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UNIVERSITY OF ALBERTA

DRAGLINE PIT DESIGN AND SENSITIVITY ANALYSIS

by

ROBERT WILLIAM HAMILTON



A THESIS

SUBMITTED TO THE FACULTY OF GRADUATE STUDIES AND RESEARCH IN PARTIAL FULFILLMENT OF THE REQUIREMENTS FOR THE DEGREE

OF

MASTER OF SCIENCE

IN

MINING ENGINEERING

DEPARTMENT OF

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The undersigned certify that they have read, and recommend to the Faculty of Graduate Studies and Research, for acceptance, a thesis entitled DRAGLINE PIT DESIGN AND SENSITIVITY ANALYSIS submitted by Robert William Hamilton in partial fulfilment of the requirements for the degree of Master of Science in Mining Engineering.

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Abstract

This thesis describes a dragline pit design computer program developed to assist the Obed Mountain Coal Company's mine planning. This program draws range diagrams for most simple cases of one and two seam operations. One model, REH2, incorporates many site-specific operating procedures for the case when two seams are uncovered, and rehandle is introduced in the form of an extended bench. This may restrict the model's applicability at other mines, but a custom-made program is necessary to correctly model the dragline operation. The program, DRAG, was written in Fortran 77 and uses a plotting library, called Plot88, to produce graphical output. Each part of the program is run using menus. The user is protected from some poor assumptions because the program checks for invalid responses. Program input comes from several data files, so users can customize the applications to suit their needs by simply changing the data values.

A Taylor series approximation technique is applied in the form of sensitivity analysis.

This technique offers additional information when compared to other sensitivity analysis techniques, because it allows the us to determine how much influence individual variables have on a complex function.

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Nomenclature

θ angle of repose of overburden and interburden (degrees)

β overburden highwall angle (degrees)

α interburden highwall angle (degrees)

γ cut angle in spoil (degrees)

μ population mean

σ standard deviation

X; random variable

VOB bank overburden volume (bcm)

VOBSP loose overburden volume (lcm)

VIB bank interburden volume (bcm)

VIBSP loose interburden volume (lcm)

VCHOP bank chopcut volume (bcm)

VSPOIL total spoil volume (lcm)

OROB dragline operating radius from overburden bench (m)

ORIB dragline operating radius from interburden bench (m)

H dragline stacking height (m)

ET width of extended bench (m)

RVOL rehandle volume (lcm)

EVOL extended bench volume (lcm)

VOLMAX maximum overburden volume capable of being spoiled by dragline (lcm)

1. Introduction

1.1 Dragine Planning

Strip mining is a mining method where the overlying waste is moved a short distance to one side to allow excavating equipment to begin removal of the coal. Due to their high production rates and versatility, draglines are generally the primary excavating unit used in a strip mining application. Since the late sixties, draglines have been increasing in size to provide more overburden removal capability and to lower the unit mining cost. With the increase in size, draglines often become the highest capital investment item at a strip mine and also make up a large portion of the operating cost. Therefore the operating procedures of the dragline deserve considerable investigation. The overall success of a strip mining operation depends in a large part upon effective utilization of the dragline to remove overburden.

Dragline pit design is of considerable importance at a strip mine since coal production is directly affected by the selection of stripping methods and pit geometries.

Dragline production paces all other operations in a strip mine, regardless of whether they occur before or after the dragline has excavated its cut.

The planning of dragline operations is very well suited to computer application due to the repetition of geometric calculations. Dragline mining operations often use computer programs to automate the preparation of range diagrams and volumetric calculations.

Every single or multiple seam operation is a unique combination of natural conditions, type of overburden materials and equipment available to do the job. The

operating methods that work well at one mine may not necessarily work at another location. Complex operational sequencing is often required to optimize machine performance when box cuts, multiple scams, tandem draglines, pitching seams and/or very deep digging conditions are involved.

1.2 Problems Faced by the Obed Mountain Coal Co. Ltd.

The Obed Mountain Coal Co. Ltd. currently mines two main horizontal coal seams with a single dragline. The dragline is equipped with a 57 cubic metre bucket and an 82 metre boom inclined at 33 degrees to the horizontal. The mine began production in 1984 and it now produces approximately one and one-half million tonnes of clean coal per year. Most of the dragline pit design to date has been done manually by on site engineers. These engineers have difficulty in analyzing alternate pit designs due to the amount of time required to produce the requisite range diagrams. Deeper overburden and higher coal production requirements have made it important for them to look at automating their range diagram generation through the use of computers. As with many strip mines, unique operating conditions are present at Obed and therefore a customized program would improve the application to their operation.

1.3 Objective of this Study

The objective of this study was to write a selection of interactive programs to produce dragline range diagrams in accordance with Obed's current equipment and operating methods for both one and two seams. Various methods of looking at the sensitivity of input parameters upon calculations were also considered so that appropriate

methods of sensitivity analysis could be recommended.

1.4 Analysis of the Problem

Although there are many programs available to generate range diagrams for strip mines, a considerable number of site specific assumptions must be made when writing a program of this nature; therefore it is difficult to find a model with all of the desired assumptions. For example, there are an infinite number of ways to rehandle spoil when a dragline has inadequate reach or height. This problem is magnified when multiple seams are being considered. The resulting programs of this study represent the existing operating methods at Obed and they were set up so that an inexperienced computer user could effectively use them on a personal computer as a planning tool.

Although many powerful tools are available to mine planners, often little is done to test models for sensitivity. Input values to models are often assumed to have no variability and this is also reflected in the calculated result. When the variability of the pit design parameters is defined in an analysis, the true variance of a calculated result can be approximated. This can be very useful because if an approximated variance is too large to be considered acceptable, it may be determined how much each pit design variable is contributing to the approximated variance and then measures can be undertaken to better define one or more of the variables.

1.5 Thesis Layout

Chapter 2 gives a general description of some dragline methods which are being used in strip mines. Problems associated with these methods will also be discussed.

Chapter 3 provides a general overview of how the dragline models are set up in their respective subroutines within the main program DRAG. Computer implementation of the models will be described in detail. A brief discussion will explain some assumptions that are common to all of the models.

Chapters 4 and 5 discuss the models that have been developed for one and two seam mining methods. Specific assumptions and "rmulas will also be explained.

Chapter 6 looks at some of the different probabilistic analysis techniques that have been documented in the literature. The applicability of these techniques to dragline mining will be considered as well as methods that have already been applied.

The sensitivity analysis library, VARSIM, is applied in chapter 7 to the selection of an adequate dragline operating radius for a single seam mine.

Using the final models of range diagrams and sensitivity analysis for each application, recommendations for further application will be discussed in chapter 8. Conclusions of the study will also be presented in this chapter.

Appendix A contains a complete listing of the source code for the range diagram program DRAG while its sample data files are documented in appendix B. A complete listing of the source code for VARSIM is located in appendix C. Appendix D consists of descriptions of all the possible pit configurations which may be generated by the two seam extended bench model used in subroutine REH2. Appendix E contains a listing of the function REC used by the VARSIM library in chapter 7.

Tables, figures and equations are numbered consecutively using the chapter numbers.

In the equations, a multiplication sign is expressed by a dot rather than a star. This is only done to make the equations more easy to read and should not be assumed to be the

correct syntax for a programming language. References are numbered in alphabetic order with only the numbers enclosed in square brackets being used within the text and appendices of the thesis.

2. Dragline Mining Methods

2.1 Simple Sidecasting

The simplest and most common stripping method is sidecasting. Sidecasting involves having the dragline sit on the overburden, dig down to the coal and then spoil into a pile on the side.[8] A plan and cross section view of the sidecasting method is shown in Figure 2.1. Simple sidecasting does not have any rehandle because the dragline has adequate reach and stacking capability to spoil in the available spoil area. For single seam operations, the dragline capability is almost always constrained by dumping radius rather than dumping height. Most other stripping methods are modified versions of the simple sidecasting method.

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Figure 2.1 Cross-section of the sidecasting method (after [8])

At the start of a stripping operation, the dragline first makes a box cut opening as shown in Figure 2.2. The box cut is generally made along the coal seam strike line. [29] Some operators have tried opening the box cut perpendicular to the strike line of the coal [11], but most have found this alternative economically unattractive. Only a single box cut should be necessary as later cuts will always have an opening in which to spoil. A case where more box cuts are required is sometimes encountered when the ground is undulating and the coal outcrops in different areas.

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Figure 2.2 Box cut (after [8])

Once the first cut has been established, the dragline is positioned at the inside limit of the second cut in order to make the initial key cut. From this position, the dragline can establish a competent new highwall slope. The key cut also provides another free face for

digging the remaining material from the cut. The key cut is usually one to two buckets wide at the bottom. Figure 2.3 shows the positions of the dragline during key cut removal.

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Figure 2.3 Key cut diagram (after [14])

After the key cut is made, the dragline moves closer to the edge of the highwall to remove the rest of the material. The remaining material is removed from the cut segment from a number of intermediate positions as shown in Figure 2.4. These additional positions allow the operator to utilize maximum reach for the spoiling of the material. After all the material is spoiled into the previous cut, the dragline walks to the next key cut position and repeats the cycle.[8]

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Figure 2.4 General dragline digging positions (after [8])

2.2 Advanced Exich

The advanced bench (or chopcut) method is often used when surface material is unsuitable for dragline support. This method involves chopping material above the dragline operating bench either directly behind the dragline, or from the next pit over and then spoiling into the empty spoil pit. Chopping allows the dragline operating bench to be prepared at an elevation lower than the original ground surface. As a relatively level operating bench is required by the dragline, advanced benching also reduces the amount of fill required when hilly terrain is encountered and helps prepare drill pads for safe and efficient drilling. A well-graded flat bench reduces the potential for high local loading of the bottom of the dragline tub and minimizes distortion of the machine structure. [40]

The dragline's effective reach can be increased by operating at a lower bench elevation due to the effect of the highwall angle. This may reduce or eliminate rehandle in stripping operations where dragline reach is not quite sufficient to spoil the overburden.[14] Figure 2.5 shows the advanced bench and the lower dragline operating elevation.

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Figure 2.5 Advanced bench (after [14])

The chopcut process is relatively inefficient when compared to normal digging and this will be further explained in section 2.6.3. Heavier wear on the dragline and poorer digging production make it necessary to determine an optimum bench elevation which takes advantage of pad preparation and reach extension while still considering the disadvantages. Local conditions may also allow other methods or equipment to remove the chopcut material more cost effectively.

2.3 Extended Bench

The extended bench method can be utilized to increase the dragline operating radius when the overburden volume increases to the point where the dragline reach is insufficient. Material from the key cut and sometimes the chopcut is used to extend the working bench out from the highwall crest and into the previous pit. The extended bench width is equal to the required operating radius less the actual dragline operating radius.[13] Figure 2.6 shows an extended bench and how it not only extends the reach of the dragline, but also introduces rehandle material at the same time. The extended bench material is levelled by a dozer to form a level dragline pad. As the overburden depth increases, the amount of rehandle material will also increase in extended bench operations. An added benefit of using the extended bench method is that blasting is not inhibited by the need to preserve the old highwall.[42]

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Figure 2.6 Extended bench (after [24])

Reduced rehandling may also be possible if compaction of the extended bench material makes it possible to over-steepen the spoil pile angle during the rehandle operation.[10] The degree of over-steepening that can be used is primarily dependent upon the spoil characteristics, the spoil handling method and the extended bench height. Instances of over-steepening up to 80 degrees from the horizontal have been observed in northern Appalachia.[29] The spoil over-steepening concept is illustrated in Figure 2.7.

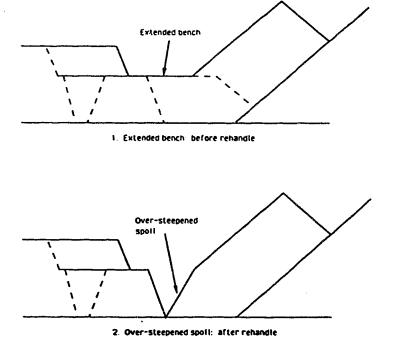


Figure 2.7 Spoil over-steepening (after [29])

A combination of the extended bench method and the advanced bench method can be used so that as the depth of the chopcut bench increases, the amount of rehandle decreases. This combination works well in deep overburden and mine planners try to find the bench elevation which works most effectively at their location. If a deep bench is

selected, the dragline dumping height may also be an important operating constraint. An example of sequencing the extended and advanced bench method is given below.

(a) (d)

(b) (e)

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(c) (f)

Figure 2.8 Sequencing for an extended bench with an advanced bench (after [22])

Another method of extending the dragtine reach is to use a split bench method where two passes are used to remove the overburden. In this method, the elevation of the first pass is either the surface topography or a shallow bench while the second pass occurs at a bench elevation which has been excavated to on the first pass. This method is preferred less than the extended bench method because it only uncovers coal on the second pass of the dragtine.

2.4 Spoil Side Pull Back

The pull back method is used when the dragline operating radius is inadequate. This method can use either a single dragline or multiple draglines. A dragline first spoils the overburden using either the advanced bench or sidecasting method. Next, a pad is prepared on the spoil side by dozers so that a dragline can pull back the excess spoil away from the highwall and spoil behind the dragline as in Figure 2.9.

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Figure 2.9 Spoil side pull back method (after [14])

Dragline bench stability is always a major concern in a dragline operation, but it becomes more of a concern when the dragline is operating on the spoil side because the bench is no longer virgin ground and material properties are very unpredictable. The extended bench method would be better at a location where spoil piles have poor stability. A detailed stability analysis should be undertaken prior to attempting the pull back type of operation. This method has been used effectively in some operations [12], but it is not being used at the Obed mine so it will not be addressed further.

2.5 Multiple Seam Methods

The multiple seam methods considered will be restricted to two different two seam applications. The first two seam method uses direct sidecasting from both the overburden and interburden levels with an option to use an advanced bench if desired. It is assumed that there is no rehandle in this method. This is an idealized method because there is always some rehandle involved in multiple seam dragline mining, however, this method is a good place to begin planning when a feel for possible operating constraints is desired. It is always much easier to consider alternatives when no rehandle is required because of the large number of ways that rehandle material can be moved.

The second method uses sidecasting of the overburden by a dragline operating on the overburden. Once again, a chopcut bench may be cut. The dragline completes the overburden cut, ramps down to the interburden elevation, and then begins spoiling from the interburden. A safety kench is usually used at the toe of the overburden highwall to provide a safer highwall as well as more operating room for the dragline. When the key cut is being cut on the interburden bench, the safety bench can provide adequate room

so that the dragline house will not hit the overburden highwall during rotation of the boom to cast the key cut spoil. [29] Dozers can be used to make the interburden key cut if operating room is restricted. Dozers simply push the interburden material down into the pit. An extended bench is used on the interburden bench if it is needed. When operating on the interburden bench, the dragline dumping height becomes an important operating constraint. A way that is used to reduce the spoil height is to spoil from two or more positions on the extended bench so that two or more spoil peaks are formed. This may require cutting into the spoil piles, spoiling, and then walking the dragline away from the spoil pile and spoiling again. The first position near the spoil may be covered with spoil after all the spoiling is accomplished. A method similar to this [50] is utilized at the Obed mine and will be further described in chapter 5.

2.6 Problems Associated with Dragline Mining

In addition to selecting a dragline operating method, there are many natural and operational conditions which must be addressed when planning the operation of a dragline. Some of these are discussed in the following sections.

2.6.1 Sequencing

A serious problem in dragline mining is the scheduling of drilling, blasting, stripping and coal removal. All mining functions must revolve around the scheduling of the stripping equipment. Scheduling of the different operations is generally easier if a wider pit is used because it takes longer to mine the larger sized pit.

Topsoil removal is generally the first operation on a strip. The dragline will often

pile the topsoil into a stockpile for later removal by truck and shovel. Some strip mines remove the topsoil with scrapers and haul it directly to areas being reclaimed.

Drilling and blasting is required when the overburden material is too difficult for the dragline to dig. Drilling should be kept well in advance of the dragline so that should a drill breakdown occur, adequate time would be available for repairs without running out of blasted material. Very few mines also have to blast the coal seams so that coal loading equipment may load the haul trucks.

The coel removal cycle should be planned so that the coal at the end of the strip is removed as soon as possible after the dragline has finished excavating the overburden in the strip. This may require leaving exposed coal farther down the pit for later removal, but lost dragline production is not usually tolerated so it becomes a top priority not to interfere with its operation. For a two seam operation, it is necessary for the dragline to ramp down to the interburden level. Sump cleanup is also necessary to ensure continued pit drainage. With a dragline ramp, a drainage sump and possibly an end of pit haul road entrance, significant rehandle is often required to maintain each in functional form. Spoil area is very limited at the end of a pit with these constraints, so detailed planning should be carried out well in advance. Site specific materials handling usually results at the end of the pit. In order to minimize the lost dragline operating time at the end of the pit, preventative maintenance is often scheduled for the dragline to allow the coal loading equipment to catch up.

When conditions permit, the regular spacing of pit entrances from main roads will provide for pit hauls with one way traffic. As overburden gets deeper, it becomes more difficult to keep coal haulage inclines open. As each strip passes a ramp entry, the spoil

that would have gone into the area where the ramp is located must be dumped to either side of the ramp. This may require a larger extended bench and the effects of this may extend for a considerable distance on each side of the ramp.[7]

Power cable moves should be planned in advance of actual dragline moves. A simple way of avoiding dragline down time is to use traffic bridges to allow vehicles to cross the dragline cable without causing undue damage.

2.6.2 Width and length of dragline pits

A choice of pit width is only available when a dragline is stripping well below its maximum capability. The choice of pit width must take into account the effect on subsequent strips as the spoil area available for the next strip is determined by the current strip dimensions. The pit width is primarily dictated by the minimum amount of room needed for operation of coal loading and haulage equipment[29] and the need to cast key cut material over the old highwall.[42] The allowable rehandle is also a constraint and while rehandle is usually avoided if possible, the cutoff amount allowed to be rehandled is an engineering decision unique to each mine and the method being used. A wider pit generally reduces the total amount of dragline walking and produces a safer working environment by allowing better maneuverability of coal loading equipment within the pit as well as less operation close to the highwall.[9,42] If deadheading is used in the operating method, a wider pit will result in less deadheading over the life of the mine.

A deep pit may benefit from extra pit width when groundwater and spoil instability pose potential operating problems. As overburden becomes deeper, maintenance of the open pit becomes more expensive so it may become more desirable to use shorter pit lengths. This is especially true when frequent slope failures occur. When pit lengths are short, a wide pit may be needed to provide the required inventory of exposed coal.[14]

Up to a certain point, a narrow pit will reduce dragline cycle times due to smaller swing angles. However, if a pit is too narrow, productivity is not gained because the hoisting of the loaded bucket becomes the limiting component of the cycle time.

With wide pits, spoil piles are high and widely spaced whereas with narrow pits, they are lower and more closely spaced. High spoil piles result in higher grading costs. In uniform overburden depths, the spoil crests will be the same distance apart as the pit width.[42] The large height of the spoil peaks means that not only must more material be dozed to restore a flat topography, but the material must be dozed farther.

Curved pits result when the overburden depth to be stripped increases or decreases nonuniformly and the dragline operator tries to make an equal sized spoil pile from unequal volumes of overburden along the cut. Curved pits may also result when an area of low strip ratio coal is available and operators decide to excavate it. The inside curve has less spoil area while the outside curve has more spoil area. In this context, an inside curve is considered as a curve where the dragline is spoiling onto the side of the pit which creates an angle less than 180 degrees. The outside curve is a good location for an entrance into the pit.[8] One way to gradually straighten a curved pit is to widen the pit at the outside curves and narrow it at inside curves.[29]

2.6.3 Operating efficiencies

Dragline digging efficiency is very dependent upon how well the material has been fragmented by blasting as well as operator competency. Digging efficiency is reduced and

machine abuse is increased when the dragline digs above itself (chopdown). It is difficult to control the bucket penetration into the material face. [40] The chopdown cycle time is forty to fifty percent longer than normal cut excavation. [26] On the other hand, rehandle material is dug more easily than the prime overburden because it has swelled due to prior handling as well as being fragmented by the blast. [42] An operating efficiency of eighty-five percent can be used for excavating virgin material while ninety-five percent can be used for rehandle material. This is because the operator can not obtain a full bucket on every pass and it is more difficult to obtain a high bucket fill factor in virgin material such as chopcut material. [26]

One way to improve operator efficiency is to obtain more information on actual machine performance by using a recording device such as the General Electric Data Logger. This device is designed to collect continuous information for several basic quantities such as walk time, swing time, load time, etc..[26] An operator console is provided for inserting information on operational delays. Feedback displays show current or accumulated performance figures. All functions can be monitored and permanently recorded. McDonnell Douglas Electronics has even developed a sophisticated training unit to upgrade dragline operator training. This includes a closed circuit television system to provide simulation training similar to that applied in the aircraft industry.[28]

Cleaning the top of the coal seam with the dragline bucket is sometimes done very well, but doing so reduces dragline production. Auxiliary equipment such as graders and dozers should be used to clean the top of the seam because they can do it more economically.[8]

2.6.4 Digout length

The digout is a block of overburden that is excavated from a given described position. Dragline blocks (or digouts) are normally twenty to thirty metern from in the strip direction. [27] Making the digout longer decreases nonproductive and region time in the strip. This should improve dragline production per pic, however, sometimes an increase of the distance over which the loaded bucket has to be dragged prior to hoisting will decrease production. A wider pit will also reduce the number of discuts over a given time interval. Even though advantages and disadvantages are known for the dimensions of digouts and pits, it is difficult to arrive at good decisions by making simultaneous tradeoffs of the advantages and disadvantages of each decision variable. [29]

2.6.5 Coal losses

Coal losses in a dragline pit may be due to truck spillage, poor recovery at the top and bottom of the coal seam or difficult access to load coal safely or economically. At many mines in the western U.S., a coal wedge (also called a coal fender or a coal rib) is left at the toe of the spoil. It is left either to support the spoil toe or because loading is difficult near the spoil. [29,46] A coal wedge is caused when spoil is allowed to ride up the coal edge. This can be the result of poor operating practice or simply insufficient dragline reach. Wider pits mean fewer wedges and fewer wedges mean better resource recovery. [8,14]

2.6.6 Slope stability and drainage

Effective spoil pile stability generally results from control of surface water.[27]

There is always some runoff water that escapes the collection system and finds its way into the pit. Also, seepage from the highwall and rainfall in the spoil area collect in lows on the pit bottom. [48] Inadequate pit drainage can reduce the overall operating efficiency of equipment in the pit. If much rainfall occurs at a location, additional width should be allowed for drainage ditches within the pit. [29] It may be required to clean out mud and water from the previous pit floor before spoiling so that the base of the new spoil pile can be constructed onto a sound foundation to minimize spoil failure possibilities. [7]

Drainage sumps are often located at the downdip end of the pit so that gravity can be used to move the water. Drainage pumps are usually located in the sumps so that the water can be pumped beyond the end spoil pile if necessary.

Highwall and spoil stability problems exist in the glaciated areas of Illinois and North Dakota due to the unconsolidated nature of the everburden material and a high water table. [29] If seepage into an existing pit is excessive, the height of the undisturbed groundwater level above the pit bottom should be determined. Then the normal draw down curve, as shown in Figure 2.10, should be lowered by implementing a new dewatering program. Overburden strips are partially drained by natural outflow at the highwall face. Pumps may be used to produce draw down zones around the pumped areas. Since coal seams usually have higher permeability than overburden, pumps are usually located at or close to the bottom of the seam as shown in Figure 2.10.

The extended bench method provides better stabilization of the spoil slope due to compaction by the machine working on the bench. Slides and sloughing at the base of the highwall are also prevented. With a continuous floor across the bench, the dragline is protected from the danger of caving from the upper portions of the highwall.[48]

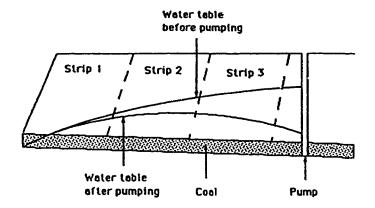


Figure 2.10 Draw down zone around pumped area (after [25])

When operating the dragline with an exposed highwall, stability is dependent upon good blast design for highwall competency. If poor highwall stability exists, increased positioning factors should be used to keep the dragline from exerting pressure close to the bench crest.

2.6.8 Reclamation

As discussed in section 2.6.2, it is better to use narrower pit widths for purposes of reducing spoil grading costs. If the dragline has some excess spoiling capability, this can be somewhat alleviated by varying the swing angle when spoiling. Varying the swing angle can also be used to obtain selectivity in spoil placement. [21] In order to bury interburden material in spoil piles, an extended bench may be used even though it may not be required for production purposes.

Chopdown should be the last activity in a given digout length so that chopcut material is placed on top of spoil piles. Placement of chopcut materials on the pit floor is undesirable from spoil stability and reclamation standpoints.[29]

If an undesirable layer is present in the dragline digout, it may be beneficial to handle material in horizontal layers. The production for this mode of operation may be significantly less, but it will allow selective burial of acidic or toxic material. If undesirable material is spoiled near the surface of spoil piles, it may contaminate surface water or complicate revegetation attempts.[3,4,5,6,7]

2.6.8 Summary

It is relatively easy to select a satisfactory stripping method, but it is difficult to select the method and geometry that will yield the most economic results. This is due to the many decision variables that must be used and the many combinations that can be utilized. It becomes difficult to quantify how much value is placed upon different advantages versus the disadvantages that are sacrificed to achieve the best pit layout. The values would be unique for every mine location due to different equipment and site characteristics.

3. Computer Application of Dragline Methods

3.1 Review of Some Available Programs

In the eighties, several universities and private companies were funded by different branches of the U.S. federal government to create programs for designing strip mine pits. Some of these developers include McDonnell-Douglas Electronics Co., Pennsylvania State University, Montana State University, Fluor Mining and Metals Co., and Mathtec Inc.. White and Jones [49] reviewed the programs from these developers by modifying them to run on the same IBM 370. All of these programs are available to the public because of government funding, but their use has not been widespread in the mining industry. There are several reasons for this: (1) many coal companies are not aware that these programs are available (2) all of the programs were written to simulate only a single seam operation and (3) the programs were not written to run on a personal computer. These programs were written in the Fortran programming language for use on different mainframe computers and range in scope from simple volume calculators to dragline simulators capable of simulating every bucket of overburden which is dug. The very detailed programs will probably require much data gathering and hardware capability. They will also be more time consuming when analyzing many different pit configurations. general mine planning, a simple range diagram program that keeps track of all the volumes is often the best solution. For more detailed work, the simpler programs may be used in combination with other models.

Hrebar [18] and Hrebar and Cook [19] state that the Colorado School of Mines promotes the concept of creating individual microcomputer programs to deal with various

aspects of the mine design problem. Two graduate students from the Colorado School of Mines, Dagdelen [14] and Cook [13], wrote Fortran programs that can be used to calculate dragline pit dimensions and corresponding average production indices. Dagdelen's program considers only a single seam, does not allow the cut width to be defined differently from the spoil pit width, and is not interactive. Cook's program is a continuation of the work initiated by Dagdelen. It is interactive, includes graphical output through the use of an external plotting package, and can handle one or two dipping seams. Both Dagdelen and Cook attempt to modify the two dimensional operating radius equation so that it will better represent the three dimensional spoiling problem. Both students made references to a paper by Chatterjee et al. [9] which states that the excavated material should be dumped in such a position that the smallest swing angle can be recorded without creating rehandle. Therefore since the overburden must be cast along an arc to avoid losing spoil volume, the operating radius must be larger than the two dimensional dragline operating radius. For example, Dagdelen [14] and Dagdelen and Hrebar [20] suggest that the single seam operating radius equation should be restated as

$$DORM = DOR + \frac{X^2}{4 \cdot DOR}$$
 (3.1)

where:

DORM = modified dragline operating radius (m)
DOR = two dimensional dragline operating radius (m)
X = set-up or cut length (m)

This problem is usually accounted for in practice by adding some length (e.g. 3 meters) to the required operating radius. Adding a fixed length is more than adequate when one considers the assumptions that have been made in Dagdelen's equations (e.g. continuous pit, no haul road through the spoil, no curves in the pit, flat topography)[14].

Operations research techniques have been used by several authors [15,32,33,38] to determine the best pit configuration. These work well in theory, however the assignment of objective values and operating constraints is a very subjective matter. Programs that claim to optimize the pit configuration are also usually limited to a single seam operation. If a multiple seam case was attempted, the many rehandling sequences would make it much more difficult to obtain a realistic "best" solution.

Stuart and Cobb [47] discuss the application of a rule-based expert system to aid in the planning of draglines. In this expert system, the Prolog programming language is used to apply heuristic rules such that only feasible solutions are accepted. While this system can provide immediate feedback of many feasible solutions, a danger exists that the user may not have an adequate understanding of the limitations and processes which produced it. An expert system may actually limit the creativity of an engineer when designing a new type of pit because the rule base is not flexible. On the other hand, if the dragline is severally constrained in its operation, an expert system may determine a not so obvious, but effective solution.

If severe constraints are being imposed upon a dragline or more accurate planning is desired, it may be necessary for the company to purchase a program which is capable of three dimensional simulation. Fluor Minerals & Metals, Inc. and Bonner & Moore Associates have developed a group of computer models [34,41] that can be used to simulate single or multi-seam three dimensional dragline mining situations. While their programs can accommodate the effects of haul roads and other varying pit shapes and layouts, they also require considerably large amounts of computer storage capacity and execution time. The operating personnel will have to use a more complex model and

therefore will require a competent working knowledge of both draglines and computers in order to achieve the best results.

3.2 Computer Program DRAG

Program DRAG was written so that Obed engineers would have an interactive computer tool which would automate the preparation of range diagrams and volumetric calculations. By allowing interactive definition of many variables, the program is very flexible and allows the user to investigate many pit configurations. The planning of dragline operations is very well suited to the application of computers due to the repetition of geometric calculations.

The program DRAG allows the user to select from four different dragline models. Two of these models are used to generate pit configurations of a single seam dragline cut while the other two are for a two seam case. These models assume that the pit is continuous and straight. Irregularities such as haul roads through the spoil, uneven surface topography, end of pit conditions and interaction with other equipment are not taken into account. Even though the program DRAG has these inherent weaknesses, the ease of variable manipulation allows the user to have a good feel for changes being made. The graphical approach in designing a strip pit is easily understood and remains the most familiar way in which the problem has been historically solved.

3.2.1 Hardware and Software Requirements

The program DRAG in its present form takes just under 208 kilobytes of core storage for the executable code. Most personal computers can easily accommodate this

storage requirement. The language chosen to implement the design models on the personal computer is Fortran 77 because of its acceptance and use by many practising engineers. One disadvantage of using Fortran 77 is that it does not have any built in graphics commands or commands for manipulating the cursor on the text screen.

In order to draw range diagrams, the PLOT88 graphics package [36] is used with the Microsoft Fortran compiler [31]. The PLOT88 routines are restricted to a single subroutine for each of the above models so that the plotting can be changed with relative ease if portability is a problem.

Several routines from the Fortran Utilities software package [45] are used for screen cursor manipulation. This is very useful in setting up data cells on the screen so that they can be accessed simply by pressing cursor keys.

The printer is configured according to the parameters given in PRINT.DAT. A sample PRINT.DAT file is given as follows,

- 0 IOPORT VALUE
- 42 MODEL VALUE
- 0 0=80 COL PRINTER, 1=132 COL PRINTER

Figure 3.1 Sample PRINT.DAT file

If PRINT.DAT does not exist, the default printer is an Epson LQ500 printer. The plotter default is a Hewlett Packard 7475A plotter and this can not be changed without recompiling the program source code. However, the configuration values for a different plotter can be used in PRINT.DAT so that it is defined as a printer in the output selection

menu. The configuration values for many different hardware devices are listed in the PLOT88 reference manual [36]. Both CGA and EGA screens are supported by DRAG and listed in the output selection menu. If a wide carriage printer is available, the third value in PRINT.DAT can be set equal to 1. This will move the variable information higher on the paper and allow more room for the range diagram to be drawn. This is especially useful when a scale of 1:500 is desired.

The program DRAG contains a series of subroutines and functions so that it could be broken down into small units which can be worked with and understood with less effort.

Common statements are not used in DRAG, so all parameters are passed between routines in a list of arguments.

3.2.2 Program Logic and Flow Diagram

Menus are used throughout the program and each of them has checks for user input errors. The main menu is displayed in Figure 3.2.

** CHOOSE A DRAGLINE METHOD **

- 1 SIDECASTING SINGLE SEAM
- 2 EXTENDED BENCH SINGLE SEAM
- 3 SIDECASTING TWO SEAMS
- 4 EXTENDED BENCH TWO SEAMS

ESC TO QUIT

Figure 3.2 Main menu in DRAG for individual method selection

The program DRAG uses the subroutines SEAM1, REH1, SEAM2, and REH2 to represent the models 1, 2, 3, and 4, respectively. Once a dragline mining model has been selected from the main menu, the appropriate subroutine continues to follow the flow diagram in Figure 3.3.

All of the models use the sidecasting method of waste removal, regardless of whether the dragline is operating on the interburden or overburden. The extended bench methods which are currently in use at Obed are modified versions of sidecasting. Models 1 and 3 will be used to look at no rehandle cases where the required operating radius and stacking height are determined. Models 2 and 4 will include the operating radius and stacking height as input variables and use an extended bench where necessary. All rehandle volumes and extended bench widths will be determined. A chopcut is allowed in each of the above models.

3.2.3 DRAG Input

Each of the above four subroutines reads the input variable values and names from a data file and then uses them to create an input screen. For example, subroutine SEAM1 reads SEAM1.DAT to define its variables. If this default data file is not available, the user is prompted for another file. Sample data files are located in appendix B. By having these data files, the user can change the variable names and initial values with a file editor.

Menus are used throughout the program. All screens also check for data input errors from the user. The user can use the cursor keys to move a highlighted cell around the screen until the desired data value is highlighted. The value can be changed by simply typing in the new value and then storing the value by either pressing the carriage return

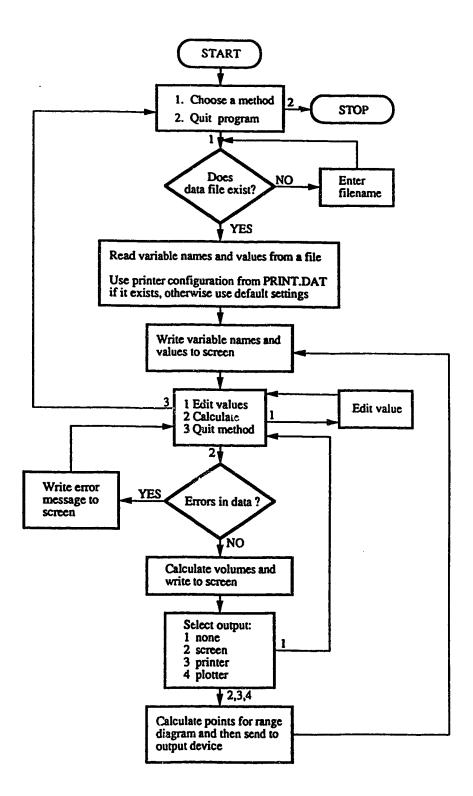


Figure 3.3 General flow diagram for DRAG

or a cursor key. While typing a new value, the previous value is written beside the highlighted cell as a reference. Should the user decide to use the previous value while entering the new value, the F1 function key may be pressed to restore the previous value. The user can only enter the keys for the numbers 0 to 9 and a single decimal. The remaining keys can be pressed, but they will not be acknowledged on the screen or in the storage location for the variable.

Besides changing the variable values, the user has two other options: (1) Calculate the output values by pressing the space bar or (2) Quit the current method and return to the main menu by pressing the ESC key. If unreasonable data, as described in chapter 4, is present when the space bar has been pressed, an error message is displayed on the screen. The user is then returned to the input screen after pressing any key.

3.2.4 DRAG Output

The output screens always display the volumes of material which are handled by the dragline. If an extended bench is allowed by the current method, the width of the extended bench is also displayed. The user has six different alternatives when the output screen is displayed. The choices are shown in Figure 3.4.

- 0 NONE
- 1 CGA SCREEN
- 2 EGA SCREEN
- 3 PRINTER (1:500)
- 4 PRINTER (1:1000)
- 5 PLOTTER (1:1000)

Figure 3.4 Output devices which may be selected

Only by pressing the keys representing the numbers 0 to 5 will the program be allowed to continue. If 0 is selected, the data edit menu is returned to the display. If 1 or 2 is entered, the range diagram is displayed on a CGA or EGA screen respectively. The range diagram is scaled to fit the selected screen so the drawing scale will vary, but the horizontal and vertical scales will remain equal to each other. The range diagrams that are drawn to the screen are not interactive and are displayed until a key is pressed. If 3 or 4 are selected, the range diagram will be sent to the specified printer at a scale of 1:500 or 1:1000 respectively. If 5 is chosen, the range diagram will be sent to a Hewlett Packard 7475A plotter at a scale of 1:1000. Sample output screens are given in Chapters 4 and 5. The user is returned to the input screen when the output is completed.

The two seam extended bench model (REH2) contains an intermediate output menu which allows the user to generate a range diagram for either the overburden material or the combined overburden and interburden material. This is the only significant deviation from the general flow diagram.

3.2.5 Common Assumptions of Different Models Selected in DRAG

A range diagram is essentially a dragline pit cross-section which is perpendicular to the direction of dragline advance. Areas on the range diagram are multiplied by one metre of pit length so that they represent unit volumes. When volumes are discussed in this thesis, unit volumes are being implied. The different volumes are calculated by equalizing the bank and spoil side areas while accounting for the swell of the bank material. The swell factor in the input data is expressed as a decimal fraction. Therefore a swell factor of 1.20 will result in the spoil volume being 20 percent larger than the bank

volume. The angle of repose is assumed to be the same for both the interburden and overburden material.

The four models all assume that the coal face is vertical and, except for REH2, that the spoil does not ride up the coal seam. More restrictions exist when rehandling occurs and therefore more site specific assumptions are required. This is especially true when two seams are considered in REH2. Details of particular calculations and resolution of constraints are given under analysis details in the following chapters 4 and 5. Several error checks are similar for each of the different models and will be noted in chapter 4 once some common input variables are also defined.

4. Single Seam Analysis

The two subroutines, SEAM1 and REH1, deal with uncovering a single horizontal coal seam with a dragline and are called from the program DRAG. SEAM1 calculates a required dragline operating radius and stacking height for a given pit geometry such that no rehandle is required. This type of program is useful when sizing draglines. It also provides the user with a simple range diagram which can be worked with to try new ideas and operating methods. REH1 is very similar to SEAM1 except that the operating radius of the dragline is an input variable. If the dragline operating radius is exceeded when spoiling, an extended bench is used to accommodate the dragline.

4.1 SEAM1

This section will discuss some of the error checks that are common to all of the models as well as the calculations used in SEAM1. The variables used in this analysis are listed in Table 4.1 and displayed on a pit diagram in Figure 4.1. As explained in chapter 3, the names and initial values of these variables are read from SEAM1.DAT and then written to the screen as in Figure 4.2. The common error checks are described as follows:

(1) All angles are required to be greater than 0 degrees and less than 90 degrees. (2) The dragline positioning on a bench is calculated by multiplying the positioning factor (ie. PO) with the dragline tub diameter (D). This distance is measured from the centre of the tub to the bench crest. The dragline positioning factors are required to be at least 0.5 so that the dragline tub does not hang over the bench crest. (3) When the dragline is operating on the overburden bench, it must be positioned within the chopcut and main cut. If no

chopcut is being used in the current pit geometry, the dragline is still restricted by this check. The user can overcome this by using a specified chopcut width with a thickness of zero.

