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# Active, Simple Iridium–Copper Hydrous Oxide Electrocatalysts for Water Oxidation

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**Supporting Information** 

**ABSTRACT:** A series of  $Ir_{1-x}Cu_x$  (x = 0-0.5) hydrous oxide nanoparticles (HO-np) were prepared simply by stirring solutions of  $IrCl_3$  hydrate and  $CuCl_2$  hydrate in aqueous KOH under air. Their water oxidation activities were measured in 0.1 M HClO<sub>4</sub>. The  $Ir_{0.89}Cu_{0.11}$  HO-np was the most active catalyst in the series with mass (Ir) – normalized activity = 142 A  $g_{Ir}^{-1}$  and electrochemically accessible Ir sites normalized activity >180 A mmol<sub>Ir</sub><sup>-1</sup> (both at 250 mV overpotential). The  $Ir_{0.89}Cu_{0.11}$  HO-nps were stable for 24 h galvanostatic oxidations at 1 mA cm<sup>-2</sup><sub>geometric</sub>, with only 280 mV overpotential. The average diameter of the  $Ir_{0.89}Cu_{0.11}$  HO-nps was ~1.30 nm. XPS results suggested that doping with  $Cu^{2+}$  reduces the overall



charge in the lattice, resulting in higher electron density at Ir than in pure Ir HO-np. Preliminary mechanistic investigations showed that the activity enhancement by Cu is not only a surface area effect, and the presence of Cu does not appear to significantly alter the mechanism of the water oxidation reaction.

# INTRODUCTION

The production of hydrogen by water electrolysis is a promising method to store energy from renewable sources such as wind and solar.<sup>1-5</sup> Proton exchange membranes (PEM's) are ideally suited for water electrolyzers because they provide low ohmic losses, large partial load ranges, and high current densities.<sup>6–8</sup> The anode catalysts of PEM electrolyzers must operate at oxidizing potentials for long periods of time under acidic conditions at moderate to high temperatures.<sup>7</sup> Non-noble catalysts mostly dissolve under these conditions, and oxides of noble metals are presently required in the most stable catalysts for the water oxidation reaction (WOR) in acid.<sup>6–8</sup> Further, the kinetics of the 4-electron water oxidation reaction are slow, and require high catalyst loadings in electrolyzer anodes to produce practical current densities at moderate overpotentials.<sup>10</sup> Because of these challenges, developing stable and active at low loading WOR electrocatalysts is the major barrier to the widespread utilization of PEM electrolyzers.

Typically, catalysts containing Ru are the most active for the WOR in acid, but  $\text{RuO}_x$  undergoes severe dissolution during prolonged operation.<sup>11,12</sup> Pure Ir hydrous oxides have promising activity and good stability toward the WOR in acid, but the scarcity of Ir restricts the widespread application of electrolyzers.<sup>6,13–17</sup> A high priority in WOR research is to increase the activity of Ir catalysts while maintaining their stability. It was shown that combining Ir with a 3d-transition metal like Ni or Co reduces the Ir content and increases the

