	2.6 ±0.01	92
	Pan	-	10.0 ±0.11	-
	Isomalt	-	4.0 ±0.07	-
4) Malt extract (16%), suc. (4%) Juice 1:1	Gluc	38 ±0.24	36.8 ±0.46	-
	Fruc	54 ±0.04	19.0 ±0.01	-
	Suc	16.7 ±0.08	3.3 ±0.02	80
	Malt	16 ±0.08	5.2 ±0.01	67.5
	Pan	-	8.0 ±0.03	-
	Isomalt	-	4.0 ±0.04	-
5) Malt extract (12%), suc. 8% Juice 1:1	Gluc	27±0.08	53.8 ±0.58	-
	Fruc	49±0.01	18.6 ±0.03	-
	Suc	45 ±0.01	5.6 ±0.03	88
	Malt	17±0.01	6.0 ±0.08	65
	Pan	-	4.0 ±0.03	-
	Isomalt	-	4.0 ±0.02	-

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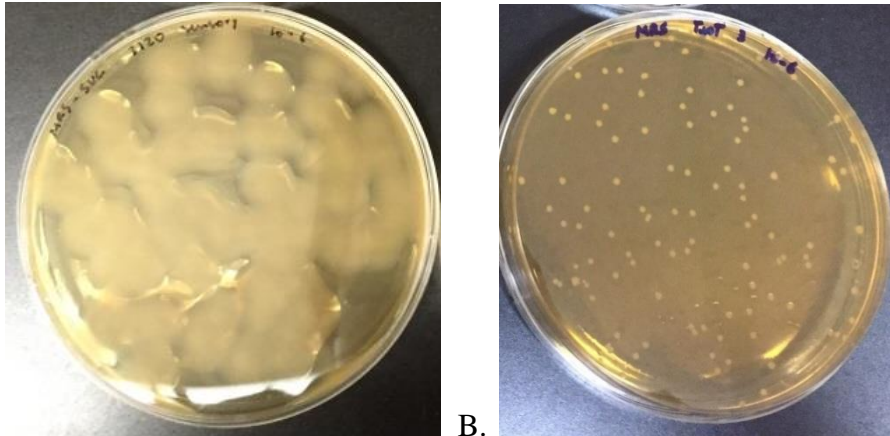
*Gluc: glucose; Fruc: fructose; Suc: sucrose; Malt: maltose; Pan: panose; Isomalt: isomaltotriose*

553 Table 3. Production of organic acid (mmol/L) in the fermented blends using orange  
 554 juice.

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Blends	Lactic acid	Acetate	Ethanol	Citric acid
1) Fermented Juice (9%) with 4% sucrose and 7% malt	7.6 ±0.14	9.1 ±0.06	0.5±0.01	96.7±0.10
2) Fermented malt extract (16%) with sucrose 4%	87.3 ±3.45	38.2±12.8	14.2±0.00	0
3) Fermented malt extract (12%) with sucrose 8%	36.8±0.52	130.5±1.93	3.1±0.02	0
4) Fermented malt extract (16%), suc. (4%) Juice 1:1	70.2±0.79	82.1±2.61	44.5±0.06	15.9±±0.12
5) Fermented malt extract (12%), suc. 8% Juice 1:1	55.8±2.10	52.3±3.37	50.3±0.01	74.7±0.08

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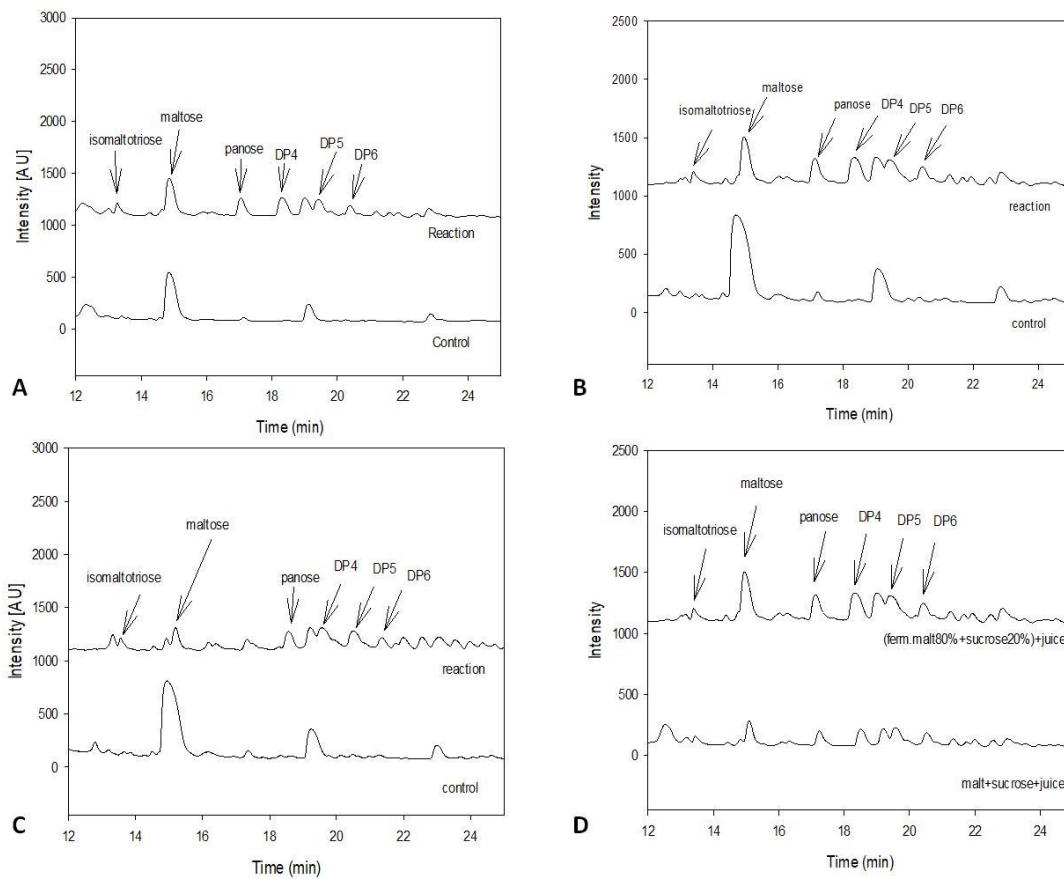
A.