Table 4.1 Input Variables used in SEAM1

VARIABLE NAME	UNITS	VARIABLE
cut width	m	WC
spoil pit width	m	WP
chopcut width	m	WCH
overburden thickness	m	тов
chopcut thickness	m	TC!*
coal seam thickness	m	TTC
spoil pile angle	degrees	ΤΗΕΤΑ (θ)
overburden highwall angle	degrees	ΒΕΤΑ (β)
overburden swell factor	(decimal)	SWOB
overburden positioning factor	(decimal)	PO
tub diame er	m	D

If none of the described data errors occur after the user has pressed the space bar, the cut and spoil volumes are calculated. The bank volumes of the chopcut (VCHOP) and the overburden (VOB) are calculated by multiplying their respective thicknesses by their widths as follows,

$$VCHOP = WCH \cdot TCH$$
 (4.1)

$$VOB = TOB \cdot WC \tag{4.2}$$

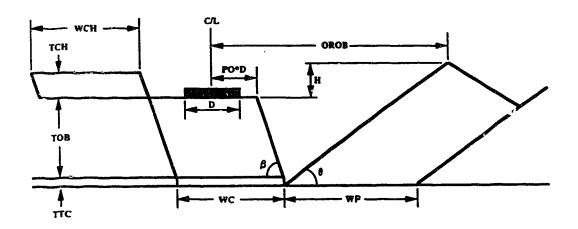


Figure 4.1 SEAM1 pit variables

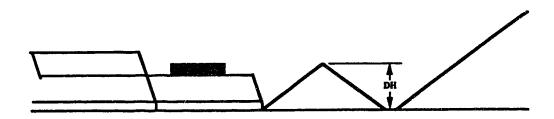
**** IN	PUT SCREEN ****
50.00 50.00 50.00 25.00 2.00 35.00 70.00 1.20 .75	CHOPCUT WIDTH (m) O/B THICKNESS (m) CHOPCUT THICKNESS (m)
ESC=QUIT,	F1-EDIT/UNDO EDIT, SPACE-CALCULATE

Figure 4.2 Input screen for SEAM1

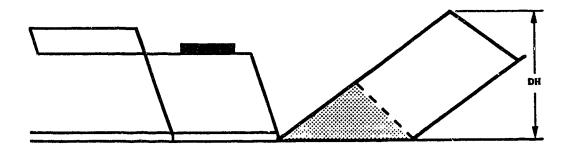
The volume of the spoil (VSPOIL) is simply the chopcut volume added to the overburden (or main cut) volume and then multiplied by the swell factor of the overburden (SWOB).

$$VSPOIL = (VCHOP + VOB) \cdot SWOB$$
 (4.3)

The next step in SEAM1 is to calculate the required dragline operating radius and stacking height. Figure 4.3 shows the two possible pit geometries that are used by SEAM1.



(4.3a) spoil volume not large enough to cover spoil pit



(4.3b) spoil volume rides up previous spoil pile

Figure 4.3 Possible pit geometries for SEAM1

The shaded area in Figure 4.3b represents a test volume (VTEST) for deciding which pit geometry to use. For example, if VSFOIL is greater than VTEST, the geometry in Figure 4.3b is used.

$$VTEST = \frac{WP^2 \cdot TAN(\theta)}{4} \tag{4.4}$$

An internal variable DH is calculated according to which geometrical configuration is required. DH is the height of the spoil pile above the bottom of the coal seam. For the geometry in Figure 4.3a, DH is calculated as

$$DH = \sqrt{VSPOIL \cdot \tan(\theta)} \tag{4.5}$$

while DH is calculated for the geometry in Figure 4.3b as

$$DH = \frac{VSPOIL + VTEST}{WP} \tag{4.6}$$

The required overburden operating radius (OROB) is calculated as

$$OROB = PO \cdot D + \frac{TOB}{\tan(\beta)} + \frac{DH}{\tan(\theta)}$$
 (4.7)

while the required stacking height (H) is then calculated as

$$H = DH - TOB - TTC \tag{4.8}$$

A sample output screen is shown in Figure 4.4.

The next step for the user is to choose which output option is desired. If 0 is pressed, the user is returned to the edit screen and is allowed to change the variable values again. All of the other output options require that the coordinates of a range diagram are calculated in order that they can be sent to an output device.

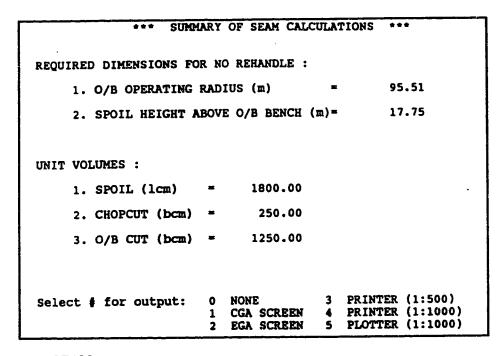


Figure 4.4 SEAM1 output screen

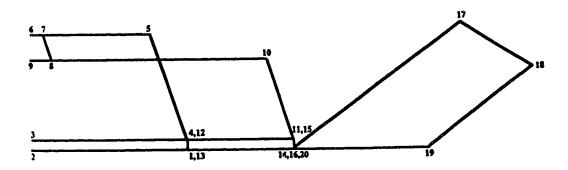


Figure 4.5 Point locations used for SEAM1 graphical output

The coordinates, calculated with respect to the points in Figure 4.5, are then passed into subroutine PLOT1 and drawn using the PLOT88 software package [36]. The input data in Figure 4.2 has been used to produce the graphical output shown in Figure 4.6. After completion of the graphics output, the user is returned to the edit screen. The user then may either try another pit configuration or return to the main model selection menu.

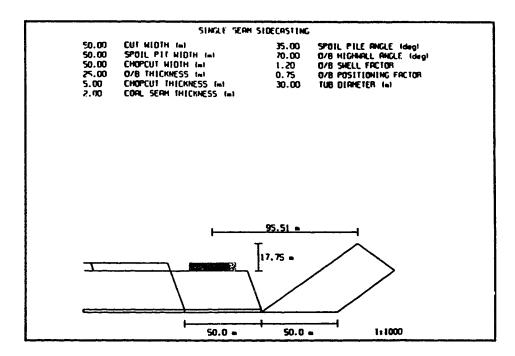


Figure 4.6 SEAM1 graphical output

4.2 REH1

REH1 assumes that only the dragline reach will restrict the extended bench procedure for a single seam. Therefore the stacking height is calculated within the program, but it is not checked for operating feasibility. REH1 also assumes that the acope of the extended bench highwall is the same as the spoil pile angle (θ).

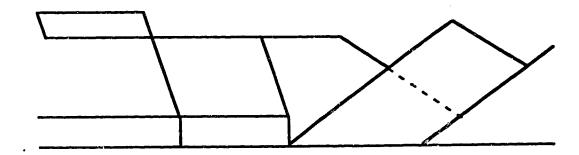
All of the input variables listed in Table 4.1 are used by REH1. The dragline operating radius (DOR) in metres is the only additional variable. These variables can be seen in Figure 4.1. The names and initial values are read from the default file called REH1.DAT. The input procedures and input data value checks are the same as those described for SEAM1. A sample input screen is shown in Figure 4.7.

***	NPUT SCREEN ****
50.00 50.00 50.00 25.00 5.00 2.00 35.00 70.00 1.20	O/B THICKNESS (m) CHOPCUT THICKNESS (m) COAL SEAM THICKNESS (m)
30.00 80.00	TUB DIAMETER (m) DRAGLINE OP. RADIUS (m)
z sc∞Quit,	F1=EDIT/UNDO EDIT, SPACE=CALCULATE

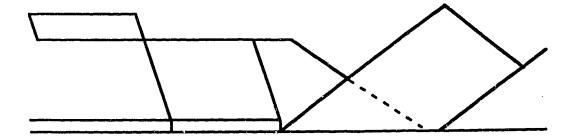
Figure 4.7 REH1 input screen

The first step in REH1 calculations is to calculate the required dragline operating radius (OROB) and stacking height (H) as was done in SEAM1. If OROB is less than the actual dragline operating radius, an extended bench is not required and the output is identical to that of SEAM1. As in SEAM1, there are two different pit geometries that are possible when there is no extended bench. If an extended bench is required, there are two

more pit geometries which may be possible. The difference between these two pit configurations is that one of them has an extended bench highwall which rides up the spoil pile slope while the other does not. These two pit geometries are shown in Figure 4.8. If the extended bench is larger than the span across the spoil pit, the user is provided with two options. The first option is to restrict the extended bench width so that it just reaches the final spoil pile and then calculate the required dragline operating radius. This may be useful if the user wants to see how inadequate the dragline's operating radius is without cutting into the final spoil. The second option returns the user to the edit screen.



(a) Extended bench rides up spoil slope



(b) Extended bench does not ride up spoil slope

Figure 4.8 REH1 pit geometries using an extended bench

If an extended bench is required, the width of the extended bench (ET) is calculated as the difference between the required dragline operating radius (OROB) and the actual dragline operating radius (DOR).

$$ET = OROB - DOR$$
 (4.9)

Several internal variables used in REH1 are displayed in Figure 4.9. These variables include E1, E2 and EB.

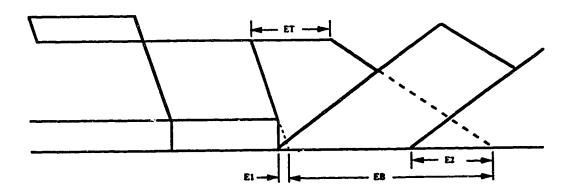


Figure 4.9 Internal variables used in REH1

E1 and EB are defined as follows,

$$EI = \frac{TTC}{\tan(\beta)} \tag{4.10}$$

$$EB = ET + (TOB + TTC) \cdot \left(\frac{1}{\tan(\theta)} - \frac{1}{\tan(\beta)}\right)$$
 (4.11)

If the sum of E1 and EB is less than the width of the spoil pit (WP), the value of E2 is zero and the exterded bench highwall does not ride up the spoil slope. Otherwise E2 is

calculated as follows,

$$E2 = E1 + EB - WP \tag{4.12}$$

The Lank and spoil volumes are calculated in the same manner as for SEAM1. The rehandle (RVOL) and extended bench (EVOL) volumes are then calculated as shown below,

$$RVOL = \frac{(ET + EB)(TOB + TTC) + E1 \cdot TTC}{2} - \frac{\tan(\theta) \cdot (EB + EI)^2}{4}$$
 (4.13)

$$EVOL = \frac{(ET + EB)(TOB + TTC) + E1 \cdot TTC}{2} - \frac{\tan(\theta) \cdot (E2)^2}{4}$$
 (4.14)

A sample REH1 output screen is shown in Figure 4.10 with the corresponding graphical output shown in Figure 4.11.

*** SUMM	ARY OF SEA	M CALCULATIO	NS ***
REQUIRED DIMENSIONS :			
1. O/B OPERATING	RADIUS (m)	=	80.00
2. SPOIL HEIGHT A	BOVE O/B B	ENCH (m) =	17.75
3. WIDTH OF EXTEN	DED BENCH	(m) =	15.51
uni? volumes :			
1. SPOIL (1cm)	=	1800.00	
2. REHANDLE (1cm)	-	453.40	
3. EXTENDED BENCH	(1cm) =	807.46	
4. CHOPCUT (bcm)	=	250.00	
5. O/B CUT (bcm)	=	1250.00	
Select # for output:		REEN 4 PR	INTER (1:500) INTER (1:1000) OTTER (1:1000)

Figure 4.10 REH1 output screen

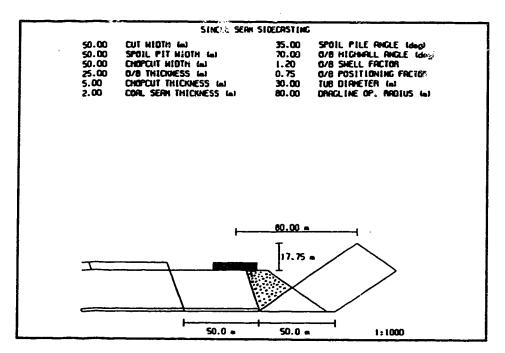


Figure 4.11 REH1 graphical output

The rehandle volume is represented in Figure 4.11 by the shaded area. The extended bench volume includes all of the rehandle volume as well as the final spoil pile volume located below the extended bench alope. The coordinates sent by REH1 to subroutine PLOTR1 are the same as the coordinates sent by SEAM1 to subroutine PLOT1. This is because the final spoil configuration is the same in both cases as the spoil slope rises from the base of the coal seam. REH1 also passes the values of E1, E2, EB and ET to the subroutine PLOTR1 so that the extended bench coordinates can be calculated and drawn.

4.3 Summary

The two single seam methods described in subroutines SEAM1 and REH1 are useful for preliminary analysis of multiple seam operations as well as single seam operations.

There are few site specific assumptions made in either and the user can obtain a rough feel for how much difficulty a dragline will encounter for a given overburden depth.

5. Two Seam Analysis

Subroutines SEAM2 and REH2 are called from the program DRAG for calculations with respect to uncovering to horizontal coal seams with a dragline. SEAM2 calculates the required operating radii from both the overburden and interpurden benches such that no rehandle is required and the required stacking to the dragline is operating on the interburden bench. In R3H2, the overburden and interburden politing practices are restricted by the dragline dimensions. When the overburden is being spoiled at the dragline's maximum operating radius, it is allowed to ride up the highwall only until the interburden bench crest is reached. Beyond this point REH2 will not allow the calculations to proceed. When the dragline is operating on the interburden bench, the following site specific methods may be applied: (1) An extended bench is used if necessary.

(2) If the dragline's stacking capability is inadequate, two dragline positions are used on the extended bench to lower the required stacking height of the two resulting peaks.

Cut and spoil volumes are calculated for both SEAM2 and REH2, with REH2 also reporting values for rehandle and extended bench volumes. The default data files for SEAM2 and REH2 are SEAM2.DAT and REH2.DAT respectively. The input data can be modified interactively as described in chapter 3.

5.1 SEAM2

The input variables used in SEAM2 are listed in Table 5.1 and displayed in Figure 5.1. A sample edit screen for SEAM2 is shown in Figure 5.2. When the space bar is pressed to calculate output values, all of the error checks described in chapter 4 are

carried out in addition to the following check: The width of the interburden cut must be less than or equal to the combined width of the overburden cut and the safety bench. This forces all of the interburden to be uncovered so that a realistic pit can be designed.

Table 5.1 Input Variables used in SEAM2

VARIABLE NAME	UNITS	VARIABLE
overburden cut width	m	WCO
interburden cut width	m	WC
spoil pit width	m	WP
chopcut width	m	WCH
safety bench width	m	WSB
overburden thickness	m	ТОВ
interburden thickness	m	TIB
chopcut thickness	m	TCH
top seam thickness	m	TTC
lower seam thickness	m	TBC
spoil pile angle	degrees	ΤΗΕΤΑ (θ)
overburden highwall angle	degrees	ВЕТА (β)
interburden highwall angle	degrees	ALPHA (α)
overburden swell factor	(decimal)	SWOB
interburden swell factor	(decimal)	SWIB
overburden positioning factor	(decimal)	PO
interburden positioning factor	(decimal)	PI
tub diameter	m	D

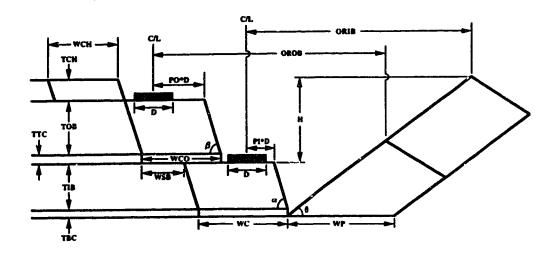


Figure 5.1 SEAM2 pit variables

```
**** INPUT SCREEN ****
                  O/B CUT WIDTH (m) I/B CUT WIDTH (m)
    50.00
    50.00
    50.00
                  SPOIL PIT WIDTH (m)
    50.00
                  CHOPCUT WIDTH (m)
     6.00
                   SAFETY BENCH WIDTH (m)
                  O/B THICKNESS (m)
I/B THICKNESS (m)
    15.00
    10.00
     5.00
                  CHOPCUT THICKNESS (m)
     2.00
                  TOP SEAM THICKNESS (m)
                  LOWER SEAM THICKNESS (m)
SPOIL PILE ANGLE (deg)
O/B HIGHWALL ANGLE (deg)
I/B HIGHWALL ANGLE (deg)
     3.00
    35.00
    70.00
    70.00
                  O/B SWELL FACTOR I/B SWELL FACTOR
     1.20
     1.20
       .50
                  O/B POSITIONING FACTOR I/B POSITIONING FACTOR
       .50
    30.00
                  TUB DIAMETER (m)
ESC-QUIT, F1-EDIT/UNDO EDIT, SPACE-CALCULATE
```

Figure 5.2 Input screen for SEAM2

The bank volumes of the chopcut (VCHOP), overburden (VOB) and interburden (VIB) are calculated by multiplying their respective thicknesses by their widths as follows:

$$VOB = TOB \cdot WCO \tag{5.1}$$

$$VIB = TIB \cdot WC \tag{5.2}$$

$$VCHOP = WCH \cdot TCH$$
 (5.3)

The loose volumes of the overburden (VOBSP), interburden (VIBSP) and total spoil (VSPOIL) are calculated by using the previous bank volumes and accounting for the swell as follows:

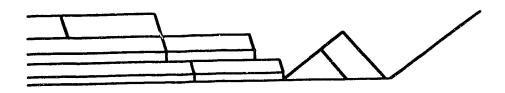
$$VOBSP = (VCHOP + VOB) \cdot SWOB$$
 (5.4)

$$VIBSP = VIB \cdot SWIB \tag{5.5}$$

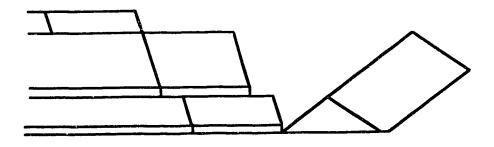
$$VSPOIL = VIBSP + VOBSP$$
 (5.6)

The next step in SEAM2 is to calculate the required dragline operating radius from both benches and the dragline stacking height from the interburden bench. Figure 5.3 shows the possible pit geometries that are used by SEAM2 in this calculation.

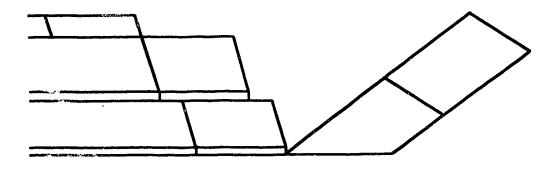
The variable, VTEST, as defined in Equation 4.4 and shaded in Figure 4.3, is used again to determine which pit geometry is required. Two internal variables, DH1 and DH2, are calculated according to which geometrical configuration is required. DH1 and DH2 are the heights above the lower coal seam of the overburden and total spoil respectively. If the total spoil (VSPOIL) is smaller than VTEST, the pit geometry of Figure 5.3a is used and DH1 and DH2 are calculated as in Equations 5.7 and 5.8.



5.3a VTEST > VSFOIL



5.3b VOBSP \leq VTEST \leq VSPOIL



5.3c VTEST < VOBSP

Figure 5.3 Possible pit geometries for SEAM2

$$DH1 = \sqrt{VOBSP \cdot \tan(\theta)}$$
 (5.7)

$$DH2 = \sqrt{VSPOIL \cdot \tan(\theta)}$$
 (5.8)

When the overburden spoil (VOBSP) is smaller than VTEST but the total spoil (VSPOIL) is larger, the pit geometry of Figure 5.3b is used and DH1 and DH2 are calculated as

$$DH1 = \sqrt{VOBSP \cdot \tan(9)} \tag{5.9}$$

$$DH2 = \frac{VSPOIL + VEST}{WP}$$
 (5.10)

If the overburden spoil (VOBSP) is larger than VTEST, the pit geometry of Figure 5.3c is used with DH1 and DH2 defined as

$$DH1 = \frac{VOBSP + VEST}{WP}$$
 (5.11)

$$DH2 = \frac{VSPOIL + VEST}{WP}$$
 (5.12)

When the dragline is operating on the overburden bench, the required operating radius (OROB) is calculated as in Equation 5.13.

$$OROB = PO \cdot D + \frac{TOB}{\tan(\beta)} + WSB + \frac{TIB}{\tan(\alpha)} + \frac{DH1}{\tan(\theta)}$$
 (5.13)

Equation 5.14 gives the dragline operating radius (ORIB) for the dragline operating on the interburden bench.

$$ORIB = PI \cdot D + \frac{TIB}{\tan(\alpha)} + \frac{DH2}{\tan(\theta)}$$
 (5.14)

The required stacking height (H) for the dragline while it is operating on the interburden

bench is

$$H = DH2 - TIB - TBC ag{5.15}$$

A sample output acreen is shown in Figure 5.4. From this screen, the user can choose a suitable output device and create output as shown in Figure 5.5. The graphical output shown in Figure 5.5 is calculated using the point locations in Figure 5.6.

*** SUMM	ARY OF SI	EAM CALCULA	TIONS **	•	
REQUIRED DIMENSIONS FO	REQUIRED DIMENSIONS FOR NO REHANDLE :				
1. O/B OPERATING	RADIUS (1	n) -	70	5.87	
2. I/B OPERATING	RADIUS (r	n) •	8:	2.55	
3. SPOIL HEIGHT A	BOVE I/B	BENCH (m)=	3	1.75	
UNIT VOLUMES :					
1. SPOIL (1cm)	= 18	100.00			
2. CHOPCUT (bcm)	= 2	50.00			
3. O/B CUT (bcm)	= 7	50.00			
4. I/B CUT (bcm)	= 5	00.00			
Select # for output:	1 CGA S	3 CREEN 4 CREEN 5		(1:500) (1:1000) (1:1000)	

Figure 5.4 SEAM2 output screen

5.2 REH2

In addition to variables used by SEAM2, REH2 requires the additional input variables listed in Table 5.2. The nature of these variables is illustrated in Figure 5.7. A sample input screen is given in Figure 5.8.

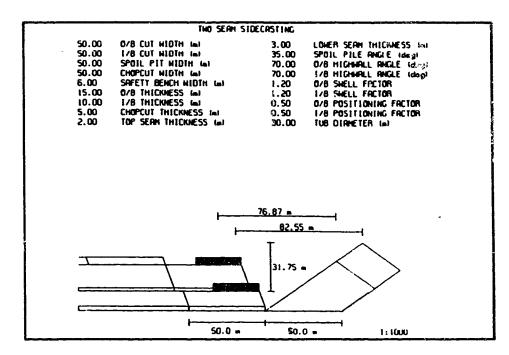


Figure 5.5 SEAM2 graphical output

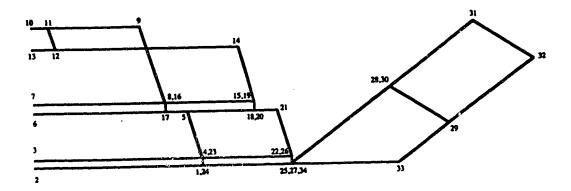


Figure 5.6 Point locations used for SEAM2 graphical output

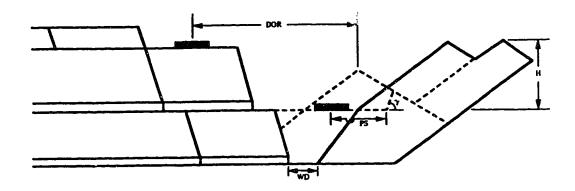


Figure 5.7 REH2 pit variables

```
O/B CUT WIDTH (m)
I/B CUT WIDTH (m)
    60.00
    60.00
    60.00
                 SPOIL PIT WIDTH (m)
      .00
                 CHOPCUT WIDTH (m)
                 SAFETY BENCH WIDTH (m)
    10.00
                 DITCH WIDTH (m)
O/B THICKNESS (m)
    .00
15.00
                 I/B THICKNESS (m)
    14.00
     .00
2.10
                 CHOPCUT THICKNESS (m)
                 TOP SEAM THICKNESS (m)
                 LOWER SEAM THICKNESS (m)
     3.00
                 SPOIL PILE ANGLE (deg)
    33.00
                 O/B HIGHWALL ANGLE (deg)
I/B HIGHWALL ANGLE (deg)
CUT ANGLE IN SPOIL (deg)
    45.00
    70.00
    45.00
                 O/B SWELL FACTOR
     1.25
                 I/B SWELL FACTOR
     1.25
      .88
                 O/B POSITIONING FACTOR I/B POSITIONING FACTOR
      .88
     1.00
                 POSITIONING NEAR SPOIL
                 TUB DIAMETER (m)
    21.30
                 DRAGLINE OP. RADIUS (m)
MAX. DRAGLINE HEIGHT (m)
    83.70
    40.80
ESC-QUIT,
             F1=EDIT/UNDO EDIT, SPACE=CALCULATE
```

Figure 5.8 REH2 input screen

Table 5.2 Additional variables used in REH2

VARIABLE NAME	UNITS	VARIABLE
ditch width	m	WD
cut angle in spoil	degrees	GAMA (γ)
positioning near spoil	decimal	PS
dragline operating radius	m	DOR
maximum dragline height	m	н

The input data checks of SEAM2 are imposed as well as the following: (1) An additional positioning factor (PS) is used where the dragline is positioned a distance away from the overburden spoil cut face if an extended bench is required. Its minimum value is also 0.5. (2) The interburden highwall angle (α) must be greater than the extended bench angle. This is achieved by requiring that the overburden highwall angle is greater than the spoil pile angle (θ) and then setting the extended bench angle equal to θ . (3) The spoil cut angle (γ) must be larger than the spoil pile angle (θ). (4) The maximum allowable ditch width occurs when a vertical spoil slope is obtained by over-steepening from the spoil pit floor up to the interburden bench elevation.

If calculations are allowed to proceed, the following checks will take place during calculations: (1) The dragline must be able to spoil beyond the crest of the interburden crest. (2) If overburden spoil rides up onto the interburden bench, calculations are not allowed to proceed. (3) The combined overburden and interburden spoil volume must be large enough so that the spoil peak has an elevation above the interburden bench. If only the overburden range diagram is going to be generated, this restriction is not required. (4) The routine AREA is used within REH2 to calculate several areas using the method of

coordinates. A check for a simple closed polygon was employed as a guard against invalid areas being reported. (5) The maximum allowable spoil material occurs when an extended bench is used and the spoil pile has two spoil peaks. Two peaks are built when the dragline uses two positions to spoil onto the spoil pile.

The cut volumes (VCHOP, VOB and VIB) and spoil volumes (VOBSP, VIBSP and VSPOIL) are calculated in the same manner as shown in Equations 5.1 to 5.6. The next step in REH2 is to chack if the dragline can spoil beyond the interburden highwall crest when it is operating on the overburden bench. The distance from the dragline centerline to the interburden crest is calculated as shown in Equation 5.16 with the value being stored in D1. If DOR < D1, an error message is written to the screen and the user must change some variables before being allowed to calculate any further. Wherewise the dragline has enough reach and then is checked to see if the spoil volume will spill onto the interburden bench.

$$DI = PO \cdot D + \frac{TOB}{\tan(\beta)} + WSB$$
 (5.16)

$$D2 = D1 + \frac{TIB}{\tan(\alpha)} \tag{5.17}$$

$$D3 = D2 + WP \tag{5.18}$$

This check is accomplished by using three possible regions for spoiling. These regions are bounded by the three distances (D1, D2 and D3) shown in Figure 5.9. When the spoil does not ride up the previous spoil pile, the maximum overburden volume (VOLMAX) that can be spoiled at a given dragline operating radius (DOR) is defined in Equation 5.20.

$$DX = DOR - D1 \tag{5.19}$$

$$VOLMAX = \frac{(TIB + TBC + DX \cdot \tan(\theta))^2}{\tan(\theta)} - \frac{(TBC + TIB)^2 \left(\frac{1}{\tan(\theta)} + \frac{1}{\tan(\alpha)}\right)}{2} + \frac{(TBC)^2}{2 \cdot \tan(\theta)}$$

If the maximum spail volume rides up the previous spoil pile, VOLMAX is reduced by the following volume:

$$\frac{\tan(\theta)}{4} \left[2 \frac{TIB + TBC + DX \cdot \tan(\theta)}{\tan(\theta)} - (TBC + TIB) \left(\frac{1}{\tan(\theta)} + \frac{1}{\tan(\alpha)} \right) + \frac{TBC}{\tan(\theta)} - WP \right]^2 (5.21)$$

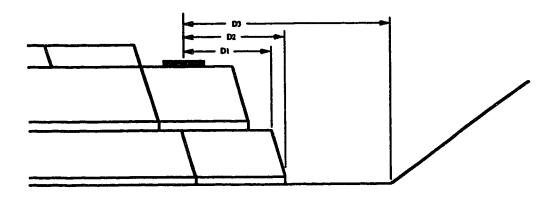


Figure 5.9 Distances used to bound spoil region in REH2

If the overburden spoil (VOBSP) is smaller than VOLMAX, the text in Figure 5.10 appears on the screen. The user has three alternatives at this point: (1) return to the input screen (2) calculate and plot the range diagram with only the overburden spoil on it or (3) calculate and plot the final range diagram which includes all of the spoil. If (1) is selected, the user is returned to the input screen and can change any of the input variables again. If (2) is selected, the user is prompted for an output device selection so that a range diagram can be plotted. This screen is displayed in Figure 5.11. If (3) is selected, the user is again prompted for an output device selection, but a rehandle volume and extended bench width are also printed to the screen. Figure 5.12 shows this screen. An error message would have been displayed on the screen if VOBSP was greater than VOLMAX.

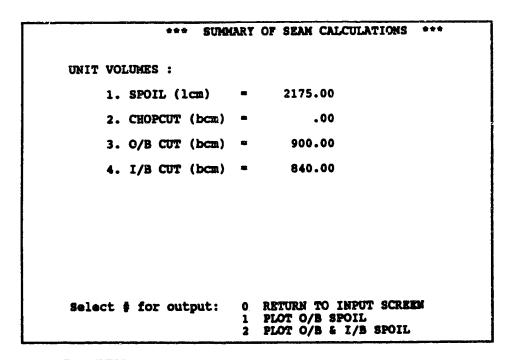


Figure 5.10 First REH2 output screen

```
*** SUMMARY OF SEAM CALCULATIONS ***
UNIT VOLUMES :
    1. SPOIL (lcm)
                          2175.00
    2. CHOPCUT (bcm) =
                                .00
    3. O/B CUT (bcm) =
                             900.00
    4. I/B CUT (bcm) =
                             840.00
Select # for output:
                      O INPUT SCREEN 3 PRINTER (1:500)
                      1
                         CGA SCREEN 4 PRINTER (1:1000)
                                        PLOTTER (1:1000)
                         ega screen
                                     5
```

Figure 5.11 Overburden output acreen

```
*** SUMMARY OF SEAM CALCULATIONS ***
UNIT VOLUMES :
     1. SPOIL (1cm)
                             2175.00
     2. CHOPCUT (bcm) =
                                 .00
     3. O/B CUT (bcm) =
                              900.00
     4. I/B CUT (bcm) =
                              840.00
REHANDLE PARAMETERS :
     1. REHANDLE VOLUME (1cm)
                                      335.34
     2. EXTENDED BENCH WIDTH (m) =
                                       31.27
Select # for output:
                        INPUT SCREEN 3 PRINTER (1:500)
                         CGA SCREEN
                                         PRIMTER (1:1000)
                       2
                         EGA SCREEN
                                      5
                                         PLOTTER (1:1000)
```

Figure 5.12 Overburden and interburden output screen

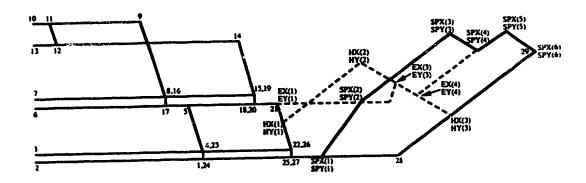


Figure 5.13 Point locations for REH2

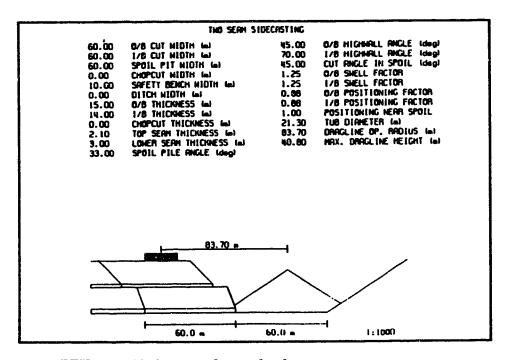


Figure 5.14 REH2 graphical output for overburden

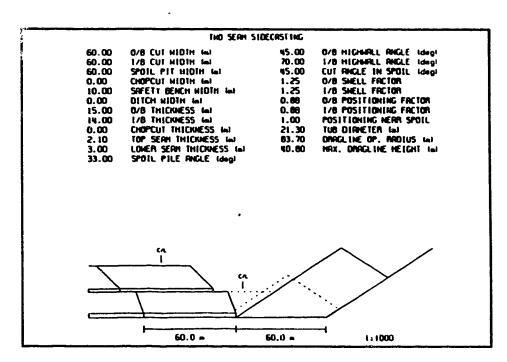


Figure 5.15 REH2 graphical output for overburden and interburden

The coordinates in Figure 5.13 are calculated in order that scaled graphical output may be made. Figures 5.14 and 5.15 are examples of the pit configurations sent to the printer by the overburden and total spoil selections respectively. After discussion with engineers at the Obed mine site, it was agreed to use a full extended bench on the interburden if one was required. Since the stacking height is a major concern when operating the dragline on the interburden bench, REH2 can use up to two spoil peaks in order to lower the spoil pile height. Two spoil peaks can be achieved by operating from two different positions on the extended bench. If two peaks can not provide adequate spoil area, an error message is written to the screen and the user is then returned to the input screen. Another assumption in REH2 is that the total spoil must have a peak above the elevation of the interburden bench. This is only done to accommodate the manner

in which calculations were performed. This is also a fairly small volume and should not restrict its use in the Obed mine operating procedures.

As REH2 attempts to be the most realistic dragline routine of the four, it also has many more possible pit configurations. The numerous possible pit configurations are documented more fully in Appendix D.

While all of the programs have common output options, REH2 the additional option of plotting the overburden by itself. 'This was done in order that if the Obed engineers decide to change their mining method, they can manually modify these range diagrams to accommodate different interburden handling procedures. The main advantage is that the engineer is starting with a dragtine pit which is already drawn to scale.

5.3 Summary

A large number of additional constraints make the REH2 subroutine the most difficult model to program in an easily understood manner. This is why Appendix D has been allocated for the description of the many possible pit configurations. SEAM2, on the other hand, is more easily followed, but is less applicable to the operations at Obed.

6. Probabilistic Design

6.1 Introduction

Once a dragline pit geometry has been selected, it is desirable to perform further analysis in order that the sensitivity of a dependent variable can be observed with respect to different design variables. When many component variables exist within a function, the practical methods for estimating system variability are limited to approximate techniques such as Monte Carlo simulation or moment estimation. Exact methods, such as the transformation of variables, become unfeasible as systems become complex.

Probabilistic design is considered here as a method of quantifying uncertainty within the design to provide a logical and systematic analysis of uncertainty. Deterministic models are often inadequate for designing complex systems because component differences or fluctuations in operating conditions are not taken into account. A common method of dealing with uncertainty in engineering design is to either implement a high factor of safety or combine worst cases. For structures in many civil engineering projects, this may be acceptable since relatively high probabilities of failure are not tolerated and high safety factors are used. In mining situations, however, designs are not usually permanent and the cost associated with high safety factors would make many projects unfeasible.

6.2 General Concepts

Design parameter values are never exactly known due to a natural randomness, imprecise measurements, or inaccurate assumptions. Parameters that exhibit such variations will here be tarmed random variables and will be represented by a probability

density function. Continuous random variables result when dealing with measured, rather than counted data. The random variables discussed within this thesis will be considered continuous since they all can be measured or interpreted as real values. The probability distribution of a continuous random variable can always be described by its cumulative distribution function. The cumulative function $F_X(x)$ is equal to the probability that the random variable X will have a value less than or equal to x. That is

$$F_{\mathbf{x}}(\mathbf{x}) = P(\mathbf{X} \leq \mathbf{x}) \tag{6.1}$$

A probability density function $f_{X}(x)$ is the first derivative of the cumulative function $F_{X}(x)$ and therefore $F_{X}(x)$ is

$$F_{\mathbf{X}}(x) = \int_{-\infty}^{x} f_{\mathbf{X}}(y) \ dy \tag{6.2}$$

When considering a function result Y of a continuous random variable X such that Y = g(X), the expectation operator is defined

$$E(Y) = \int_{-\infty}^{\infty} g(x) f_{X}(x) dx \qquad (6.3)$$

The probability density function, $f_X(x)$ is usually not well known in practice. For this reason, the moments of a function are usually approximated by other methods rather than calculated by the exact method of inverse transformation. The nth order moment is defined as

$$E(X^n) = \int_{-\infty}^{+\infty} x^n f_{\mathbf{X}}(x) dx \qquad (6.4)$$

The first moment is often referred to as the mean while the second central moment is termed the variance. The second central moment is a measure of dispersion where deviations are measured with respect to the expected value.

$$VAR(X) = E[(X-E(X))^{2}]$$

= $E(X^{2}) - (E(X))^{2}$ (6.5)

The joint second central moment of two random variables X and Y is called the covariance of X and Y and is defined as

$$COV(X,Y) = E[(X-E(X)) (Y-E(Y))]$$

= $E(XY) - E(X)E(Y)$ (6.6)

If the covariance of X and Y is equal to zero, then the X and Y are statistically independent.

6.3 Moment Approximation of a Single Random Variable

In practice, the derection of $f_X(x)$ is often unknown and data may be limited to the first moment (means second central moment (variance) of the random variable. The integrations may be difficult to perform even if the density function is known, so it is often useful to obtain the approximate first moment and second central moment values of the function using a Taylor series expansion about the expected value of the random variable. When terms are only retained up to second order, this Taylor series expansion is defined as follows

$$Y = g(E(X)) + (X-E(X))\frac{dg}{dX} + \frac{1}{2}(X-E(X))^2\frac{d^2g}{dX^2}$$
 (6.7)

When the moments of the dependent variable are estimated, the derivatives are evaluated

at the expected value of the random variable. The second order approximation of the first moment is

$$E(Y) = g(E(X)) + \frac{1}{2}VAR(X)\frac{d^2g}{dX^2}$$
 (6.8)

The second order approximation of the second central moment is

$$VAR(Y) = VAR(X) \left(\frac{dg}{dX}\right)^{2} + E(X - F(X))^{3} \frac{dg}{dX} \frac{d^{2}g}{dX^{2}} + \frac{1}{4}E(X - E(X))^{4} \left(\frac{d^{2}g}{dX^{2}}\right)^{2} - \frac{1}{4}(VAR(X))^{2} \left(\frac{d^{2}g}{dX^{2}}\right)^{2}$$
(6.9)

however, the third and fourth order terms are usually dropped [16,43] and the function variance is estimated as follows,

$$VAR(Y) \sim VAR(X) \left(\frac{dg}{dX}\right)^2$$
 (6.10)

The third order central moment of the function is a measure of how symmetric the distribution of the function is, so if a fairly symmetric function distribution exists, the third order central moment will be approximately equal to zero. If the third central moment term is negative, the function distribution is said to be skewed to the left. Alternatively, the function distribution is skewed to the right if the third central moment is positive. The fourth central moment is related to the kurtosis (degree of peakedness) of the function distribution. Equations 6.8 and 6.10 are often used since they provide satisfactory results without having to calculate third or higher moment and derivative terms with respect to the random variable. If the function is linear, the second and higher derivative terms will be equal to zero and therefore exactly agree with 6.8 and 6.10.[2,16,43]

6.4 Moment Approximation of a Function of Multiple Random Variables

When Y is a function of several random variables $(Y=g(X_1,X_2,...,X_n))$, the Taylor series expansion about the expected variate values is

$$Y \sim g(E(X_{1}), E(X_{2}), \dots E(X_{n})) + \sum_{i=1}^{n} (X_{i} - E(X_{i})) \frac{\partial g}{\partial X_{i}} + \frac{1}{2} \sum_{i=1}^{n} (X_{i} - E(X_{i}))^{2} \frac{\partial^{2} g}{\partial X_{i}^{2}} + \sum_{i=1}^{n-1} \sum_{j=i+1}^{n} (x_{i} - E(x_{j}))(x_{j} - E(x_{j})) \frac{\partial^{2} g}{\partial X_{i} \partial X_{j}}$$
(6.11)

Once again, only the second order terms have been retained in the Taylor series expansion. By using the expectation operator, the second order approximation of the first moment with uncorrelated variables is

$$E(Y) \sim g(E(X_1), E(X_2), ..., E(X_n)) + \frac{1}{2} \sum_{i=1}^{n} VAR(X_i) \frac{\partial^2 g}{\partial X_i^2}$$
 (6.12)

while the second order approximation of the second central moment with uncorrelated variables is defined in equation 6.13.

$$VAR(Y) \sim \sum_{i=1}^{n} VAR(X_{i}) \left(\frac{\partial g}{\partial X_{i}}\right)^{2} + \sum_{i=1}^{n} E(X_{i} - E(X_{i}))^{3} \frac{\partial g}{\partial X_{i}} \frac{\partial^{2} g}{\partial X_{i}^{2}} + \frac{1}{4} \sum_{i=1}^{n} E(X_{i} - E(X_{i}))^{4} \left(\frac{\partial^{2} g}{\partial X_{i}^{2}}\right)^{2} - \frac{1}{4} \sum_{i=1}^{n} (VAR(X_{i}))^{2} \left(\frac{\partial^{2} g}{\partial X_{i}^{2}}\right)^{2}$$

$$(6.13)$$

A satisfactory estimate of the second central moment will again be possible without the third and higher order terms of the basic variates so that the variance can be defined as shown in equation 6.14.

$$VAR(Y) \sim \sum_{i=1}^{n} VAR(X_i) \left(\frac{\partial g}{\partial X_i}\right)^2$$
 (6.14)

6.5 Transformation of Variables

The transformation of variable technique is exact in that it gives explicit analytical solutions to the general problem of probabilistic analysis. The simplest case is when there is only one independent variable such that y=g(x). The infinitesimal event in x is related to that in y as shown in Figure 6.1.