activity of WOR catalysts.<sup>16,18-22</sup> Also, the structures of Ircontaining WOR catalysts have been modified to increase their activities. For example, Strasser et al. showed that nanoparticles consisting of Ir-Ni metallic cores and largely IrO<sub>x</sub> shells catalyzed the WOR with mass current density = 40 A  $g_{Ir}^{-1}$  at 0.25 V overpotential in 0.05 M  $H_2SO_4$  (loading 10.2  $\mu g_{Ir}$ cm<sup>-2</sup>).<sup>16</sup> The Strasser group subsequently reported that coreshell IrNiO<sub>x</sub> nanoparticles supported on meso-ATO and annealed at 180 °C operated with mass current density = 90 A  $g_{1r}^{-1}$  at 0.28 V overpotential in 0.05 M H<sub>2</sub>SO<sub>4</sub>. This activity is 2.5 times higher than  $IrO_x$  nanoparticles prepared in the same manner (loading 10.2  $\mu$ g<sub>Ir</sub> cm<sup>-2</sup>).<sup>22</sup> We recently reported that a range of  $IrNi_vO_r$  hydrous oxide nanoparticles (HO-np) are prepared by stirring Ir- and Ni-chlorides in aqueous base under air. The resulting IrNi<sub>0.125</sub> (Ir<sub>0.89</sub>Ni<sub>0.11</sub>) HO-np catalyze the WOR at >140 A  $g_{Ir}^{-1}$  at 0.25 V overpotential with good stability in 0.1 M H<sub>2</sub>SO<sub>4</sub> (loading 17.3  $\mu g_{Ir}$  cm<sup>-2</sup>).<sup>18</sup> Despite its high abundance, and widespread use as an electrocatalyst, we are aware of only two reports of the incorporation of Cu into IrO<sub>x</sub> catalysts for WOR in acid. Zou et al. synthesized Cu-Ir nanocages by a galvanic replacement method, and reported 73 mA mg<sup>-1</sup> mass activity for  $Cu_{1.11}$ Ir nanocages at 0.28 V overpotential in 0.05 M  $H_2SO_4$  (loading 143  $\mu$ g cm<sup>-2</sup>).<sup>20</sup> Sun et al. obtained 50 A  $g^{-1}$  mass activity at 0.35 V overpotential in 0.1

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M HClO<sub>4</sub> (loading 200  $\mu$ g cm<sup>-2</sup>) with Cu<sub>0.3</sub>Ir<sub>0.7</sub> oxides that were prepared by a hydrothermal method.<sup>19</sup>

In this study, we prepared a series of  $Ir_{1-x}Cu_x$  HO-np by stirring  $IrCl_3$  and  $CuCl_2$  hydrates in aqueous KOH under air.<sup>18</sup> The HO-np were characterized and they are extremely active toward the WOR in acid.

# EXPERIMENTAL SECTION

Perchloric acid (Aldrich; 70%, 99.999% trace metal basis), sulfuric acid (Caledon), hydrogen peroxide (Fischer Scientific; 30%), L-ascorbic acid (Fisher; reagent grade), potassium hydroxide (Aldrich; semiconductor grade, 99.99%), carbon fiber paper (ElectroChem, Inc.), iridium chloride trihydrate (A.B. Mackay Chemicals), cupric chloride dihydrate (BDH Chemicals Ltd. Poole England; 98%), *tert*-butanol (Aldrich; > 99%), and Nafion (5 wt %, ElectroChem, Inc.) were used as received. Triply distilled water was used throughout the experiments. All the glassware was cleaned with Piranha solution (5:1 volume ratio of sulfuric acid to 30% hydrogen peroxide) before use.

Colloidal suspensions of the  $Ir_{1-x}Cu_x$  HO-np were prepared by adding 0.8 M KOH to 20 mL solutions of  $IrCl_3 \cdot 3H_2O$  and  $CuCl_2 \cdot 2H_2O$ . The amount of Ir was kept constant, with  $CuCl_2 \cdot$  $2H_2O$  added to give the desired fraction *x*. The amount of KOH added was ~10 times the moles of Ir + Cu. Table 1

Table 1. Amounts of Reagents in the Syntheses of  $Ir_{1-x}Cu_x$ HO-np (x = 0-0.34)

Ir/Cu ratio	$IrCl_3{\cdot}3H_2O/g$	$CuCl_2{\cdot}2H_2O/g$	added KOH (0.8 M)/mL
Ir	0.0704	0	2.5
Ir <sub>0.92</sub> Cu <sub>0.08</sub>	0.0706	0.0029	2.7
Ir <sub>0.89</sub> Cu <sub>0.11</sub>	0.0704	0.0043	2.8
$Ir_{0.86}Cu_{0.14}$	0.0703	0.0057	2.9
$Ir_{0.80}Cu_{0.20}$	0.0705	0.0086	3.1
$Ir_{0.66}Cu_{0.34}$	0.0704	0.0171	3.8

shows the amounts used. The molar ratios of the precursor mixtures were  $Ir_{0.66}Cu_{0.34}$ ,  $Ir_{0.80}Cu_{0.20}$ ,  $Ir_{0.86}Cu_{0.14}$ ,  $Ir_{0.89}Cu_{0.11}$ , and  $Ir_{0.92}Cu_{0.08}$ . The mixtures were stirred under air for 3 days after addition of the KOH solution. The solutions could be stored in glass vials under air at room temperature for at least 2 months without losing activity.

