

## Introduction

- Composites are two or more materials that are combined and tailored to fit a specific purpose
- They are strong, durable, and lightweight which are all benefits in engineering for construction [1]
- Music stands are typically made out of hard plastic or metal
- Music stands do not typically last for long periods of time due to heavy use and cheap materials [2]



Figure 1. Example of braided composite

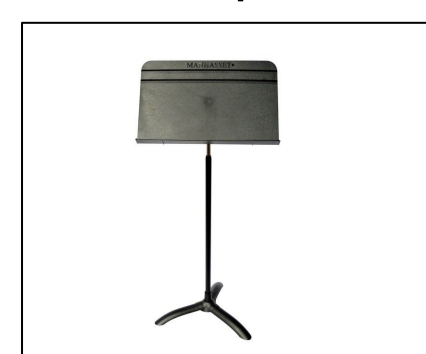


Figure 2. Example of plastic music stand [3]

## Objective

The objective of this project is to improve the efficiency of music stands using braided composite

## Methods

- The forces acting on the music stand were determined (Figure 3)
- The head, stalk, base, and legs were designed on SOLIDWORKS®
- The music stand would need 10 braids and seven connecting pieces to put it all together
- The base and connector parts were sent to the ELKO Garage to be 3D printed
- The materials used were chosen based on durability and flexibility

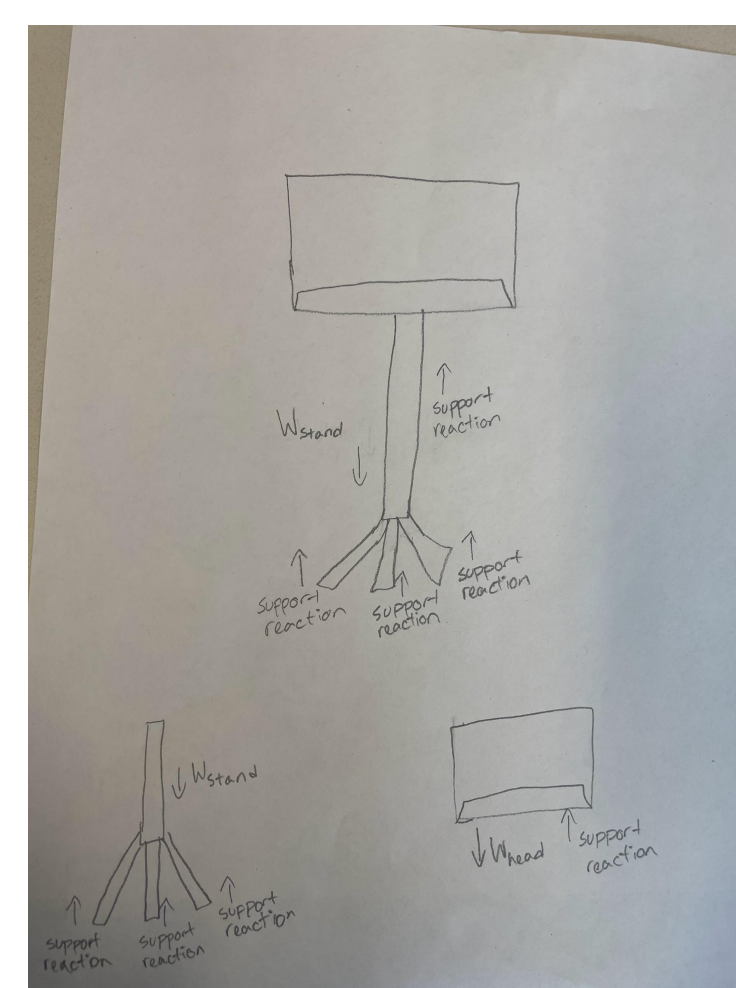


Figure 3: Free body diagram of music stand

Table 1.