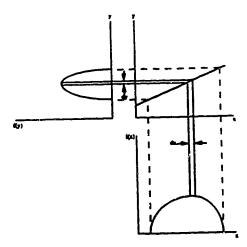


Figure 6.1 Transformation of variables (after [43])

The events of x lying in dx and y in dy must occur together and have the same probability such that,

$$f(y)dy = f(x)dx ag{6.15}$$

and

$$f(y) = \frac{f(x)}{\left|\frac{dy}{dx}\right|} \tag{6.16}$$

The absolute value sign is used to ensure that f(y) is always positive. When $x = g^{-1}(y)$, the properly derived density function is defined as

$$f_{\mathbf{r}}(y) = f_{\mathbf{x}}(g^{-1}(y)) \left| \frac{dg^{-1}(y)}{dy} \right|$$
 (6.17)

Many continuous distribution functions F(x) do not have analytic inverse functions. Therefore, the main difficulty with the inverse transformation method lies in finding the inverse transformation $F^{-1}(x)$. When more than one independent variable exists in the function, the value of $F^{-1}(x)$ becomes increasingly difficult to determine.

6.6 Monte Carlo Simulation

from apponent data. Monte Carlo simulation consists of calculating many sample systems and evaluating the distribution of the results. If the distribution of each component variable is known, it is possible to obtain synthetic measurements on these components and then combine these measurements to determine the function value. It is necessary to simulate a function many times in order to achieve adequate accuracy of the estimates. The availability of high-speed computers has led to the popularization of Monte Carlo procedures. Figure 6.2 shows a flow chart of the Monte Carlo simulation method.

Monte Carlo simulation involves generating random values for each of the component distributions and then calculating the function estimate. The usual method of obtaining random samples from prescribed distributions is to first generate uniform random samples between 0 and 1 and then transform the uniform sample into a new sample with the desired distribution. A good summary of methods and equations for representing

random samples from different distributions is given by Pritaker.[37] The uniform random numbers between 0 and 1 are usually determined by a deterministic mathematical expression rather than by some physical mechanism, so the resulting values are often called "pseudorandom".[16]

As with the other methods discussed, the validity of the answers depends on the adequacy of the input data. Careful attention must be provided when the distributions of the input data are estimated so that a reliable result of the function is simulated.

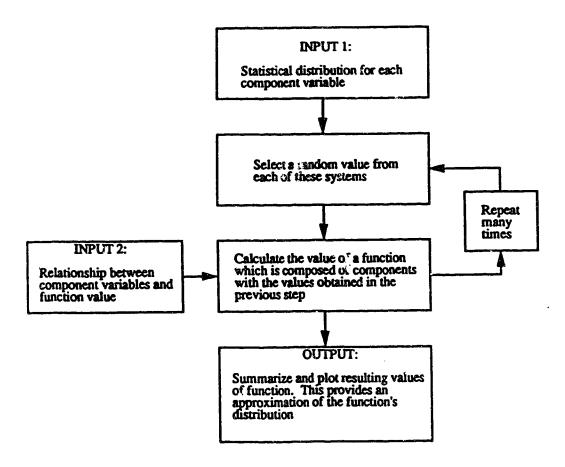


Figure 6.2 Flow chart of Monte Carlo simulation (after [16])

6.7 Application of Probabilistic Methods

A common method of sensitivity analysis is to individually vary each component variable at a baseline ± 10% and observe how much of an effect this has on the function estimate. This method can be used as a rough check on whether the function estimate is relatively insensitive or not to changes in different input variables. An input variable may also be varied over a range of values to observe changes in the function estimates. It must be clearly understood that these two methods do provide additional information which may be valuable to the user, however, they do not attempt to quantify the effect of the inherent randomness of the random variables and they completely ignore any combined effects of variables.

The methods presented in west one 6.2 to 6.5 attempt to explain how the random variables effect the function estimate. The remainder of this section will be used to discuss the advantages and disadvantages of these probabilistic methods.

One important advantage of the Taylor series expansion method is that it does not require that a frequency distribution model be estimated for each independent random variable. Both the inverse transformation and Monte Carlo methods have this requirement. A poor estimate of the component distributions may have a direct effect upon the accuracy of the function estimate and its statistical moments.

It is seldom the case that enough information is available to determine whether or not variables are correlated. This is why analyses are often carried out assuming that stochastic variables are independent and covariances are zero. For this reason, stochastic variables will be regarded as independent in this thesis.

The omission of higher order terms in the Taylor series expansion about the

expected value causes the method of moment approximation to be an approximate procedure. In practical problems, however, the estimation of the mean and standard deviation of a component variable may introduce more error than the omission of the higher order terms.[16] This method is very dependent upon the ease of which partial derivatives may be obtained from a function. Numerical estimation may eliminate the problem of obtaining derivatives, but it is subject to instability when functions change rapidly or pass over discontinuities. If difficulties are encountered when trying to obtain derivatives, the Rosenblueth method of point estimates [17,35,39] may be used as a substitute since it does not require taking derivatives. Rosenblueth's method is an approximate numerical integration approach which can be used to crudely estimate the moments of a function. Calculations are limited to evaluating the function values of the variables one standard deviation on either side of the mean. Calculations are therefore quite simple, but no information is provided about individual variable contributions to the moments as in the Taylor Series methods.

The transformation of variables provides an exact result provided that the component distributions are known. The main problem with this method is that it is restricted to relatively simple problems and this limits its application to most engineering models. This method only provides a result as exact as the estimator of the component distributions.

Monte Carlo simulation may have more appeal because it is more easily understood than the moment approximation technique. It is a very flexible method and it is easily applied to complex functions, but it is impossible to determine quantitatively which variables dominate the results. In contrast, the moment approximation method gives the user a direct quantitative measure of importance of each component variable by examining the individual portions of equations of equations 6.12 and 6.14. This is a desirable attribute of a method because corrective actions may be undertaken on those components that contribute heavily on the estimate of the function variance.

There is no "optimal" method for the determination of statistical estimates of any function of random variables. Choosing a good method for a given analysis depends on the nature and complexity of the problem and what is required from the analysis. The results from a chosen method may often be complimented by the additional information from another method. For example, the Monte Carlo method may be used to compliment the results of the moment approximation technique. If only the mean and standard deviation of the function are estimated using the moment approximation technique, Monte Carlo simulation can provide information about how well the function distribution fits the normal distribution or any other distribution.

In a dragline analysis, the estimates of several different dependent variables may be determined with respect to independent random variables. Rehandle, operating radius, cut width and even owning and operating costs could be used as dependent variables in one of the above probabilistic analysis methods.

6.8 VARSIM Library Description

A general program was written to provide numerical variance and bias component analysis of a user-supplied function. An option to simulate the function using normal or lognormal variates is also provided in the program. As with the dragline programs, an interactive user environment has been used so that the variable values can be manipulated

until the user is satisfied that the mean and standard deviation values of the independent variables are representative and/or economically achievable for the function.

By putting all of the compiled routines into a library called VARSIM, the user only has to write a Fortran function routine and then link its object code with the library. A sample function routine is shown in appendix E. Sample input and output are also documented in chapter 7. All of the source code for the VARSIM library is fully documented in Appendix C.

The VARSIM library contains numerous error checks during execution. When outputs are written to files, the user is notified if the file already exists and has the option of overwriting the file or entering a new file name. When entering new mean and standard deviation values for the independent variables, only the proposer and decimal keys on the keyboard will respond to being pressed. The only exceptions to this is that the ESC and F1 keys may also be pressed. The ESC key allows the program and the F1 key allows the user to restore the previous value. Only direct decimal notation is allowed when entering data.

Figure 6.3 shows a new chart of the program's execution. Once the mean and standard deviation values of the variables have been changed, the user can choose to simulate the function or to perform variance and bias component analysis using the method of moment approximation. After either of these options has been completed, the user is returned to the edit screen and can modify the variable values again if desired.

The component analysis requires input values of mean and standard deviation for each variable. In order to determine a second order Taylor series estimate of the expected function value and a first order Taylor series estimate of the function's standard deviation, the first and second partial derivatives are estimated numerically for each variable. The methodology described in section 6.4 applies to VARSIM because multiple variables can be used in the function.

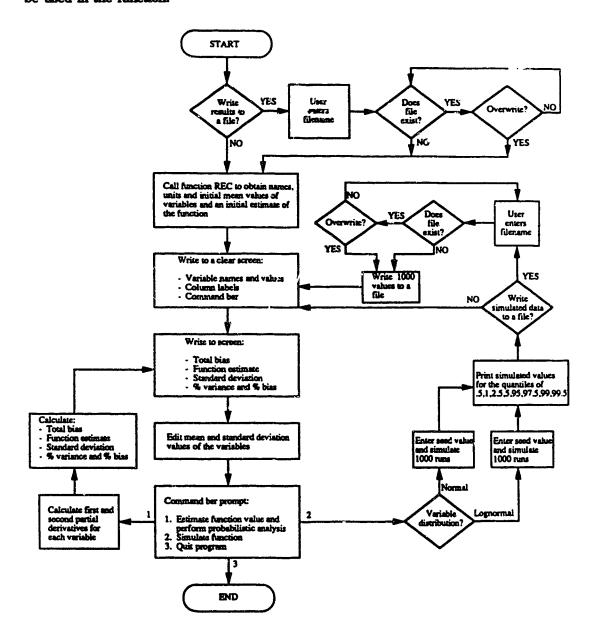


Figure 6.3 Flow chart of VARSIM

The bias component of the expected function value will be considered first. The bias component is the second derivative term in equation 6.12 and is defined as

BIAS DUE TO VARIABLE
$$i - \frac{1}{2} VAR(X) \frac{\partial^2 g}{\partial X_i^2}$$
 (6.18)

TOTAL BIAS OF FUNCTION -
$$\frac{1}{2} \sum_{i=1}^{N} VAR(X_i) \frac{\partial^2 g}{\partial X_i^2}$$
 (6.19)

% BIAS FROM VARIABLE
$$i = \frac{BIAS FROM VARIABLE i}{TOTAL BIAS} \cdot 100\%$$
 (6.20)

The % bias values are printed to the screen in a column beside the variable values and the total bias value is printed below the variable names with the function estimate. A large standard deviation of an independent variable may cause the total bias term to be large. If the total bias value is large, the estimated expected value of the function will be considerably different from an estimate of the function using only the mean values of the independent variables. The function estimate is obtained using equation 6.12.

The variance components are described in equation 6.14 where

VARIANCE DUE TO VARIABLE
$$i \sim VAR(X_i) \left(\frac{\partial g}{\partial X_i}\right)^2$$
 (6.21)

TOTAL VARIANCE OF FUNCTION -
$$\sum_{i=1}^{N} VAR(X_i) \left(\frac{\partial g}{\partial X_i}\right)^2$$
 (6.22)

% VARIANCE FROM VARIABLE
$$i = \frac{VARIANCE FROM VARIABLE i}{TOTAL VARIANCE} \cdot 100\%$$
 (6.23)

These values may show that a certain independent variable contributes more than others to the variance of the function. A large standard deviation of one of the variables may actually contribute very little to the function variance. If further sampling is allowed to improve the estimate of a function value, the component variance values can provide important information about which variables could give the most improvement.

The simulation option in VARSIM allows the user to simulate the function with either normal or lognormal variables. VARSIM was intended to be a general program for many possible functions, so a practical approach to simulation was to allow all of the random variables to have the same distribution. The normal distribution is probably used more often than any other distribution, while the lognormal distribution allows all of its distribution values to be positive. More distributions could have been made available, but information is often not available for each variable and the purpose of the simulation option is mainly to see how applicable the normal distribution is to the function. If the simulated results show that the function distribution is not highly skewed, then the confidence of obtaining certain function values may be estimated based upon the normal distribution.

Chapter 7. Example Calculations Using VARSIM

This chapter contains an example of how VARSIM may be applied with the program DRAG. Hand calculations are also shown to verify the calculations performed by VARSIM. Subroutine SEAM1, as described in chapter 4, can be used to calculate the operating radius and height requirements of a dragline which operates above a single coal seam and requires no rehandle. The following example looks at how the input values affect the required dragline operating radius. The values in Table 7.1 are used in SEAP and an operating radius of 80.80 metres is required so that no rehandle occurs. The coal seam thickness is arbitrarily set equal to 2 metres since a value is required for SEAM1. However, this value is not used when calculating the operating radius in this case.

Table 7.1 Variable Description for SEAM1 Example

VARIABLE NAME	UNITS	VARIABLE	MEAN
cut width	m	WC	50
spoil pit width	m	WP	40
chopcut width	m	WCH	50
overburden thickness	m	тов	15
chopcut thickness	m	TCH	5
spoil pile angle	degrees	θ	35
overburden highwall angle	degrees	β	70
overburden swell factor	(decimal)	SWOB	1.20
overburden positioning factor	(decimal)	PO	0.75
tub diameter	m	D	30

The first step in VARSIM is to find the first and second partial derivatives of each independent variable with respect to the operating radius. The required operating radius is represented as

$$OROB = PO \cdot D + \frac{TOB}{\tan \beta} + \frac{SWOB}{WP \tan \theta} (WC \cdot TOB + TCH \cdot WCH) + \frac{WP}{4}$$
 (7.1)

The number of digits in the following calculations are not all significant, but are purposely carried for verification of VARSIM calculations. The mean values from Table 7.1 were substituted into Equation 7.1 and OROB was estimated as 80.80399372 meters using a calculator. The first partial derivatives are as follows,

$$\frac{\partial OR \cap B}{\partial WC} = \frac{TOB \cdot SWOB}{WP \tan \theta} = 0.642666603$$

$$\frac{\partial OROB}{\partial WP} = \frac{-SWOB}{WP^2 \tan \theta} (WC \cdot TOB + TCH \cdot WCH) + 0.25 = -0.821111905$$

$$\frac{\partial OROB}{\partial WCH} = \frac{TCH \cdot SWOB}{WP \tan \theta} = 0.214222201$$

$$\frac{\partial OROB}{\partial TOB} = \frac{1}{\tan \beta} + \frac{WC \cdot SWOB}{WP \cdot \tan \theta} = 2.506192244$$

$$\frac{\partial OROB}{\partial TCH} = \frac{WCH \cdot SWOB}{WP \tan \theta} = 2.142222010$$

$$\frac{\partial OROB}{\partial \theta} = \frac{-SWOB}{WP \sin^2 \theta} (WC \cdot TOB + TCH \cdot WCH) = -91.18820185$$

$$\frac{\partial OROB}{\partial \beta} = \frac{-TOB}{\sin^2 \beta} = -16.98711497$$

$$\frac{\partial OROB}{\partial SWOB} = \frac{WC \cdot TOB + TCH \cdot WCH}{WP \ tan\theta} = 35.70370017$$

$$\frac{\partial OROB}{\partial PO} = D = 30$$

$$\frac{\partial OROB}{\partial D} = PO = 0.75$$

All of the second partial derivatives are equal to zero except for the following three,

$$\frac{\partial^2 OROB}{\partial WP^2} = \frac{2 \cdot SWOB}{WP^3 \tan \theta} (WC \cdot TOB + TCH \cdot WCH) = 0.053555550$$

$$\frac{\partial^2 OROB}{\partial \theta^2} = \frac{2 \cdot SWOB}{WP \tan \theta \sin^2 \theta} (WC \cdot TOB + TCH \cdot WCH) = 260.4604975$$

$$\frac{\partial^2 OROB}{\partial \beta^2} = \frac{2 \cdot TOB}{\tanh \beta \sin^2 \beta} = 12.36560843$$

The bias term in Equation 6.12 is calculated in Table 7.2 along with the individual component bias terms. The bias term (1.006692933) is combined with the mean OROB value (80.80399372) to obtain an estimate of the expected operating radius (81.81068665). The bias terms do not have to be positive values since the second derivative term is not squared.

Standard deviation values have been assumed to be equal to 10% of the mean values (coefficient of variation = 10%) for every variable except for the tub diameter. The tub diameter has been included in the input screen so that different tub sizes can be tried, but

it is not treated as a random variable.

'Pable 7.2 Calculation of Bias Components by Calculator

X _i	δ^2 OROB/ δX_i^2	σ _{Xi}	bias	% bias
			component	component
	(1)	(2)	(1)(2) ² /2	
WC	0	5	0	0
WP	v.053555550	4	0.428444400	42.56
WCH	0	5	0	0
тов	0	1.5	0	0
TCH	0	0.5	0	0
0	260.4604975	3.5π/180	0.485962429	48.27
β	12.36560843	7π/180	0.092286104	9.17
SWOB	0	0.12	0	0
РО	0	0.075	0	0
D	0	0	0	0

TOTAL 1.006692933 100.00

The variance of OROB is calculated to be 96.29502437 in Table 7.3. The variance value represents the summation of individual variance components as represented by the general Equation 6.14. These component variance terms are always positive so their

combined influence cannot be reduced by terms offsetting each other as can be the case with the bias terms. By taking the square root of this variance term, the standard deviation can be approximated as 9.813002821.

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Table 7.3 Calculation of Variance Components by Calculator

X _i	δOROB/ δX _i	$\sigma_{ extbf{Xi}}$	variance	% variance
			component	component
	(1)	(2)	$(1)^2(2)^2$	
WC	0.642666603	5	10.32550907	10.72
WP	-0.821111005	4	10.78757252	11.20
WCH	0.214222201	5	1.147278785	1.19
тов	2.506192244	1.5	14.13224902	14.68
TCH	2.142222010	0.5	1.147278785	1.19
6	-91.18820185	3.5π/180	31.02902490	32.22
β	16.98711497	7π/180	4.307150705	4.47
swob	35.70370017	0.12	18.35646057	19.06
PO	30	0.075	5.0625	5.26
D	0.75	0	0	0

TOTAL 96.29502437 100.00

A summary of the estimates calculated by calculator is as follows

- bias term = 1.006692933
- expected OROB = 81.81068665
- standard deviation = 9.813002821

The estimates obtained using VARSIM are listed in Figure 7.1. The bias, expected OROB and standard deviation values obtained using a calculator agree exactly with the display accuracy of these estimates. The function REC listing is located in appendix E. Even though the final answers agree very well between VARSIM and the analytic values using a calculator, the partial derivative values obtained in VARSIM are not always correct for the angle variables. All of the other variables use the correct procedure to calculate partial derivatives. Trigonometric calculations in Fortran are performed using angles in radian measurements. The function REC has been set up to use angles with degree units of measure. This was done simply because most users prefer to work with angles in degree rather than radian units. The estimated bias and variance component values are not affected by this choice of units because VARSIM uses the same units for the input standard deviation value and the increment of X_i when calculating derivatives. These units cancel each other out when the variance and bias values are calculated. If the user decides to set up the function REC so that the user has to input radian values for the angles, then the derivative values will all be calculated correctly. If derivatives are desired to be correct throughout the program, the main program VARSM would have to be modified so that all angle values are always converted into radians prior to derivative calculation. This step was not included in the program so that it would remain more general and more numerically efficient.

#	FACTOR	NEAK	STD	DEVIATION	X BIAS	X VAR
1	cut width (m)	50,000000		0000000		
2	spoil pit width (m)	40.000000		.900000000		.00
3		50.000000		.00000000		.00
4	0/B thickness (m)			.00000000		
5		15.000000 5.0000000		.000000000		
6	spoil pile angle (deg)			.000000000		
7	0/B highwall angle (deg)	35.000000		.00000000		
8	0/B swell factor	70.000000		.00000000		
	0/8 positioning factor	1.2000000		.000000000		.00
10	tub diameter (m)	.75000000		.000000000		.00
	TAL BIAS IN	30.000000		.000000000	.00	.00
EG.	TIMATED	required OROB		.00000000	meters	
		required OROB		80.80399	meters	
311	ANDARD DEV	required OROB		.00000000	meters	
Ħ	FACTOR	MEAN !	STD	DEVIATION	X BIAS	X VAR
1	cut width (m)	50.000000		E 0000000		
2	spoil pit width (m)	40.000000		5.0000000		10.72
3	chopcut width (m)	50.000000		4.0000000	42.56	11.20
	O/B thickness (m)	15.000000		5.0000000		1.19
5	chopcut thickness (m)			1.5000000	.00	14.68
	spoil nile spole (dee)	5.0000000		.50000000		1.19
6 7	spoil pile angle (dea)	35.000000		3.5000000	48.27	1.19 32.22
7	spoil pile angle (deg) 0/8 highwall angle (deg)	35.000000 70.000000		3.5000000 7.0000000	48.27 9.17	32.22 4.47
8	spoil pile angle (deg) 0/B highwall angle (deg) 0/B swell factor	35.000000 70.000000 1.2000000		3.5000000 7.0000000 .12000000	48.27 9.17 .00	32.22 4.47
8 9	spoil pile angle (deg) 0/B highwall angle (deg) 0/B swell factor 0/B positioning factor	35.000000 70.000000 1.2000000 .75000000		3.500000 7.000000 .1200000 .75000000	48.27 9.17 .00	32.22
8 9 10	spoil pile angle (deg) 0/B highwall angle (deg) 0/B swell factor 0/B positioning factor tub diameter (m)	35.00000 70.00000 1.200000 .7500000 30.00000		3.5000000 7.0000000 .12000000	48.27 9.17 .00	32.22 4.47 19.06 5.26
8 9 10 Tot	spoil pile angle (deg) O/B highwall angle (deg) O/B swell factor O/B positioning factor tub diameter (m) AL BIAS IN	35.000000 70.000000 1.200000 .7500000 30.000000 required 0R0B		3.500000 7.000000 .1200000 .75000000 .0000000 1.006693	48.27 9.17 .00 :-01 .00	32.22 4.47 19.06
8 9 10 TOT EST	spoil pile angle (deg) 0/B highwall angle (deg) 0/B swell factor 0/B positioning factor tub diameter (m)	35.00000 70.00000 1.200000 .7500000 30.00000		3.500000 7.000000 .1200000 .75000000 .0000000	48.27 9.17 .00 :-01 .00 .00	32.22 4.47 19.06 5.26

Figure 7.1 VARSIM component analysis output for SEAM1 example

In this example, the total bias is not very significant and there is no clearly dominant variable in the variance components. The spoil pile angle variable seems to have more influence on the total variance than the other variables, but it is not overwhelming. It is important to check for a dominant variable because of the sensitive nature of the derivative calculations.

If the user wants to make a statement about the function (OROB) concerning confidence limits, it is necessary to determine which distribution best describes it. The VARSIM simulation option allows the user to generate 1000 random function estimates using the density function of either the normal or lognormal distribution for all the variables. One thousand random samples of OROB were generated using each of the two

density functions for the component values from Figure 7.1 and then summarized as in Figure 7.2.

NORMAL DSEED =	.99876321000000+08		
QUANTILE	.5 % required ORCB	58,907	meters
CHANTILE	1.0 % required OROS	60.651	meters
QUANTILE	2.5 % required OROB	64.503	meters
QUANTILE	5.0 % required OROS	66,555	seters
QUANTILE	95.0 % required ORUB	100.52	meters
QUANTILE	97.5 % required OROB	104.57	meters
QUANTILE	99.0 % required OROS	106.82	peters
QUANTILE	99.5 % required OROB	112.70	meters
LOGNORMAL			
DSEED =	.998763210000D+08		
QUANTILE	.5 % required OROB	58.677	meters
QUANTILE	1.0 % required OROB	60.227	meters
QUANTILE			
MOWITTE	2.5 % required OROB	64.443	meters
QUANTILE			meters meters
	2.5 % required OROB	64.443	
QUANTILE	2.5 % required OROB 5.0 % required OROB 95.0 % required OROB	64.443 66.688	meters
QUANTILE	2.5 % required OROB 5.0 % required OROB	64.443 66.688 100.53	meters meters

Figure 7.2 VARSIM simulation analysis output for SEAM1 example

The quantiles of the two different sample sets are very similar, so the choice of probability density functions for the variates did not make much difference in this case.

Only the 1000 data values generated using normal variates will be considered further.

The PC-FIT software [44] was then used to see whether a normal or lognormal distribution would fit the data adequately. The first comparison was to observe the simulated data on a normal probability plot, take the natural logarithm of the data values, and then observe ' normal probability plot again for the transformed data. The plots suggested that the lognormal distribution would represent the data better because it fit the straight line better on the plot.

PC-FIT was also used to perform a χ^2 goodness-of-fit test for the data. Using the

default data class sizes and a 5% level of significance, the lognormal distribution was accepted as a good fit while the normal distribution was rejected. Since there is subjectivity in the choice of the significance level and the class size, the χ^2 goodness-of-fit test does not provide absolute information on the acceptance of a specific distribution. For this reason, another goodness-of-fit test was used to supplement the previous results.

The stabilized probability plot, proposed by Michael [30], was chosen because of its ease of interpretation. It uses a transformation to stabilize the variances of the plotted points. The abscissa axis value, $\mathbf{r_i}$, and the ordinate axis value, $\mathbf{s_i}$, are defined as follows

$$r_i = \frac{2}{\pi} \cdot \arcsin\left(\sqrt{\frac{i-\frac{1}{2}}{n}}\right) \tag{7.2}$$

$$s_{i} = \frac{2}{\pi} \cdot \arcsin\left(\sqrt{F_{\bullet} \left(\frac{y_{i} - \mu}{\sigma}\right)}\right)$$
 (7.8)

where n = number of data samples

 y_i = ith random sample value

 F_0 = hypothesized distribution

Michael states that 0.95 acceptance regions can be plotted on the plots so that it is easy to see if the data falls outside of the acceptance region. Michael only provides the acceptance values for up to 100 samples, so these are the two lines that are plotted in Figures 7.3 and 7.4. For the 1000 simulated values of OROB, these acceptance regions must therefore be observed with caution. Similar to the previous normal probability plots, the goodness-of-fit is determined by the amount of departure from the straight line at 45 degrees from each axis. The lognormal distribution appears to provide the best fit again.

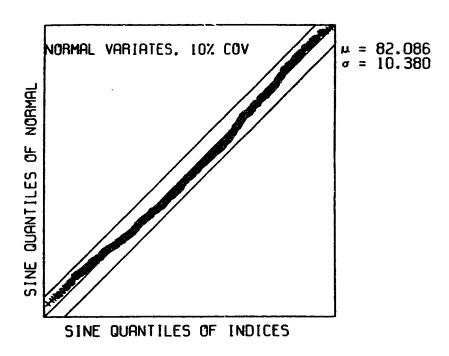


Figure 7.3 Stabilized probability plot using a hypothesized normal distribution

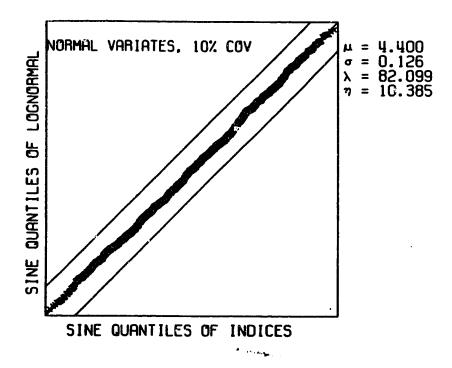


Figure 7.4 Stabilized probability plot using a hypothesized lognormal distribution

Now that the lognormal distribution has been selected as a good fit, the next step is to determine a value of the dragline operating radius which will satisfy the pit requirements 95% of the time. This is a one-tailed test because only the upper tail of the distribution will be considered as a failure 5% of the time. Parameter statistics may be used to estimate the value at which the area under the lognormal probability distribution curve is equal to 0.95. The probability density function of X is defined by Hahn and Shapiro[16] as

$$f_{X}(x) = \frac{1}{\sqrt{2\pi}\sigma x} \exp\left[-\frac{1}{2}\left(\frac{\ln x - \mu}{\sigma}\right)^{2}\right] \qquad x > 0, -\infty < \mu < \infty, \sigma > 0 \qquad (7.4)$$

The 95% confidence interval is found by applying Normal theory to the logarithms and then transforming. As shown below, a dragline operating radius of 100.27m would be adequate 95% of the time.

95%
$$CI = [e^{\mu-1.96\sigma}, e^{\mu+1.96\sigma}] = [63.63m, 104.27m]$$

one tailed upper
$$CI = e^{\mu + 1.65\sigma} = 100.27m$$

In summary, it is the user's choice as to what information is the most relevant to a particular problem. Some users may simply want to see which variables are contributing the most to a function so that they can direct more attention to further refinement of available data. Others may be concerned only with the final function's distribution. The main strength of VARSIM is that it is a very flexible tool which can be manipulated in whatever form the user wants to analyze a problem.

8. Conclusions

- 1. The computer programs developed by the research described in this thesis provide Obed Mountain Coal Co. Ltd. with the ability to quickly develop dragline range diagrams, and to obtain output at a desired scale. The program DRAG provides a total of four different dragline pit designs for one- and two-seam mines with horizontal coal seams. The interactive nature of DRAG makes it an effective tool, because users are allowed to control the program flow, and to receive almost immediate feedback when making decisions.
- 2. The VARSIM library is used to provide numerical variance and bias component analysis of the user-supplied function. By obtaining component contributions to a function's bias and variance, a mining engineer can pinpoint problems requiring component analysis. Users also have the option of simulating the function using normal or lognormal variates. VARSIM is interactive, and, therefore, the user can easily try many different scenarios. Although it is required to formulate the source code for the function, this requirement provides users with the freedom to impose any restrictions that may be necessary at a given minesite.
- 3. Calculations from the program DRAG were used with the VARSIM library to show how VARSIM could be used to compliment the results of DRAG when an operating decision is to be made. The sensitivity analysis information could have a large impact on the decision if production costs were to be examined.

9. Recommendations for further research

- 1. In DRAG, three of the models are very general, while the two-seam extended bench model (REH2) is very specific to Obed's operating methods. It is easy to recommend that more general programs be developed for N-seams; however, it is unrealistic to hope to accommodate the many different types of working conditions and equipment.
- 2. The applicability of expert systems to pit design may deserve more recognition.

 This would allow the mine engineer to define some of the common working rules, and then examine all of the designs that satisfy the rules. Such a program would require rule changes, as conditions change in the pit.
- 3. The limitations of a two-dimensional model were noted in chapter 3. A three-dimensional model may help alleviate the problem of determining the effects of haul roads through the spoil on the pit design.
- 4. A further refinement to the VARSIM library could be to allow it to take into account the correlations between different variables. This would make the program more applicable in some cases, but would not affect its use with others, because this information is not usually available.
- 5. The VARSIM library could be used to perform sensitivity analysis on many other sensitivity analysis on many other material balances in mineral processing. VARSIM should not be restricted to use in mining problems since applies to whatever problems can utilize some form of sensitivity analysis.

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Appendix A - Program DRAG

This appendix contains the listing of all the routines used in the program DRAG. These routines can be used to analyze different configurations for single seam and two seam dragline pits. No COMMON blocks are used in these routines so all global variables are passed in the call statements. The purpose of using PARAMETER statements in some of the subroutines is simply to have the convenience of being able to define several variable values at the same time. The values in the PARAMETER statements are not to be modified by the user unless all of the consequences of doing so are investigated thoroughly. Global and local variables are defined within the routines in which they are used.

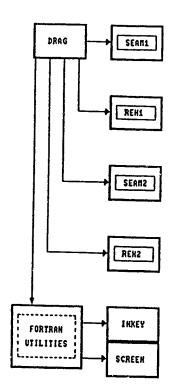
This appendix is set up in the following manner:

- an index of routines with page numbers
- flow charts of the routines showing how they link together
- listing of all the routines

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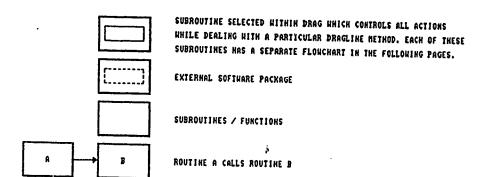


Figure A.1 Flow chart showing routines used by DRAG

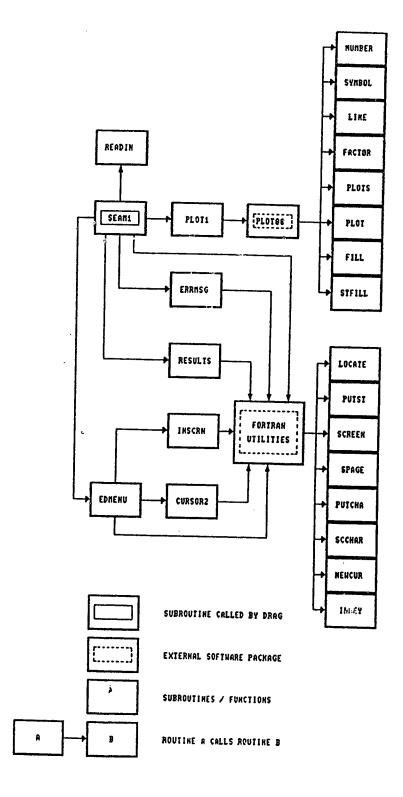


Figure A.2 Flow chart of routines used by SEAM1

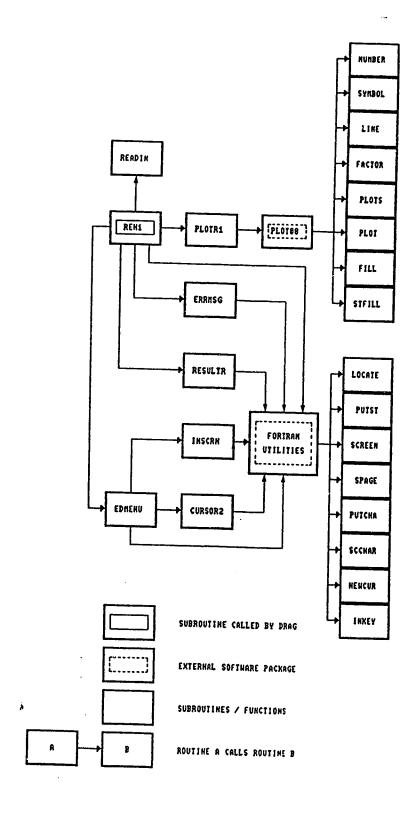


Figure A.3 Flow chart of routines used by REH1

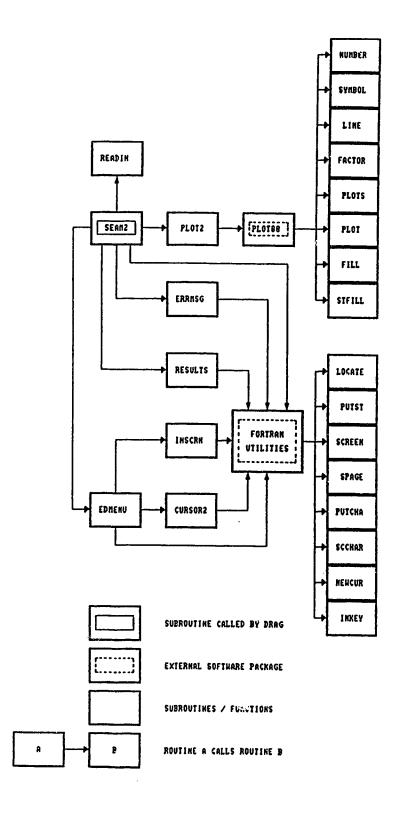


Figure A.4 Flow chart of routines used by SEAM2

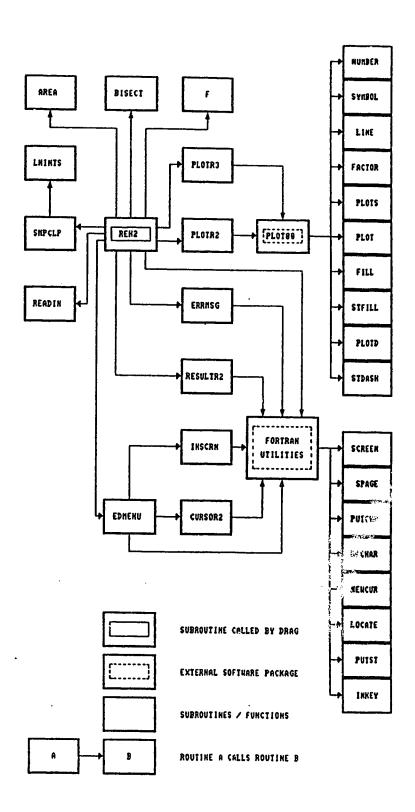


Figure A.5 Flow chart of routines used by REH2

PROGRAM DRAG

_	I MOGRAMI DIENG
C	PURPOSE:
Č	
Č	THIS IS THE MAIN PROGRAM. THE PURPOSE OF THIS PROGRAM
Č	IS TO WRITE A DRAGLINE METHOD SELECTION MENU TO THE
Č	SCREEN AND THEN ALLOW THE USER TO CHOOSE THE DESIRED
č	METHOD. ONCE THE USER HAS MADE A SELECTION, THE
č	APPROPRIATE SUBROUTINE IS CALLED.
č	
č	INPUT:
Č	
Č	THE ONLY INPUT INTO THIS MAIN PROGRAM OCCURS WHEN A KEY
Č	IS PRESSED TO SELECT A METHOD. THE ONLY FEASIBLE KEYS
Č	ARE:
Č	1,2,3,4 - TO SELECT A METHOD
Č	ESC - TO QUIT PROGRAM AND RETURN TO DOS
Č	
Č	OTHER KEYS THAT ARE PRESSED WILL BE IGNORED.
C	ALL O! THE REQUIRED INPUT FOR EACH OF THE INDIVIDUAL
C	METHODS WILL BE HANDLED WITHIN THE RESPECTIVE SUPROUTINES
C	
C	INTERNAL VARIABLES:
C	
C	CH= CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER
C	READ FROM THE KEYBOARD
C	SCAN = INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE
C	VALUE READ FROM THE KEYBOARD
C	
C	OUTPUT:
C	
	NONE - ALL OUTPUT IS ALSO HANDLED BY THE METHOD SUBROUTINES
C	
C	ROUTINES REQUIRED:
C	
C	SUBROUTINE SEAM1
C	THIS SUBROUTINE IS USED TO CALCULATE THE REACH AND HEIGHT
C	REQUIREMENTS WHEN MINING A SINGLE SEAM WITH NO REHANDLE
C	
C	SUBROUTINE SEAM2
C	THIS SUBROUTINE IS USED TO CALCULATE THE REACH AND HEIGHT
C	REQUIREMENTS WHEN MINING TWO SEAMS WITH NO REHANDLE
C	
C	SUBROUTINE REH1
C	THIS SUBROUTINE IS USED TO CALCULATE VOLUMES FOR DIFFERENT
C	SINGLE SEAM PIT DESIGNS AND TO USE AN EXTENDED BENCH IF
C	NECESSARY.
C	
C	SUBROUTINE REH2
C	THIS SUBROUTINE IS USED TO CALCULATE VOLUMES FOR DIFFERENT

```
C TWO SEAM PIT DESIGNS AND TO USE AN EXTENDED BENCH ON THE
C INTERBURDEN IF NECESSARY.
C
C
   INTEGER*2 FUNCTION INKEY
C THIS FUNCTION IS A FORTRAN UTILITIES ROUTINE WHICH IS
C CALLED TO DETERMINE WHETHER A KEY FROM THE KEYBOARD IS
C PRESSED AND WHAT IT IS.
C
C
C NOTE:ALL OF THE DRAGLINE METHODS ASSUME THAT THE COAL
C
    SEAMS ARE HORIZONTAL AND THAT THE COAL FACE IS VERTICAL
C
C
   INTEGER*2 SCAN,INKEY
   CHARACTER*1 CH
C
C
   CALL SCREEN(2)
   WRITE(*,*)
                  ** CHOOSE A DRAGLINE METHOD ***
   WRITE(*,*)
   WRITE(*,*)
   WRITE(*,*)
   +'
                 1 SIDECASTING - SINGLE SEAM'
   WRITE(*,*)
   +'
                 2 EXTENDED BENCH - SINGLE SEAM'
   WRITE(*,*)
   +'
                 3 SIDECASTING - TWO SEAMS'
   WRITE(*,*)
                 4 EXTENDED BENCH - TWO SEAMS'
   WRITE(*,*)
   WRITE(*,*)
   WRITE(*,*)
                       ESC TO QUIT'
10 IF(INKEY(CH,SCAN).EQ.0) GO TO 10
   SELECT CASE(ICHAR(CH))
   CASE(49)
    CALL SEAM10
   CASE(50)
    CALL REH10
   CASE(51)
    CALL SEAM20
   CASE(52)
    CALL REH20
   CASE(27)
    CALL SCREEN(2)
    STOP 'NORMAL EXIT BY USER'
   CASE DEFAULT
    GO TO 10
   ENDSELECT
```