The  $Ir_{1-x}Cu_x$  HO-np suspensions were diluted by a factor of 5 with water that contained the appropriate amounts of Nafion to give a final 1% wt. Nafion per total mass of Ir + Cu, calculated from the amounts in Table 1. Using a micropipet and graded microtips, 10  $\mu$ L of the Ir HO-np/Nafion suspension (sonicated for 2 min) was drop coated onto  $\sim 1 \text{ cm}^2$  surface of a carbon fiber paper (CF;  $1 \times 3$  cm<sup>2</sup>, measured using a ruler) electrode to deposit 3.4  $\mu$ g Ir onto the electrode. The ink was dried over 20 min at 60 °C then left at room temperature for 20 min. For  $Ir_{1-x}Cu_x$  HO-np/Nafion suspensions, the amount of ink was adjusted to deposit 3.4  $\mu$ g of Ir. The actual amount of metal deposited was determined by dissolution in 1 M HClO<sub>4</sub> in the presence of  $\sim$ 1 mg ascorbic acid, followed by inductively coupled plasma-mass spectrometry (ICP-MS) analysis. The theoretical mass based upon the volume of suspension was ~96% that of value measured by ICP-MS value (Table S1). For the galvanostatic test, a 5 times higher amount of ink was used to deposit 17  $\mu$ g of Ir on the electrode.

An equal volume of *tert*-butanol was added to the HO-np suspensions to precipitate the catalysts. After agitation for 10 min, the suspension was allowed to settle for 30 min before centrifugation at 4500 rpm for 20 min. The supernatant was decanted, and the remaining precipitate was washed twice by mixing with 1:1 volume *tert*-butanol:H<sub>2</sub>O (15 mL), centrifuging at 4500 rpm for 20 min, and then decanting the supernatant. The black precipitates were dried in air at room temperature and used directly for XRD, and they were dispersed by sonification for 10 min in water prior to XPS and HRTEM analysis. A control experiment on the washed Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np showed that this washing procedure does not change the water oxidation activity of the catalyst (Figure S8).

The electrochemical experiments were performed at room temperature in 0.1 M HClO<sub>4</sub> solution, with a Solartron SI 1287 Electrochemical Interface controlled by CorrWare for Windows Version 2–3d software. The reference electrode was a saturated calomel electrode (SCE; Fisher Scientific). The potential of the SCE was calibrated against a Pt electrode under saturated H<sub>2</sub> in 0.1 M HClO<sub>4</sub> solution (Figure S5). All potentials in this paper are reported versus RHE. A graphite rod was used as the counter electrode. Uncompensated resistance was measured by AC impedance (8  $\Omega$ ) and corrected for.

The X-ray photoelectron spectroscopy (XPS) measurements were performed on a Kratos Axis 165 instrument. Inductively coupled plasma-mass spectrometry (ICP-MS) analyses were



Figure 1. (A and B) HRTEM images of  $Ir_{0.89}Cu_{0.11}$  HO-np. (C) Selected area electron diffraction pattern of the  $Ir_{0.89}Cu_{0.11}$  HO-np. (D) Powder X-ray diffraction on  $Ir_{0.89}Cu_{0.11}$  and Ir HO-np.



Figure 2. XPS spectra of the Ir<sub>0.89</sub>Cu<sub>0.11</sub>, Ir and Cu HO-np, Ir 4f region (A), Cu 2p region (B), and O 1s region (C and D).