Part of music stand	Braid material	Matrix	Braid angle	Resin to hardware ratio
Legs	Kevlar®	EcoPoxy	35°	60% fiber 40% matrix
Stalk	Kevlar®	EcoPoxy	35°	60% fiber 40% matrix
Head outline	Kevlar®	EcoPoxy	35°	60% fiber 40% matrix

## Construction

The Kevlar® is wrapped around the braid machine and is looped through the center and taped to the mandrel

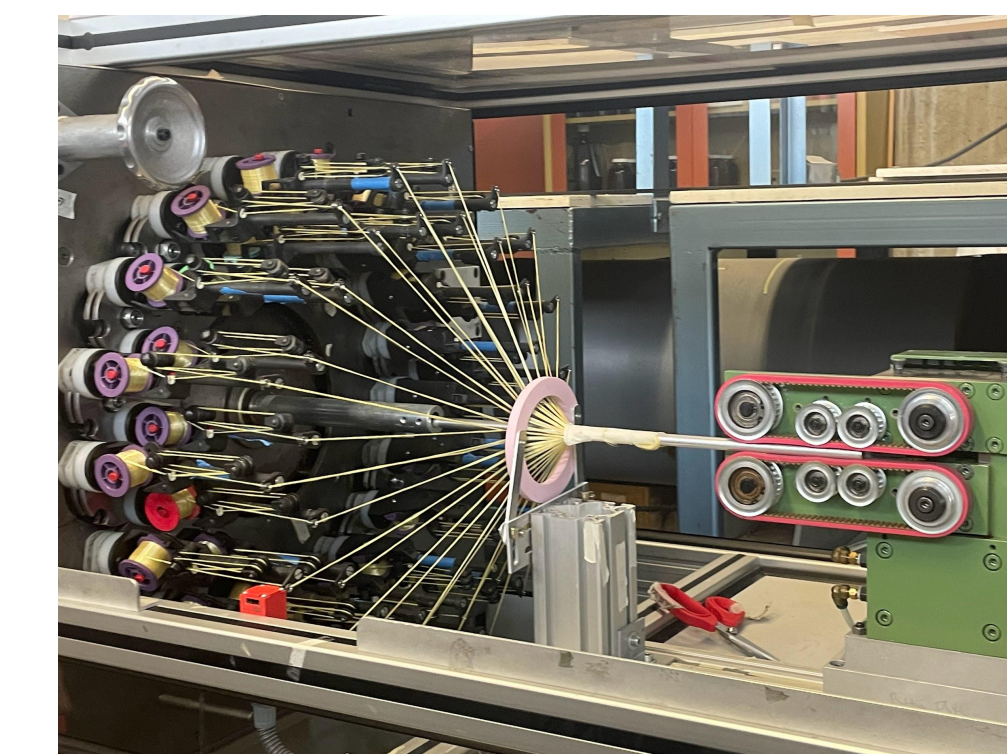


Figure 4: The braid machine ready for braiding with the Kevlar® put through the centre ring and taped to the mandrel

The braid angle is set to 35° and the machine is started

After the braiding machine is finished the braids are moved off of the mandrel and are put on the curing mandrel