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GO TO 5 STOP END

```
$STORAGE:2
   SUBROUTINE SEAM10
C PURPOSE:
C THIS SUBROUTINE IS USED TO CALCULATE THE REACH AND HEIGHT
C REQUIREMENTS WHEN MINING A SINGLE SEAM WITH NO REHANDLE.
C THE COAL SEAM FACE IS ASSUMED TO BE VERTICAL. THE FINAL
C SPOIL SLOPE IS ASSUMED TO START AT THE BASE OF THE COAL
C SEAM. IT IS ALSO ASSUMED THAT A HORIZONTAL SEAM IS BEING
C MINED.
C
C INPUT:
C AN INTERACTIVE INPUT SCREEN IS USED SO THAT AFTER THE INITIAL
C VALUES ARE READ IN FROM A PARAMETER FILE, THE VALUES OF THE
C DIFFERENT VARIABLES MAY BE CHANGED TO TRY DIFFERENT
C COMBINATIONS.
C
C INTERNAL VARIABLES:
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
   VARIABLES
C VALUE = REAL*4 VECTOR CONTAINING THE VALUES OF THE DATA
     VARIABLES
C NDAT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA
    VALUES WHICH WILL APPEAR ON THE INPUT SCREEN
C CH=CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER
C READ FROM THE KEYBOARD
C SCAN=INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE VALUE
     READ FROM THE KEYBOARD
C FILE1 = CHARACTER*30 STRING CONTAINING THE NAME OF THE DATA
     FILE WHICH WILL CONTAIN THE DEFAULT DATA VALUES
C WC= REAL*4 VARIABLE CONTAINING THE WIDTH OF DRAGLINE CUT (m)
C WP = REAL*4 VARIABLE CONTAINING THE WIDTH OF SPOIL PIT (m)
C WCH= REAL*4 VARIABLE CONTAINING THE WIDTH OF CHOPCUT (m)
C TOB= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE O/B (m)
C TCH= REAL*4 VARIABLE CONTAINING THE CHOPCUT THICKNESS (m)
C TTC= REAL*4 VARIABLE CONTAINING THE COAL SEAM THICKNESS (m)
C THETA= REAL*4 VARIABLE CONTAINING THE SPOIL ANGLE (DEGREES)
C BETA=REAL*4 VARIABLE CONTAINING THE HIGHWALL ANGLE
    (DEGREES)
C SWOB= REAL*4 VARIABLE CONTAINING THE O/B SWELL FACTOR
C PO = REAL*4 VARIABLE CONTAINING THE POSITIONING FACTOR
C D = REAL*4 VARIABLE CONTAINING THE DRAGLINE TUB DIAMETER (m)
C X,Y = REAL*4 VECTORS CONTAINING THE (X,Y) POINT PAIRS OF
C
      THE RANGE DIAGRAM
C OUTPUT:
```

```
C CALCULATED VALUES ARE WRITTEN TO THE SCREEN AND THEN A
C CHOICE IS GIVEN IN MENU FORMAT AS TO THE TYPE OF OUTPUT
C DESIRED. THE PROGRAM IS SET UP TO SUPPORT BOTH EGA AND CGA
C GRAPHICS. THE RANGE DIAGRAM CAN ALSO BE SENT TO A PRINTER OR
C PLOTTER FOR A HARD COPY. THE DEFAULT PRINTER IS THE EPSON
C LQ500 WHILE THE DEFAULT PLOTTER IS THE HEWLETT PACKARD
C HP7475A. IF ANOTHER PRINTER OR PLOTTER IS DESIRED, A FILE
C CALLED PRINT.DAT CAN BE USED TO OVER-RIDE THE DEFAULT
C SPECIFICATIONS. PRINT.DAT SHOULD CONTAIN 3 LINES:
      LINE 1 - IOPORT VALUE (USUALLY SET = 0)
C
C
      LINE 2 - MODEL VALUE (LQ500 = 42)
C
      LINE 3 - WIDTH OF OUTPUT CONTROL
                 (0 = NARROW CARRIAGE, 1 = WIDE CARRIAGE)
C
C
C
  ALL OF THE VALUES ARE READ FROM PRINT.DAT IN FREE FORMAT.
C
C ERRORS:
C
C PROGRAM DISPLAYS THE FOLLOWING ERROR MESSAGES:
C
C
     1. THE DATA FILE DOES NOT CONTAIN ## VARIABLES
\mathbf{C}
C
     2. DRAGLINE POSITIONING FACTOR MUST BE AT LEAST 0.5
C
C
     3. DRAGLINE MUST BE POSITIONED ON CHOP OR MAIN CUT
C
\mathbf{C}
     4. VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90
C
C SUBROUTINES REQUIRED:
C
C READIN = THIS SUBROUTINE IS USED TO READ VARIABLE NAMES AND
C
       VALUES FROM FILE1
C
  EDMENU = THIS SUBROUTINE IS USED TO CONTROL THE EDITING OF
C
    VALUES ON THE INPUT SCREEN. THE ENTRY CALLED ED IS USED
      TO INITIALIZE THE LOCATIONS OF THE DATA ON THE SCREEN.
C
C CURSOR2 = THIS SUBROUTINE IS REQUIRED BY THE SUBROUTINE EDIT
C
       TO CONTROL CURSOR MOVEMENT AND DATA ENTRY ON THE
C
      INPUT SCREEN
C INSCRN= THIS SUBROUTINE IS REQUIRED BY THE SUBROUTINE
C
     EDMENU TO REWRITE TEXT AND VALUES ON THE SCREEN IF
C
     NECESSARY
C ERRMSG = THIS SUBROUTINE IS USED TO DISPLAY MESSAGES ON THE
C
      SCREEN
C RESULTS = THIS SUBROUTINE IS USED TO WRITE THE CALCULATED
C
      RESULTS TO THE SCREEN
C PLOT1 = THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM
C
      USING THE PLOT88 SOFTWARE GRAPHICS PACKAGE. THE ENTRY
      INITP1 IS USED TO INITIALIZE THE PRINTER SPECIFICATIONS.
C SPAGE = THIS FORTRAN UTILITIES ROUTINE IS CALLED TO SELECT
```

```
C
      ONE SCREEN PAGE FOR DISPLAYING
C SCREEN = THIS FORTRAN UTILITIES ROUTINE IS CALLED TO SET THE
C
      SCREEN MODE AND CLEAR THE SCREEN
C
C FUNCTIONS REQUIRED:
C
C INKEY=AN INTEGER*2 FORTRAN UTILITIES ROUTINE CALLED TO
C
     DETERMINE WHETHER A KEY FROM THE KEYBOARD IS PRESSED
C
     AND WHAT IT IS
C
C
   INTEGER*2 N,NUM,NDAT,SCAN,INKEY,ISEAM,NN,IMENU
   PARAMETER(N = 20, NN = 11)
   REAL*4 WCH,WC,WP
   REAL*4 PO.D
   REAL*4 TCH.TOB.TTC
   REAL*4 BETA, TANB, THETA, TANT, RAD
   REAL*4 SWOB
   REAL*4 H,DH,OROB,ORIB,VOB,VIB,VCHOP,VSPOIL,VTEST
   REAL*4 XDIST, YDIST, X(N+2), Y(N+2), VALUE(NN)
   CHARACTER NAME(NN)*25, FILE1*30, CH*1
   LOGICAL*2 ISW,ISW2
C
   FILE1 = 'SEAM1.DAT'
   ISW=.TRIJE.
   ISW2=.TRUE.
   ISEAM = 1
C--READ DATA VALUES FROM A DATA FILE
   CALL READIN(NAME, VALUE, NDAT, FILE1)
C
C-CHECK IF DATA FILE CONTAINS THE CORRECT NUMBER OF DATA
C VALUES
   IF(NDAT.NE.NN)THEN
     WRITE(*,*)'** ERROR **'
     WRITE(*,5)NN
  5 FORMAT('THE DATA FILE DOES NOT CONTAIN ',12,' VARIABLES')
     STOP
   ENDIF
C--INITIALIZE PLOT1 AND EDMENU SUBROUTINES
   CALL INITP10
   CALL ED(NDAT,1)
C-SET THE SCREEN MODE: 2 SELECTS AN 80x25 BLACK AND WHITE
C DISPLAY WITH 4 TEXT PAGES
```

```
CALL SCREEN(2)
C
  10 CALL EDMENU(NAME, VALUE, ISW, IMENU)
   IF(IMENU.EQ.0)RETURN
   CALL SPAGE(1)
C
   WC = VALUE(1)
   WP = VALUE(2)
   WCH = VALUE(3)
   TOB = VALUE(4)
   TCH = VALUE(5)
   TTC = VALUE(6)
   THETA = VALUE(7)
   BETA = VALUE(8)
   SWOB = VALUE(9)
   PO = VALUE(10)
   D = VALUE(11)
C--ANGLE AND DRAGLINE POSITIONING CHECK
   IF(PO.LT.0.5)THEN
    CALL ERRMSG(
       'DRAGLINE POSITIONING FACTOR MUST BE AT LEAST 0.5'.48)
   ELSEIF((PO+.5)*D.GT.WCH+WC)THEN
     CALL ERRMSG(
       'DRAGLINE MUST BE POSITIONED ON CHOP OR MAIN CUT ',48)
   ELSEIF(THETA.GE.90..OR.BETA.GE.90..OR.THETA.LE.0..OR.BETA.LE.0.)
             THEN
    CALL ERRMSG(
             'VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90 '.48)
   ELSE
     GO TO 20
   ENDIF
   GO TO 10
20 RAD = .0174532925
   TANT = TAN(THETA*RAD)
   TANB=TAN(BETA*RAD)
C-DETERMINE CUT AND SPOIL VOLUMES
   VCHOP=WCH*TCH
   VOB=TOB*WC
   VSPOIL = (VCHOP + VOB)*SWOB
   VIB=0.
C
C-FIRST TEST IF THE SPOIL COVERS THE SPOIL PIT, THEN
C DETERMINE THE OPERATING RADIUS AND HEIGHT REQUIREMENTS OF
C THE DRAGLINE WHEN IT IS SPOILING FROM THE O/B BENCH
   VTEST = WP*WP*0.25*TANT
```

```
IF(VSPOIL.GT.VTEST)THEN
     DH = (VSPOIL + VTEST)/WP
   ELSE
     DH=SQRT(VSPOIL*TANT)
   ENDIF
   OROB=PO*D + TOB/TANB + DH/TANT
   ORIB = 0.
   H=DH - TOB - TTC
C
C--WRITE OUTPUT VALUES TO SCREEN
   CALL RESULTS(VOB, VIB, VCHOP, VSPOIL, OROB, ORIB, H, ISW2, ISEAM)
C-SELECT MODE OF OUTPUT
  80 IF(INKEY(CH,SCAN).EQ.0) GO TO 80
   SELECT CASE(ICHAR(CH))
     CASE(48)
       GO TO 10
     CASE(49)
       NUM = 1
     CASE(50)
       NUM = 2
     CASE(51)
       NUM = 3
     CASE(52)
       NUM = 4
     CASE(53)
       NUM = 5
     CASE DEFAULT
       GO TO 80
   END SELECT
C
C-DETERMINE X AND Y COORDINATES OF RANGE DIAGRAM
   XDIST=5.0
   YDIST = 15.0
   X(1) = XDIST + WCH + (TOB + TCH)/TANB
   Y(1) = YDIST
   X(2) = 0.0
   Y(2) = YDIST
   X(3) = 0.0
   Y(3) = TTC + YDIST
   X(4) = X(1)
   Y(4) - TTC+YDIST
   X(5) = XDIST + WCH
   Y(5) = TTC + TOB + TCH + YDIST
   X(6) = 0.0
   Y(6) = Y(5)
   X(7) = XDIST
```

```
\mathbf{Y}(7) = \mathbf{Y}(5)
    X(8) = XDIST + TCH/TANB
    Y(8) = TTC + TOB + YDIST
    X(9) = 0.0
    Y(9) = Y(8)
    X(10) = X(8) + WCH + WC
    \mathbf{Y}(10) = \mathbf{Y}(8)
    X(11) = X(1) + WC
    Y(11) = TTC + YDIST
    X(12) = X(1)
    Y(12) = TTC + YDIST
    X(13) = X(1)
    Y(13) = YDIST
    X(14) = X(11)
    Y(14) = YDIST
    X(15) = X(11)
    Y(15) = Y(11)
    X(16) = X(14)
    Y(16) = YDIST
    X(17) = X(16) + DH/TANT
    Y(17) = DH + YDIST
C
C-TEST IF SPOIL COVERS SPOIL PIT WIDTH
    IF(VSPOIL.GT.VTEST)THEN
      X(18) = X(17) + 0.5 \text{ WP}
      Y(18) = Y(17)-0.5*WP*TANT
    ELSE
      X(18) = X(16) + DH^{+}2./TANT
      Y(18) = YDIST
    ENDIF
    X(19) = X(16) + WP
    Y(19) = YDIST
    X(20) = X(16)
    Y(20) = YDIST
    X(21) = 0.0
    Y(21) = 0.0
C
    CALL SPAGE(3)
    CALL PLOT1(X,Y,N,NUM,VALUE,NAME,H,OROB)
C
    IF(NUM.EQ.1.OR.NUM.EQ.2)THEN
      ISW = .TRUE.
      ISW2=.TRUE.
    ENDIF
    GO TO 10
    RETURN
    END
```

```
$STORAGE:2
   SUBROUTINE SEAM20
C PURPOSE:
C
C THIS SUBROUTINE IS USED TO CALCULATE THE REACH AND HEIGHT
C REQUIREMENTS WHEN MINING TWO SEAMS WITH NO REHANDLE. THIS
C PROGRAM ASSUMES THAT THE COAL FACE IS VERTICAL AND THE
C ANGLE OF REPOSE IS THE SAME FOR BOTH I/B AND O/B. THE FINAL
C SPOIL SLOPE IS ASSUMED TO START AT THE BASE OF THE COAL
C SEAM. IT IS ALSO ASSUMED THAT HORIZONTAL SEAMS ARE BEING
C MINED.
C
C INPUT:
\mathbf{C}
C AN INTERACTIVE INPUT SCREEN IS USED SO THAT AFTER THE INITIAL
C VALUES ARE READ IN FROM A PARAMETER FILE, THE VALUES OF THE
C DIFFERENT VARIABLES MAY BE CHANGED TO TRY DIFFERENT
C COMBINATIONS.
C INTERNAL VARIABLES:
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE
C
     DATA VARIABLES
C VALUE = REAL*4 VECTOR CONTAINING THE VALUES OF THE DATA
C
     VARIABLES
C NDAT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA
    VALUES WHICH WILL APPEAR ON THE INPUT SCREEN
  CH=CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER
C
    READ FROM THE KEYBOARD
C SCAN = INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE
     VALUE READ FROM THE KEYBOARD
C FILE1 = CHARACTER*80 STRING CONTAINING THE NAME OF THE DATA
C
     FILE WHICH WILL CONTAIN THE DEFAULT DATA VALUES
C WCO = REAL*4 VARIABLE CONTAINING THE O/B CUT WIDTH (m)
C WC= REAL*4 VARIABLE CONTAINING THE I/B CUT WIDTH (m)
C WP = REAL*4 VARIABLE CONTAINING THE WIDTH OF SPOIL PIT (m)
  WCH = REAL*4 VARIABLE CONTAINING THE WIDTH OF CHOPCUT (m)
C WSB= REAL*4 VARIABLE CONTAINING THE WIDTH OF THE SAFETY
C
     BENCH (m)
C TOB= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE O/B (m)
  TIB= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE I/B (m)
C TCH= REAL*4 VARIABLE CONTAINING THE CHOPCUT THICKNESS (m)
C TTC= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE UPPER
C
     COAL SEAM (m)
C TBC= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE LOWER
C
     COAL SEAM (m)
C THETA= REAL*4 VARIABLE CONTAINING THE SPOIL ANGLE (DEGREES)
C BETA= REAL*4 VARIABLE CONTAINING THE O/B HIGHWALL
     ANGLE (DEGREES)
```

```
C ALPHA = REAL*4 VARIABLE CONTAINING THE I/B HIGHWALL
      ANGLE (DEGREES)
C SWOB = REAL*4 VARIABLE CONTAINING THE O/B SWELL FACTOR
C SWIB = REAL*4 VARIABLE CONTAINING THE I/B SWELL FACTOR
C PO = REAL*4 VARIABLE CONTAINING THE O/B POSITIONING FACTOR
C PI = REAL*4 VARIABLE CONTAINING THE I/B POSITIONING FACTOR
C D= REAL*4 VARIABLE CONTAINING THE DRAGLINE TUB DIAMETER (m)
C X,Y = REAL*4 VECTORS CONTAINING THE (X,Y) POINT PAIRS OF
C
     THE RANGE DIAGRAM
C
C OUTPUT:
C
C CALCULATED VALUES ARE WRITTEN TO THE SCREEN AND THEN A
C CHOICE IS GIVEN IN MENU FORMAT AS TO THE TYPE OF OUTPUT
C DESIRED. THE PROGRAM IS SET UP TO SUPPORT BOTH EGA AND CGA
C GRAPHICS.THE RANGE DIAGRAM CAN ALSO BE SENT TO A PRINTER OR
C PLOTTER FOR A HARD COPY. THE DEFAULT PRINTER IS THE EPSON
C LQ500 WHILE THE DEFAULT PLOTTER IS THE HEWLETT PACKARD
C HP7475A. IF ANOTHER PRINTER OR PLOTTER IS DESIRED, A FILE
C CALLED PRINT.DAT CAN BE USED TO OVER-RIDE THE DEFAULT
C SPECIFICATIONS.
C PRINT.DAT SHOULD CONTAIN 3 LINES:
C
C
      LINE 1 - IOPORT VALUE (USUALLY SET = 0)
C
      LINE 2 - MODEL VALUE (LQ500 = 42)
C
      LINE 3 - WIDTH OF OUTPUT CONTROL
C
                 (0 = NARROW CARRIAGE, 1 = WIDE CARRIAGE)
C
C ALL OF THE VALUES ARE READ FROM PRINT.DAT IN FREE FORMAT.
C
C ERRORS:
C
C PROGRAM DISPLAYS THE FOLLOWING ERROR MESSAGES:
C
C
     1. THE DATA FILE DOES NOT CONTAIN ## VARIABLES
C
C
     2. DRAGLINE POSITIONING FACTOR MUST BE AT LEAST 0.5
C
C
     3. DRAGLINE MUST BE POSITIONED WITHIN CHOPCUT ON O/B
C
C
     4. DRAGLINE MUST BE POSITIONED WITHIN CUT ON I/B
C
C
     5. I/B WIDTH MUST BE <= WIDTH OF O/B + SAFETY BENCH
C
C
     6. VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90
C SUBROUTINES REQUIRED:
C READIN = THIS SUBROUTINE IS USED TO READ VARIABLE NAMES AND
       VALUES FROM FILE1
```

```
C EDMENU = THIS SUBROUTINE IS USED TO CONTROL THE EDITING OF
C
       VALUES ON THE INPUT SCREEN. THE ENTRY CALLED ED IS USED
\mathbf{C}
       TO INITIALIZE THE LOCATIONS OF THE DATA ON THE SCREEN.
C CURSOR2= THIS SUBROUTINE IS REQUIRED BY THE SUBROUTINE
C
       EDMENU TO CONTROL CURSOR MOVEMENT AND DATA ENTRY ON
C
       THE INPUT SCREEN
C INSCRN = THIS SUBROUTINE IS REQUIRED BY THE SUBROUTINE EDMEMU
       TO REWRITE TEXT AND VALUES ON THE SCREEN IF NECESSARY
C ERRMSG = THIS SUBROUTINE IS USED TO DISPLAY MESSAGES ON THE
C
       SCREEN
C RESULTS = THIS SUBROUTINE IS USED TO WRITE THE CALCULATED
C
       RESULTS TO THE SCREEN
C PLOT2 = THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM
C
       USING THE PLOT88 SOFTWARE GRAPHICS PACKAGE. THE ENTRY
C
       INITP2 IS USED TO INITIALIZE THE PRINTER SPECIFICATIONS.
C SPAGE = A FORTRAN UTILITIES POUTINE CALLED TO SELECT ONE
C
      SCREEN PAGE FOR DISPLAYING
C
   SCREEN = A FORTRAN UTILITIES ROUTINE CALLED TO SET THE SCREEN
C
      MODE AND CLEAR THE SCREEN
C
C FUNCTIONS REQUIRED:
C
C INKEY= AN INTEGER*2 FORTRAN UTILITIES ROUTINE CALLED TO
C
      DETERMINE WHETHER A KEY FROM THE KEYBOARD IS PRESSED
C
      AND WHAT IT IS
C
   INTEGER*2 N, NUM, NDAT, SCAN, INKEY, ISEAM, NN, IMENU
   PARAMETER(N = 34, NN = 18)
   REAL*4 WCH,WC,WCO,WP,WSB
   REAL*4 PO.D.PI
   REAL*4 TCH, TOB, TTC, TIB, TBC
   REAL*4 BETA, THETA, ALPHA
   REAL*4 SWOB, SWIB
   REAL*4 RAD, TANB, TANA, TANT, VTEST
   REAL*4 H,OROB,ORIB,VOB,VIB,VCHOP,VSPOIL,DH1,DH2,VOBSP,VIBSP
   REAL*4 XDIST, YDIST, X(N+2), Y(N+2), VALUE(NN)
   CHARACTER NAME(NN)*25, FILE1*30, CH*1
   LOGICAL*2 ISW.ISW2
\mathbf{C}
   FILE1 = 'SEAM2.DAT'
   ISW = .TRUE.
   ISW2=.TRUE.
   ISEAM = 2
C
C-READ DATA VALUES FROM A DATA FILE
   CALL READIN(NAME, VALUE, NDAT, FILE1)
C--CHECK IF DATA FILE CONTAINS THE CORRECT NUMBER OF DATA
```

```
C VALUES
   IF(NDAT.NE.NN)THEN
     WRITE(*,*)'** ERROR **'
     WRITE(*,5)NN
  5 FORMAT(' THE DATA FILE DOES NOT CONTAIN (2) VARIABLES')
     STOP
   ENDIF
C
C-INITIALIZE PLOT2 AND EDMENU SUBROUTINES
   CALL INITP20
   CALL ED(NDAT,1)
C--SET THE SCREEN MODE: 2 SELECTS AN 80x25 BLACK AND WHITE
C DISPLAY WITH 4 TEXT PAGES
C
   CALL SCREEN(2)
 10 CALL EDMENU(NAME, VALUE, ISW, IMENU)
   IF(IMENU.EQ.0)RETURN
   CALL SPAGE(1)
C
   WCO = VALUE(1)
   WC = VALUE(2)
   WP = VALUE(3)
   WCH = VALUE(4)
   WSB = VALUE(5)
   TOB = VALUE(6)
   TIB = VALUE(7)
   TCH = VALUE(8)
   TTC = VALUE(9)
   TBC = VALUE(10)
   THETA = VALUE(11)
   BETA = VALUE(12)
   ALPHA = VALUE(13)
   SWOB = VALUE(14)
   SWIB = VALUE(15)
   PO = VALUE(16)
   PI = VALUE(17)
      = VALUE(18)
C--ANGLE AND DRAGLINE POSITIONING CHECK
C
   IF(PO.LT.0.5.OR.PLLT.0.5)THEN
     CALL ERRMSG(
      'DRAGLINE POSITIONING FACTOR MUST BE AT LEAST 0.5'.48)
   ELSEIF((PO+.5)*D.GT.WCH+WCO)THEN
     CALL ERRMSG(
   + 'DRAGLINE MUST BE POSITIONED WITHIN CHOPCUT ON O/B',49)
```

```
ELSEIF((PI+.5)*D.GT.WC)THEN
     CALL ERRMSG(
       'DRAGLINE MUST BE POSITIONED WITHIN CUT ON 1/B',45)
   ELSEIF(WC.GT.WCO+WSB)THEN
     CALL ERRMSG(
       'I/B WIDTH MUST BE <= WIDTH OF O/B + SAFETY BENCH',48)
   ELSEIF(THETA.GE.90..OR.BETA.GE.90..OR.THETA.LE.0..OR.BETA.LE.0.
   +.OR.ALPHA.GE.90..OR.ALPHA.LE.0.)THEN
     CALL ERRMSG(
       'VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90',45)
   ELSE
     GO TO 20
   ENDIF
   GO TO 10
C
20 RAD=.0174532925
   TANB = TAN(BETA*RAD)
   TANA=TAN(ALPHA*RAD)
   TANT = TAN(THETA*RAD)
C
C-DETERMINE CUT AND SPOIL VOLUMES
   VCHOP=WCH*TCH
   VOB=TOB*WCO
   VIB=TIB*WC
   VOBSP = (VCHOP + VOB)*SWOB
   VIBSP = VIB*SWIB
   VSPOIL = VIBSP + VOBSP
C-THERE ARE THREE DIFFERENT CASES THAT MUST BE CONSIDERED
C WHEN DEALING WITH THE DRAGLINE SPOIL
C
C CASE 1: ALL OF THE SPOIL (O/B + 1/B) FALLS WITHIN THE WIDTH
C
       OF THE SPOIL PIT
C CASE 2: ALL OF THE O/B SPOIL FALLS WITHIN THE WIDTH OF THE
C
       SPOIL, HOWEVER THE I/B SPOIL RIDES UP THE PREVIOUS
C
       SPOIL SLOPE
C
   CASE 3: THE O/B SPOIL COVERS THE ENTIRE SPOIL PIT WIDTH AND
C
       RIDES UP THE SPOIL SLOPE
C THREE DIFFERENT VALUES WILL NOW BE CALCULATED ACCORDING TO
C THE SPOIL CONFIGURATION
C THE OPERATING RADIUS REQUIREMENTS WILL BE DETERMINED FOR
C THE DRAGLINE WHEN IT IS SPOILING FROM THE O/B AND I/B
C THE HEIGHT REQUIREMENTS WILL ALSO BE DETERMINED FOR WHEN
C THE DRAGLINE IS OPERATING ON THE I/B BENCH
C
   VTEST = WP*WP*0.25*TANT
```

```
IF(VSPOILLE.VTEST)THEN
     DH1=SQRT(VOBSP*TANT)
     DH2=SQRT(VSPOIL*TANT)
   ELSEIF(VSPOIL.GT.VTEST.AND.VOBSP.LE.VTEST)THEN
     DH1=SQRT(VOBSP*TANT)
     DH2 = (VSPOIL + VTEST)/WP
   ELSE
     DH1 = (VOBSP + VTEST)/WP
     DH2 = (VSPOIL + VTEST)/WP
   ENDIF
   OROB=PO*D+TOB/TANB+WSB+TIB/TANA+DH1/TANT
   ORIB=PI*D+TIB/TANA+DH2/TANT
   H = DH2-TIB-TBC
\mathbf{C}
C-WRITE OUTPUT VALUES TO SCREEN
   CALL RESULTS(VOB,VIB,VCHOP,VSPOIL,OROB,ORIB,H,ISW2,ISEAM)
C
C-SELECT MODE OF OUTPUT
 80 IF(INKEY(CH,SCAN).EQ.0) GO TO 80
   SELECT CASE(ICHAR(CH))
     CASE(48)
       GO TO 10
     CASE(49)
       NUM = 1
     CASE(50)
       NUM=2
     CASE(51)
       NUM = 3
     CASE(52)
       NUM=4
     CASE(53)
       NUM = 5
     CASE DEFAULT
       GO TO 80
   END SELECT
C
C--DETERMINE X AND Y COORDINATES OF RANGE DIAGRAM
   XDIST = 5.0
   YDIST = 15.0
   X(1) = XDIST + WCH + (TOB + TCH)/TANB + (WSB + WCO-WC) + TIB/TANA
   Y(1) = YDIST
   X(2) = 0.0
   Y(2) = YDIST
   X(3) = 0.0
   Y(3) = TBC + YDIST
   X(4) = X(1)
   Y(4) = TBC + YDIST
```

```
X(5) = X(4)-TIB/TANA
 Y(5) = Y(4) + TIB
 X(6) = 0.0
 \mathbf{Y}(6) = \mathbf{Y}(5)
X(7) = 0.0
Y(7) = Y(6) + TTC
X(8) = X(5)-(WSB+WCO-WC)
\mathbf{Y}(8) = \mathbf{Y}(7)
X(9) = XDIST + WCH
 Y(9) = Y(8) + TCH + TOB
X(10) = 0.0
Y(10) = Y(9)
X(11) = XDIST
Y(11) = Y(9)
X(12) = X(11) + TCH/TANB
Y(12) = Y(9)-TCH
X(13) = 0.0
Y(13) = Y(12)
X(14) = X(12) + WCH + WCO
Y(14) = Y(12)
X(15) = X(8) + WCO
\mathbf{Y}(15) = \mathbf{Y}(8)
X(16) = X(8)
\mathbf{Y}(\mathbf{16}) = \mathbf{Y}(\mathbf{8})
X(17) = X(8)
\mathbf{Y}(17) = \mathbf{Y}(5)
X(18) = X(17) + WCO
Y(18) = Y(5)
X(19) = X(15)
Y(19) = Y(15)
X(20) = X(18)
Y(20) = Y(18)
X(21) = X(20) + WSB
Y(21) = Y(20)
X(22) = X(4) + WC
\mathbf{Y}(22) = \mathbf{Y}(4)
X(23) = X(4)
Y(23) = Y(4)
X(24) = X(1)
Y(24) = YDIST
X(25) = X(1) + WC
Y(25) = YDIST
X(26) = X(22)
Y(26) = Y(22)
X(27) = X(25)
Y(27) = YDIST
X(28) = X(27) + DH1/TANT
Y(28) = DH1 + YDIST
```