**Figure 3.** (A) Voltammetric (10 mV s<sup>-1</sup>) water oxidation by  $Ir_{1-x}Cu_x$  HO-np (x = 0-0.5) in 0.1 M HClO<sub>4</sub>. (B) Cyclic voltammograms (50 mV s<sup>-1</sup>) of  $Ir_{1-x}Cu_x$  HO-np in 0.1 M HClO<sub>4</sub>. (C and D) Mass and active Ir sites normalized activity at 1.48  $V_{RHE}$ . Mass loading of Ir = 3.4  $\mu g_{Ir}$  cm<sup>-2</sup> for all electrodes.

performed with PerkinElmer Elan 6000. High resolution transmission electron microscopy (HRTEM) images were acquired using a Titan 80–300 LB high resolution transmission microscope. Powder X-ray diffraction (XRD) patterns were measured with an X'Pert Pro MPD diffractometer (PANalitical, Netherlands) equipped with a curved position-sensitive detector (CPS 120) and a Cu K $\alpha_1$  radiation source at 40 kV and 20 mA ( $l_{1/2} = 1.54060/1.54439$  Å).

## RESULTS AND DISCUSSION

As stated previously, a series of  $Ir_{1-x}Cu_x$  HO-np were prepared by reacting  $IrCl_3$  hydrate and  $CuCl_2$  hydrate with aqueous KOH under air. Parts A and B of Figure 1 show the HRTEM images and the size-distribution histogram of the isolated  $Ir_{0.89}Cu_{0.11}$  HO-np. This catalyst is the most active water oxidation catalyst in the series (*vide infra*). The sample consists of a mixture of small, crystalline nanoparticles. The average diameter was ~1.30 nm, which is similar to the Ir and IrNi<sub>0.125</sub>

Table 2. Key Electrochemistry Parameters of the $Ir_{1-x}Cu_x$ HO-np/CF Electrode	Table 2. Key	Electrochemistry	Parameters of	the Ir <sub>1-x</sub> Cu <sub>x</sub>	HO-np/CF	Electrodes
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	$\eta_{\mathrm{Onset}}$ (V)	$\frac{\text{LSV}}{\eta_{\text{at 1 mA cm}}^{-2}} (\text{V})$	electrochemically active Ir sites per gram $(mmol \ _{Ir} g^{-1})$	Tafel slope (mV dec <sup>-1</sup> )	$\mathrm{Ir}^{\mathrm{III/IV}}$ oxidation peak potential $\left(\mathrm{V}_{\mathrm{RHE}} ight)$
Ir	0.20	0.29	0.68	60	0.89
Ir <sub>0.92</sub> Cu <sub>0.08</sub>	0.20	0.28	0.75	58	0.90
Ir <sub>0.89</sub> Cu <sub>0.11</sub>	0.19	0.26	0.79	52	0.91
$Ir_{0.86}Cu_{0.14}$	0.19	0.27	0.76	59	0.92
$Ir_{0.80}Cu_{0.20}$	0.20	0.29	0.67	61	0.92
$Ir_{0.66}Cu_{0.34}$	0.20	0.30	0.59	73	0.93

 $(Ir_{0.89}Ni_{0.11})$  HO-np we reported previously.<sup>18</sup> Figure 1C shows that the selected area diffraction pattern lacks bright rings, which suggests that the sample is a mixture of small crystalline nanoparticles.<sup>23</sup> The measured interplanar spacing is ~0.22 nm, which corresponds to the (200) plane of the IrO<sub>2</sub> structure with tetragonal symmetry (JCPDS No. 86–0330). Similar interplanar spacings are reported for crystallized  $IrO_2^{24,25}$  and Cu-doped  $IrO_2$ .<sup>19</sup> Figure 1D shows the powder X-ray diffraction (XRD) patterns of the washed, isolated  $IrO_2$  rutile structures with tetragonal symmetry (JCPDS No. 86–0330). Similar interplanar spacings are reported for crystallized IrO\_2.<sup>19</sup> Figure 1D shows the powder X-ray diffraction (XRD) patterns of the washed, isolated  $IrO_2$  rutile structures with tetragonal symmetry (JCPDS No. 86-0330, space group P42/mnm). The broad nature of the peaks suggests that the crystalline regions were small.