B.

558 Figure 2. (A) Exopolysaccharide (EPS) production by *Weissella cibaria* 3120 on 10%  
559 sucrose-supplemented MRS agar in the form of slimy colony morphology, and (B) no  
560 EPS production by the same strain in the absence of sucrose.

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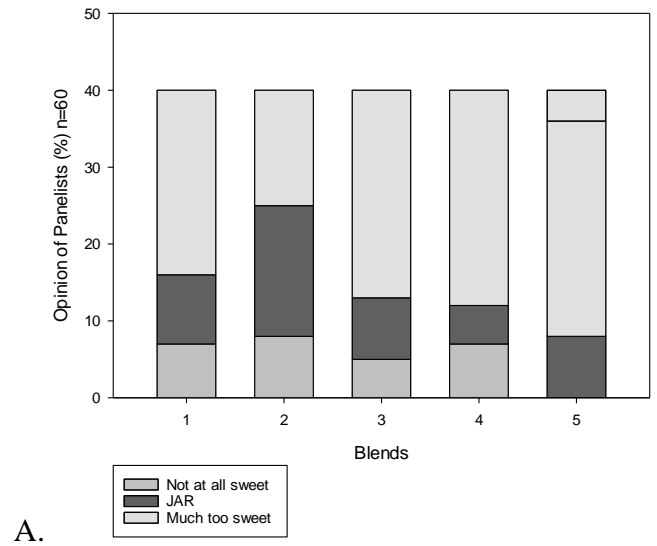


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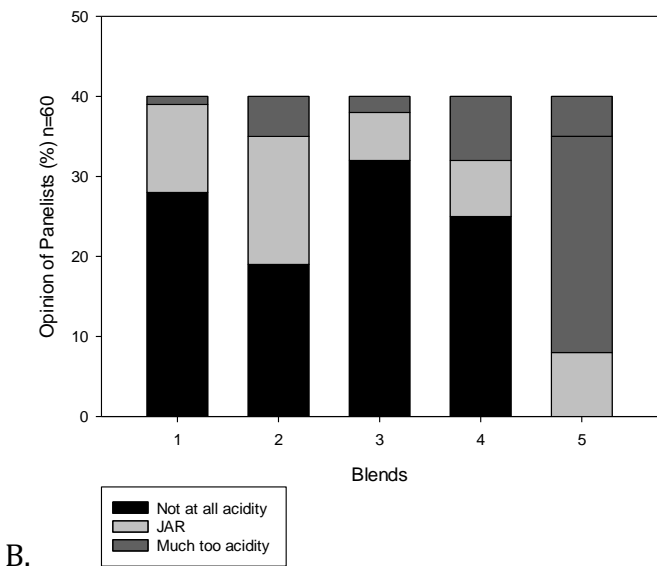
564 Figure 3. Separation of oligosaccharides in juice blends with HPAEC-PAD. (A) 9%  
 565 orange juice (w/v), 7% malt extract (w/v) and 4% sucrose (w/v). (B) 12% malt  
 566 extract and 4% sucrose (w/v). C. 12% malt extracts and 8% sucrose (w/v). D. 16%  
 567 malt and 4% sucrose + orange juice 1:1.

568 Table 4. Sensory scores for taste, acidity and overall acceptance on a 9-point hedonic  
 569 scale of fermented blends treated with sucrose, malt extract and orange juice.

Sensory attributes	1) Juice (9%) 4% sucrose 7% malt	2) Malt extract (16%) sucrose 4%	3) Malt extract (12%) sucrose 8%	4) Malt extract (16%), suc. (4%) Juice 1:1	5) Malt extract (12%), suc. 8% Juice 1:1	Fresh Orange juice
Taste	3.58±1.87 <sup>c</sup>	3.90±1.92 <sup>c</sup>	4.90±1.71 <sup>b</sup>	3.95±1.43 <sup>bc</sup>	3.07±1.71 <sup>c</sup>	6.42±1.48 <sup>a</sup>
Overall	3.48±1.88 <sup>cd</sup>	3.88±1.90 <sup>c</sup>	4.83±1.71 <sup>b</sup>	3.85±1.42 <sup>cd</sup>	3.07±1.64 <sup>d</sup>	6.30±1.41 <sup>a</sup>
Acidity	4.00±1.77 <sup>d</sup>	4.30±1.73 <sup>cd</sup>	4.92±1.44 <sup>b</sup>	5.05±1.28 <sup>bc</sup>	3.77±1.84 <sup>d</sup>	6.15±1.38 <sup>a</sup>



A.



B.

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572 Figure 4. Panelists' opinion regarding Just about right rating for (A) Sweetness and

573 (B) Acidity of fermented orange blends.

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