X(30) = X(28)Y(30) = Y(28)

```
X(31) = X(27) + DH2/TANT
    Y(31) = DH2 + YDIST
    IF(VSPOIL.LE.VTEST)THEN
     X(29) = X(27) + DH1^2./TANT
     Y(29) = YDIST
     X(32) = X(27) + DH2*2./TANT
      Y(32) = YDIST
    ELSEIF(VSPOIL.GT.VTEST.AND.VOBSP.LE.VTEST)THEN
     X(29) = X(27) + DH1^{2}/TANT
     Y(29) = YDIST
     X(32) = X(31) + 0.5*WP
     Y(32) = Y(31) - 0.5 *WP *TANT
    ELSE
     X(29) = X(28) + 0.5*WP
     Y(29) = Y(28) - 0.5 *WP *TANT
     X(32) = X(31) + 0.5*WP
     Y(32) = Y(31)-0.5*WP*TANT
   ENDIF
   X(33) = X(27) + WP
   Y(33) = YDIST
   X(34) = X(25)
   Y(34) = YDIST
   X(35) = 0.0
   Y(35) = 0.0
C
   CALL SPAGE(3)
   CALL PLOT2(X,Y,N,NUM,VALUE,NAME,H,OROB,ORIB)
C
   IF(NUM.EQ.1.OR.NUM.EQ.2)THEN
      ISW = .TRUE.
      ISW2 = .TRUE.
   ENDIF
   GO TO 10
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE REH10
C PURPOSE:
C THIS SUBROUTINE IS USED TO CALCULATE VOLUMES FOR DIFFERENT
C SINGLE SEAM PIT DESIGNS AND TO USE AN EXTENDED BENCH IF
C NECESSARY. IT IS ASSUMED THAT THE COAL FACE IS VERTICAL,
C THE EXTENDED BENCH SLOPE IS THE SAME AS THAT OF THE SPOIL
  SLOPE, THE FINAL SPOIL SLOPE STARTS AT THE BASE OF THE COAL
C SEAM, AND THE COAL SEAM IS HORIZONTAL.
C
C INPUT:
C
C AN INTERACTIVE INPUT SCREEN IS USED SO THAT AFTER THE INITIAL
C VALUES ARE READ IN FROM A PARAMETER FILE, THE VALUES OF THE
C DIFFERENT VARIABLES MAY BE CHANGED TO TRY DIFFERENT
C COMBINATIONS.
C
C INTERNAL VARIABLES:
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
    VARIABLES
C
  VALUE = REAL*4 VECTOR CONTAINING THE VALUES OF THE DATA
C
     VARIABLES
C NDAT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA
   VALUES WHICH WILL APPEAR ON THE INPUT SCREEN
C CH= CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER READ
C
     FROM THE KEYBOARD
C SCAN = INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE VALUE
     READ FROM THE KEYBOARD
C FILE1 = CHARACTER*30 STRING CONTAINING THE NAME OF THE DATA
C
     FILE WHICH WILL CONTAIN THE DEFAULT DATA VALUES
C WC = REAL*4 VARIABLE CONTAINING THE WIDTH OF DRAGLINE CUT (m)
C WP = REAL*4 VARIABLE CONTAINING THE WIDTH OF SPOIL PIT (m)
C WCH = REAL*4 VARIABLE CONTAINING THE WIDTH OF CHOPCUT (m)
C TOB= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE O/B (m)
C TCH= REAL*4 VARIABLE CONTAINING THE CHOPCUT THICKNESS (m)
C TTC= REAL*4 VARIABLE CONTAINING THE COAL SEAM THICKNESS (m)
C THETA= REAL*4 VARIABLE CONTAINING THE SPOIL ANGLE (DEGREES)
  BETA=REAL*4 VARIABLE CONTAINING THE HIGHWALL ANGLE (DEGREES)
C SWOB= REAL*4 VARIABLE CONTAINING THE O/B SWELL FACTOR
C PO= REAL*4 VARIABLE CONTAINING THE POSITIONING FACTOR
C D= REAL*4 VARIABLE CONTAINING THE DRAGLINE TUB DIAMETER (m)
C DOR= REAL*4 VARIABLE CONTAINING THE DRAGLINE OPERATING
C
     RADIUS (m)
C X.Y = REAL*4 VECTORS CONTAINING THE (X.Y) POINT PAIRS OF
C
     THE RANGE DIAGRAM
C OUTPUT:
```

```
C CALCULATED VALUES ARE WRITTEN TO THE SCREEN AND THEN A
C CHOICE IS GIVEN IN MENU FORMAT AS TO THE TYPE OF OUTPUT
C DESIRED. THE PROGRAM IS SET UP TO SUPPORT BOTH EGA AND CGA
C GRAPHICS.THE RANGE DIAGRAM CAN ALSO BE SENT TO A PRINTER OR
C PLOTTER FOR A HARD COPY. THE DEFAULT PRINTER IS THE EPSON
C LQ500 WHILE THE DEFAULT PLOTTER IS THE HEWLETT PACKARD
C HP7475A. IF ANOTHER PRINTER OR PLOTTER IS DESIRED, A FILE
C CALLED PRINT.DAT CAN BE USED TO OVER-RIDE THE DEFAULT
C SPECIFICATIONS.
C PRINT.DAT SHOULD CONTAIN 3 LINES:
C
C
      LINE 1 - IOPORT VALUE (USUALLY SET = 0)
C
      LINE 2 - MODEL VALUE (LQ500 = 42)
C
      LINE 3 - WIDTH OF OUTPUT CONTROL
C
                 (0 = NARROW CARRIAGE, 1 = WIDE CARRIAGE)
C
C ALL OF THE VALUES ARE READ FROM PRINT.DAT IN FREE FORMAT.
C
C
  ERRORS:
C
C PROGRAM DISPLAYS THE FOLLOWING ERROR MESSAGES:
C
C
     1. THE DATA FILE DOES NOT CONTAIN ## VARIABLES
C
C
     2. DRAGLINE POSITIONING FACTOR MUST BE AT LEAST 0.5
C
C
     3. DRAGLINE MUST BE POSITIONED ON CHOP OR MAIN CUT
C
C
     4. VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90
C SUBROUTINES REQUIRED:
C
C READIN = THIS SUBROUTINE IS USED TO READ VARIABLE NAMES AND
C
     VALUES FROM FILE1
C EDMENU = THIS SUBROUTINE IS USED TO CONTROL THE EDITING OF
C
     VALUES ON THE INPUT SCREEN. THE ENTRY CALADED ED IS USED
C
     TO INITIALIZE THE LOCATIONS OF THE DATA ON THE SCREEN.
C
  CURSOR2 = THIS SUBROUTINE IS REQUIRED BY THE SUBBOUTINE
C
     EDMENU TO CONTROL CURSOR MOVEMENT AND DATA ENTRY ON THE
C
     INPUT SCREEN
C INSCRN = THIS SUBROUTINE IS REQUIRED BY THE SUBROUTINE EDMENU
C
     TO REWRITE TEXT AND VALUES ON THE SCREEN IF NECESSARY
C ERRMSG = THIS SUBROUTINE IS USED TO DISPLAY MESSAGES ON THE
C
     SCREEN
  RESULTR = THIS SUBROUTINE IS USED TO WRITE THE CALCULATED
C
     RESULTS TO THE SCREEN
C PLOTR1 = THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM
C
     USING THE PLOT88 SOFTWARE GRAPIZICS PACKAGE. THE ENTRY
     INITR1 IS USED TO INITIALIZE THE FRINTER SPECIFICATIONS.
```

```
C SPAGE = A FORTRAN UTILITIES ROUTINE CALLED TO SELECT ONE
     SCREEN PAGE FOR DISPLAYING
C SCREEN = A FORTRAN UTILITIES ROUTINE CALLED TO SET THE SCREEN
\mathbf{C}
     MODE AND CLEAR THE SCREEN
C LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE
C
     CURSOR ON THE SELECTED SCREEN PAGE
C PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING
     WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
C
C FUNCTIONS REQUIRED:
C
C INKEY = AN INTEGER*2 FORTRAN UTILITIES ROUTINE CALLED TO
    DETERMINE WHETHER A KEY FROM THE KEYBOARD IS PRESSED AND
C
     WHAT IT IS
C
C
   INTEGER*2 N,NUM,NDAT,SCAN,INKEY,NN,IMENU
   PARAMETER(N = 20, NN = 12)
   REAL*4 WCH,WC,WP
   REAL*4 PO.D
   REAL*4 TCH, TOB, TTC
   REAL*4 BETA, TANB, THETA, TANT, RAD
   REAL*4 SWOB
   REAL*4 ET,EB,E1,E2,RVOL,EVOL,VTEMP,DOR
   REAL*4 H,DH,OROB,ORBAK,VOB,VCHOP,VSPOIL,VTEST
   REAL*4 XDIST, YDIST, X(N+2), Y(N+2), VALUE(NN)
   CHARACTER NAME(NN)*25, FILE1*30, CH*1
   LOGICAL*2 ISW,ISW2
C
   FILE1='REH1.DAT'
   ISW = .TRUE.
   ISW2=.TRUE.
C-READ DATA VALUES FROM A DATA FILE
   CALL READIN(NAME, VALUE, NDAT, FILE1)
C
C-CHECK IF DATA FILE CONTAINS THE CORRECT NUMBER OF DATA
C VALUES
C
   IF(NDAT.NE.NN)THEN
    WRITE(*,*)'** ERROR **'
    WRITE(*.5)NN
  5 FORMAT(' THE DATA FILE DOES NOT CONTAIN ',12,' VARIABLES')
    STOP
   ENDIF
C--INITIALIZE PLOT1 AND EDMENU SUBROUTINES
   CALL INITR10
```

```
CALL ED(NDAT,1)
   C
  C--SET THE SCREEN MODE: 2 SELECTS AN 80x25 BLACK AND WHITE
  C DISPLAY WITH 4 TEXT PAGES
  C
      CALL SCREEN(2)
    10 CALL EDMENU(NAME, VALUE, ISW, IMENU)
     IF(IMENU.EQ.0)RETURN
  C
     WC = VALUE(1)
     WP = VALUE(2)
     WCH = VALUE(3)
     TOB = VALUE(4)
     TCH = VALUE(5)
     TTC = VALUE(6)
     THETA = VALUE(7)
     BETA = VALUE(8)
     SWOB = VALUE(9)
     PO = VALUE(10)
     D = VALUE(11)
     DOR = VALUE(12)
 C--ANGLE AND DRAGLINE POSITIONING CHECK
    IF(PO.LT.0.5)THEN
      CALL ERRMSG(
        'DRAGLINE POSITIONING FACTOR MUST BE AT LEAST 0.5',48)
    ELSEIF((PO+.5)*D.GT.WCH+WC)THEN
      CALL ERRMSG(
        'DRAGLINE MUST BE POSITIONED ON CHOP OR MAIN CUT',47)
    ELSEIF(THETA.GE.90..OR.BETA.GE.90..OR.THETA.LE.0..OR.BETA.LE.0.)
           THEN
     CALL ERRMSG(
              'VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90',45)
    ELSE
      GO TO 20
    ENDIF
    GO TO 10
20 RAD = .0174532925
    TANT = TAN(THETA*RAD)
    TANB=TAN(BETA*RAD)
C--DETERMINE CUT AND SPOIL VOLUMES
   VCHOP = WCH*TCH
   VOB=TOB*WC
   VSPOIL = (VCHOP+VOB)*SWOB
C
C--FIRST TEST IF THE SPOIL COVERS THE SPOIL PIT, THEN
```

```
C DETERMINE THE OPERATING RADIUS AND HEIGHT REQUIREMENTS OF
C THE DRAGLINE WHEN IT IS SPOILING FROM THE O/B BENCH
   VTEST = WP*WP*0.25*TANT
   IF(VSPOIL.GT.VTEST)THEN
     DH = (VSPOIL + VTEST)/WP
   ELSE
     DH = SQRT(VSPOIL*TANT)
   ENDIF
   OROB=PO*D + TOB/TANB + DH/TANT
   H=DH - TOB - TTC
C--CHECK IF REHANDLING IS REQUIRED
   IF(OROB.GT.DOR)THEN
     ET = OROB-DOR
     ORBAK=OROB
     OROB = DOR
C--CHECK IF EXTENDED BENCH CUTS INTO FINAL SPOIL SLOPE
     IF(ET.GT.TOB/TANB+(TOB+TTC)/TANT)THEN
      CALL SPAGE(0)
      CALL LOCATE(0,10,15)
      CALL PUTST(0,7,48,
           'EXTENDED BENCH CUTS INTO FINAL SPOIL SLOPE
      CALL LOCATE(0,15,15)
      CALL PUTST(0,7,34,'EXTEND BENCH ONLY TO SPOIL ? (Y/N)')
 90 IF(INKEY(CH,SCAN).EQ.0) GO TO 90
      CALL LOCATE(0,15,15)
      CALL PUTST(0,7,34,'
                                          ")
      IF(CH.EQ.'Y'.OR.CH.EQ.'y')THEN
       ET = TOB/TANB+ (TOB+TTC)/TANT
       OROB = ORBAK-ET
      ELSE
       GO TO 10
      ENDIF
     ENDIF
     EB = ET + (TOB + TTC)*(1./TANT-1./TANB)
     E1=TTC/TANB
C
C-CHECK IF EXTENDED BENCH MATERIAL RIDES UP NEXT SPOIL SLOPE
C
     IF(E1+EB.GT.WP)THEN
      E2 = E1 + EB-WP
     ELSE
      \mathbf{E2} = 0.0
    ENDIF
C-CALCULATE REHANDLE AND EXTENDED BENCH VOLUMES
```

```
C
     VTEMP = 0.5*((ET + EB)*(TOB + TTC) + TTC*E1)
     RVOL = VTEMP - (EB + E1)*(EB + E1)*9.25*TANT
     EVOL=VTEMP-0.25*E2*E2*TANT
    ELSE
     RVOL = 0.0
     EVOL = 0.0
     ET = 0.0
    ENDIF
    CALL SPAGE(1)
C--WRITE OUTPUT VALUES TO SCREEN
    {\tt CALL\ RESULTR} ({\tt VOB}, {\tt VCHOP}, {\tt VSPOIL}, {\tt OROB}, {\tt H,ET}, {\tt RVOL}, {\tt EVOL}, {\tt ISW2})
C-SELECT MODE OF OUTPUT
  80 IF(INKEY(CH,SCAN).EQ.0) GO TO 80
    SELECT CASE(ICHAR(CH))
      CASE(48)
        GO TO 10
      CASE(49)
        NUM == 1
      CASE(50)
        NUM = 2
      CASE(51)
        NUM = 3
      CASE(52)
        NUM = 4
      CASE(53)
        NUM = 5
      CASE DEFAULT
        GO TO 80
    END SELECT
C--DETERMINE X AND Y COORDINATES OF RANGE DIAGRAM
    XDIST = 5.0
    YDIST = 15.0
    X(1) = XDIST + WCH + (TOB + TCH)/TANB
    Y(1) = YDIST
    X(2) = 0.0
    Y(2) = YDIST
    X(3) = 0.0
    Y(3) = TTC + YDIST
    X(4) = X(1)
    Y(4) = TTC + YDIST
    X(5) = XDIST + WCH
    Y(5) = TTC + TOB + TCH + YDIST
    X(6) = 0.0
```

```
Y(6) = Y(5)
     X(7) = XDIST
     Y(7) = Y(5)
    X(8) = XDIST + TCH/TANB
    Y(8) = TTC + TOB + YDIST
    X(9) = 0.0
    \mathbf{Y}(9) = \mathbf{Y}(8)
    X(10) = X(8) + WCH + WC
    \mathbf{Y}(10) = \mathbf{Y}(8)
    X(11) = X(1) + WC
    Y(11) = TTC + YDIST
    X(12) = X(1)
    Y(12) = TTC + YDIST
    X(13) = X(1)
    Y(13) = YDIST
    X(14) = X(11)
    Y(14) = YDIST
    X(15) = X(11)
    Y(15) = Y(11)
    X(16) = X(14)
    Y(16) = YDIST
    X(17) = X(16) + DH/TANT
    Y(17) = DH + YDIST
C-TEST IF SPOIL COVERS SPOIL PIT WIDTH
    IF(VSPOIL.GT.VTEST)THEN
      X(18) = X(17) + 0.5*WP
      Y(18) = Y(17) - 0.5 + WP + TANT
    ELSE
      X(18) = X(16) + DH^2./TANT
      Y(18) = YDIST
    ENDIF
    X(19) = X(16) + WP
    Y(19) = YDIST
    X(20) = X(16)
    Y(20) = YDIST
    X(21) = 0.0
    Y(21) = 0.0
C
    CALL SPAGE(3)
    CALL PLOTR1(X,Y,N,NUM,VALUE,NAME,H,OROB,ET,EB,E1,E2,TANT)
C
   IF(NUM.EQ.1.OR.NUM.EQ.2)THEN
      ISW = .TRUE.
      ISW2=.TRUE.
   ENDIF
    GO TO 10
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE REH20
C PURPOSE:
C THIS SUBROUTINE IS USED TO DETERMINE FEASIBLE DRAGLINE
C POSITIONNING WHEN MINING TWO SEAMS WITH THE OPTION OF USING
C AN EXTENDED BENCH. THIS PROGRAM ASSUMES THAT THE COAL SEAM
C FACE IS VERTICAL, THE ANGLE OF REPOSE IS THE SAME FOR BOTH
C THE I/B AND O/B, AND HORIZONTAL SEAMS ARE BEING MINED.
C
C INPUT:
C AN INTERACTIVE INPUT SCREEN IS USED SO THAT AFTER THE INITIAL
C VALUES ARE READ IN FROM A PARAMETER FILE. THE VALUES OF THE
C DIFFERENT VARIABLES MAY BE CHANGED TO TRY DIFFERENT
C COMBINATIONS.
C
C INTERNAL VARIABLES:
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
    VARIABLES
C VALUE = REAL*4 VECTOR CONTAINING THE VALUES OF THE DATA
C
     VARIABLES
C NDAT=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA VALUES
C
     WHICH WILL APPEAR ON THE INPUT SCREEN
C CH = CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER READ
C
     FROM THE KEYBOARD
C SCAN = INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE VALUE
C
     READ FROM THE KEYBOARD
C FILE1 = CHARACTER*80 STRING CONTAINING THE NAME OF THE DATA
\mathbf{C}
     FILE WHICH WILL CONTAIN THE DEFAULT DATA VALUES
C WCO = REAL*4 VARIABLE CONTAINING THE O/B CUT WIDTH (m)
C WC= REAL*4 VARIABLE CONTAINING THE I/B CUT WIDTH (m)
C WP = REAL*4 VARIABLE CONTAINING THE WIDTH OF SPOIL PIT (m)
C WCH = REAL*4 VARIABLE CONTAINING THE WIDTH OF CHOPCUT (m)
C WSB= REAL*4 VARIABLE CONTAINING THE WIDTH OF THE SAFETY
C
     BENCH (m)
C WD = REAL*4 VARIABLE CONTAINING THE DITCH WIDTH (m)
C TOB= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE O/B (m)
C TIB= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE I/B (m)
  TCH= REAL*4 VARIABLE CONTAINING THE CHOPCUT THICKNESS (m)
C TTC= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE UPPER
C
     COAL SEAM (m)
C
  TBC= REAL*4 VARIABLE CONTAINING THE THICKNESS OF THE LOWER
C
     COAL SEAM (m)
C THETA= REAL*4 VARIABLE CONTAINING THE SPOIL ANGLE (DEGREES)
C BETA = REAL*4 VARIABLE CONTAINING THE O/B HIGHWALL
C
     ANGLE (DEGREES)
C ALPHA = REAL*4 VARIABLE CONTAINING THE I/B HIGHWALL
```

```
ANGLE (DEGREES)
C GAMA = REAL*4 VARIABLE CONTAINING THE CUT ANGLE INTO THE
      O/B SPOIL (DEGREES)
C SWOB= REAL*4 VARIABLE CONTAINING THE O/B SWELL FACTOR
C SWIB= REAL*4 VARIABLE CONTAINING THE I/B SWELL FACTOR
C PO = REAL*4 VARIABLE CONTAINING THE O/B POSITIONING FACTOR
C PI = REAL*4 VARIABLE CONTAINING THE I/B POSITIONING FACTOR
C PS = REAL*4 VARIABLE CONTAINING THE POSITIONING FACTOR ON
      THE EXTENDED BENCH
C D= REAL*4 VARIABLE CONTAINING THE DRAGLINE TUB DIAMETER (m)
C DOR= REAL*4 VARIABLE CONTAINING THE DRAGLINE OPERATING
C
      RADIUS (m)
C H=REAL*4 VARIABLE CONTAINING THE MAXIMUM DRAGLINE HEIGHT (m)
C X,Y = REAL*4 VECTORS CONTAINING THE (X,Y) POINT PAIRS OF
C
      THE RANGE DIAGRAM
C
C OUTPUT:
C
C CALCULATED VALUES ARE WRITTEN TO THE SCREEN AND THEN A
C CHOICE IS GIVEN IN MENU FORMAT AS TO THE TYPE OF OUTPUT
C DESIRED. THE FIRST DECISION IS TO CHOOSE WHETHER THE PLOT
C SHOULD SHOW ONLY WHERE THE O/B IS TO BE SPOILED. THIS ALLOWS
C THE PROGRAM TO BE USED WITH OTHER REHANDLING TECHNIQUES. THE
C SECOND OPTION OF THE FIRST DECISION IS TO PLOT THE FINAL
C SPOIL DIAGRAM SHOWING ALL OF THE DRAGLINE POSITIONS. THIS
C PLOT WILL STILL SHOW THE O/B SPOIL, BUT IT WILL NOW BE IN
C DASHED LINES. THIS PROGRAM ONLY CONSIDERS UP TO 2 PEAKS TO
C BE USE IN THE FINAL SPOIL PILE.
C THE SECOND DECISION ALLOWS THE USER TO EITHER SEND THE PLOT
C TO A PLOTTER, PRINTER OR SCREEN, OR RETURN TO THE INPUT
C SCREEN. THE PROGRAM IS SET UP TO SUPPORT BOTH EGA AND CGA
C GRAPHICS.THE RANGE DIAGRAM CAN ALSO BE SENT TO A PRINTER OR
C PLOTTER FOR A HARD COPY. THE DEFAULT PRINTER IS THE EPSON
C LQ500 WHILE THE DEFAULT PLOTTER IS THE HEWLETT PACKARD
C HP7475A. IF ANOTHER PRINTER OR PLOTTER IS DESIRED, A FILE
C CALLED PRINT.DAT CAN BE USED TO OVER-RIDE THE DEFAULT
C SPECIFICATIONS.
C PRINT.DAT SHOULD CONTAIN 3 LINES:
\mathbf{C}
C
      LINE 1 - IOPORT VALUE (USUALLY SET = 0)
C
      LINE 2 - MODEL VALUE (LQ500 = 42)
C
      LINE 3 - WIDTH OF OUTPUT CONTROL
C
                 (0 = NARROW CARRIAGE, 1 = WIDE CARRIAGE)
C
C ALL OF THE VALUES ARE READ FROM PRINT.DAT IN FREE FORMAT.
C
C ERRORS:
C
C
  PROGRAM DISPLAYS THE FOLLOWING ERROR MESSAGES:
```

C	1. THE DATA FILE DOES NOT CONTAIN ## VARIABLES
CCC	2. DRAGLINE POSITIONING FACTORS MUST BE AT LEAST 0.5
CCC	3. DRAGLINE MUST BE POSITIONED WITHIN CHOPCUT ON O/B
CC	4. DRAGLINE MUST BE POSITIONED WITHIN CUT ON I/B
CCC	5. I/B WIDTH MUST BE <= WIDTH OF O/B + SAFETY BENCH
CC	6. I/B HIGHWALL ANGLE MUST BE > SPOIL PILE ANGLE
Č	7. CUT ANGLE IN SPOIL MUST BE > SPOIL PILE ANGLE
CC	8. WIDTH OF DITCH MUST BE $>$ = 0.0
C	9. WIDTH OF DITCH IS TOO LARGE
C	10. VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90
C	11. DRAGLINE BOOM DOES NOT EVEN REACH I/B HIGHWALL
C	12. O/B SPOIL SPILLS ONTO THE I/B BENCH
CCC	13. TOTAL SPOIL PEAK MUST BE HIGHER THAN I/B BENCH
CCC	14. AREA IS NOT A SIMPLE CLOSED POLYGON 15. TOO MUCH SPOIL FOR ONLY 2 SPOIL PEAKS
CC	SUBROUTINES REQUIRED:
CCC	READIN = THIS SUBROUTINE IS USED TO READ VARIABLE NAMES AND
C	VALUES FROM FILE1
C	
C	VALUES ON THE INPUT SCREEN. THE ENTRY CALLED ED IS USED TO INITIALIZE THE LOCATIONS OF THE DATA ON THE SCREEN.
C	
Č	EDMENU TO CONTROL CURSOR MOVEMENT AND DATA ENTRY ON THE
Č	
C	INSCRN = THIS SUBROUTINE IS REQUIRED BY THE SUBROUTINE EDMENU
C	TO REWRITE TEXT AND VALUES ON THE SCREEN IF NECESSARY
	ERRMSG = THIS SUBROUTINE IS USED TO DISPLAY MESSAGES ON THE
C	SCREEN
	RESULTR2 = THIS SUBROUTINE IS USED TO WRITE THE CALCULATED
C	RESULTS TO THE SCREEN PLOTR2= THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM
Č	DISPLAYING ONLY THE O/B SPOIL.
C	THE PLOT88 SOFTWARE GRAPHICS PACKAGE IN USED.
č	THE ENTRY INITR2 IS USED TO INITIALIZE THE PRINTER

```
SPECIFICATIONS.
C PLOTRS = THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM
C
      DISPLAYING BOTH THE O/B SPOIL AND THE I/B SPOIL.
C
      THE PLOT88 SOFTWARE GRAPHICS PACKAGE IS USED.
C
      THE ENTRY INITES IS USED TO INITIALIZE THE PRINTER
C
      SPECIFICATIONS.
C SPAGE = A FORTRAN UTILITIES ROUTINE CALLED TO SELECT ONE
C
     SCREEN PAGE FOR DISPLAYING
C SCREEN = A FORTRAN UTILITIES ROUTINE CALLED TO SET THE SCREEN
C
     MODE AND CLEAR THE SCREEN
C LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE
C
     CURSOR ON THE SELECTED SCREEN PAGE
C PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING
     WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
C BISECT = THIS SUBROUTINE USES THE BISECTION METHOD TO SOLVE
C
      FOR A ROOT OF A CONTINUOUS FUNCTION, GIVEN TWO
C
      BOUNDING STARTING POINTS
C SMPCLP = THIS SUBROUTINE IS USED TO CHECK IF A SET OF (X,Y)
C
      POINTS REPRESENT A SIMPLE CLOSED POLYGON
C LNINTS = THIS SUBROUTINE IS REQUIRED BY SUBROUTINE SMPCLP
C
      AND IS USED TO TEST IF TWO GIVEN LINE SEGMENTS
C
      INTERSECT ONE ANOTHER
C
C FUNCTIONS REQUIRED:
C
C INKEY = AN INTEGER*2 FORTRAN UTILITIES ROUTINE CALLED TO
C
    DETERMINE WHETHER A KEY FROM THE KEYBOARD IS PRESSED AND
C
      WHAT IT IS
C F= REAL*4 FUNCTION USED TO SOLVE THE VALUE OF A POLYNOMIAL
C
      F(X) WHEN X IS GIVEN
C AREA = REAL*4 FUNCTION USED TO SOLVE THE AREA OF A POLYGON
C
      BY THE METHOD OF COORDINATES
C
   INTEGER*2 N,NUM,NDAT,SCAN,INKEY,NN,NC,NCOEF,LIMIT,NLIM
   INTEGER*2 NIT, PNUM, I, IFLAG, LTST, LJS, KLS, IMENU
   PARAMETER(N = 29,NN = 23,NC = 5,LIMIT = 100)
   REAL*4 WCH, WC, WCO, WP, WSB, WD, WI, HLHR, HTEST, HR1
   REAL*4 PO.D.PLPS
   REAL*4 TCH, TOB, TTC, TIB, TBC
   REAL*4 BETA, THETA, ALPHA, GAMA
   REAL*4 SWOB, SWIB, TANG
   REAL*4 RAD, TANB, TANA, TANT, COST, SINT, SINAT, SIN18A, SIN9A, SIN9T
   REAL*4 SINAPT.TAN9T
   REAL*4 H,VOB,VIB,VCHOP,VSPOIL,VOBSP,VIBSP,X1,X2,Y2,Y3
   REAL*4 A1,A2,A3,A4,B1,B2,B3,B4,D1,D2,D3,DX,DX2,VOLMAX
   REAL*4 XDIST,YDIST,X(N+2),Y(N+2),VALUE(NN),DOR,YD,EX(4),EY(4)
   REAL*4 F,COEF(NC),YLOW,YHIGH,YR,FR,RATIO,AX1,AY1,AX2,AY2
   REAL*4 A,XTEMP,HX(8),HY(8),VOL1,VOL2,XR,XR2,DIST,WA,AREA
   REAL*4 SPX(6), SPY(6), EB, REH, ANG, YTEST, XA(10), YA(10), S1, S2, S3
```

```
CHARACTER NAME(NN)*25, FILE1*30, CH*1
   LOGICAL*2 ISW.ISW2
   CHARACTER*10 DUMFF, BLANK
   EXTERNAL F
C
   DATA BLANK/
                     1/
C
   FILE1 = 'REH2.DAT'
   ISW = .TRUE.
   ISW2=.TRUE.
C-READ DATA VALUES FROM A DATA FILE
C
   CALL READIN(NAME, VALUE, NDAT, FILE1)
C--CHECK IF DATA FILE CONTAINS THE CORRECT NUMBER OF DATA
C VALUES
   IF(NDAT.NE.NN)THEN
     WRITE(*,*)'** ERROR **'
     WRITE(*,5)NN
  5 FORMAT(' THE DATA FILE DOES NOT CONTAIN ',IC,' VARIABLES')
     STOP
   ENDIF
C
C--INITIALIZE PLOT2 AND EDMENU SUBROUTINES
   CALL INITR20
   CALL INITESO
   CALL ED(NDAT,0)
C--SET THE SCREEN MODE: 2 SELECTS AN 80x25 BLACK AND WHITE
C DISPLAY WITH 4 TEXT PAGES
   CALL SCREEN(2)
C
 10 CALL EDMENU(NAME, VALUE, ISW, IMENU)
   IF(IMENU.EQ.0)RETURN
   CALL SPAGE(1)
   WCO = VALUE(1)
   WC = VALUE(2)
   WP = VALUE(3)
   WCH = VALUE(4)
   WSB = VALUE(5)
   IF(VALUE(6).EQ.0.00)VALUE(6) = 0.0001
   WD = VALUE(6)
   TOB = VALUE(7)
   TIB = VALUE(8)
   TCH = VALUE(9)
```

```
TTC = VALUE(10)
   TBC = VALUE(11)
   THETA = VALUE(12)
   BETA = VALUE(13)
   ALPHA = VALUE(14)
   GAMA = VALUE(15)
   SWOB = VALUE(16)
   SWIB = VALUE(17)
   PO = VALUE(18)
   PI = VALUE(19)
   PS = VALUE(20)
   D = VALUE(21)
   DOR = VALUE(22)
   H = VALUE(23)
C
   RAD = .0174532925
   TANB=TAN(BETA*RAD)
   TANA = TAN(ALPHA*RAD)
   TANT = TAN(THETA*RAD)
   TANG = TAN(GAMA*RAD)
   COST = COS(THETA*RAD)
   SINT = SIN(THETA*RAD)
C-INPUT DATA ERROR CHECKING
   IF(PO.LT.0.5.OR.PI.LT.0.5.OR.PS.LT.0.5)THEN
    CALL ERRMSG(
   + 'DRAGLINE POSITIONING FACTORS MUST BE AT LEAST 0.5',49)
   ELSEIF((PO+.5)*D.GT.WCH+WCO)THEN
    CALL ERRMSG(
   + 'DRAGLINE MUST BE POSITIONED WITHIN CHOPCUT ON O/B',49)
   ELSEIF((PI+.5)*D.GT.WC)THEN
  CALL ERRMSG(
     'DRAGLINE MUST BE POSITIONED WITHIN CUT ON 1/B',45)
   ELSEIF(WC.GT.WCO+WSB)THEN
    CALL ERRMSG(
   + 'I/B WIDTH MUST BE <= WIDTH OF O/B + SAFETY BENCH',48)
   ELSEIF(ALPHALE.THETA)THEN
    CALL ERRMSG(
  + 'I/B HIGHWALL ANGLE MUST BE > SPOIL PILE ANGLE',45)
   ELSEIF(GAMA.LE.THETA)THEN
    CALL ERRMSG(
  + 'CUT ANGLE IN SPOIL MUST BE > SPOIL PILE ANGLE',45)
   ELSEIF(WD.LT.0.0)THEN
    CALL ERRMSG('WIDTH OF DITCH MUST BE > = 0.0',29)
   ELSEIF(WD.GT.(TIB+TBC)/TANT)THEN
    CALL ERRMSG('WIDTH OF DITCH IS TOO LARGE',27)
   ELSEIF(THETA.LE.O..OR.BETA.LE.O..OR.ALPHA.LE.O..OR.THETA.GE.90.
          OR.BETA.GE.90..OR.ALPHA.GE.90..OR.GAMA.GE.90)THEN
    CALL ERRMSG(
```

```
+ 'VALID ANGLE RANGE (DEGREES): 0 < ANGLE < 90'.45)
   ELSE
     GO TO 20
   ENDIF
   GO TO 10
C
C--DETERMINE CUT AND SPOIL VOLUMES
20 VCHOP = WCH*TCH
   VOB=TOB*WCO
   VIB=TIB*WC
   VOBSP = (VCHOP + VOB)*SWOB
   VIBSP = VIB*SWIB
   VSPOIL=VIBSP+VOBSP
C
C--THERE ARE THREE DIFFERENT CASES THAT MUST BE CONSIDERED
C WHEN DEALING WITH THE DRAGLINE O/B SPOIL
C
C CASE 1: THE DRAGLINE REACH ENDS ABOVE THE I/B HIGHWALL
C CASE 2: THE DRAGLINE REACH ENDS OVER THE SPOIL PIT
C
  CASE 3: THE DRAGLINE REACH ENDS BEYOND THE SPOIL PIT
C
C THREE DIFFERENT VALUES WILL NOW BE CALCULATED ACCORDING TO
C THE SPOIL CONFIGURATION
C THE OPERATING RADIUS REQUIREMENTS WILL BE DETERMINED FOR
C THE DRAGLINE WHEN IT IS SPOILING FROM THE O/B AND I/B
C THE HEIGHT REQUIREMENTS WILL ALSO BE DETERMINED FOR WHEN
C THE DRAGLINE IS OPERATING ON THE I/B BENCH
C
C
   D1=PO*D+TOB/TANB+WSB
   IF(DOR.LE.D1)THEN
    CALL ERRMSG(
   + 'DRAGLINE BOOM DOES NOT EVEN REACH I/B HIGHWALL',46)
    GO TO 10
   ENDIF
   D2 = D1 + TIB/TANA
   D3 = D2 + WP
   DX = DOR-D1
   B1=2.*(TIB+TBC+DX*TANT)/TANT
   B2 = (TBC + TIB) \cdot (1./TANT + 1./TANA)
   B3 = TBC/TANA
   B4 = B1-B2 + B3-WP
   IF(B4.LT.0.)THEN
     B4 = 0.
     A4 = 0.
   ELSE
```

```
A4=B4*B4*0.25*TANT
    ENDIF
    A1 = 0.5*B1*(TIB + TBC + DX*TANT)
    A2 = 0.5*(TBC + TIB)*B2
    A3 = 0.5 * TBC * B3
    VOLMAX = A1-A2 + A3-A4
    IF(VOBSP.GT.VOLMAX)THEN
      CALL ERRMSG('O/B SPILLS ONTO THE I/B BENCH',35)
      GO TO 10
    ENDIF
C
C--WRITE OUTPUT VALUES TO SCREEN
    CALL RESULTR2(VOB, VIB, VCHOP, VSPOIL, ISW2)
C
  25 IF(INKEY(CH,SCAN).EQ.0) GO TO 25
    SELECT CASE(ICHAR(CH))
      CASE(48)
        GO TO 10
      CASE(49)
       PNUM = 1
      CASE(50)
       PNUM=2
      CASE DEFAULT
        GO TO 25
   END SELECT
C
    VMIN = S*(TB+TBC)*(2.*(TIB+TBC)/TANT-WD)
    IF(PNUM. M. AND. VSPOIL.LT. VMIN) THEN
     CALL ERRMOG(
   + 'TOTAL SPOIL PEAK MUST BE HIGHER THAN I/B BENCH',43)
     GO TO 10
    ENDIF
   NCOEF=3
   RATIO = .001
   NLIM = LIMIT
   SINAT = SIN((ALPHA-THETA)*F....
   SIN18A = SIN((180.-ALPHA)*RAD)
   SIN9A = SIN((90.-ALPHA)*RAD)
   SIN9T = SIN((90.-THETA)*RAD)
   TAN9T = TAN((90.-THETA)*RAD)
   SINAPT = SIN((ALPHA + THETA)*RAD)
   IF(DOR.LE.D2)THEN
C-CALCULATE VOL1
   XTEMP = TBC/TANT
   VOL1 = 0.5 * TBC * XTEMP
   IF(XTEMP.GT.WP)VOL1 = VOL1-0.25*TANT*(XTEMP-WP)*(XTEMP-WP)
C-CALCULATE VOL2
```

```
XR = (D2-DOR)*((TANA/TANT)-1.)
   VOL2 = XR*(TBC + 0.5*TANA*(D2-DOR)) + VOL1
   IF(XR+XTEMP.GT.WP.AND.XTEMP.LE.WP)THEN
     VOL2=VOL2-0.25*(XTEMP+XR-WP)*(XTEMP+XR-WP)*TANT
   ELSEIF(XTEMP.GT.WP)THEN
     VOL2=VOL2-XR*XR*0.25*TANT-0.25*XR*(XTEMP-WP)/(TANT*COST)
   ENDIF
   IF(VOBSP.LE.VOL1)THEN
      A = WP + WP + TANT + 0.5
     IF(VOBSP.LE.A)THEN
CASE A(1)
      HX(1) = 0.
      HX(2) = SQRT(2.*VOBSP/TANT)
      HY(1) = HX(2) + TANT
      HY(2) = 0.
     ELSE
CASE A(2)
      COEF(1) = A-VOBSP
      COEF(2) = WP
      COEF(3) = 0.25/TANT
      YLOW = 0.
      YHIGH=TBC
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
      HX(1) = 0.
      HY(1) = WP^*TANT + YR
      HX(2) = WP + 0.5*YP/TANT
      HY(2) = 0.5*YR
     ENDIF
     HX(3) = HX(2)
     HY(S) = HY(2)
   ELSEIF(VOBSP.LE.VOL2.AND.VOBSP.GT.VOL1)THEN
     IF(XTEMP + XR.LE.WP)THEN
CASE A(3)
      COEF(1) = VOL1-VOBSP
      COEF(2) = TBC
      COEF(3) = 0.5*SINT*SIN18A/SINAT
      YLOW = 0.
      YHIGH=XR
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
     HY(1) = TBC + YR*SINT*SIN18A/SINAT
     HX(1) = -(HY(1)-TBC)/TANA
     HX(2) = XTEMP + YR
     HY(2) = 0.0
     ELSEIF(XTEMP.LE.WP.AND.XTEMP + XR.GT.WP)THEN
A=VOL1+(WP-XTEMP)*TBC+0.5*(WP-XTEMP)*(WP-XTEMP)*SIN18A*SINT/SINAT
      IF(VOBSP.LE.A)THEN
CASE A(4)
      COEF(1) = VOL1-VOESP
      COEF(2) = TBC
      COEF(3) = 0.5*SINT*SIN18A/SINAT
```

```
YLOW = 0.
      YHIGH=XR
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
      HY(1) = TBC + YR*SINT*SIN18A/SINAT
      HX(1) = -(HY(1)-TBC)/TANA
      HX(2) = XTEMP + YR
      HY(2) = 0.0
      ELSE
CASE A(5)
      COEF(1) = A-VOBSP-0.25*TANT*(XTEMP*XTEMP+WP*WP-2.*WP*XTEMP)
      COEF(2) = TBC-0.5*TANT*(XTEMP-WP)
      COEF(3) = 0.5*SIN18A*SINT/SINAT-0.25*TANT
      YLOW = 0.
      YHIGH = XTEMP + XR-WP
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
      HY(1) = TBC + (WP-XTEMP + YR)*SINT/SINAT
      HX(1) = -(HY(1)-TBC)/TANA
      HX(2) = WP + 0.5*YR
      HY(2) = YR*TANT*0.5
      ENDIF
     ELSE
CASE A(6)
      COEF(1) = VOL1-VOBSP + ((XTEMP-WP)*(XTEMP-WP)
                   -(XTEMP*XTEMP+WP*WP-2.*WP*XTEMP))*0.25*TANT
      COEF(2) = TBC + 0.5 * TANT * (WP-XTEMP)
      COEF(3) = 0.5*SIN18A*SINT/SINAT-0.25*TANT
      YLOW = 0.
      YHIGH=XR
      CALL BISECT'(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
     HY(1) = TBC + YR*SINT/SINAT
     HX(1) = -(HY(1)-TBC)/TANA
     HX(2) = WP + 0.5*(YR + XTEMP-WP)
     HY(2) = (YR + XTEMP-WP)*TANT*0.5
     ENDIF
     HX(3) = HX(2)
     HY(3) = HY(2)
   ELSE
     DIST = TANT*SIN9A*SIN9T/SINAPT
     XR2 = (TIB-TANA*(D2-DOR))/(TANA*DIST)
     IF(XTEMP+XR+XR2.LE.WP)THEN
CASE A(7)
      COEF(1) = VOL2-VOBSP
      COEF(2) = (D2-DOR + XTEMP + XR) *TANT
      COEF(3) = 0.5*TANT*(1. + DIST)
      YLOW = 0.
      YHIGH = XR2
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
      HX(1) = DOR-D2-YR*DIST
      HY(1) = TBC + (D2-DOR + YR*DIST)*TANA
      HX(2) = DOR-D2
```

```
HY(2) = TBC + (D2-DOR)*TANA + YR*TANT
      HX(3) = XTEMP + XR + YR
      HY(3) = 0.
     ELSEIF(XTEMP+XR.LE.WP.AND.XTEMP+XR+XR2.GT.WP)THEN
      WA = WP-XTEMP-XR
      A = VOL2 + (D2-DOR + XTEMP + XR + 0.5*WA*(1. + DIST))*TANT*WA
      IF(VOBSP.LE.A)THEN
CASE A(8)
        COEF(1) = VOL2-VOBSP
        COEF(2) = (D2-DOR + XTEMP + XR)*TANT
        COEF(3) = 0.5*TANT*(1. + DIST)
        YLOW = 0.
        YHIGH=XR2
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
        HX(1) = DOR-D2-YR*DIST
       HY(1) = TBC + (D2-DOR + YR*DIST)*TANA
       HX(2) = DOR-D2
       HY(2) = TBC + (D2-DOR) + TANA + YR + TANT
       HX(3) = XTEMP + XR + YR
       HY(3) = 0.
      ELSE
CASE A(9)
       COEF(1) = VOL2-VOBSP-WA*WA*TANT*0.25
       COEF(2) = (D2-DOR + XTEMP + XR + 0.5*WA)*TANT
       COEF(3) = 0.5 *TANT*(.5 + DIST)
       YLOW = 0.
       YHIGH = XR2
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = DOR-D2-YR*DIST
       HY(1) = TBC + (D2-DOR + YR*DIST)*TANA
       HX(2) = DOR-D2
       HY(2) = TBC + (D2-DOR) + TANA + YR + TANT
       HX(3) = WP + 0.5*(YR-WA)
       HY(3) = 0.5*(YR-WA)*TANT
      ENDIF
     ELSE
CASE A(10)
      WA=XTEMP+XR-WP
      COEF(1) = VOL2·VOBSP
      COEF(2) = TANT^{\bullet}(D2-DOR + XTEMP + XR-0.5^{\bullet}WA)
      COEF(3) = 0.5*TANT*(0.5 + DIST)
      YLOW = 0.
      YHIGH=XR2
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
      HX(1) = DOR-D2-YR*DIST
      HY(1) = TBC-HX(1) + TANA
      HX(2) = DOR-D2
      HY(2) = TBC + (D2-DOR)*TANA + YR*TANT
      HX(3) = WP + 0.5^{\bullet}(YR + WA)
      HY(3) = 0.5*(YR + WA)*TANT
```

```
ENDIF
    ENDIF
   ELSEIF(DOR.GT.D2.AND.DOR.LE.D3)THEN
   DX2 = DOR-D2
    XTEMP = 2.*DX2
    VOL1 = 0.25*XTEMP*XTEMP*TANT
    IF(XTEMP.GT.WP)VOL1=VOL1-0.25*TANT*(XTEMP-WP)*(XTEMP-WP)
    XR=TBC/TANT
    VOL2 = (DX2 + XR)^*(DX2 + XR)^*TANT-0.5^*TBC^*TBC/TANT
    IF(XTEMP+XR.GT.WP)
   + VOL2 = VOL2-0.25*(XTEMP + XR-WP)*(XTEMP + XR-WP)*TANT
    IF(VOBSP.LE.VOL1)THEN
      IF(XTEMP.LE.WP)THEN
CASE A(11)
      YR = SQRT(VOBSP/TANT)
      HX(1) = DX2-YR
      HY(1) = 0.0
      HX(2) = DX2
      HY(2) = YR^{+}TANT
      HX(3) = DX2 + YR
      HY(3) = 0.0
     ELSE
      A = TANT^*(WP-DX2)^*(WP-DX2)
      IF(VOBSP.GE.A)THEN
CASE A(12)
        COEF(1) = 0.25*TANT*(2.*DX2*WP-DX2*DX2-WP*WP)-VOBSP
        COEF(2) = 0.5 *TANT*(WP-DX2)
        COEF(3) = 0.75 \cdot TANT
        YLOW = WP-DX2
       YHIGH = DX2
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = DX2-YR
       HY(1) = 0.0
       HX(2) = DX2
       HY(2) = YR^*TANT
       HX(3) = WP + (DX2 + YR-WP)*0.5
       HY(3) = (DX2 + YR-WP)*0.5*TANT
      ELSE
CASE A(13)
       YR = SQRT(VOBSP/TANT)
       HX(1) = DX2-YR
       HY(1) = 0.0
       HX(2) = DX2
       HY(2) = YR^{+}TANT
       HX(3) = DX2 + YR
       HY(3) = 0.0
      ENDIF
     ENDIF
```

```
ELSEIF(VOBSP.LE.VOL2.AND.VOBSP.GT.VOL1)THEN
     IF(XTEMP + XR.LE.WP)THEN
CASE A(14)
        COEF(1) = DX2*DX2*TANT-VOBSP
        COEF(2) = 2.0 \cdot TANT \cdot DX2
        COEF(3) = 0.5*TANT
       YLOW = 0.0
       YHIGH=XR
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = 0.0
       HY(1) = YR*TANT
       HX(2) = DX2
       HY(2) = (DX2 + YR) + TANT
       HX(3) = XTEMP + YR
       HY(3) = 0.0
     ELSE
      IF(WP.GE.XTEMP)THEN
       A = TANT^*((WP-DX2)^*(WP-DX2)-0.5^*(WP-XTEMP)^*(WP-XTEMP))
      ELSE
       A=0.
      ENDIF
      IF(VOBSP.GE.A)THEN
CASE A(15)
       COEF(1) = -VOBSP + DX2*DX2*TANT-0.25*TANT*(XTEMP*XTEMP + WP*WP)
                    -2.*WP*XTEMP)
       COEF(2) = (2.*DX2-0.5*(XTEMP-WP))*TANT
       COEF(3) = 0.25 TANT
       IF(WP.GE.XTEMP)THEN
        YLOW = WP-XTEMP
       ELSE
        YLOW = 0.0
       ENDIF
       YHIGH = XR
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = 0.0
       HY(1) = YR*TANT
       HX(2) = DX2
       HY(2) = (DX2 + YR) + TANT
       HX(3) = WP + 0.5*(YR + XTEMP-WP)
       HY(3) = 0.5*(YR + XTEMP-WP)*TANT
      ELSE
CASE A(16)
       COEF(1) = DX2*DX2*TANT-VOBSP
       COEF(2) = 2.0*TANT*DX2
       COEF(3) = 0.5*TANT
       YLOW = 0.0
       YHIGH = WP-XTEMP
      CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = 0.0
       HY(1) = YR^*TANT
```

```
HX(2) = DX2
        HY(2) = (DX2 + YR) + TANT
        HX(3) = XTEMP + YR
        HY(3) = 0.0
      ENDIF
      ENDIF
   ELSE
      DIST = TANT*SIN9A*SIN9T/SINAPT
      XR2=TIB/(TANA*DIST)
      IF(WP.GE.XTEMP+XR+XR2)THEN
CASE A(17)
        COEF(1) = (0.5*(XTEMP*XTEMP+XR*XR+2.*XR*XTEMP)-DX2*DX2)*TANT
                      -VOBSP
        COEF(2) = TANT^{+}(XTEMP + XR)
        COEF(3) = 0.5 *TANT*(1. + DIST)
        YLOW = 0.0
        YHIGH = XR2
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
        HX(1) = -YR*DIST
        HY(1) = TBC + YR*DIST*TANA
        HX(2) = DX2
        HY(2) = (DX2 + XR + YR) *TANT
        HX(3) = XTEMP + XR + YR
        HY(3) = 0.0
     ELSEIF(WP.GE.XTEMP + XR.AND.WP.LT.XTEMP + XR + XR2)THEN
       IF(WP.LE.XTEMP + XR)THEN
        A=0.
       ELSE
        DX = WP-XTEMP-XR
        A = VOL2 + DX^*TANT^*(XTEMP + XR + 0.5^*DX^*(1. + DIST))
       ENDIF
      IF(VOBSP.LE.A)THEN
CASE A(18)
        COEF(1) = (0.5^{\circ}(XTEMP^{\circ}XTEMP + XR^{\circ}XR + 2.^{\circ}XR^{\circ}XTEMP) - DX2^{\circ}DX2)^{\circ}TANT
                      -VOBSP
        COEF(2) = TANT^{+}(XTEMP + XR)
        COEF(3) = 0.5 *TANT*(1. + DIST)
        YLOW = 0.0
        YHIGH=XR2
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
        HX(1) = -YR^{\bullet}DIST
        HY(1) = TBC + YR^*DIST^*TANA
        HX(2) = DX2
        HY(2) = (DX2 + XR + YR) + TANT
        HX(3) = XTEMP + XR + YR
        HY(3) = 0.0
      ELSE
CASE A(19)
        COEF(1) = 0.25 * TANT*(XTEMP*XTEMP + XR*XR-WP*WP + 2.*XR*XTEMP)
                      +2.*WP*XTEMF+2.*XR*WP)-VOBSP-DX2*DX2*TANT
```

```
COEF(2) = TANT*0.5*(XTEMP + XR + WP)
        COEF(3) = TANT^{\bullet}(0.25 + 0.5^{\bullet}DIST)
        YLOW = 0.0
        YHIGH=XR2
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
        HX(1) = -YR*DIST
        HY(1) = TBC + YR*DIST*TANA
        HX(2) = DX2
        HY(2) = (DX2 + XR + YR) + TANT
        HX(3) = WP + 0.5*(XTEMP + XR + YR-WP)
        HY(3) = 0.5*(XTEMP + XR + YR-WP)*TANT
       ENDIF
     ELSE
CASE A(20)
        COEF(1) = 0.25*TANT*(XTEMP*XTEMP + XR*XR-WP*WP + 2.*XR*XTEMP)
                       +2.*WP*XTEMP+2.*XR*WP)-VOBSP-DX2*DX2* TANT
        COEF(2) = TANT^{\circ}0.5^{\circ}(XTEMP + XR + WP)
        COEF(3) = TANT^{+}(0.25 + 0.5^{+}DIST)
        YLOW = 0.0
        YHIGH = XR2
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
        HX(1) = -YR*DIST
        HY(1) = TBC + YR*DIST*TANA
        HX(2) = DX2
        HY(2) = (DX2 + XR + YR) *TANT
        HX(3) = WP + 0.5*(XTEMP + XR + YR-WP)
        HY(3) = 0.5*(XTEMP + XR + YR-WP)*TANT
     ENDIF
   ENDIF
   ELSE
     DX = DOR-D3
     DX2=TBC/TANT
     VOL1 = TANT^*WP^*(0.75^*WP + DX)
     VOL2 = TANT^{+}(0.25^{+}DX2^{+}DX2 + 0.75^{+}WP^{+}WP + 1.5^{+}DX2^{+}WP + DX2^{+}DX + WP^{+}DX)
     IF(VOBSP.LE.VOL1)THEN
CASE A(21)
       COEF(1) = -VOBSP
       COEF(2) = TANT^*DX
       COEF(3) = TANT^{\bullet}0.75
       YLOW = 0.0
       YHIGH = WP
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = WP-YR
      HY(1) = 0.0
      HX(2) = WP + DX
      HY(2) = (YR + DX)*TANT
       HX(3) = WP + 0.5*(YR + 2.*DX)
      HY(3) = 0.5^{\circ}(2.^{\circ}DX + YR)^{\circ}TANT
```

```
ELSEIF(VOBSP.GT.VOL1.AND.VOBSP.LE.VOL2)THEN
CASE A(22)
       COEF(1) = -VOBSP + TANT*WP*(0.75*WP + DX)
       COEF(2) = TANT^*(1.5*WP + DX)
       COEF(3) = TANT*0.25
       YLOW = 0.0
       YHIGH = DX2
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = 0.0
       HY(1) = YR*TANT
       HX(2) = WP + DX
       HY(2) = (YR + WT + DX) *TANT
       HX(3) = WP + 0.5^{\circ}(YR + WP + 2.^{\bullet}DX)
       HY(3) = 0.5*(2.*DX + WP + YR)*TANT
     ELSE
CASE A(23)
       DIST = TANT*SIN9A*SIN9T/SINAPT
       COEF(1) = VOL2-VOBSP
       COEF(2) = 1.5*WP + DX + 0.5*DX2
       COEF(3) = 0.25 *TAN9T + 0.5 *DIST/TANT
       YLOW = 0.0
       YHIGH = TIB*TANT/(TANA*DIST)
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
       HX(1) = -YR*DIST/TANT
      HY(1) = TBC + YR*DIST*TANA/TANT
      HX(2) = WP + DX
       HY(2) = TBC + YR + (WP + DX) * TANT
      HX(3) = WP + 0.5*(YR/TANT + WP + 2.*DX + DX2)
      HY(3) = 0.5*(YR/TANT + WP + 2.*DX + DX2)*TANT
     ENDIF
   ENDIF
C-SELECT MODE OF OUTPUT
   CALL LOCATE(1,22,5)
   CALL PUTST(1,7,57,
            'Select # for output: 0 INPUT SCREEN 3 PRINTER (1:500)')
   CALL LOCATE(1,23,5)
   CALL PUTST(1,7,58,
                    1 CGA SCREEN 4 PRINTER (1:1000)')
   CALL LOCATE(1,24,5)
   CALL PUTST(1,7,58,
   + '
                    2 EGA SCREEN 5 PLOTTER (1:1000)')
C-DETERMINE X AND Y COORDINATES OF RANGE DIAGRAM
   XDIST = 5.0
   YDIST = 15.0
```

```
X(1) = XDIST + WCH + (TOB + TCH)/TANB + (WSB + WCO-WC) + TIB/TAI
 Y(1) = YDIST
X(2) = 0.0
 Y(2) = YDIST
X(3) = 0.0
 Y(3) = TBC + YDIST
X(4) = X(1)
 Y(4) = TBC + YDIST
X(5) = X(4)-TIB/TANA
Y(5) = Y(4) + TIB
X(6) = 0.0
Y(6) = Y(5)
X(7) = 0.0
Y(7) = Y(6) + TTC
X(8) = X(5)-(WSB+WCO-WC)
Y(8) = Y(7)
X(9) = XDIST + WCH
Y(9) = Y(8) + TCH + TOB
X(10) = 0.0
\mathbf{Y}(10) = \mathbf{Y}(9)
X(11) = XDIST
Y(11) = Y(9)
X(12) = X(11) + TCH/TANB
Y(12) = Y(9)-TCH
X(13) = 0.0
Y(13) = Y(12)
X(14) = X(12) + WCH + WCO
Y(14) = Y(12)
X(15) = X(8) + WCO
\mathbf{Y}(15) = \mathbf{Y}(8)
X(16) = X(8)
Y(16) = Y(8)
X(17) = X(8)
\mathbf{Y}(17) = \mathbf{Y}(5)
X(18) = X(17) + WCO
Y(18) = Y(5)
X(19) = X(15)
Y(19) = Y(15)
X(20) = X(18)
Y(20) = Y(18)
X(21) = X(20) + WSB
Y(21) = Y(20)
X(22) = X(4) + WC
Y(22) = Y(4)
X(23) = X(4)
Y(23) = Y(4)
X(24) = X(1)
Y(24) = YDIST
X(25) = X(1) + WC
```