Figure 2 show the results from the XPS analysis of the Ir,  $Ir_{0.89}Cu_{0.11}$ , and Cu HO-np. The  $4f_{7/2}$  (61.6 eV) and  $4f_{5/2}$  (64.5 eV) Ir binding energies in Ir<sub>0.89</sub>Cu<sub>0.11</sub>, as well as those in Ir  $(4f_{7/2}\ (61.9\ eV)$  and  $4f_{5/2}\ (64.9\ eV))$  show that Ir is mainly in the 4<sup>+</sup> oxidation state in both these catalysts (Figure 2A).<sup>26</sup> The 4f binding energies in Ir HO-np also match those reported for IrO<sub>2</sub>.<sup>26,27</sup> The Ir-4f peaks in Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np occur at lower binding energies than Ir HO-np, suggesting that the electron density at Ir is higher in the presence of Cu. Figure 2B shows the XPS spectra of Cu 2p region for the Cu and Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np. The Cu 2p<sub>3/2</sub> (934.3 eV) and 2p<sub>1/2</sub> (954.1 eV) binding energies were similar, and indicate that Cu is mainly in the 2<sup>+</sup> oxidation state in both.<sup>19,28</sup> Figure S3 shows the deconvoluted Cu 2p3/2 peak. For Cu HO-np, two deconvoluted peaks at 933.0 and 934.5 eV correspond to Cu(II) oxide and hydroxide.<sup>28</sup> For Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np, another deconvoluted peak at 935.5 eV is present, which was proposed by Sun et al. to arise from Cu-O-Ir structures in the hydrous oxide.<sup>19</sup> As Ir is mainly in the 4<sup>+</sup> state, and Cu is 2<sup>+</sup>, replacing Ir with Cu will reduce the net positive charge from the metals, and may result in oxide vacancies in the HO-np lattice. The decreased net positive charge may also account for the lower binding energies of the Ir-4f peaks in the Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np. Figure 2C shows the deconvoluted O 1s signal from the Ir HO-np. The deconvolution yielded three peaks with binding energies at ~530.3, 531.4, and 532.8 eV, assigned to lattice oxygen, hydroxyl groups, and absorbed water, respectively.<sup>9,29,30</sup> Figure 2D shows the deconvoluted O 1s signal for Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np that contains a new peak at 529.5 eV which was not present in Ir or Cu HO-np. This binding energy lies in the middle between the binding energies for Cu-O-Cu (528.8 eV) (Figure S1) and Ir–O–Ir (530.3 eV). We thereby assign this peak to the lattice oxygen atoms bridging Ir and Cu. Strasser et al. observed similar peaks in Ir-Ni oxides, that they assigned to Ir-O-Ni bridging oxides.<sup>9</sup> On the basis of the results of the HRTEM and XPS studies, we propose that the Ir<sub>0.89</sub>Cu<sub>0.11</sub> HOnp has a structure similar to  $IrO_2$  with ~11% of the  $Ir^{4+}$  atoms replaced by Cu<sup>2+</sup>. The distribution of Cu atoms is unkown, but the lack of Cu–O–Cu signals, and the uniform shift of the Ir 4f signals suggests that the distribution of Cu is somewhat uniform within the lattice. The uniform replacement of  $Ir^{4+}$  by  $Cu^{2+}$ , and the larger radius of  $Cu^{2+}$  (73 pm) versus  $Ir^{4+}$  (63 pm),<sup>31</sup> likely both influence the WOR activity of the catalyst.

Figure 3Å shows the voltammetric profiles  $(1.35-1.55 V_{RHE}, 10 \text{ mV s}^{-1})$  in 0.1 M HClO<sub>4</sub> for the Ir<sub>1-x</sub>Cu<sub>x</sub> HO-np series deposited on carbon fiber (CF) paper using Nafion as a binder. The WOR onset potential over Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np/CF was ~1.42 V<sub>RHE</sub>, corresponding to ~0.19 V overpotential. The mass activity at 1.48 V<sub>RHE</sub> reaches 142 A g<sub>Ir</sub><sup>-1</sup>. This activity is higher than other reported IrCu catalysts, <sup>19,20</sup> and it is comparable to IrNi<sub>0.125</sub> (Ir<sub>0.89</sub>Ni<sub>0.11</sub>) HO-np, which is among the most active in the literature.<sup>9,16,18,22</sup> Figure 3C shows a plot of the mass activity at 1.48 V<sub>RHE</sub> of the Ir<sub>1-x</sub>Cu<sub>x</sub> HO-np/CF electrodes against composition. The highest mass activity was obtained with x = 0.11, which was 1.6 times higher than that of Ir HO-np. The catalysts with higher fraction of Cu (x) had lower mass activities.