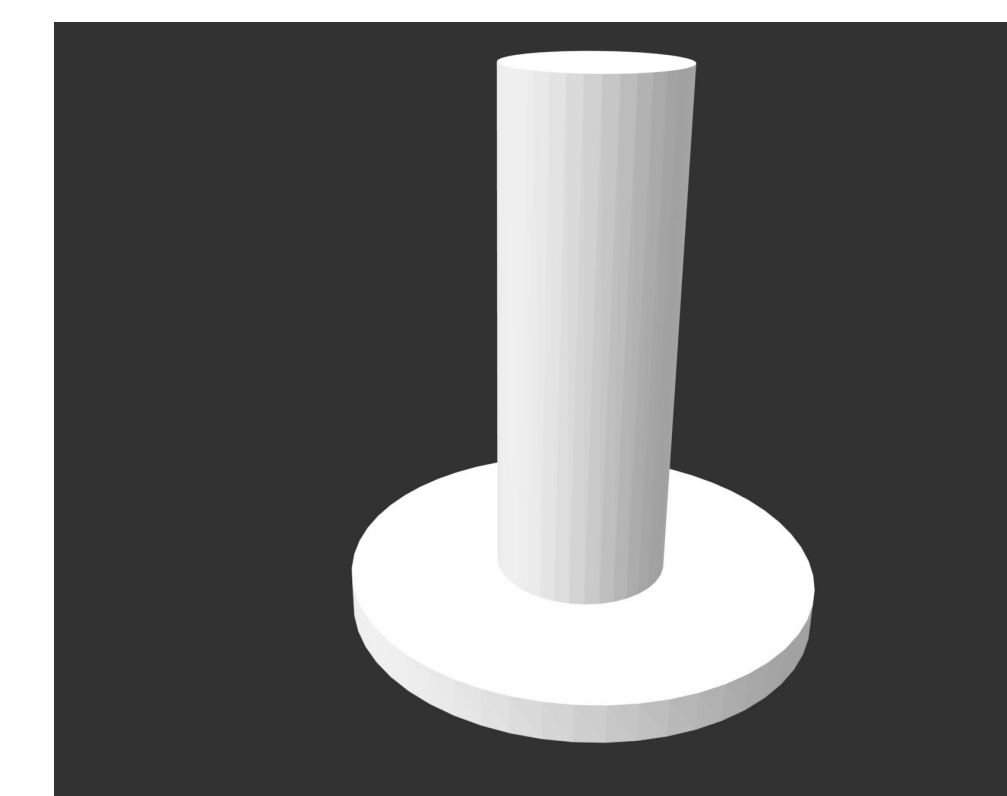


Figure 5: SOLIDWORKS® model of music stand base

It is then coated with an EcoPoxy resin and hardener and is then left to cure overnight

The cured braids are attached in the shape of a music stand using the seven 3D printed connector pieces.