Y(25) = YDIST

```
X(26) = X(22)
    Y(26) = Y(22)
   X(27) = X(25)
   Y(27) = YDIST
   X(28) - X(27) + WP
   Y(28) = YDIST
   X(29) = X(28) + AMAX1(Y(9)-YDIST,HY(2))/TANT
   Y(29) = YDIST + AMAX1(Y(9)-YDIST,HY(2))
   X(30) = 0.0
   Y(30) = 0.0
C-ADJUST CORDINATES OF O/B SPOIL TO SAME AXES AS RANGE DIAGRAM
   HX(1) = X(27) + HX(1)
   HX(2) = X(27) + HX(2)
   HX(3) = X(27) + HX(3)
   HY(1) = YDIST + HY(1)
   HY(2) = YDIST + HY(2)
   HY(3) = YDIST + HY(3)
   IF(PNUM.EQ.2)THEN
C-HR = MAX HEIGHT OF SPOIL WITH DRAGLINE ON I/B BENCH
     HR=AMIN1(H,TANT*(DOR-PI*D-TIB/TANA-(TIB+TBC)/TANT))
     HTEST = (VSPOIL + 0.25*WP*WP*TANT + 0.5*WD*(TIB + TBC))/WP-TBC-TIB
      SPX(1) = X(27) + WD
      SPY(1) = YDIST
      SPX(2) = X(27) + (TIB + TBC)/TANT
      SPY(2) = YDIST + TIB + TBC
      SPX(3) = X(27) + (TIB + TBC + HTEST)/TANT
      SPY(3) = YDIST + TIB + TBC + HTEST
      SPX(4) = SPX(3) + 0.5*WP
      SPY(4) = SPY(3) - 0.5*WP*TANT
      IF(SPX(4).LT.HX(3))THEN
        WI = HX(1)-X(27)
        HI = (VIBSP + 0.25*WI*WI*TANT + 0.5*WD*(TIB + TBC))/WI-TBC-TIB
        SPX(3) = X(27) + (TIB + TBC + HI)/TANT
        SPY(3) = YDIST + TIB + TBC + HI
        SPX(4) = SPX(3) + 0.5*WI
        SPY(4) = SPY(3)-0.5*WI*TANT
        SPX(5) = HX(2)
        SPY(5) = HY(2)
       SPX(6) = HX(3)
       SPY(6) = HY(3)
      ELSE
       SPX(5) = SPX(4)
       SPY(5) = SPY(4)
       SPX(6) = SPX(4)
       SPY(6) = SPY(4)
      ENDIF
      IF(SPY(3).GT.Y(29))THEN
```

```
Y(29) = SPY(3)
        X(29) = X(28) + (Y(29)-YDIST)/TANT
       ENDIF
C--HR1 = MAX HEIGHT OF SPOIL WITH DRAGLINE ON EXTENDED BENCH
     HR1 = AMIN1(H,TANT*(DOR-PS*D))
C-CALCULATE REHANDLE VOLUME WHEN NO EXTENDED BENCH NEEDED
     IF(HR.GE.HTEST)THEN
      IFLAG=1
      EB = 0.0
      ANG = ATAN2(TIB + TBC,SPX(2)-SPX(1))
      YTEST = (SPX(1)-HX(1))/(1./TANT-1./TAN(ANG))
      IF(HX(1).GE.X(27)+WD)THEN
CASES B(1)-B(3)
       REH = 0.0
      ELSEIF(HX(3).LT.X(27) + WD)THEN
CASES B(4)-B(9)
       REH = VOBSP
      ELSEIF(HY(1).EQ.YDIST.AND.HX(2).GT.SPX(1).AND.
              HY(2).GE.YTEST+YDIST)THEN
CASES B(10)-B(12)
       REH = 0.5*(SPX(1)-HX(1))*YTEST
      ELSE
CASES B(13)-B(26)
       XA(1) = SPX(1)
        YA(1) = SPY(1)
       IF(HY(2).GE.HY(1))THEN
         AX1 = HX(2)
         AY1 = HY(2)
         I=3
       ELSE
         AX1 = HX(1)
         AY1 = HY(1)
         I=2
       ENDIF
        AX2 = HX(I)
       AY2 = HY(I)
       S1 = (AY1-AY2)/(AX1-AX2)
       IF(AX1.LT.SPX(2).AND.AY1-(SPX(2)-AX1)*TANT.LT.SPY(2))THEN
         S2 = (SPY(1)-SPY(2))/(SPX(1)-SPX(2))
         XA(2) = (AY1 + AX1 + TANT - SPY(1) + SPX(1) + TAN(ANG))/(S2-S1)
         I=2
       ELSE
         S3 = (SPY(2)-SPY(3))/(SPX(2)-SPX(3))
         XA(2) = SPX(2)
         YA(2) = SPY(2)
         XA(3) = (AY1 + AX1 + TANT - SPY(2) + SPX(2) + TANT)/(S3-S1)
         I=3
       ENDIF
```

```
YA(I) = AY1 + AX1 \cdot TANT + XA(I) \cdot S1
        I=I+1
        XA(I) = AX2
        YA(I) = AY2
        IF(AY2.GT.YDIST)THEN
         I=I+1
         XA(I) = X(27) + WP
         YA(I) = YDIST
        ENDIF
C-CHECK IF POLYGON IS SIMPLE CLOSED
        CALL SMPCLP(XA,YA,I,IJS,KLS,LTST)
        IF(LTST.EQ.1)STOP 'AREA IS NOT A SIMPLE CLOSED POLYGON'
        REH = VOBSP-AREA(XA.YA.I)
       ENDIF
     ELSEIF(HR1.GT.HTEST)THEN
       IFLAG=2
       \mathbf{EX}(1) = \mathbf{X}(21)
       EY(1) = Y(21)
       EX(2) = SPX(2)
       EY(2) = SPY(2)
       IF(HY(2).GE.HY(1))THEN
        AX1 = HX(2)
        AY1 = HY(2)
        I=3
       ELSE
        AX1 = HX(1)
        AY1 = HY(1)
        I=2
      ENDIF
       AX2 = HX(I)
       AY2 = HY(I)
       S1 = (AY1-AY2)/(AX1-AX2)
      IF(AY1+AX1*TANT+SPX(2)*S1.GT.SPY(2))THEN
        EX(3) = SPX(2)
        EY(3) = SPY(2)
       ELSE
        DX = SPX(2)-X(27)
        IF(SPX(2) + DX.LE.X(28))THEN
         EX(3) = SPX(2) + DX
         EY(3) = Y(27)
        ELSE
         EX(3) = X(28) + DX-0.5*WP
         EY(3) = Y(28) + (DX-0.5*WP)*TANT
        ENDIF
      ENDIF
      XA(1) = X(27)
      YA(1) = YDIST
      XA(2) = X(27)
      YA(2) = YDIST + TBC
      XA(3) = X(21)
```

```
YA(3) = Y(21)
      XA(4) = SPX(2)
      YA(4) = SPY(2)
      XA(5) = SPX(1)
      YA(5) = YDIST
      I=5
C--CHECK IF POLYGON IS SIMPLE CLOSED
      CALL SMPCLP(XA,YA,I,LJS,KLS,LTST)
      IF(LTST.EQ.1)STOP 'AREA IS NOT A SIMPLE CLOSED POLYGON'
      REH = AREA(XA,YA,I)
      EB = SPX(2) - X(21)
      YD = HY(2) - Y(21)
      IF(YD.GT.0..AND.HY(1).GT.YDIST)THEN
       YTEST = YD/TANT
       REH = REH + YD*YTEST
       IF(HX(2) + YTEST.GT.SPX(2))THEN
CASES C(1)-C(4)
       REH = REH - (HX(2) + YTEST - SPX(2)) + (HX(2) + YTEST - SPX(2)) + TANT + .25
       ENDIF
CASES C(5)-C(8)
      ENDIF
CASES C(9)-C(26)
     ELSE
      VOLMAX=0.125*WP*WP*TANT
      XA(1) = SPX(2) + HR1/TANT
      YA(1) = SPY(2) + HR1
      XA(2) = SPX(3)
      YA(2) = SPY(3)
      XA(3) = XA(2) + 0.5*WP
      YA(3) = YA(2)-TANT+0.5+WP
      XA(4) = XA(1) + 0.5*WP
      YA(4) = YA(1)-TANT*0.5*WP
      I=4
C--CHECK IF POLYGON IS SIMPLE CLOSED
      CALL SMPCLP(XA,YA,I,LJS,KLS,LTST)
      IF(LTST.EQ.1)STOP 'AREA IS NOT A SIMPLE CLOSED POLYGON'
      VOL1 = AREA(XA, YA, I)
      IF(VOL1.GE.VOLMAX)THEN
       CALL ERRMSG('TOO MUCH SPOIL FOR ONLY 2 SPOIL PEAKS',37)
       GO TO 10
      ENDIF
       IFLAG=3
      XA(1) = X(27)
      YA(1) = YDIST
      XA(2) = X(27)
      YA(2) = YDIST + TBC
      XA(3) = X(21)
      YA(3) = Y(21)
      XA(4) = SPX(2)
      YA(4) = SPY(2)
```

```
XA(5) = SPX(1)
      YA(5) = YDIST
      I=5
C-CHECK IF POLYGON IS SIMPLE CLOSED
       CALL SMPCLP(XA,YA,I,LJS,KLS,LTST)
      IF(LTST.EQ.1)STOP 'AREA IS NOT A SIMPLE CLOSED POLYGON'
      REH = AREA(XA,YA,I)
      YD = HY(2)-Y(21)
      IF(YD.GT.0..AND.HY(1).GT.YDIST)THEN
        YTEST=YD/TANT
        REH = REH + YD*YTEST
        IF(HX(2) + YTEST.GT.SPX(2))THEN
        REH = REH - (HX(2) + YTEST - SPX(2)) * (HX(2) + YTEST - SPX(2)) * TANT*.25
        ENDIF
      ENDIF
C--USE 2 SPOIL PEAKS TO FIT SPOIL
        COEF(1)=2.*VOL1/TANT
        COEF(2) = -WP
        COEF(3) = 1.
        YLOW = 0.
        YHIGH = 0.5*WP
       CALL BISECT(F,COEF,NCOEF,YLOW,YHIGH,YR,FR,RATIO,NLIM,NIT)
        SPX(4) = SPX(3) + 0.5*YR
        SPY(4) = SPY(3) - 0.5*YR*TANT
        SPX(5) = SPX(3) + YR
        SPY(5) = SPY(3)
        SPX(6) = SPX(5) + 0.5*(WP-YR)
        SPY(6) = SPY(5)-0.5*(WP-YR)*TANT
       EB = SPX(2)-X(21) + YR
       EX(1) = X(21)
       EY(1) = Y(21)
       EX(2) = SPX(2) + YR
       EY(2) = SPY(2)
      IF(HY(2).GE.HY(1))THEN
       AX1 = HX(2)
       AY1 = HY(2)
       I=3
      ELSE
       AX1 = HX(1)
       AY1 = HY(1)
       I=2
      ENDIF
      AX2 = HX(I)
      AY2 = HY(1)
      S1 = (AY1-AY2)/(AX1-AX2)
      IF(AY1+AX1*TANT+EX(2)*S1.GT.EY(2))THEN
       Y2 = HY(1) - HX(1) + TANT
       Y3 = SPY(2) - SPX(2) + TANT
       EX(3) = EX(2)
       EY(3) = EY(2)
```

```
IF(Y3.GT.Y2)THEN
C--CUT ANGLE INTERSECTS ONE OF THE O/B SPOIL SIDES
         X2 = (EY(2)-EX(2)+TANG-Y2)/(TANT-TANG)
         X1 = (EY(2)-EX(2)+TANG-AY1-AX1+TANT)/(S1-TANG)
         XA(1) = EX(2)
         YA(1) = EY(2)
         XA(2) = (EY(2)-Y2)/TANT
         YA(2) = EY(2)
         IF(X2.GT.X1)THEN
C-CUT ANGLE INTERSECTS NEGATIVE O/B SLOPE
CASE D(1)
            EX(3) = X1
            EY(3) = AY1 + AX1*TANT + X1*S1
            XA(3) = HX(2)
            YA(3) = HY(2)
            XA(4) = X1
            YA(4) = EY(3)
            REH = REH + AREA(XA,YA,4)
         ELSE
C-CUT ANGLE INTERSECTS POSITIVE O/B SLOPE
CASE D(2)
            EX(3) = X2
            EY(3) = Y2 + X2*TANT
            XA(3) = X2
            YA(3) = EY(3)
            REH = REH + AREA(XA,YA,3)
         ENDIF
       ELSE
C-CUT ANGLE INTERSECTS EITHER THE FINAL SPOIL SIDE OR THE 2ND
C O/B SIDE
         X2 = (EY(2)-EX(2)+TANG-Y3)/(TANT-TANG)
         X1 = (EY(2)-EX(2)+TANG-AY1-AX1+TANT)/(S1-TANG)
         XA(1) = EX(2)
         YA(1) = EY(2)
         XA(2) = SPX(2)
         YA(2) = SPY(2)
         IF(X2.GT.X1)THEN
C--CUT ANGLE INTERSECTS NEGATIVE O/B SLOPE
CASES D(3)-D(4)
            EX(3) = X1
            EY(3) = AY1 + AX1*TANT + X1*S1
            XA(3) = (AY1 + AX1*TANT-Y3)/(TANT-S1)
            YA(3) = Y3 + XA(3) * TANT
           XA(4) = X1
            YA(4) = EY(3)
            REH = REH + AREA(XA,YA,4)
         ELSE
C--CUT ANGLE INTERSECTS FINAL SPOIL SLOPE
CASES D(5)-D(6)
           EX(3) = X2
```

```
EY(3) = Y3 + X2*TANT
            XA(3) = X2
            YA(3) = EY(3)
            REH = REH + AREA(XA,YA,3)
          ENDIF
        ENDIF
        S2 = (SPY(4)-EY(2))/(SPX(4)-EX(2))
        EX(4) = (AY1-EY(2) + TANT^*(AX1 + EX(2)))/(S2-S1)
        EY(4) = AY1 + AX1*TANT + EX(4)*S1
       ELSE
        DX = SPX(2)-X(27)
        IF(SPX(2) + DX + YR.LE.X(28))THEN
         EX(3) = SPX(2) + DX + YR
         EY(3) = Y(27)
        ELSE
         EX(3) = X(28) + DX + .5*YR-0.5*WP
         EY(3) = Y(28) + (DX + .5*YR-0.5*WP)*TANT
        ENDIF
CASE D(8)
        EX(4) = EX(2)
        \mathbf{EY}(4) = \mathbf{EY}(2)
        IF(AY1+AX1*TANT+SPX(2)*S1.GT.EY(2))THEN
CASE D(7)
         X1 = (EY(2)-AY1-AX1*TANT)/S1
         REH = REH + (X1-SPX(2))^*(X1-SPX(2))^*0.25^*TANT
        ENDIF
       ENDIF
     ENDIF
C--WRITE REHANDLE AND EXTENDED BENCH VALUES ON THE SCREEN
     CALL LOCATE(1,13,5)
     CALL PUTST(1,7,21,'REHANDLE PARAMETERS:')
     CALL LOCATE(1,15,10)
     CALL PUTST(1,7,29,'1. REHANDLE VOLUME (lcm) =')
     CALL LOCATE(1,17,10)
     CALL PUTST(1,7,29,'2. EXTENDED BENCH WIDTH (m) =')
     DUMFF = BLANK
     WRITE(DUMFF, '(F10.2)')REH
     CALL LOCATE (1,15,40)
     CALL PUTST(1,120,10,DUMFF)
     DUMFF = BLANK
     WRITE(DUMFF, '(F10.2)')EB
     CALL LOCATE(1,17,40)
     CALL PUTST(1,120,10,DUMFF)
   ENDIF
 80 IF(INKEY(CH,SCAN).EQ.0) GO TO 80
   SELECT CASE(ICHAR(CH))
     CASE(48)
       NUM = 0
       IF(PNUM.EQ.2)THEN
     CALL LOCATE(1,13,5)
```

```
")
  CALL PUTST(1,7,21,'
  CALL LOCATE(1,15,10)
                                            ")
  CALL PUTST(1,7,41,'
  CALL LOCATE(1,17,10)
 CALL PUTST(1,7,41,'
                                            ")
    ENDIF
    GO TO 10
  CASE(49)
    NUM = 1
  CASE(50)
    NUM=2
  CASE(51)
    NUM = 3
  CASE(52)
    NUM = 4
  CASE(53)
    NUM = 5
  CASE DEFAULT
    GO TO 80
END SELECT
 CALL SPAGE(3)
IF(PNUM.EQ.1)THEN
 CALL PLOTR2(X,Y,N,NUM,VALUE,NAME,HX,HY)
ELSE
 CALL PLOTR3(X,Y,N,NUM,VALUE,NAME,SPX,SPY,HX,HY,EX,EY,IFLAG)
 IF(NUM.GT.2)THEN
 CALL LOCATE(1,13,5)
                                ")
 CALL PUTST(1,7,21,'
 CALL LOCATE(1,15,10)
 CALL PUTST(1,7,41,'
                                            ")
 CALL LOCATE(1,17,10)
 CALL PUTST(1,7,41,'
                                            ")
 ENDIF
ENDIF
IF(NUM.EQ.1.OR.NUM.EQ.2)THEN
  ISW = .TRUE.
  ISW2=.TRUE.
ENDIF
GO TO 10
RETURN
END
```

```
$STORAGE:2
   SUBROUTINE EDMENU(NAME, VALUE, ISW, IMENU)
C PURPOSE:
C THIS SUBROUTINE IS USED TO CONTROL THE EDITING OF THE DATA
C ON AN INPUT SCREEN. THE ENTRY ED MUST BE CALLED PRIOR TO
C CALLING THIS SUBROUTINE SO THAT ALL OF THE DATA LOCATIONS
C ARE INITIALIZED AND RETAINED THROUGHOUT THE USEAGE OF THE
C CALLING PROGRAM. THERE ARE BASICALLY TWO DIFFERENT
C ALTERNATIVES THAT CAN BE CARRIED OUT WHEN CALLING THIS
C SUBROUTINE:
C
           (1) REWRITE THE ENTIRE SCREEN WHEN CALLING
C
              AND THEN EDIT THE DATA VALUES
C
           (2) EDIT THE DATA VALUES
C
C INPUT VARIABLES:
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
    VARIABLES
C VALUE = REAL*4 VECTOR CONTAINING THE VALUES OF THE DATA
     VARIABLES
C ISW = LOGICAL*2 VARIABLE CONTAINING WHETHER OR NOT THE
   SCREEN INFORMATION MUST BE REWRITTEN
C ITEST-INTEGER*2 VARIABLE CONTAINING WHICH DATA POSITIONS WILL
     BE USED.
               IF ITEST=1 A TITLE WILL BE WRITTEN ABOVE THE
C
     VALUES, OTHERWISE, THE DATA VALUES WILL START FROM THE
     TOP ROW
C NDAT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA VALUES
     WHICH WILL APPEAR ON THE INPUT SCREEN
C
C INTERNAL VARIABLES:
C
C ROW = INTEGER*2 VECTOR OF LENGTH 23 CONTAINING THE SEPARATE
    ROW LOCATION OF EACH DATA VALUE
C COL=INTEGER*2 VARIABLE CONTAINING THE COLUMN LOCATION OF THE
     FIRST COLUMN OF THE DATA VALUES
C ILCC= INTEGER*2 VARIABLE CONTAINING THE NUMBER OF THE DATA
C
     VALUE WHICH IS TO BE HIGHLITED IF THE SCREEN IS
C
     REWRITTEN
C
  CH= CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER READ
     FROM THE KEYBOARD
C SCAN= INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE VALUE
C
     READ FROM THE KEYBOARD
C
C OUTPUT:
C NAME.VALUE.NDAT = UNCHANGED
C ISW = .FALSE.
```

```
C SUBROUTINES REQUIRED:
C SPAGE = A FORTRAN UTILITIES ROUTINE CALLED TO SELECT ONE
     SCREEN PAGE FOR DISPI AYING
C
C SCREEN = A FORTRAM UTILITIES ROUTINE CALLED TO SET THE SCREEN
C
    MODE AND CLEAR THE SCREEN
C INSCRN = THIS SUBBOUTENE IS USED TO REWRITE VALUES ON THE
C
     INPUT SCREEN
C CURSOR2 = THIS SUBROUTINE IS USED TO MOVE THE HIGHLITED CELL
C
     AROUND THE INPUT SCREEN AND ALSO TO EDIT THE VALUES
C
C FUNCTIONS REQUIRED:
C
C INKEY = AN INTEGER*2 FORTRAN UTILITIES ROUTINE CALLED TO
   DETERMINE WHETHER A KEY FROM THE KEYBOARD IS PRESSED AND
C
C
     WHAT IT IS
C
   CHARACTER*1 NULL, CH
   INTEGER*2 SCAN, INKEY, ILOC, N, NDAT, IMENU
   INTEGER*2 ROW(23), COL, J, ITEST
   CHARACTER NAME(*)*25
   REAL*4 VALUE(*)
   LOGICAL*2 ISW
   IMENU=1
   CALL SPAGE(2)
C-CHECK IF THE INPUT SCREEN NEEDS TO BE REWRITTEN
   IF(ISW)THEN
    ILOC=1
    CALL INSCRN(ILOC,N,NAME,VALUE,COL,ROW)
    ISW = .FALSE.
   ENDIF
 10 IF (INKEY(CH,SCAN) .EQ. 0) GO TO 10
C--CHECK IF ESC WAS PRESSED TO QUIT
   IF(ICHAR(CH).EQ.27)THEN
     IMENU=0
     RETURN
   ENDIF
C--CHECK IBM EXTENDED CHARACTER CODE WAS PRESSED
   IF(CH.EQ.NULL)
   + CALL CURSOR2(CH.SCAN,ILOC, VAI.UE, N, ROW, COL, IMENU)
   IF(IMENU.EQ.0)RETURN
C
```

```
C-CHECK IF A NUMBER HAS BEEN ENTERED DIRECTLY WITHOUT USING
C F1
C
   SELECT CASE(ICHAR(CH))
   CASE(46,48:57)
     CALL CURSOR2(CH,SCAN,ILOC,VALUE,N,ROW,COL,IMENU)
   IF(IMENU.EQ.0)RETURN
   ENDSELECT
\mathbf{C}
C-CHECK IF SPACE BAR WAS PRESSED TO CONTINUE
   IF(ICHAR(CH).NE.32)GO TO 10
C
   RETURN
C
C-ENTRY TO INITIALIZE THE LOCATIONS OF THE DATA VALUES ON THE
C SCREEN
C
   ENTRY ED(NDAT,ITEST)
C
   NULL = CHAR(+8#00)
   N = NDAT
   COL=15
   DO 100 J=1,N
    IF(ITEST.EQ.1)THEN
      ROW(J) = J + 2
    ELSE
      ROW(J) = J-1
    ENDIF
 100 CONTINUE
C
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE CURSOR2(CH,SCAN,ILOC,VALUE,N,ROW,COL,IMENU)
C PURPOSE:
C THIS SUBROUTINE IS USED TO MOVE THE HIGHLITED AREA ABOUND
C AND TO EDIT THE DATA VALUES IN THE HIGHLITED AREA.
C
C INPUT:
C THE DIMENSION VALUE FIELD SHOULD BE CHECKED BEFORE USING
C THIS SUBROUTINE.IT DEFINES THE FIELD WIDTH OF THE HIGHLITED
C AREA AND IS SET = 10.
C INPUT VALUABLES:
C
C CH = CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER READ
C
    FROM THE KEYBOARD
C SCAN = INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE VALUE
     READ FROM THE KEYBOARD
C
C VALUE = REAL*4 VECTOR CONTAINING THE VALUES OF THE DATA
C
     VARIABLES
C N= INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA VALUES
C
     WHICH WILL APPEAR ON THE INPUT SCREEN
C ROW= INTEGER*2 VECTOR OF LENGTH 23 CONTAINING THE SEPARATE
    ROW LOCATION OF EACH DATA VALUE
C COI.=INTEGER*2 VARIABLE CONTAINING THE COLUMN LOCATION OF THE
     FIRST COLUMN OF THE DATA VALUES
C ILOC= INTEGER*2 VARIABLE CONTAINING THE NUMBER OF THE DATA
C
     VALUE WHICH IS TO BE HIGHLITED IF THE SCREEN IS
C
     REWRITTEN
C
C INTERNAL VARIABLES:
C
C DUMF = CHARACTER*1 VECTOR OF LENGTH = FIELD WHICH IS USED TO
C
     WRITE AND READ REAL VALUES TO
C DUMFF = CHARACTER*10 VARIABLE WHICH IS ALSO USED TO WRITE AND
     READ REAL VALUES TO. THE EQUIVALENCE STATEMENT IS
C
C
     USED WITH THE DUMFF STRING AND THE DUMF CHARACTER ARRAY
C
     SO THAT A EITHER THE ENTIRE STRING OR AN INDIVIDUAL
C
     ELEMENT CAN BE REFERENCED
C
C OUTPUT:
C
C
  ALL OUTPUT IS WRITTEN TO THE SCREEN ON PAGE 2
C
C OUTPUT VARIABLES:
C
C ILOC, VALUE, N, ROW, COL = UNCHANGED
```

```
C ERRORS:
C
    -THE ALPHABET CHARACTERS ARE LOCKED OUT WHEN THE USER IS
C
     CHANGING VALUES IN EDIT MODE.
C
   - ONLY ONE DECIMAL POINT CAN BE ENTERED WHEN EDITING.
C
   - ESC CAN BE PRESSED AT ANY TIME TO QUIT THE PROGRAM
C
C SUBROUTINES REQUIRED:
C
C SCREEN = A FORTRAN UTILITIES ROUTINE CALLED TO SET THE SCREEN
C
     MODE AND CLEAR THE SCREEN
C LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE
C
     CURSOR ON THE SELECTED SCREEN PAGE
C PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING
     WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
C
C PUTCHA = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A
C
     CHARACTER WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
C NEWCUR=A FORTRAN UTILITIES ROUTINE CALLED TO DEFINE THE SIZE
     AND SHAPE OF THE TEXT CURSOR
C
C FUNCTIONS REQUIRED:
C
C INKEY= AN INTEGER*2 FORTRAN UTILITIES ROUTINE CALLED TO
C
   DETERMINE WHETHER A KEY FROM THE KEYBOARD IS PRESSED AND
C
     WHAT IT IS
C
C
   INTEGER*2 FIELD
   INTEGER*2 SCAN, ILOC, SCAN2, INKEY, IDEC, N, IMENU
   INTEGER*2 ITEMP, II
   PARAMETER(FIELD = 10)
   INTEGER*2 ROW(*), COL, I
   CHARACTER*10 DUMFF, BLANK
   CHARACTER*1 DUMF(FIELD), CH, CH2, NULL
   EQUIVALENCE (DUMF(1).DUMFF)
   REAL*4 VALUE(*)
   LOGICAL*2 ISW
C
   SCAN VALUES: 72 = UP ARROW
C
            80 = DOWN ARROW
C
            59 = FUNCTION KEY 1
\mathbf{C}
   NULL = CHAR(+8#00)
C
   IF(CH.EQ.NULL)THEN
    IF(SCAN.NE.72 .AND. SCAN.NE.80 .AND. SCAN.NE.59) RETURN
    WRITE(DUMFF, '(F10.2)') VALUE(ILOC)
   ELSE
    SCAN = 59
   ENDIF
```

```
ISW = .TRUE.
   DATA BLANK/
   CALL LOCATE(2,ROW(ILOC),COL)
C
C-CHECK IF F1 IS PRESSED IN ORDER TO EDIT DATA
   IF(SCAN.EQ.59)THEN
C-WRITE EDIT SPACE ON SCREEN
     CALL PUTST(2.120.FIELD.BLANK)
C-WRITE PREVIOUS VALUE BESIDE EDIT SPACE
     WRITE(DUMFF,'(F10.2)')VALUE(ILOC)
     CALL LOCATE(2,ROW(ILOC),COL-12)
     CALL PUTST(2,7,FIELD,DUMFF)
     CALL NEWCUR(10.10)
C
   DUMFF=BLANK
   IDEC = 0
   ITEMP=1
   \Pi = 1
C-BACKSPACING IN EDIT SPACE
  5 IF(ITEMP.GE.1)THEN
     II=ITEMP
     IF(IDEC.EQ.II)IDEC=0
     DUMF(II) = ' '
     CALL LOCATE(2,ROW(ILOC),COL-1+II)
     CALL PUTCHA(2,120,1,' ')
   ENDIF
C-LOOP TO READ THE CHARACTERS ENTERED IN EDIT SPACE
   DO 10 I=ILFIELD
     CALL LOCATE(2,ROW(ILOC),COL-1+1)
C
C-CHECK IF A NUMBER WAS ENTERED DIRECTLY WITHOUT THE USE OF
C F1
\mathbf{C}
     IF(CH.NE.NULL.AND.I.EQ.1)THEN
      CH2 = CH
      CH=NULL
      GO TO 25
     ENDIF
 20 IF(INKEY(CH2,SCAN2).EQ. 0) GO TO 20
C--CHECK IF ESC WAS PRESSED TO QUIT
   IF(ICHAR(CH2).EQ.27)THEN
     IMENU=0
     RETURN
   ENDIF
     IF(CH2.EQ.NULL)THEN
      SELECT CASE(SCAN2)
C
```

```
C-CHECK IF F1 IS PRESSED IN ORDER TO QUIT EDITING AND USE THE
C PREVIOUS VALUE
C
       CASE(59)
        GO TO 35
C-CHECK IF A CURSOR KEY WAS PRESSED TO SAVE THE VALUE ENTERED
C AND MOVE THE CURSOR
      CASE(72,80)
        ISW = .FALSE.
        IF(IDEC.EQ.0)THEN
         IDEC=I
         DUMF(I) = '.'
        ENDIF
        GO TO 30
      END SELECT
     ENDIF
C--CHECK FOR 0-9 AND DECIMAL
 25 SELECT CASE(ICHAR(CH2))
     CASE(48:57,46)
C-CHECK FOR MORE THAN ONE DECIMAL
       IF(ICHAR(CH2).EQ.46.AND.IDEC.NE.0)GO TO 20
C-MARK LOCATION OF DECIMAL IN STRING
       IF(ICHAR(CH2).EQ.46)IDEC=I
C-ONLY ALLOW 7 CHARACTERS TO THE LEFT OF THE DECIMAL
       IF(ICHAR(CH2).NE.46.AND.IDEC.EQ.0.AND.I.EQ.8)GO TO 20
C--WRITE CHARACTER IN EDIT SPACE
       WRITE(DUMF(I), '(A)')CH2
       CALL PUTCHA(2,120,1,CH2)
C-CHECK FOR CARRIAGE RETURN
     CASE(13)
       IF(IDEC.EQ.0)THEN
         IDEC=I
         DUMF(I) = '.'
       ENDIF
       GO TO 30
C-CHECK FOR BACKSPACE KEY PRESSED IN ORDER TO ERASE PREVIOUS
C CHARACTER
     CASE(8)
       ITEMP = I-1
       GO TO 5
     CASE DEFAULT
       GO TO 20
     END SELECT
10 CONTINUE
30
     READ(DUMFF, '(F10.2)') VALUE(ILOC)
     WRITE(DUMFF,'(F10.2)')VALUE(ILOC)
     CALL LOCATE(2,ROW(ILOC),COL)
```

```
CALL NEWCUR(32,0)
C-ERASE VALUE BESIDE EDIT SPACE
     CALL LOCATE(2,ROW(ILOC),COL-FIELD)
     CALL PUTST(2,7,FIELD,BLANK)
     IF(ISW)THEN
      CALL PUTST(2,120,FIELD,DUMFF)
      RETURN
     ENDIF
   ENDIF
   CALL PUTST(2,7,FIELD,DUMFF)
C--CHECK IF UP OR DOWN ARROW KEYS HAVE BEEN PRESSED
   IF(ISW)SCAN2=SCAN
   IF(SCAN2.EQ.72)THEN
     ILOC=ILOC-1
     IF(ILOC.LT.1)ILOC=N
   ELSEIF(SCAN2.EQ.80)THEN
     ILOC=ILOC+1
     IF(ILOC.GT.N)ILOC=1
   ENDIF
C
C-HIGHLIGHT CURRENT VALUE SELECTED
   WRITE(DUMFF, '(F10.2)') VALUE(ILOC)
   CALL LOCATE(2,ROW(ILOC),COL)
   CALL PUTST(2,120,FIELD,DUMFF)
C
   RETURN
   END
```