Figure 3B shows the voltammograms (0.30–1.30 V<sub>RHE</sub>, 50 mV s<sup>-1</sup>) of the  $Ir_{1-x}Cu_x$  HO-np/CF electrodes. The  $Ir^{3+}/Ir^{4+}$ oxidation peaks were centered at  ${\sim}0.9~V_{\text{RHE}}$  in the anodic scan, and the Ir<sup>4+</sup>/ Ir<sup>3+</sup> reduction peaks at ~0.87 V<sub>RHE</sub>. This behavior corresponds to that of IrO<sub>2</sub>.<sup>9,18,20,32</sup> Table 2 summarizes the electrochemical parameters obtained for these catalysts. As shown in Table 2, the  $Ir^{3+}/Ir^{4+}$  redox peak potential shifts anodically with higher amounts of Cu, indicating that the electron density at Ir<sup>3+</sup> decreases as the amount of Cu is increased in the lattice.<sup>9</sup> Similar Ir<sup>3+</sup>/Ir<sup>4+</sup> peak anodic shifts were observed by Strasser et al. with Ir-Ni mixed oxide electrodes in 0.1 M HClO<sub>4</sub>.<sup>9</sup> This trend appears to be opposite to the results from the XPS study. We point out that the XPS measurements were of an Ir<sup>4+</sup>-Cu<sup>2+</sup> HO-np under vacuum, whereas the LSV results would be influenced to some extent by the interaction between Ir<sup>3+</sup> and Cu<sup>2+</sup> within the hydrated HOnp in aqueous acid.

The charge (Q) under the  $Ir^{3+}/Ir^{4+}$  oxidation peak was used to estimate the electrochemically active Ir sites. Table 2 lists the moles electrochemically active Ir per gram catalyst calculated based on eq 1.

active Ir sites per gram = 
$$\frac{Q(C)}{96485 (C \text{ mol}^{-1}) \times 3.4 \times 10^{-6} (g)}$$
(1)

The active Ir sites per gram increases by ~16.1% from x = 0 to x = 0.11 and then drops by ~13.2% from x = 0 to x = 0.34. Figure 3D shows the WOR activity (at 0.25 V overpotential) normalized to the moles of active Ir vs the content of Cu (x) in the HO-np. The same trend as the mass activity is observed, with the Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np/CF electrode being the most active. The accessible Ir site normalized activity of the Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np was 1.5 times that of Ir HO-np. The mechanism of



**Figure 4.** (A) Short-term 1 mA cm<sup>-2</sup> galvanostatic test on  $Ir_{1-x}Cu_x$  HO-np/CF (Ir loading: 17  $\mu$ g cm<sup>-2</sup>). (B) 24 h galvanostatic test on  $Ir_{0.89}Cu_{0.11}$  and Ir HO-np/CF (Ir loading: 17  $\mu$ g cm<sup>-2</sup>). (C) Duty cycle results for  $Ir_{0.89}Cu_{0.11}$  and Ir HO-np/CF. (D) Tafel slopes of  $Ir_{0.89}Cu_{0.11}$  and Ir HO-np/CF electrodes.

promotion of Ir by Cu is therefore not simply a surface area phenomenon.

Figure 4A shows the results from short-term galvanostatic WOR at 1 mA cm<sup>-2</sup> with Ir<sub>1-x</sub>Cu<sub>x</sub> HO-np/CF electrodes. The Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np/CF electrode maintained the set current density at the lowest overpotential among all the catalysts, which leveled out at ~0.26 V (1.49 V<sub>RHE</sub>) after 1000 s. The 24 h galvanostatic tests were carried out with the Ir<sub>0.89</sub>Cu<sub>0.11</sub> and Ir HO-np/CF electrodes (Figure 4B). Both electrodes were quite stable under 1 mA cm<sup>-2</sup> galvanostatic polarization in acid. The potential for Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np/CF rose from 1.47 V<sub>RHE</sub> to 1.50 V<sub>RHE</sub> within the first 1.5 h, and then leveled out, rising very slowly to 1.51 V<sub>RHE</sub>, which is ~20 mV lower than the Ir HO-np/CF electrode, and lower than other IrO<sub>x</sub> based catalysts in the literature.<sup>16,22</sup> ICP-MS measurements of the electrolyte showed that less than 10% of the Ir or Cu was dissolved during the 24 h galvanostatic oxidation (Table S2).