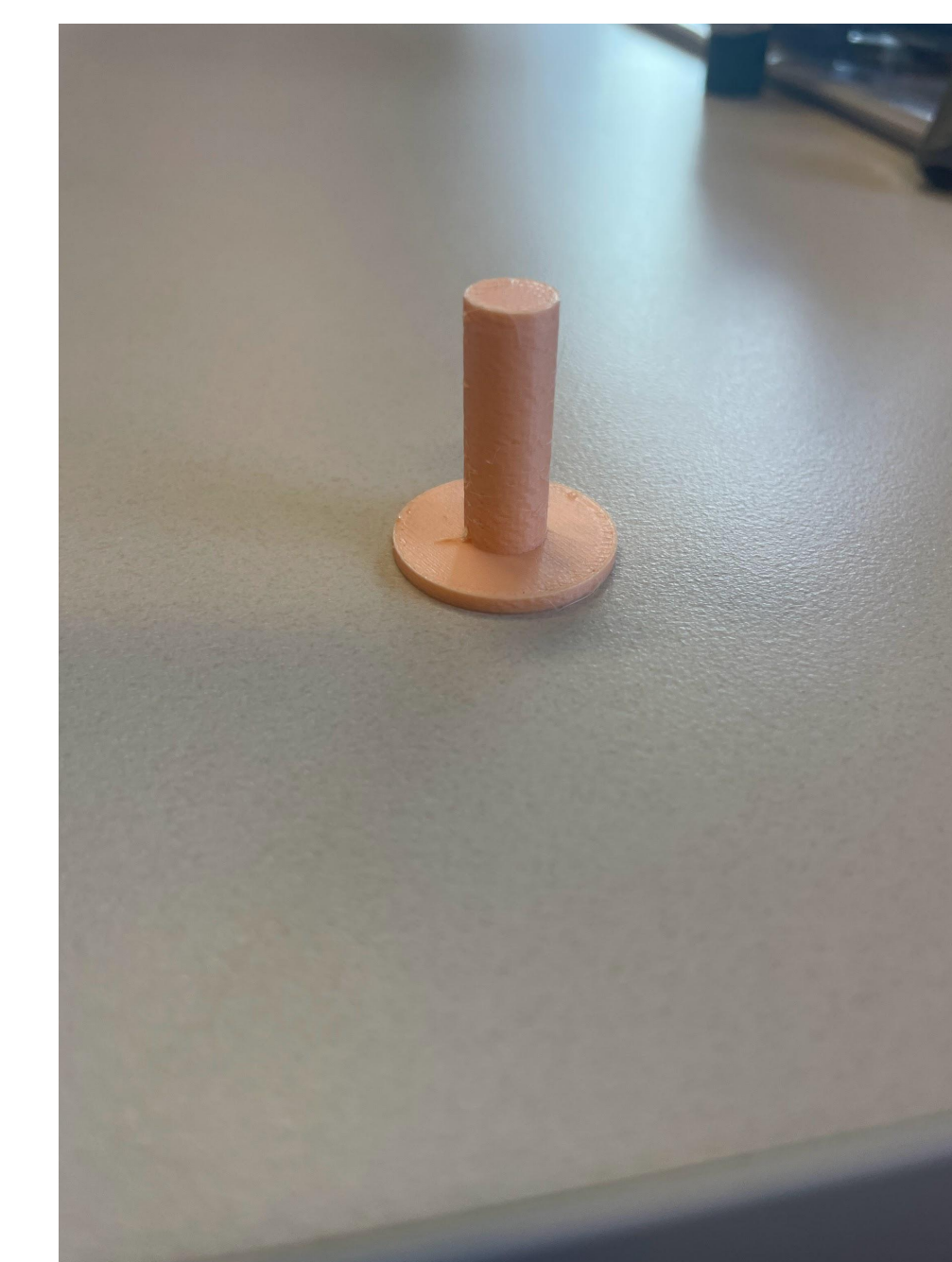


Figure 6: 3D printed music stand base

## Conclusion

- Building a music stand out of braided tubular composites increases its durability, strength, makes it more lightweight, and makes the music stand longer lasting.
- By making music stands more durable it would prevent having to replace them frequently and would make it more financially feasible.
- To use braided composites to make music stands there would need to be a factory or bigger machine that could make multiple braids at once as multiple braids need to be used and it takes quite a while to make them.

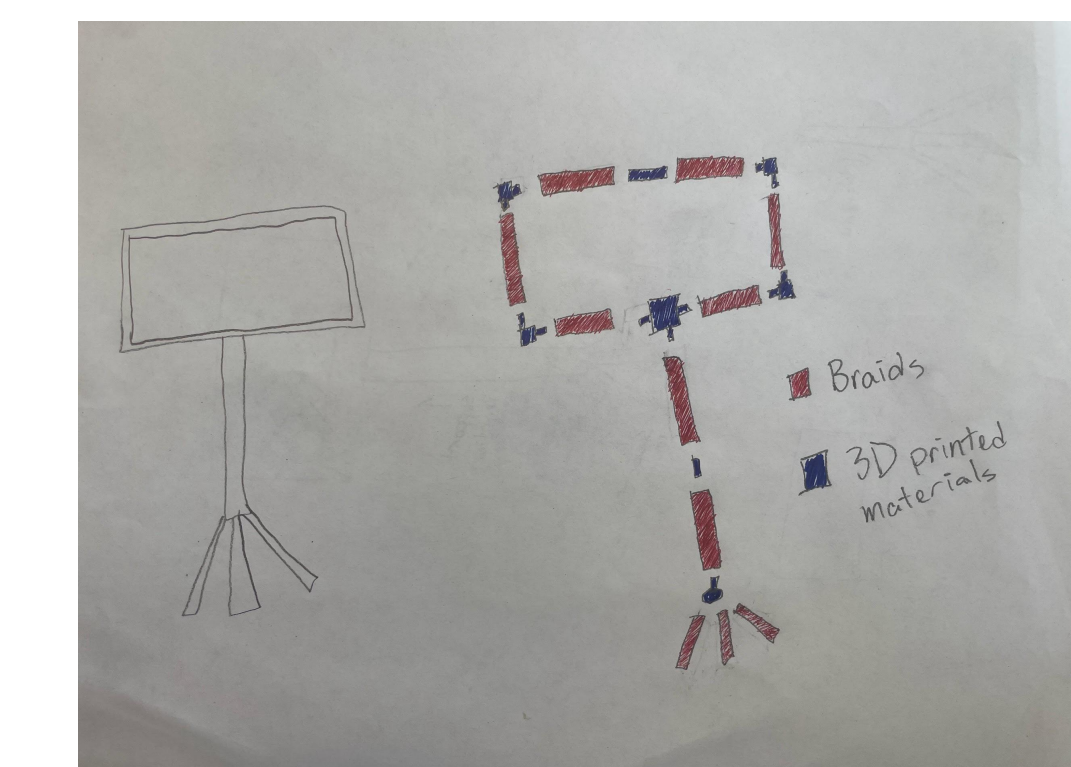


Figure 7: Sketch of music stand with exploded sketch of music stand showing braids and 3D printed parts

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## References

- [1] K. Karthik, D. Rajamani, T. Raja, K. Subramani, "Experimental investigation on the mechanical properties of Carbon/Kevlar fibre reinforced epoxy LY556 composites," *Materials Today: Proceedings*, vol. 52, part 3, pp. 668-674, 2022, doi: <https://doi.org/10.1016/j.matpr.2021.10.077>
- [2] "What is a Music Stand? - Spiegato," Jun. 07, 2021. <https://spiegato.com/en/what-is-a-music-stand> (accessed Aug. 09, 2023).
- [3] "Manhasset Symphony Music Stand, Plastic Desk," [www.musiciansupply.com](https://www.musiciansupply.com). <https://www.musiciansupply.com/shop/c/p/Manhasset-Symphony-Music-Stand-Plastic-Desk-x50175250.htm> (accessed Aug. 10, 2023).