_	SUBROUTINE ERRMSG(MESS,N)
C	PURPOSE:
	THIS SUBROUTINE IS CALLED TO DISPLAY MESSAGES ON PAGE 0 AND THEN WAIT FOR THE USER TO PRESS A KEY TO CONTINUE
C U	INPUT:
C	THE MESSAGE LENGTH IS RESTRICTED TO 50 CHARACTERS
C	INPUT VARIABLES:
	N= INTEGER*2 VARIABLE CONTAINING THE NUMBER OF CHARACTERS WITHIN THE MESSAGE CONTAINED IN MESS MESS= CHARACTER*1 ARRAY OF LENGTH N WHICH CONTAINS THE MESSAGE THAT IS TO BE DISPLAYED
	OUTPUT:
	OUTPUT IS WRITTEN TO THE SCREEN ON PAGE 0
	INTERNAL VARIABLE:
	M= CHARACTER*1 ARRAY OF LENGTH 50 WHICH IS USED TO STORE THE MESSAGE IN. IF THE MESSAGE IS LESS THAN 50 CHARACTERS IN LENGTH, THE REST OF THE ARRAY IS FILLED WITH BLANKS
	ERRORS:
	THE PROGRAM WILL BE TERMINATED IF THE MESSAGE LENGTH (N) IS LARGER THAN 50.
	SUBROUTINES REQUIRED:
	SPAGE = A FORTRAN UTILITIES ROUTINE CALLED TO SELECT ONE SCREEN PAGE FOR DISPLAYING LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE CURSOR ON THE SELECTED SCREEN PAGE PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
	FUNCTIONS REQUIRED:
	INKEY= A FORTRAN UTILITIES ROUTINE CALLED TO DETERMINE WHETHER A KEY FROM THE KEYBOARD IS PRESSED AND WHAT IT IS
•	INTEGER*2 N,I,SCAN,INKEY CHARACTER MESS(N)*1,CH*1,M(50)*1

```
C
   IF(N.GT.50)STOP' ERROR MESSAGE IS TOO LONG'
   DO 10 I=1,50
     IF(I.LE.N)THEN
      M(I) = MESS(I)
     ELSE
      M(I) = ''
     ENDIF
10 CONTINUE
   CALL SPAGE(0)
   CALL LOCATE(0,10,15)
   CALL PUTST(0,7,50,M)
   CALL LOCATE(0,15,15)
   CALL PUTST(0,7,23,'PRESS A KEY TO CONTINUE')
20 IF(INKEY(CH,SCAN).EQ.0)GO TO 20
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE INSCRN(ILOC,N,NAME,VALUE,COL,ROW)
C PURPOSE:
C
C THIS SUBROUTINE IS USED TO REWRITE THE VALUES OF THE INPUT
C SCREEN.THE INPUT SCREEN GETS ERASED WHEN THE PROGRAM USES
C GRAPHICS MODE.
C INPUT VARIABLES:
C
C NAME = CHARACTER*** VS CONTAINING THE NAMES OF THE DATA
C
      PARAMETERS
C VALUE = REAL*4 VECTORS COSCIONARING THE VALUES OF THE DATA
\mathbf{C}
      PARAMETERS
C N= INTEGER*2 VARIAB A LANGE MINING THE NUMBER OF DATA VALUES
C COL=INTEGER*2 VARIABLE ON PAINING THE COLUMN NUMBER THAT THE
     DATA VALUES START THEIR DISPLAY ON THE SCREEN
C ROW-INTEGER*2 VECTOR OF LENGTH N CONTAINING THE ROW NUMBERS
      OF THE DATA VALUE POSITIONS
C
C ILOC=INTEGER*2 VARIABLE CONTAINING THE ELEMENT NUMBER IN THE
\mathbf{C}
      ROW ARRAY WHICH WILL BE HIGHLITED UPON RETURN.
C
C OUTPUT:
C
C THE INPUT SCREEN VALUES ARE WRITTEN TO THE SCREEN ON PAGE 2
C SUBROUTINES REQUIRED:
C
C SCCHAR= A FORTRAN UTILITIES ROUTINE CALLED TO DETERMINE THE
C
     CHARACTER VARIABLE ON THE SPECIFIED PAGE AT THE CURSOR
C
     POSITION
C LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE
C
     CURSOR ON THE SELECTED SCREEN PAGE
C PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING
     WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
C NEWCUR = A FORTRAN UTILITIES ROUTINE CALLED TO DEFINE THE SIZE
     AND SHAPE OF THE TEXT CURSOR
C
C
\mathbf{C}
   CHARACTER*10 BLANK, DUMFF
   CHARACTER DUMF(10)*1, NAME(*)*25
   EQUIVALENCE(DUMF(1), DUMFF)
   INTEGER*2 COL,ROW(*),I
   INTEGER*2 N,J, ILOC, ATTRIB
   REAL*4 VALUE(*)
   DATA BLANK/
                    7
C
C-WRITE HEADING TO SCREEN
```

```
IF(ROW(1).GT.1)THEN
     CALL LOCATE(2,0,COL+5)
     CALL PUTST(2,7,22,'**** INPUT SCREEN ****')
   ENDIF
C--WRITE VARIABLE NAMES AND VALUES TO SCREEN
   DO 10 J = 1,N
     CALL LOCATE(2,ROW(J),30)
     CALL PUTST(2,7,25,NAME(J))
    DUMFF = BLANK
     WRITE(DUMFF,'(F10.2)')VALUE(J)
     CALL LOCATE(2,ROW(J),COL)
     CALL PUTST(2,7,10,DUMFF)
10 CONTINUE
   DO 20 I=1,10
    CALL LOCATE(2,ROW(ILOC),COL-1+I)
20
    CALL SCCHAR(2, DUMF(I), ATTRIB)
   CALL LOCATE(2,ROW(ILOC),COL)
   CALL PUTST(2,120,10,DUMFF)
   CALL NEWCUR(32,0)
   CALL LOCATE(2,24,17)
   CALL PUTST(2,7,46,
   + 'ESC=QUIT, F1=EDIT/UNDO EDIT, SPACE=CALCULATE')
   RETURN
   END
```

```
$STORAGE:2
    SUPROUTINE READIN(NAME, VALUE, NDAT, FILE1)
C YURPOSE:
C THIS SUBROUTINE IS USED TO READ VARIABLE NAMES AND VALUES
C FROM FILE1.
C
C INPUT:
C
C THE FOLLOWING DIMENSION PARAMETER SHOULD BE CHECKED IN THIS
C PROGRAM:
C
C
       MAXDAT = MAXIMUM NUMBER OF DATA VALUES (SET AT 24)
C
C ONE INPUT FILE (UNIT 5) IS REQUIRED.
C IF THE INPUT FILE (FILE1) DOES NOT EXIST, ANOTHER ONE WILL
C BE PROMPTED FOR.
C DATA IS READ IN AS FREE FORMAT.
C THE END OF FILE IS USED TO SIGNAL THE END OF DATA.
C
C INPUT VARIABLES:
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
     PARAMETERS
C VALUE = REAL*4 VECTORS CONTAINING THE VALUES OF THE DATA
C
     PARAMETERS
C FILE1 = CHARACTER*30 VARIABLE CONTAINING THE INPUT DATA FILE
C
     NAME
C
C INTERNAL VARIABLES:
C
C EX= LOGICAL*2 VARIABLE CONTAINING THE TEST VALUE OF WHETHER
C
     OR NOT FILE1 EXISTS
C
C OUTPUT:
C
C INPUT ARRAYS ARE FILLED WITH VALUES AS THEY ARE READ IN
\mathbf{C}
C OUTPUT VARIABLES:
C
C NDAT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA VALUES
C
     READ IN
C
C ERRORS:
C THE FOLLOWING ERROR MESSAGES ARE PRINTED TO THE SCREEN AND
C THEN THE PROGRAM IS TERMINATED IF CERTAIN CONDITIONS ARE
C SATISFIED:
```

```
C 1. DATA FILE MUST CONTAIN THE SAME NUMBER OF VALUES AND
  NAMES
C 2. ALLOWABLE NO. OF VARIABLES EXCEEDED
C
C ROUTINES REQUIRED: NONE
C
C
   CHARACTER NAME(*)*25, FILE1*30
   REAL*4 VALUE(*)
   INTEGER*2 NDAT, MAXDAT
   PARAMETER(MAXDAT = 24)
   LOGICAL*2 EX
C
 10 INQUIRE(FILE = FILE1, EXIST = EX)
   IF(.NOT.EX)THEN
     WRITE(*,*)' '
     WRITE(*,*)' ENTER THE DATA FILE NAME'
     READ(*,'(A)')FILE1
     GO TO 10
   ENDIF
   OPEN(5,FILE = FILE1)
C
   NDAT = 1
 20 READ(5,'(A)',END = 40)NAME(NDAT)
   READ(5,*,END=30)VALUE(NDAT)
   NDAT = NDAT + 1
   GO TO 20
 30 WRITE(*,*)'** ERROR **'
   STOP
   'DATA FILE MUST CONTAIN THE SAME NO. OF VALUES AND NAMES'
 40 NDAT = NDAT-1
   IF(NDAT.GT.MAXDAT)
   + STOP 'ALLOWABLE NO. OF VARIABLES EXCEEDED'
   CLOSE(5)
C
   RETURN
   END
```

\$ S	TORAGE:2
_	SUBROUTINE RESULTS(VOB, VIB, VCHOP, VSPOIL, OROB, ORIB, H, ISW, ISEAM)
C	
C	PURPOSE:
C	
Č	THIS SUBROUTINE IS USED TO WRITE THE CALCULATED RESULTS OF
č	
Č	THERE ARE TWO ALTERNATIVES WHEN USING THIS SUBROUTINE:
C	
C	(1) WRITE ALL VALUES AND LABELS TO THE SCREEN
C	(2) WRITE ONLY NEW VALUES TO THE SCREEN - THIS WOULD BE
C	USED IF THE LABELS ALREADY EXIST ON THE SCREEN FROM
C	A PREVIOUS CALL AND ONLY THE VALUES HAVE CHANGED
Č	VIOOS CIME IN SOUL THE VALUE INVECTANGED
č	INPUT VARIABLES:
Č	MFUI V/www.chichard
_	
C	VOB, VIB, WATOP = 1820 L*4 VARIABLES CONTAINING THE UNIT BANK
C	VOLUME OF THE O/B, I/B AND CHOP CUTS RESPECTIVELY
C	VSPOIL = REAL*4 VARIABLE CONTAINING THE UNIT LOOSE VOLUME OF
C	THE TOTAL SPOIL
C	OROB,ORIB=REAL*4 VARIABLES CONTAINING THE REQUIRED REACHES OF
C	THE DRAGLINE WHEN IT IS OPERATING ON THE O/B AND I/B
Č	BENCHES RESPECTIVELY
Č	H= REAL*4 VARIABLE CONTAINING THE REQUIRED HEIGHT OF THE
	DRAGLINE WHEN IT IS OPERATING ON THE I/B BENCH
C	
C	NEFDS TO BE WRITTEN TO THE SCREEN
C	ISEAM = INTEGER*2 VARIABLE CONTAINING WHICH RESULTS PAGE
C	MUST BE WRITTEN WHERE 1=1SEAM AND 2=2SEAM.
C	
C	OUTPUT:
Č	
Č	ALL VALUES ARE WRITTEN TO THE SCREEN ON PAGE 1
	ALL VALUES ARE WRITTEN TO THE SCREEN ON PAGE I
C	
C	OUTPUT VARIABLES:
C	
C	VOB, VIB, VCHOP, VSPOIL, OROB, ORIB, H, ISEAM = UNCHANGED
С	ISW = .FALSE.
C	
Č	SUBROUTINES REQUIRED:
Č	COMOCIALIDA INIGOTADA.
	I OCATE A PODEDAN LIMIT WITTER DOLUMBER GALLED TO DOCUMENT THE
	LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE
C	CURSOR ON THE SELECTED SCREEN PAGE
C	PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING
C	WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
C	
C	
	REAL*4 VCHOP, VSPOIL, OROB, ORIB, H, VIB, VOB
	CHARACTER*10 DUMFF, BLANK
	LOGICAL*2 ISW

```
INTEGER*2 ISEAM
C
   DATA BLANK/
   IF(ISEAM.NE.1.AND.ISEAM.NE.2)RETURN
C-WRITE TEXT ON PAGE
   IF(ISW)THEN
   CALL LOCATE(1,0,18)
   CALL PUTST(1,7,38,'*** SUMMARY OF SEAM CALCULATIONS ***')
   CALL LOCATE(1,3,5)
   CALL PUTST(1,7,87,'REQUIRED DIMENSIONS FOR NO REHANDLE:')
   CALL LOCATE(1,5,10)
   CALL PUTST(1,7,36,'1. O/B OPERATING RADIUS (m)
                                                      =')
   CALL LOCATE(1,11,5)
   CALL PUTST(1,7,14,'UNIT VOLUMES:')
   CALL LOCATE(1,13,10)
   CALL PUTST(1,7,19,1. SPOIL (lcm) = 1
   CALL LOCATE(1, 15, 10)
   CALL PUTST(1,7,19,'2. CHOPCUT (berr) =')
   CALL LOCATE(1,17,10)
   CALL PUTST(1,7,19,3). O/B CUT (bcm) = ')
   CALL LOCATE(1,22,5)
   CALL PUTST(1,7,57,
   + 'Select # for output: 0 NONE
                                     3 PRINTER (1:500)')
   CALL LOCATE(1.23.5)
   CALL PUTST(1,7,58.
                    1 CCA SCREEN 4 PRINTER (1:1000)')
   CALL LOCATE(1,24,5)
   CALL PUTST(1,7,58,
                    2 EGA SCREEN 5 PLOTTER (1:1000)')
   IF(ISEAM.EQ.1)THEN
     CALL LOCATE(1.7.10)
     CALL PUTST(1,7,36,'2. SPOIL HEIGHT ABOVE O/B BENCH (m) = ')
   ELSE
     CALL LOCATE(1,7,10)
     CALL PUTST(1,7,36,'2. I/B OPERATING RADIUS (m)
                                                       =')
     CALL LOCATE(1,9,10)
     CALL PUTST(1,7,36,'3. SPOIL HEIGHT ABOVE I/B BENCH (m) = ')
     CALL LOCATE(1,19,10)
     CALL PUTST(1,7,19,4. I/B CUT (bcm) = ')
   ENDIF
   ISW = .FALSE.
   ENDIF
C
C-WRITE VALUES IN HIGHLIGHTED CELLS
   DUMFF=BLANK
   WRITE(DUMFF, '(F10.2)')OROB
   CALL LOCATE(1,5,48)
```

```
CALL PUTST(1,120,10,DUMFF)
DUMFF = BLANK
WRITE(DUMFF,'(F10.2)')VSPOIL
CALL LOCATE(1,13,31)
CALL PUTST(1,120,10,DUMFF)
DUMFF = BLANK
WRITE(DUMFF,'(F10.2)')VCHOP
CALL LOCATE(1,15,31)
CALL PUTST(1,120,10,DUMFF)
DUMFF = BLANK
WRITE(DUMFF,'(F10.2)')VOP
CALL LOCATE(1,17,31)
CALL PUTST(1,123,10,DUMFF)
DUMFF=BLANK
IF(ISEAM.EQ.1)THEN
 DUMFF = BLANK
 WRITE(DUMFF,'(F10.2)')H
 CALL LOCATE(1,7,48)
 CALL PUTST(1,120,10,DUMFF)
ELSE
 DUMFF=BLANK
 WRITE(DUMFF, '(F10.2)')ORIB
 CALL LOCATE(1,7,48)
 CALL PUTST(1,120,10,DUMFF)
 DUMFF = BLANK
 WRITE(DUMFF, '(F10.2)')H
 CALL LOCATE(1.9.48)
 CALL PUTST(1,120,10,DUMFF)
 DUMFF=BLANK
 WRITE(DUMFF,'(F10.2)')VIB
 CALL LOCATE(1,19,81)
 CALL PUTST(1,120,10,DUMFF)
ENDIF
RETURN
END
```

C

```
$STORAGE:2
   SUBROUTINE RESULTR(VOB, VCHOP, VSPOIL, OROB, II, ET, RVOI. EVOL, ISW)
C PURPOSE:
C
C THIS SUBROUTINE IS USED TO WRITE THE CALCULATED RESULTS OF
C 1R.FOR TO THE SCREEN ON PAGE 1. 1R.FOR IS A PROGRAM WHICH
C DETERMINES THE DRAGLINE VOLUMES WHICH OCCUR WHEN MINING A
C SINGLE SEAM AND ALLOWING AN EXTENDED BENCH TO BE USED.
  THERE ARE TWO ALTERNATIVES WHEN USING THIS SUBROUTINE:
C
      (1) WRITE ALL VALUES AND LABELS TO THE SCREEN
C
      (2) WRITE ONLY NEW VALUES TO THE SCREEN - THIS WOULD BE
C
        USED IF THE LABELS ALREADY EXIST ON THE SCREEN FROM
C
       A PREVIOUS CALL AND ONLY THE VALUES HAVE CHANGED
C
C INPUT VARIABLES:
C
C VOB.VCHGP = REAL*4 VARIABLES CONTAINING THE UNIT BANK VOLUME
C
    OF THE O/B AND CHOP CUTS RESPECTIVELY
C
  VSPOIL= REAL*4 VARIABLE CONTAINING THE UNIT LOOSE VOLUME OF
C
     THE TOTAL SPOIL
C OROB = REAL*4 VARIABLE CONTAINING THE REQUIRED REACH OF THE
     THE DRAGLINE WHEN IT IS OPERATING ON THE O/B BENCH
C
C H= REAL*4 VARIABLE CONTAINING THE REQUIRED HEIGHT OF THE
     DRAGLINE WHEN IT IS OPERATING ON THE I/B BENCH
C
C ISW = LOGICAL*2 VARIABLE CONTAINING WHETHER OR NOT THE TEXT
     NEEDS TO BE WRITTEN TO THE SCREEN
C ET=REAL*4 VARIABLE CONTAINING THE WIDTH OF THE EXTENDED BENCH
C RVOL = REAL*4 VARIABLE CONTAINING THE REHANDLE VOLUME
C EVOL= REAL*4 VARIABLE CONTAINING THE EXTENDED BENCH VOLUME
C
C OUTPUT:
C
C ALL VALUES ARE WRITTEN TO THE SCREEN ON PAGE 1
C
C OUTPUT VARIABLES:
C
  VOB, VCHOP, VSPOIL, OROB, H, ET, RVOL, EVOL = UNCHANGED
C ISW = .FALSE.
C
C SUBROUTINES REQUIRED:
C
C LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE
C
    CURSOR ON THE SELECTED SCREEN PAGE
C PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING
C
    WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
C
C
```

REAL*4 VCHOP, VSPOIL, OROB, H, VOB

```
REAL*4 ET.RVOLEVOL
    CHARACTER*10 DUMFF, BLANK
   LOGICAL*2 ISW
C
    DATA BLANK!
                       1/
C
C--WRITE TEXT ON PAGE
   IF(ISW)THEN
    CALL LOCATE(1,0,18)
    CALL PUTST(1,7,38,'*** SUMMARY OF SEAM CALCULATIONS ***')
    CALL LOCATE(1,2,5)
    CALL PUTST(1,7,21,'REQUIRED DIMENSIONS:')
    CALL LOCATE(1,4,10)
    CALL PUTST(1,7,37,'1. O/B OPERATING RADIUS (m)
                                                       =")
    CALL LOCATE(1,6,10)
    CALL PUTST(1,7,87,'2. SPOIL HEIGHT ABOVE O/B BENCH (m) = ')
    CALL LOCATE(1,8,10)
    CALL PUTST(1,7,37,'3. WIDTH OF EXTENDED BENCH (m)
                                                           =')
    CALL LOCATE(1,10,5)
    CALL PUTST(1,7,14,'UNIT VOLUMES:')
    CALL LOCATE(1,12,10)
    CALL PUTST(1,7,25,'1. SPOIL (lcm)
                                        =')
    CALL LOCATE(1,14,10)
    CALL PUTST(1,7,25,'2. REHANDLE (lcm)
                                           =')
    CALL LOCATE(1,16,10)
    CALL PUTST(1,7,25,'3. EXTENDED BENCH (lcm) = ')
    CALL LOCATE(1,18,10)
   CALL PUTST(1,7,25,'4. CHOPCUT (bcm)
                                           =')
   CALL LOCATE(1,20,10)
   CALL PUTST(1,7,25,'5. O/B CUT (bcm)
                                          =')
   CALL LOCATE(1,22,5)
   CALL PUTST(1,7,57,
   +'Select # for output: 0 NONE
                                    3 PRINTER (1:500)')
   CALL LOCATE(1,23,5)
   CALL PUTST(1,7,58,
                   1 CGA SCREEN 4 PRINTER (1:1000)')
   CALL LOCATE(1,24,5)
   CALL PUTST(1,7,58,
   +'
                   2 EGA SCREEN 5 PLOTTER (1:1000)')
   ISW = .FALSE.
   ENDIF
C
C--WRITE VALUES IN HIGHLIGHTED CELLS
   DUMFF = BLANK
   WRITE(DUMFF, '(F10.2)')OROB
   CALL LOCATE(1,4,49)
   CALL PUTST(1,120,10,DUMFF)
   DUMFF = BLANK
```

WRITE(DUMFF,'(F10.2)')H CALL LOCATE(1,6,49) CALL PUTST(1,120,10,DUMFF) DUMFF = BLANK WRITE(DUMFF,'(F10.2)')ET CALL LOCATE(1,8,49) CALL PUTST(1,120,10,DUMFF) DUMFF=BLANK WRITE(DUMFF,'(F10.2)')VSPOIL **CALL LOCATE(1,12,87)** CALL PUTST(1,120,10,DUMFF) DUMFF=BLANK WRITE(DUMFF,'(F10.2)')RVOL CALL LOCATE(1,14,37) CALL PUTST(1,120,10,DUMFF) DUMFF=BLANK WRITE(DUMFF,'(F10.2)')EVOL **CALL LOCATE(1,16,37)** CALL PUTST(1,120,10,DUMFF) DUMFF=BLANK WRITE(DUMFF,'(F10.2)')VCHOP **CALL LOCATE(1,18,37)** CALL PUTST(1,120,10,DUMFF) DUMFF=BLANK WRITE(DUMFF,'(F10.2)')VOB **CALL LOCATE(1,20,37)** CALL PUTST(1,120,10,DUMFF)