The duty cycle test developed by Strasser et al. is a good measurement of the stability of the catalysts under close to real electrolyzer conditions.<sup>22</sup> Figure 4C shows the results from duty cycle tests performed with the  $Ir_{0.89}Cu_{0.11}$  and Ir HO-np/CF electrodes. After 5 duty cycles, the potential required to reach 1 mA cm<sup>-2</sup> increased by only 10 mV for the  $Ir_{0.89}Cu_{0.11}$  HO-np/CF electrode, while it increased by 18 mV for Ir HO-np/CF. This stability is comparable to the  $IrNiO_x$  core–shell particles reported by Strasser et al.<sup>22</sup>

Figure 4D shows the WOR Tafel plots over the  $Ir_{0.89}Cu_{0.11}$ and Ir HO-np/CF electrodes. Over Ir HO-np the Tafel slope was ~60 mV dec<sup>-1</sup> at low overpotentials, and ~120 mV dec<sup>-1</sup> at high overpotentials. This behavior is well-known for IrO<sub>x</sub> catalysts.<sup>33-35</sup> The Tafel slope over Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np/CF was ~52 mV dec<sup>-1</sup>, over the range of overpotentials employed for this study. Equations 2–5 show a widely accepted mechanism for the WOR over IrO<sub>x</sub> in acid.<sup>34-38</sup>

$$S + H_2O \rightarrow S - OH^*_{ads} + H^+ + e^-$$
(2)

$$S-OH^*_{ads} \rightarrow S-OH_{ads}$$
(3)

$$S-OH_{ads} \rightarrow S-O_{ads} + H^{+} + e^{-}$$
(4)

$$S - O_{ads} + S - O_{ads} \rightarrow 2S + O_2 \tag{5}$$

Here S is an active site, and S–OH<sub>ads</sub> is an absorbed hydroxide formed by rearrangement of S–OH\*<sub>ads</sub>.<sup>39</sup> This mechanism predicts a Tafel slope ~60 mV dec<sup>-1</sup> if eq 3 is the turnoverlimiting step and eq 2 is a pre-equilibrium electrochemical step. The shift to 120 mV dec<sup>-1</sup> can be explained by the turnoverlimiting step changing to eq 2 at higher overpotentials over Ir HO-np.<sup>22,3,39</sup> The slightly lower Tafel slope over Ir<sub>0.89</sub>Cu<sub>0.11</sub> HO-np/CF (~52 vs 60 mV dec<sup>-1</sup>) suggests that the presence of Cu does not significantly alter the mechanism of WOR, but perhaps changes the relative rates of eqs 2 and 3 to some extent by resulting in oxide vacancies or expanding the oxide lattice. More research is required to investigate the role of Cu in promoting water oxidation activity of Ir HO-np.

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The  $Ir_{1-x}Cu_x$  HO-np synthesized with this straightforward, scalable manner are among the most active water oxidation catalysts in acid. The onset overpotential is ~190 mV and the mass activity is over 140 A  $g_{Ir}^{-1}$  at 250 mV overpotential with the most active catalyst in the series,  $Ir_{0.89}Cu_{0.11}$  HO-np. The  $Ir_{0.89}Cu_{0.11}$  HO-np is stable under anodic acidic environment. Preliminary mechanistic investigations showed that the activity enhancement by Cu is not only a surface area effect, and the presence of Cu does not appear to significantly alter the mechanism of the WOR. Research is underway to investigate these catalysts in prototype water electrolyzers.

### **Supporting Information**

The Supporting Information is available free of charge on the ACS Publications website at DOI: 10.1021/acs.jpcc.6b12164.

XPS, ICP-MS, cyclic voltammetry, and Tafel slope plots (PDF)

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The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

#### Notes

The authors declare no competing financial interest.

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