C RETURN END

```
$STORAGE:2
    SUBROUTINE RESULTR2(VOB, VIB, VCHOP, VSPOIL, ISW)
C
C PURPOSE:
C
C THIS SUBROUTINE IS USED TO WRITE THE CALCULATED RESULTS OF
C 2R.FOR TO THE SCREEN ON PAGE 1. 2R.FOR IS A PROGRAM WHICH
C DETERMINES THE DRAGLINE VOLUMES WHICH OCCUR WHEN MINING TWO
C SEAMS AND ALLOWING AN EXTENDED BENCH TO BE USED.
   THERE ARE TWO ALTERNATIVES WHEN USING THIS SUBROUTINE:
C
C
C
       (1) WRITE ALL VALUES AND LABELS TO THE SCREEN
\mathbf{C}
       (2) WRITE ONLY NEW VALUES TO THE SCREEN - THIS WOULD BE
C
         USED IF THE LABELS ALREADY EXIST ON THE SCREEN FROM
C
        A PREVIOUS CALL AND ONLY THE VALUES HAVE CHANGED
C
C INPUT VARIABLES:
C
C VOB, VIB, VCHOP = REAL*4 VARIABLES CONTAINING THE UNIT BANK
C
     VOLUME OF THE O/B,I/B AND CHOP CUTS RESPECTIVELY
C VSPOIL= REAL*4 VARIABLE CONTAINING THE UNIT LOOSE VOLUME OF
C
      THE TOTAL SPOIL
C ISW = LOGICAL*2 VARIABLE CONTAINING WHETHER OR NOT THE TEXT
C
      NEEDS TO BE WRITTEN TO THE SCREEN
C
C OUTPUT:
C
C ALL VALUES ARE WRITTEN TO THE SCREEN ON PAGE 1
C
C OUTPUT VARIABLES:
C
C VOB, VIB, VCHOP, VSPOIL = UNCHANGED
C ISW= FALSE.
C
C SUBROUTINES REQUIRED:
C
C LOCATE = A FORTRAN UTILITIES ROUTINE CALLED TO POSITION THE
C
     CURSOR ON THE SELECTED SCREEN PAGE
C PUTST = A FORTRAN UTILITIES ROUTINE CALLED TO WRITE A STRING
C
     WITH ATTRIBUTE AT THE CURRENT CURSOR POSITION
\mathbf{C}
   REAL*4 VCHOP, VSPOIL, VIB, VOB
   CHARACTER*10 DUMFF, BLANK
   LOGICAL*2 ISW
C
   DATA BLANK/
                    "
C
C--WRITE TEXT ON PAGE
```

```
IF(ISW)THEN
     CALL LOCATE(1,0,18)
     CALL PUTST(1,7,38,'*** SUMMARY OF SEAM CALCULATIONS ****)
     CALL LOCATE(1,3,5)
     CALL PUTST(1,7,14,'UNIT VOLUMES:')
     CALL LOCATE(1,5,10)
     CALL PUTST(1,7,19,'1. SPOIL (lcm) = ')
     CALL LOCATE(1,7,10)
     CALL PUTST(1,7,19,'2. CHOPCUT (bcm) =')
     CALL LOCATE(1,9,10)
     CALL PUTST(1,7,19,'3. O/B CUT (bcm) =')
     CALL LOCATE(1.11.10)
     CALL PUTST(1,7,19,4. I/B CUT (bcm) = ')
     ISW = .FALSE.
   ENDIF
    CALL LOCATE(1,22,5)
   CALL PUTST(1,7,57,
   + 'Select # for output: 0 RETURN TO INPUT SCREEN
                                                         ")
   CALL LOCATE(1,23,5)
   CALL PUTST(1,7,58,
                   1 PLOT O/B SPOIL
                                               ")
   CALL LOCATE(1,24,5)
   CALL PUTST(1,7,58,
                   2 PLOT O/B & I/B SPOIL
                                                ")
C
C--WRITE VALUES IN HIGHLIGHTED CELLS
   DUMFF = BLANK
   WRITE(DUMFF, '(F10.2)')VSPOIL
   CALL LOCATE(1,5,31)
   CALL PUTST(1,120,10,DUMFF)
   DUMFF=BLANK
   WRITE(DUMFF,'(F10.2)')VCHOP
   CALL LOCATE(1,7,31)
   CALL PUTST(1,120,10,DUMFF)
   DUMFF=BLANK
   WRITE(DUMFF,'(F10.2)')VOB
   CALL LOCATE(1,9,31)
   CALL PUTST(1,120,10,DUMFF)
   DUMFF=BLANK
   WRITE(DUMFF, '(F10.2)')VIB
   CALL LOCATE(1,11,31)
   CALL PUTST(1,120,10,DUMFF)
C
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE PLOT1(X,Y,N,NUM,VALUE,NAME,H,OROB)
C
C PURPOSE:
C
C THIS SUBRUUTINE IS USED TO PLOT THE RANGE DIAGRAM FOR A
C SINGLE SEAM DRAGLINE CUT. THE MINIMUM HEIGHT AND REACH
C REQUIREMENTS ARE DISPLAYED ON THE DRAWING. THIS SUBROUTINE
C USES SEVERAL ROUTINES FROM THE PLOTSS GRAPHICS SOFTWARE
C LIBRARY TO DISPLAY THE RANGE DIAGRAMS.
C
C INPUT VARIABLES:
C
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF POINTS DEFINING
C
      THE RANGE DIAGRAM
C X,Y= REAL*4 VECTORS CONTAINING THE COORDINATES OF THE RANGE
C
     DIAGRAM
C NUM = INTEGER*2 VARIABLE CONTAINING THE NUMBER WHICH DEFINES
C
      THE MODE OF OUTPUT WHERE:
C
C
             NUM=1 --> CGA SCREEN
C
             NUM=2 --> EGA SCREEN
C
             NUM=3 --> PRINTER (1:500)
C
             NUM=4 --> PRINTER (1:1000)
C
             NUM=5 --> PLOTTER (1:1000)
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
     PARAMETERS
C VALUE = REAL*4 VECTORS CONTAINING THE VALUES OF THE DATA
C
     PARAMETERS
C OROB= REAL*4 VARIABLE CONTAINING THE REQUIRED REACH OF THE
C
     DRAGLINE WHEN IT IS OPERATING ON THE O/B BENCH
C H= REAL*4 VARIABLE CONTAINING THE REQUIRED HEIGHT OF THE
C
     DRAGLINE WHEN IT IS OPERATING ON THE O/B BENCH
\mathbf{C}
C INTERNAL VARIABLES:
C
C RECTX(4), RECTY(4) = REAL*4 VECTORS CONTAINING THE COORDINATES
C
     OF THE RECTANGLE REPRESENTING THE DRAGLINE
C MAXX, MAXY = REAL*4 VARIABLES CONTAINING THE MAXIMUM COORDINATE
     IN THE X AND Y DIRECTION RESPECTIVELY
C XSCALE, YSCALE = REAL*4 VARIABLES CONTAINING THE SCALE FACTORS
     IN THE X AND Y DIRECTION RESPECTIVELY
C
C PWIDTH = INTEGER*2 VARIABLE CONTAINING A NUMBER REPRESENTING
C
     THE WIDTH OF THE PRINTER BEING USED.
C
     IF PWIDTH=0 --> NARROW PRINTER CARRIAGE
C
     IF PWIDTH=1 --> WIDE PRINTER CARRIAGE
C HITE= REAL*4 VARIABLE CONTAINING THE HEIGHT THAT THE TEXT
C
     WILL BE DRAWN AT.
C
```

```
C OUTPUT VARIABLES:
C X,Y,N,NUM,VALUE,NAME,H,OROB= UNCHANGED
C
C SUBROUTINES REQUIRED:
C
C PLOTS = A PLOT88 ROUTINE WHICH MUST BE CALLED TO INITIALIZE
C
      THE PLOT88 SOFTWARE
C FACTOR = A PLOT88 ROUTINE WHICH IS USED TO ENLARGE OR REDUCE
      THE SIZE OF THE ENTIRE DRAWING.
C WINDOW = A PLOTSS ROUTINE WHICH DEFINES THE WINDOW IN WHICH
C
      THE DRAWING WILL BE MADE.
C PLOT= A PLOTS ROUTINE WHICH MOVES THE DRAWING UTENSIL FROM
C
      THE CURRENT POSITION TO A NEW POSITION. THE 'PEN' MAY
C
      BE UP OR DOWN AS IT IS BEING MOVED.
C LINE = A PLOT88 ROUTINE WHICH DRAWS A LINE THROUGH (X,Y) POINT
C
     PAIRS
C STFILL= A PLOTS ROUTINE WHICH IS USED TO SELECT THE SHADING
C
     PATTERN TO USE IN FUTURE CALLS TO THE FILL ROUTINE
C FILL= A PLOT88 ROUTINE WHICH PROVIDES SHADING OF USER
C
      SPECIFIED POLYGONAL AREAS
C SYMBOL = A PLOT88 ROUTINE WHICH IS USED TO DRAW CHARACTER
C
     STRINGS AND SPECIAL CENTERED SYMBOLS.
C NUMBER = A PLOT88 ROUTINE WHICH IS USED TO CONVERT A SINGLE
C
     PRECISION REAL NUMBER TO ITS DECIMAL EQUIVALENT AS A
C
     CHARACTER STRING AND TO DRAW THE STRING USING SYMBOL.
C
\mathbf{C}
   REAL*4 X(*),Y(*),FACT,MAXX,MAXY,VALUE(*),RECTX(4),RECTY(4)
   REAL*4 XSCALE,YSCALE,X1,X2,H,OROB,YVAL,HITE,Y1,Y2
   INTEGER*2 IOPORT,MODEL,N,NUM,PMODEL,PIOPRT,I,PWIDTH
   LOGICAL*2 EX
   CHARACTER NAME(*)*25
C
   FACT = 1.0
   HITE = .15
   SELECT CASE(NUM)
    CASE(1)
C
C
     SCALE TO FIT CGA SCREEN
\mathbf{C}
     MAXX = AMAX1(X(18),X(19))
     MAXY = AMAX1(Y(5), Y(17))
     IF(.444*MAXX.GT.MAXY)THEN
      X(22) = MAXX/9.
     ELSE
      X(22) = MAXY/4.
     ENDIF
     Y(22) = X(22)
     IOPORT = 99
```

```
MODEL = 99
       YVAL = 7.1
       FACT = 0.8
       HITE = .2
     CASE(2)
C
C
      SCALE TO FIT EGA SCREEN
C
       MAXX = AMAX1(X(18), X(19))
      MAXY = AMAX1(Y(5),Y(17))
       IF(.444*MAXX.GT.MAXY)THEN
        X(22) = MAXX/9.
       ELSE
       X(22) = MAXY/4.
       ENDIF
      Y(22) = X(22)
       IOPORT = 97
       MODEL = 97
       YVAL = 7.1
     CASE(3)
      PRINTER SETTING (1:500)
      NARROW PRINTER (80 COL)
C
      IOPORT = PIOPRT
      MODEL = PMODEL
      X(22) = 12.70
      Y(22) = 12.70
      YVAL = 7.8
     CASE(4)
C
C
      PRINTER SETTING (1:1000)
Ċ
      NARROW PRINTER (80 COL)
\mathbf{C}
      IOPORT = PIOPRT
      MODEL = PMODEL
      X(22) = 25.40
      Y(22) = 25.40
      YVAL = 7.8
     CASE(5)
C
Č
      HP7475A PLOTTER SETTING (1:1000)
C
      ASSUMING 8.5"x11" PAPER USED
      IOPORT = 9602
      MODEL = 30
      X(22) = 25.40
      Y(22) = 25.40
      YVAL = 7.8
     CASE DEFAULT
```

```
RETURN
   END SELECT
   XSCALE = X(22)
   YSCALE = Y(22)
C
   CALL PLOTS(0,IOPORT,MODEL)
   CALL FACTOR(FACT)
C-INDICATE ON THE SCREEN THAT THE DRAWING IS BEING GENERATED
   WRITE(*,*)'DRAWING IS BEING GENERATED ...'
   WRITE(*,*)' '
C
C-ALLOW PRINTER TO PRINT ON MORE THAN ONE PAGE AND SET PAGE
C HEIGHT
   IF(NUM.EQ.3.OR.NUM.EQ.4) THEN
     IF(PWIPTH.EQ.1)YVAL=YVAL+5.
     CALL WINDOW(0.,0.,22.,YVAL+.5)
   ENDIF
C
C
   MOVE TO (0.0,0.0), NO LINE IS DRAWN, AND DEFINE A NEW ORIGIN
   CALL PLOT(0.0,0.0,-3)
   CALL LINE(X,Y,N,1,0,2)
C-DRAW RECTANGLE TO REPRESENT DRAGLINE
                                                 VALUE(10) = P
C
                                              VALUE(11) = D
C
   RECTX(1) = (X(10)-VALUE(11)*(VALUE(10)-0.5))/XSCALE
   RECTX(2) = RECTX(1)
   RECTX(3) = RECTX(2)-(VALIJE(11)/XSCALE)
   RECTX(4) = RECTX(3)
   RECTY(1) = Y(10)/YSCALE
   RECTY(2) = RECTY(1) + (5./YSCALE)
   RECTY(3) = RECTY(2)
   RECTY(4) = RECTY(1)
   CALL STFILL(1)
   CALL FILL(RECTX, RECTY, 4)
C
C-WRITE TITLE ON SCREEN
   CALL SYMBOL(3.0, YVAL, HITE, 'SINGLE SEAM SIDECASTING', 0., 28)
C--WRITE INPUT VALUES ON SCREEN FOR COLUMN #1
   DO 100 I=1,6
   CALL NUMBER(0., YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE, VALUE(I), 0., 2)
100 CALL SYMBOL(1.1,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,NAME(I),0.,25)
```

```
C--WRITE INPUT VALUES ON SCREEN FOR COLUMN #2
   DO 200 I=1,5
   CALL NUMBER(5.0, YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE, VALUE(I+6), 0., 2)
200 CALL SYMBOL(6.1, YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE, NAME(I+6), 0., 25)
C--WRITE SCALE VALUE ON OUTPUT
   SELECT CASE(NUM)
     CASE(3)
      CALL SYMBOL((X(19) + 25.)/XSCALE,0.,HITE,'1:500',0.,6)
     CASE(4,5)
      CALL SYMBOL((X(19) + 25.)/XSCALE,0.,HITE,'1:1000',0.,6)
   END SELECT
C-DRAW OPERATING RADIUS VALUE ON RANGE DIAGRAM
   X1 = (X(10)-VALUE(1?)*VALUE(11))/XSCALE
   CALL PLOT(X1,(Y(17) + 5.)/YSCALE,3)
   CALL PLOT(X1,(Y(17) + 10.)/YSCALE.2)
   CALL PLOT(X1,(Y(17) + 7.5)/YSCALE,3)
   X2 = X(17)/XSCALE
   CALL PLOT(X2,(Y(17) + 7.5)/YSCALE,2)
   CALL PLOT(X2,(Y(17) + 5.)/YSCALE,3)
   CALL PLOT(X2,(Y(17) + 10.)/YSCALE,2)
   CALL NUMBER(X1-.5+(X2-X1)*.5,(Y(17)+8.5)/YSCALE,HITE,OROB,0.,2)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C-DRAW HEIGHT VALUE ON RANGE DIAGRAM
   Y1 = Y(10)/YSCALE
   CALL PLOT((X(10) + 5.)/XSCALE, Y1,3)
   CALL PLOT((X(10) + 10.)/XSCALE,Y1,2)
    CALL PLOT((X(10) + 7.5)/XSCALE, Y1,3)
    Y2 = Y(17)/YSCALE
    CALL PLOT((X(10) + 7.5)/XSCALE, Y2, 2)
    CALL PLOT((X(10) + 5.)/XSCALE, Y2.3)
    CALL PLOT((X(10) + 10.)/XSCALE, Y2, 2)
    CALL NUMBER((X(10) + 8.5)/XSCALE, Y1-.07 + (Y2-Y1)*.5, HITE, H, 0., 2)
    CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C--LABEL DIFFERENT PIT WIDTHS
    Y1 = 10./YSCALE
    Y2 = 5./YSCALE
    CALL PLOT(X(1)/XSCALE,Y1,3)
    CALL PLOT(X(1)/XSCALE,Y2,2)
    CALL PLOT(X(14)/XSCALE,Y1,3)
    CALL PLOT(X(14)/XSCALE,Y2,2)
    CALL PLOT(X(19)/XSCALE,Y1,3)
```

```
CALL PLOT(X(19)/XSCALE,Y2,2)
   CALL PLOT(X(19)/XSCALE,7.5/YSCALE,3)
   CALL PLOT(X(1)/XSCALE,7.5/YSCALE,2)
   CALL NUMBER((X(1) + .5*(X(14)-X(1)))/XSCALE-.4.0..HITE.
                   VALUE(1),0.,1)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
   CALL NUMBER((X(14) + .5*(X(19)-X(14)))/XSCALE-.4,0.,HITE,
                   VALUE(2),0.,1)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
   CALL PLOT(0.0,0.0,999)
   RETURN
C
   ENTRY INITP10
C--IF A PRINT.DAT FILE IS PRESENT, THE PARAMETERS WILL BE READ
C FROM THAT FILE, OTHERWISE DEFAULT PARAMETERS WILL BE USED
   INQUIRE(FILE = 'PRINT.DAT', EXIST = EX)
   IF(EX)THEN
     OPEN(5,FILE = 'PRINT.DAT')
     READ(5,*)PIOPRT
     READ(5,*)PMODEL
     READ(5,*)PWIDTH
     CLOSE(5)
   ELSE
C--IF WIDE CARRIAGE IS DESIRED FOR OUTPUT, SPECIFY IN PRINT.DAT
C MODEL VALUE FOR LQ500 IS 42
C
     PIOPRT = 0
     PMODEL = 42
     PWIDTH=0.
   ENDIF
C
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE (CLOT2(X,Y,N,NUM,VALUE,NAME,H,OROB,ORIB)
C PURPOSE:
C TYPES SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM FOR A
C TWO SEAM DRAGLINE CUT. THE MINIMUM HEIGHT AND REACH
C REQUIREMENTS ARE DISPLAYED ON THE DRAWING. THIS SUBROUTINE
C USES SEVERAL ROUTINES FROM THE PLOT8S GRAPHICS SOFTWARE
C LIBRARY TO DISPLAY THE RANGE DIAGRAMS.
C INPUT VARIABLES:
C N= INTEGER*2 VARIABLE CONTAINING THE NUMBER OF POINTS DEFINING
    THE RANGE DIAGRAM
C X,Y= REAL*4 VECTORS CONTAINING THE COORDINATES OF THE RANGE
C
     DIAGRAM
C NUM = INTEGER*2 VARIABLE CONTAINING THE NUMBER WHICH DEFINES
C
     THE MODE OF OUTPUT WHERE:
C
            NUM=1 -> CGA SCREEN
C
            NUM=2 -> EGA SCREEN
C
C
            NUM = 3 -> PRINTER (1:500)
            NUM = 4 -> PRINTER (1:1000)
C
            NUM=5 -> PLOTTER (1:1000)
C
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
     PARAMETERS
C VALUE = REAL*4 VECTORS CONTAINING THE VALUES OF THE DATA
     PARAMETERS
C
C OROB.ORIB = REAL*4 VARIABLES CONTAINING THE REQUIRED REACHES
     OF A DRAGLINE WHEN IT IS OPERATING ON THE O/B
     AND I/B BENCHES RESPECTIVELY
C H= REAL*4 VARIABLE CONTAINING THE REQUIRED HEIGHT OF THE
     DRAGLINE WHEN IT IS OPERATING ON THE I/B BENCH
C
C INTERNAL VARIABLES:
C
C RECTX(4), RECTY(4) = REAL*4 VECTORS CONTAINING THE COORDINATES
     OF THE RECTANGLE REPRESENTING THE DRAGLINE
C MAXX, MAXY = REAL*4 VARIABLES CONTAINING THE MAXIMUM COORDINATE
     IN THE X AND Y DIRECTION RESPECTIVELY
C XSCALE, YSCALE = REAL*4 VARIABLES CONTAINING THE SCALE FACTORS
     IN THE X AND Y DIRECTION RESPECTIVELY
C PWIDTH = INTEGER*2 VARIABLE CONTAINING A NUMBER REPRESENTING
     THE WIDTH OF THE PRINTER BEING USED.
     IF PWIDTH=0 --> NARROW PRINTER CARRIAGE
C
     IF PWIDTH=1 --> WIDE PRINTER CARRIAGE
C HITE = REAL*4 VARIABLE CONTAINING THE HEIGHT THAT THE TEXT
     WILL BE DRAWN AT.
```

```
C
C
  OUTPUT VARIABLES:
C
C
 X,Y,N,NUM,VALUE,NAME,H,OROB,ORIB = UNCHANGED
C
C
  SUBROUTINES REQUIRED:
C
C PLOTS = A PLOT88 ROUTINE WHICH MUST BE CALLED TO INITIALIZE
C
      THE PLOTSS SOFTWARE
C FACTOR = A PLOT88 ROUTINE WHICH IS USED TO ENLARGE OR REDUCE
C
      THE SIZE OF THE ENTIRE DRAWING.
C WINDOW = A PLOT88 ROUTINE WHICH DEFINES THE WINDOW IN WHICH
      THE DRAWING WILL BE MADE.
C PLOT = A PLOTS8 ROUTINE WHICH MOVES THE DRAWING UTENSIL FROM
C
      THE CURRENT POSITION TO A NEW POSITION. THE 'PEN' MAY
C
      BE UP OR DOWN AS IT IS BEING MOVED.
C LINE = A PLOTSS ROUTINE WHICH DRAWS A LINE THROUGH (X,Y) POINT
C
     PAIRS
C STFILL = A PLOT88 ROUTINE WHICH IS USED TO SELECT THE SHADING
C
     PATTERN TO USE IN FUTURE CALLS TO THE FILL ROUTINE
C FILL= A PLOT88 ROUTINE WHICH PROVIDES SHADING OF USER
C
      SPECIFIED POLYGONAL AREAS
  SYMBOL= A PLOT38 ROUTINE WHICH IS USED TO DRAW CHARACTER
C
C
      STRINGS AND SPECIAL CENTERED SYMBOLS.
C
  NUMBER = A PLOT88 ROUTINE WHICH IS USED TO CONVERT A SINGLE
C
      PRECISION REAL NUMBER TO ITS DECIMAL EQUIVALENT AS A
C
      CHARACTER STRING AND TO DRAW THE STRING USING SYMBOL.
C
C
   REAL*4 X(*),Y(*),FACT,MAXX,MAXY,VALUE(*),RECTX(4),RECTY(4)
   REAL*4 XSCALE,YSCALE,X1,X2,H,OROB,YVAL,HITE,Y1,Y2
   INTEGER*2 IOPORT, MODEL, N, NUM, PMODEL, PIOPRT, LPWIDTH
   LOGICAL*2 EX
   CHARACTER NAME(*)*25
\mathbf{C}
   FACT = 1.0
   HITE = .15
   SELECT CASE(NUM)
    CASE(1)
C
C
     SCALE TO FIT CGA SCREEN
\mathbf{C}
     MAXX = AMAX1(X(32),X(33))
     MAXY = AMAX1(Y(9), Y(31))
     IF(.4*MAXX.GT.MAXY)THEN
       X(36) = MAXX/9.
     ELSE
       X(36) = MAXY/3.6
     ENDIF
     Y(36) = X(36)
```

```
IOPORT = 99
      MODEL = 99
      YVAL = 7.1
      FACT = 0.8
      HITE = .2
     CASE(2)
C
      SCALE TO FIT EGA SCREEN
C
C
      MAXX = AMAX1(X(32),X(33))
      MAXY = AMAX1(Y(9),Y(31))
      IF(.444*MAXX.GT.MAX*)THEN
       X(36) = MAXX/9.
      ELSE
       X(36) = MAXY/4.
      ENDIF
      Y(36) = X(36)
      IOPORT = 97
      MODEL = 97
      YVAL = 7.1
     CASE(3)
C
C
      PRINTER SETTING (1:500)
C
      NARROW PRINTER (80 COL)
C
      IOPORT = PIGTAT
      MODEL = PMODEL
      X(36) = 12.70
      Y(36) = 12.70
      YVAL = 7.8
     CASE(4)
C
C
      PRINTER SETTING (1:1000)
C
      NARROW PRINTER (80 COL)
C
      IOPORT = PIOPRT
      MODEL = PMODEL
      X(36) = 25.40
      Y(36) = 25.40
      YVAL = 7.8
     CASE(5)
C
C
      HP7475A PLOTTER SETTING (1:1000)
C
      ASSUMING 8.5"x11" PAPER USED
\mathbf{C}
      IOPORT = 9602
      MODEL = 30
      X(36) = 25.40
      Y(36) = 25.40
      YVAL = 7.8
```

```
CASE DEFAULT
      RETURN
   END SELECT
   XSCALE = X(36)
   YSCALE = Y(36)
C
   CALL PLOTS(0,IOPORT,MODEL)
   CALL FACTOR(FACT)
C-INDICATE ON THE SCREEN THAT THE DRAWING IS BEING GENERATED
   WRITE(*,*)'DRAWING IS BEING GENERATED ...'
   WRITE(*,*)' '
C-ALLOW PRINTER TO PRINT ON MORE THAN ONE PAGE AND SET PAGE
C HEIGHT
   IF(NUM.EQ.3.OR.NUM.EQ.4) THEN
     IF(PWIDTH.EQ.1)YVAL=YVAL+5.
     CALL WINDOW(0..0.,22.,YVAL+.5)
   ENDIF
C
    MOVE TO (0.0,0.0), NO LINE IS DRAWN, AND DEFINE A NEW ORIGIN
   CALL PLOT(0.0,0.0,-3)
   CALL LINE(X,Y,N,1,0,2)
C-DRAW RECTANGLE TO REPRESENT DRAGLINE ON O/B VALUE(16) = PO
                                                   VALUE(18) = D
C
   RECTX(1) = (X(34)-VALUE(18)*(VALUE(16)-0.5))/XSCALE
   RECTX(2) = RECTX(1)
   RECTX(3) = RECTX(2) - (VALUE(18)/XSCALE)
   RECTX(4) = RECTX(3)
   RECTY(1) = Y(14)/YSCALE
   RECTY(2) = RECTY(1) + (5./YSCALE)
   RECTY(3) = RECTY(2)
   RECTY(4) = RECTY(1)
   CALL STFILL(1)
   CALL FILL(RECTX.RECTY.4)
C-DRAW RECTANGLE TO REPRESENT DRAGLINE ON I/B VALUE(17) = PI
                                                   VALUE(18) = D
C
C
   RECTX(1) = (X(21)-VALUE(18)*(VA@TEE(17)-0.5))/XSCALE
   RECTX(2) = RECTX(1)
   RECTX(3) = RECTX(2)-(VALUE(18)/XSCALE)
   RECTX(4) = RECTX(3)
   RECTY(1) = Y(21)/YSCALE
   RECTY(2) = RECTY(1) + (5./YSCALE)
```

```
RECTY(3) = RECTY(2)
   RECTY(4) = RECTY(1)
   CALL FILL(RECTX, RECTY.4)
C-WRITE TITLE ON SCREEN
   CALL SYMBOL(3.1, YVAL, HITE, 'TWO SEAM SIDECASTING', 0., 20)
C-WRITE INPUT VALUES ON SCREEN FOR COLUMN #1
   DO 100 I=1,9
   CALL NUMBER(0., YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE, VALUE(I), 0., 2)
100 CALL SYMBOL(1.1,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,NAME(I),0.,25)
C-WRITE INPUT VALUES ON SCREEN FOR COLUMN #2
C
   DO 200 I=1,9
   CALL NUMBER
  + (5.0,YVAL-.4-FLOAT(I-3)*(HITE+.1),HITE,VALUE(I+9),0.,2)
200 CALL SYMBOL(6.1,Y.AL-.4-FLOAT(I-1)*(HITE+.1),HITE,NAME(I+9),0.,25)
C-WRITE SCALE VALUE ON OUTPUT
   SELECT CASE(NUM)
     CASE(3)
      CALL SYMBOL((X(33) + 25.)/XSCALE,0.,HITE,'1:500',0.,6)
      CALL SYMBOL((X(33) + 25.)/XSCALE,0.,HITE,'1:1000',0.,6)
   END SELECT
C-DRAW O/B OPERATING RADIUS VALUE ON RANGE DIAGRAM
   X1 = (X(14)-VALUE(18)*VALUE(16))/XSCALE
   CALL PLOT(X1,(Y(31) + 15.)/YSCALE,3)
   CALL PLOT(X1,(Y(81)+20.)/YSCALE,2)
   CALL PLOT(X1,(Y(31) + 17.5)/YSCALE,3)
   X2 = X(28)/XSCALE
   CALL PLOT(X2,(Y(31) + 17.5)/YSCALE,2)
   CALL PLOT(X2,(Y(31) + 15.)/YSCALE,3)
   CALL PLOT(X2,(Y(31) + 20.)/YSCALE,2)
   CALL NUMBER(X1-.5+(X2-X1)*.5,(Y(31)+18.5)/YSCALE,HITE,OROB,0.,2)
   CALL S'MBOL(999.0.999.0.HITE,' m',0..2)
C
C-DRAW I/B OPERATING RADIUS VALUE ON RANGE DIAGRAM
   X1 = (X(21)-VALUE(18) VALUE(17))/XSCALE
   CALL PLOT(X1,(Y(31) + 5.)/YSCALE,3)
   CALL PLOT(X1.(Y(31) + 10.)/YSCALE.2)
   CALL PLOT(X1,(Y(31) + 7.5)/YSCALE_3)
   X2 = X(31)/XSCALE
```

```
CALL PLOT(X2,(Y(31) + 7.5)/YSCALE.2)
   CALL PLOT(X2,(Y(31) + 5.)/YSCALE,3)
    CALL PLOT(X2,(Y(31) + 10.)/YSCALE.2)
    CALL NUMBER(X1-.5+(X2-X1)*.5,(Y(31)+8.5)/YSCALE,HITE,ORIB,0.,2)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.2)
C-DRAW HEIGHT VALUE ON RANGE DIAGRAM
   Y1 = Y(21)/YSCALE
   CALL PLOT((X(21) + 5.)/XSCALE,Y1,3)
    CALL PLOT((X(21) + 10.)/XSCALE, Y1, 2)
    CALL PLOT((X(21) + 7.5)/XSCALE, Y1,3)
   Y2 = Y(31)/YSCALE
    CALL PLOT((X(21) + 7.5)/XSCALE, Y2,2)
    CALL PLOT((X(21) + 5.)/XSCALE, Y2,3)
    CALL PLOT((X(21) + 10.)/XSCALE, Y2, 2)
    CALL NUMBER((X(21) + 8.5)/XSCALE, Y1-.07 \div (Y2-Y1)*.5, HITE, H, 0, 2)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C--LABEL DIFFERENT PIT WIDTHS
   Y1 = 10./YSCALE
    Y2=5./YSCALE
    CALL PLOT(X(1)/XSCALE,Y1,3)
    CALL PLOT(X(1)/XSCALE.Y2.2)
    CALL PLOT(X(25)/XSCALE,Y1,3)
    CALL PLOT(X(25)/XSCALE,Y2,2)
    CALL PLOT(X(33)/XSCALE,Y1.3)
    CALL PLOT(X(33)/XSCALE,Y2,2)
    CALL PLOT(X(33)/XSCALE,7.5/YSCALE,3)
    CALL PLOT(X(1)/XSCALE,7.5/YSCALE,2)
    CALL NUMBER((X(1) + .5*(X(25)-X(1)))/XSCALE-.4.0.HITE.
                    VALUE(2),0.,1)
    CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
   CALL NUMBER((X(25) + .5*(X(33)-X(25)))/XSCALE-.4,0.,HITE,
                    VALUE(3),0.,1)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C
   CALL PLOT(0.0,0.0,999)
   RETURN
C
   ENTRY INITP20
C--IF A PRINT.DAT FILE IS PRESENT, THE PARAMETERS WILL BE READ
C FROM THAT FILE, OTHERWISE DEFAULT PARAMETERS WILL BE USED
   INQUIRE(FILE = 'PRINT.DAT', EXIST = EX)
   IF(EX)THEN
     OPEN(5.FILE = 'PRINT.DAT')
     READ(5,*)PIOPRT
```

```
READ(5,*)PMODEL
READ(5,*)PWIDTH
CLOSE(5)
ELSE

C
C-if wide carriage is desired for output, specify in print.dat
C model value for LQ500 is 42
PIOPRT = 0
PMODEL = 42
PWIDTH = 0.
ENDIF
URN
```

```
$STORAGE:2
  SUBROUTINE PLOTR1(X,Y,N,NUM,VALUE,NAME,H,OROB,ET,EB,E1,E2,TANT)
C
C PURPOSE:
C
C THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM FOR A
C SINGLE SEAM DRAGLINE CUT WITH EXTENDED BENCHING ALLOWED.
C THE HEIGHT AND REACH REQUIREMENTS ARE DISPLAYED ON THE
C DRAWING. THIS SUBROUTINE USES SEVERAL ROUTINES FROM THE
C PLOT88 GRAPHICS SOFTWARE LIBRARY TO DISPLAY THE RANGE
C DIAGRAMS.
C
C INPUT VARIABLES:
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF POINTS DEFINING
     THE RANGE DIAGRAM
C X,Y= REAL*4 VECTORS CONTAINING THE COORDINATES OF THE RANGE
C
     DIAGRAM
C NUM= INTEGER*2 VARIABLE CONTAINING THE NUMBER WHICH DEFINES
C
     THE MODE OF OUTPUT WHERE:
C
C
             NUM=1 -> CGA SCREEN
C
             NUM=2 -> EGA SCREEN
C
            NUM=3 -> PRINTER (1:500)
C
            NUM=4 -> PRINTER (1:1000)
C
            NUM=5 -> PLOTTER (1:1000)
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
     PARAMETERS
C VALUE = REAL*4 VECTORS CONTAINING THE VALUES OF THE DATA
C
     PARAMETERS
C OROB = REAL*4 VARIABLE CONTAINING THE REQUIRED REACH OF THE
C
     DRAGLINE WHEN IT IS OPERATING ON THE O/B BENCH
C H= REAL*4 VARIABLE CONTAINING THE REQUIRED HEIGHT OF THE
     DRAGLINE WHEN IT IS OPERATING ON THE O/B BENCH
C
C ET = REAL*4 VARIABLE CONTAINING THE EXTENDED BENCH WIDTH
C E1 = REAL*4 VARIABLE CONTAINING THE DISTANCE GAINED BY
C
     ASSUMING THE VERTICAL COAL SEAM INSTEAD OF THE HIGHWALL
C
     ANGLE
C EB= REAL*4 VARIABLE CONTAINING THE MAXIMUM EXTENDED BENCH
C
     MATERIAL WIDTH ON THE PIT FLOOR LESS E1
C E2= REAL*4 VARIABLE CONTAINING THE DISTANCE PAST THE SPOIL
C
     PIT WIDTH THAT THE EXTENDED BENCH MATERIAL COULD EXTEND
C TANT = REAL*4 VARIABLE CONTAINING THE TANGENT OF THE ANGLE
C
     OF REPOSE OF THE SPOIL PILE
C
C INTERNAL VARIABLES:
C
C RECTX(4), RECTY(4) = REAL*4 VECTORS CONTAINING THE COORDINATES
     OF THE RECTANGLE REPRESENTING THE DRAGLINE
```

```
C MAXX, MAXY = REAL*4 VARIABLES CONTAINING THE MAXIMUM COORDINATE
     IN THE X AND Y DIRECTION RESPECTIVELY
C XSCALE, YSCALE = REAL 4 VARIABLES CONTAINING THE SCALE FACTORS
     IN THE X AND Y DIRECTION RESPECTIVELY
C PWIDTH = INTEGER*2 VARIABLE CONTAINING A NUMBER REPRESENTING
     THE WIDTH OF THE PRINTER BEING USED.
C
     IF PWIDTH=0 -> NARROW PRINTER CARRIAGE
C
     IF PWIDTH=1-> WIDE PRINTER CARRIAGE
C
C HITE = REAL*4 VARIABLE CONTAINING THE HEIGHT THAT THE TEXT
     WILL BE DRAWN AT.
C XEYE = REAL*4 VECTORS OF LENGTH = 5 CONTAINING THE (X,Y) POINT
     PAIRS DEFINING THE REHANDLE AREA
C
C
C OUTPUT VARIABLES:
C X,Y,N,NUM,VALUE,NAME,H,OROB,ET,EB,E1,E2,TANT = UNCHANGED
C
C SUBROUTINES REQUIRED:
C PLOTS = A PLOTS ROUTINE WHICH MUST BE CALLED TO INITIALIZE
     THE PLOT88 SOFTWARE
C
C FACTOR = A PLOT88 ROUTINE WHICH IS USED TO ENLARGE OR REDUCE
C
     THE SIZE OF THE ENTIRE DRAWING.
C WINDOW = A PLOT88 ROUTINE WHICH DEFINES THE WINDOW IN WHICH
     THE DRAWING WILL BE MADE.
C
C PLOT= A PLOT88 ROUTINE WHICH MOVES THE DRAWING UTENSIL FROM
     THE CURRENT POSITION TO A NEW POSITION. THE 'PEN' MAY
C
C
     BE UP OR DOWN AS IT IS BEING MOVED.
C LINE = A PLOTSS ROUTINE WHICH DRAWS A LINE THROUGH (X,Y) POINT
C
     PAIRS
C STFILL = A PLOT88 ROUTINE WHICH IS USED TO SELECT THE SHADING
     PATTERN TO USE IN FUTURE CALLS TO THE FILL ROUTINE
C
C FILL= A PLOT88 ROUTINE WHICH PROVIDES SHADING OF USER
     SPECIFIED POLYGONAL AREAS
C
C SYMBOL = A PLOT88 ROUTINE WHICH IS USED TO DRAW CHARACTER
C
     STRINGS AND SPECIAL CENTERED SYMBOLS.
C NUMBER = A PLOTSS ROUTINE WHICH IS USED TO CONVERT A SINGLE
     PRECISION REAL NUMBER TO ITS DECIMAL EQUIVALENT AS A
C
     CHARACTER STRING AND TO DRAW THE STRING USING SYMBOL.
C
C
C
   REAL*4 X(*),Y(*),FACT,MAXX,MAXY,VALUE(*),RECTX(4),RECTY(4)
   REAL*4 XSCALE, YSCALE, X1, X2, H, OROB, YVAL, HITE, Y1, Y2
   REAL*4 ET, EB, E1, E2, TANT, XE(5), YE(5)
   INTEGER*2 IOPORT, MODEL, N, NUM, PMODEL, PIOPRT, I, PWIDTH
   LOGICAL*2 EX
   CHARACTER NAME(*)*25
C
   FACT = 1.0
   HITE = .15
```

```
SELECT CASE(NUM)
     CASE(1)
C
C
      SCALE TO FIT CGA SCREEN
C
      MAXX = AMAX1(X(18),X(19))
      MAXY = AMAX1(Y(5),Y(17))
      IF(.444*MAXX.GT.MAXY)THEN
       X(22) = MAXX/9.
      ELSE
       X(22) = MAXY/4.
      ENDIF
      Y(22) = X(22)
      IOPORT = 99
      MODEL = 99
      YVAL = 7.1
      FACT = 0.8
      HITE = .2
     CASE(2)
C
C
      SCALE TO FIT EGA SCREEN
      MAXX = AMAX1(X(18),X(19))
      MAXY = AMAX1(Y(5),Y(17))
      IF(.444*MAXX.GT.MAXY)THEN
       X(22) = MAXX/9.
      ELSE
       X(22) = MAXY/4.
      ENDIF
      Y(22) = X(22)
      IOPORT = 97
      MODEL = 97
      YVAL = 7.1
     CASE(3)
C
C
      PRINTER SETTING (1:500)
C
      NARROW PRINTER (80 COL)
C
      IOPORT = PIOPRT
      MODEL = PMODEL
      X(22) = 12.70
      Y(22) = 12.70
      YVAL = 7.8
     CASE(4)
C
C
      PRINTER SETTING (1:1000)
C
      NARROW PRINTER (80 COL)
      IOPORT = PIOPRT
      MODEL = PMODEL
```

```
X(22) = 25.40
      Y(22) = 25.40
      YVAL = 7.8
     CASE(5)
C
C
      HP7475A PLOTTER SETTING (1:1000)
C
      ASSUMING 8.5"x11" PAPER USED
C
      IOPORT = 9602
      MODEL = 30
      X(22) = 25.40
      Y(22) = 25.40
      YVAL = 7.8
     CASE DEFAULT
      RETURN
   END SELECT
   XSCALE = X(22)
   YSCALE = Y(22)
C
   CALL PLOTS(0,IOPORT,MODEL)
   CALL FACTOR(FACT)
C--INDICATE ON THE SCREEN THAT THE DRAWING IS BEING GENERATED
   WRITE(*,*)'DRAWING IS BEING GENERATED ...'
   WRITE(*,*)' '
C-ALLOW PRINTER TO PRINT ON MORE THAN ONE PAGE AND SET PAGE
C HEIGHT
C
   IF(NUM.EQ.3.OR.NUM.EQ.4) THEN
     IF(PWIDTH.EQ.1)YVAL=YVAL+5.
     CALL WINDOW(0.,0.,22.,YVAL+.5)
   ENDIF
C
   MOVE TO (0.0,0.0), NO LINE IS DRAWN, AND DEFINE A NEW ORIGIN
\mathbf{C}
   CALL PLOT(0.0,0.0,-3)
   CALL LINE(X,Y,N,1,0,2)
C--CHECK IF EXTENDED BENCH IS REQUIRED
C
   IF(ET.GT.0.)THEN
C
C--FILL IN REHANDLE AREA
     XE(1) = X(10)/XSCALE
     YE(1) = Y(10)/YSCALE
     XE(2) = X(11)/XSCALE
     YE(2) = Y(11)/YSCALE
```

```
XE(3) = X(16)/XSCALE
     YE(3) = Y(16)/YSCALE
     XE(4) = (X(16) + 0.5*(E1 + EB))/XSCALE
     YE(4) = (Y(16) + 0.5*(E1 + EB)*TANT)/YSCALE
     XE(5) = XE(1) + ET/XSCALE
     YE(5) = YE(1)
     CALL STFILL(3)
     CALL FILL(XE,YE,5)
C
C-DRAW EXTENDED BENCH ON PLOT
     CALL PLOT(XE(1),YE(1),3)
     CALL PLOT(XE(5), YE(5), 2)
     CALL PLOT((X(16) + E1 + EB-E2*.5)/XSCALE,
                   (Y(16) + 0.5*E2*TANT)/YSCALE,2)
   ENDIF
C--DRAW RECTANGLE TO REPRESENT DRAGLINE WHERE: VALUE(10) = P
C
                                       VALUE(11) = D
C
   RECTX(1) = (X(10) + ET-VALUE(11)*(VALUE(10)-0.5))/XSCALE
   RECTY(1) = Y(10)/YSCALE
   RECTX(2) = RECTX(1)
   RECTX(3) = RECTX(2) - (VALUE(11)/XSCALE)
   RECTX(4) = RECTX(3)
   RECTY(2) = RECTY(1) + (5./YSCALE)
   RECTY(3) = RECTY(2)
   RECTY(4) = RECTY(1)
   CALL STFILL(1)
   CALL FILL(RECTX, RECTY, 4)
C-WRITE TITLE ON SCREEN
   CALL SYMBOL(3.0, YVAL, HITE, 'SINGLE SEAM SIDECASTING', 0., 23)
C--WRITE INPUT VALUES ON SCREEN FOR COLUMN #1
C
   DO 100 I=1.6
   CALL NUMBER(0.,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,VALUE(I),0.,2)
100 CALL SYMBOL(1.1,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,NAME(I),0.,25)
C--WRITE INPUT VALUES ON SCREEN FOR COLUMN #2
   DO 200 I=1,6
   CALL NUMBER
   + (5.0,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,VALUE(I+6),0.,2)
200 CALL SYMBOL(6.1,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,NAME(I+6),0..25)
C
C--WRITE SCALE VALUE ON OUTPUT
```

```
SELECT CASE(NUM)
     CASE(3)
      CALL SYMBOL((X(19) + 25.)/XSCALE,0.,HITE,'1:500',0.,6)
     CASE(4,5)
       CALL SYMBOL((X(19) + 25.)/XSCALE,0.,HITE,'1:1000',0.,6)
   END SELECT
C-DRAW OPERATING RADIUS VALUE ON RANGE DIAGRAM
   X1 = (X(10) + ET-VALUE(10)*VALUE(11))/XSCALE
   CALL PLOT(X1,(Y(17) + 5.)/YSCALE,3)
   CALL PLOT(X1,(Y(17) + 10.)/YSCALE,2)
   CALL PLOT(X1,(Y(17) + 7.5)/YSCALE,3)
   X2 = X(17)/XSCALE
   CALL PLOT(X2,(Y(17) + 7.5)/YSCALE,2)
   CALL PLOT(X2,(Y(17) + 5.)/YSCALE,3)
   CALL PLOT(X2,(Y(17) + 10.)/YSCALE,2)
   CALL NUMBER(X1-.5+(X2-X1)*.5,(Y(17)+8.5)/YSCALE,HITE,OROB,0.,2)
   CALL SYMBOL(999.0,999.0,HITE,' m'.0.,2)
C-DRAW HEIGHT VALUE ON RANGE DIAGRAM
   Y1 = Y(10)/YSCALE
   CALL PLOT((X(10) + ET + 5.)/XSCALE, Y1,3)
   CALL PLOT((X(10) + ET + 10.)/XSCALE,Y1,2)
   CALL PLOT((X(10) + ET + 7.5), XSCALE, Y1,3)
   Y2 = Y(17)/YSCALE
   CALL PLOT((X(10) + ET + 7.5)/XSCALE, Y2,2)
   CALL PLOT((X(10) + ET + 5.)/XSCALE, Y2,3)
   CALL PLOT((X(10) + ET + 10.)/XSCALE, Y2,2)
   CALL NUMBER((X(10) + ET + 8.5)/XSCALE, Y1-.07 + (Y2-Y1)*.5, HITE, H, 0., 2)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C-LABEL DIFFERENT PIT WIDTHS
   Y1 = 10./YSCALE
   Y2 = 5./YSCALE
   CALL PLOT(X(1)/XSCALE,Y1,3)
   CALL PLOT(X(1)/XSCALE,Y2,2)
    CALL PLOT(X(14)/XSCALE,Y1,3)
   CALL PLOT(X(14)/XSCALE,Y2,2)
    CALL PLOT(X(19)/XSCALE,Y1,3)
   CALL PLOT(X(19)/XSCALE,Y2,2)
    CALL PLOT(X(19)/XSCALE, 7.5/YSCALE, 3)
   CALL PLOT(X(1)/XSCALE,7.5/YSCALE,2)
    CALL NUMBER((X(1) + .5*(X(14)-X(1)))/XSCALE-.4,0.,HITE,
                     VALUE(1),0.,1)
    CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
   CALL NUMBER((X(14) + .5*(X(19)-X(14)))/XSCALE-.4,0.,HITE,
                     VALUE(2),0.,1)
```

```
CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C
   CALL PLOT(0.0,0.0,999)
   RETURN
C
   ENTRY INITR10
C--IF A PRINT.DAT FILE IS PRESENT, THE PARAMETERS WILL BE READ
C FROM THAT FILE, OTHERWISE DEFAULT PARAMETERS WILL BE USED
   INQUIRE(FILE='PRINT.DAT',EXIST=EX)
   IF(EX)THEN
     OPEN(5,FILE = 'PRINT.DAT')
     READ(5,*)PIOPRT
     READ(5,*)PMODEL
    READ(5,*)PWIDTH
     CLOSE(5)
   ELSE
C--IF WIDE CARRIAGE IS DESIRED FOR OUTPUT, SPECIFY IN PRINT.DAT
C MODEL VALUE FOR LQ500 IS 42
C
     PIOPRT = 0
    PMODEL = 11
    PWIDTH = 0.
   ENDIF
C
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE PLOTR2(X,Y,N,NUM,VALUE,NAME,HX,HY)
C PURPOSE:
C
C THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM FOR A
C TWO SEAM DRAGLINE CUT. THE DRAGLINE REACH DIMENSIONS ARE
C DISPLAYED ON THE DRAWING AS WELL AS THE O/B LOCATION.
C THIS SUBROUTINE USES SEVERAL ROUTINES FROM THE PLOT88
C GRAPHICS SOFTWARE LIBRARY TO DISPLAY THE RANGE DIAGRAMS.
C
C INPUT VARIABLES:
C
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF POINTS DEFINING
     THE RANGE DIAGRAM
C
C X,Y = REAL*4 VECTORS CONTAINING THE COORDINATES OF THE RANGE
C
    DIAGRAM
C NUM = INTEGER*2 VARIABLE CONTAINING THE NUMBER WHICH DEFINES
     THE MODE OF OUTPUT WHERE:
C
C
C
             NUM=1 -> CGA SCREEN
C
             NUM=2 -> EGA SCREEN
C
             NUM=3 --> PRINTER (1:500)
C
             NUM=4 -> PRINTER (1:1000)
C
             NUM=5 \longrightarrow PLOTTER (1:1000)
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
    PARAMETERS
C VALUE = REAL*4 VECTORS CONTAINING THE VALUES OF THE DATA
     PARAMETERS
C
C HX,HY = REAL*4 VECTORS CONTAINING THE (X,Y) POINT PAIRS OF
C
     THE O/B SPOIL PILE
C
C INTERNAL VARIABLES:
C
C RECTX(4), RECTY(4) = REAL*4 VECTORS CONTAINING THE COORDINATES
     OF THE RECTANGLE REPRESENTING THE DRAGLINE
C MAXX, MAXY = REAL*4 VARIABLES CONTAINING THE MAXIMUM COORDINATE
     IN THE X AND Y DIRECTION RESPECTIVELY
C XSCALE, YSCALE = REAL*4 VARIABLES CONTAINING THE SCALE FACTORS
     IN THE X AND Y DIRECTION RESPECTIVELY
C
C PWIDTH = INTEGER*2 VARIABLE CONTAINING A NUMBER REPRESENTING
      THE WILTH OF THE PRINTER BEING USED.
C
     IF PWIDTH=0 --> NARROW PRINTER CARRIAGE
C
     IF PWIDTH=1-> WIDE PRINTER CARRIAGE
C
  HITE = REAL*4 VARIABLE CONTAINING THE HEIGHT THAT THE TEXT
C
C
     WILL BE DRAWN AT.
  OUTPUT VARIABLES:
```

```
C X,Y,N,NUM,VALUE,NAME,HX,HY = UNCHANGED
C
C SUBROUTINES REQUIRED:
C
C PLOTS = A PLOT88 ROUTINE WHICH MUST BE CALLED TO INITIALIZE
C
      THE PLOT88 SOFTWARE
C
  FACTOR = A PLOT88 ROUTINE WHICH IS USED TO ENLARGE OR REDUCE
C
      THE SIZE OF THE ENTIRE DRAWING.
C
  WINDOW = A PLOT88 ROUTINE WHICH DEFINES THE WINDOW IN WHICH
C
      THE DRAWING WILL BE MADE.
C PLOT = A PLOTS ROUTINE WHICH MOVES THE DRAWING UTENSIL FROM
      THE CURRENT POSITION TO A NEW POSITION. THE 'PEN' MAY
C
C
      BE UP OR DOWN AS IT IS BEING MOVED.
C LINE = A PLOT88 ROUTINE WHICH DRAWS A LINE THROUGH (X,Y) POINT
C
     PAIRS
C
  STFILL = A PLOT88 ROUTINE WHICH IS USED TO SELECT THE SHADING
C
      PATTERN TO USE IN FUTURE CALLS TO THE FILL ROUTINE
C
 FILL = A PLOT88 ROUTINE WHICH PROVIDES SHADING OF USER
C
      SPECIFIED POLYGONAL AREAS
C SYMBOL = A PLOT88 ROUTINE WHICH IS USED TO DRAW CHARACTER
C
      STRINGS AND SPECIAL CENTERED SYMBOLS.
C NUMBER = A PLOTSS ROUTINE WHICH IS USED TO CONVERT A SINGLE
C
      PRECISION REAL NUMBER TO ITS DECIMAL EQUIVALENT AS A
C
      CHARACTER STRING AND TO DRAW THE STRING USING SYMBOL.
C
   REAL*4 X(*),Y(*),FACT,MAXX,MAXY,VALUE(*),RECTX(4),RECTY(4)
   REAL*4 XSCALE, YSCALE, X1, X2, YVAL, HITE, Y1, Y2, HX(*), HY(*), YT
   INTEGER 2 IOPORT, MODEL, N, NUM, PMODEL, PIOPRT, I, PWIDTH
   LOGICAL*2 EX
   CHARACTER NAME(*)*25
C
   FACT = 1.0
   HITE = .15
   SELECT CASE(NUM)
    CASE(1)
C
C
      SCALE TO FIT CGA SCREEN
C
      MAXY = AMAX1(Y(9),Y(29))
      MAXX = X(29)
      IF(.3*MAXX.GT.MAXY)THEN
       X(31) = MAXX/9.
      ELSE
       X(31) = MAXY/2.7
      ENDIF
      Y(31) = X(31)
      IOPORT = 99
      MODEL = 99
     YVAL = 7.1
```

```
FACT = 0.8
      HITE = .2
     CASE(2)
C
      SCALE TO FIT EGA SCREEN
\mathbf{C}
C
      \mathbf{MAXY} = \mathbf{AMAX1}(\mathbf{Y}(9), \mathbf{Y}(29))
      MAXX = X(29)
       IF(.39*MAXX.GT.MAXY)THEN
        X(31) = MAXX/9.
       ELSE
        X(31) = MAXY/3.5
       ENDIF
       Y(31) = X(31)
       IOPORT = 97
       MODEL = 97
       YVAL = 7.1
     CASE(3)
C
C
       PRINTER SETTING (1:500)
       NARROW PRINTER (80 COL)
C
C
       IOPORT = PIOPRT
       MODEL = PMODEL
       X(31) = 12.70
       Y(31) = 12.70
       YVAL = 7.8
      CASE(4)
C
\mathbf{C}
       PRINTER SETTING (1:1000)
\mathbf{C}
       NARROW PRINTER (80 COL)
C
       IOPORT = PIOPRT
       MODEL = PMODEL
       X(31) = 25.40
       Y(31) = 25.40
       YVAL = 7.8
      CASE(5)
C
       HP7475A PLOTTER SETTING (1:1000)
C
O
       ASSUMING 8.5"x11" PAPER USED
C
       IOPORT = 9602
       MODEL = 30
       X(31) = 25.40
       Y(31) = 25.40
       YVAL = 7.8
      CASE DEFAULT
       RETURN
    END SELECT
```

```
XSCALE = X(31)
   YSCALE = Y(31)
\mathbf{C}
   CALL PLOTS(0,IOPORT,MODEL)
   CALL FACTOR(FACT)
C-INDICATE ON THE SCREEN THAT THE DRAWING IS BEING GENERATED
   WRITE(*,*)'DRAWING IS BEING GENERATED ...'
   WRITE(*,*)" '
C
C-ALLOW PRINTER TO PRINT ON MORE THAN ONE PAGE AND SET PAGE
C
   IF(NUM.EQ.3.OR.NUM.EQ.4) THEN
     IF(PWIDTH.EQ.1)YVAL=YVAL+5.
     CALL WINDOW(0.,0.,22.,YVAL+.5)
   ENDIF
C
C
    MOVE TO (0.0,0.0), NO LINE IS DRAWN, AND DEFINE A NEW ORIGIN
   CALL PLOT(0.0,0.0,-3)
   CALL LINE(X,Y,N,1,0,2)
C-DRAW RECTANGLE TO REPRESENT DRAGLINE ON O/B VALUE(18) = PO
C
                                                   VALUE(21) = D
C
   RECTX(1) = (X(14)-VALUE(21)*(VALUE(18)-0.5))/XSCALE
   RECTX(2) = RECTX(1)
   RECTX(3) = RECTX(2) - (VALUE(21)/XSCALE)
   RECTX(4) = RECTX(3)
   RECTY(1) = Y(14)/YSCALE
   RECTY(2) = RECTY(1) + (5./YSCALE)
   RECTY(3) = RECTY(2)
   RECTY(4) = RECTY(1)
   CALL STFILL(1)
   CALL FILL(RECTX, RECTY, 4)
C
   CALL SYMBOL(3.1, YVAL, HITE, 'TWO SEAM SIDECASTING', 0., 20)
C-WLITE INPUT VALUES ON SCREEN FOR COLUMN #1
   DO 100 I=1.12
   CALL NUMBER(0., YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE, VALUE(I), 0., 2)
100 CALL SYMBOL(1.1,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,NAME(I),0.,25)
C--WRITE INPUT VALUES ON SCREEN FOR COLUMN #2
C
   DO 200 I=1,11
   CALL NUMBER(5.0, YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE,
```

```
VALUE(I + 12), 0., 2)
200 CALL SYMBOL(6.1, YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE,
                   NAME(I + 12), 0., 25)
C
C-WRITE SCALE VALUE ON OUTPUT
   SELECT CASE(NUM)
     CASE(3)
      CALL SYMBOL((X(28) + 25.)/XSCALE,0.,HITE,'1:500 ',0.,6)
     CASE(4,5)
      CALL SYMBOL((X(28) + 25.)/XSCALE,0.,HITE,'1:1000',0.,6)
   FND SELECT
C-DRAW O/B OPERATING RADIUS VALUE ON RANGE DIAGRAM
   X1 = (X(14)-VALUE(21)+VALUE(18))/XSCALE
   IF(Y(14).GT.HY(2))THEN
     YT = Y(14)
   ELSE
     YT = HY(2)
   ENDIF
    CALL PLOT(X1,(YT+5.)/YSCALE,3)
   CALL PLOT(X1,(YT+10.)/YSCALE,2)
   CALL PLOT(X1,(YT+7.5)/YSCALE,3)
   IF(HY(2).GT.HY(1))THEN
     X2 = HX(2)/XSCALE
   ELSE
     X2 = HX(1)/XSCALE
   ENDIF
    CALL PLOT(X2,(YT + 7.5)/YSCALE,2)
    CALL PLOT(X2,(YT + 5.)/YSCALE,3)
    CALL PLOT(X2,(YT+10.)/YSCALE,2)
    CALL NUMBER(X1-.5+(X2-X1)*.5,(YT+8.5)/YSCALE,HITE,
                    VALUE(22),0.,2)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C--DRAW O/B SPOIL
    CALL PLOT(HX(1)/XSCALE,HY(1)/YSCALE,3)
    CALL PLOT(HX(2)/XSCALE,HY(2)/YSCALE,2)
   CALL PLOT(HX(3)/XSCALE,HY(3)/YSCALE,2)
C--LABEL DIFFERENT PIT WIDTHS
   Y1 = 10./YSCALE
   Y2=5./YSCALE
    CALL PLOT(X(1)/XSCALE,Y1.3)
    CALL PLOT(X(1)/XSCALE,Y2,2)
    CALL PLOT(X(25)/XSCALE,Y1,3)
    CALL PLOT(X(25)/XSCALE,Y2,2)
```

```
CALL PLOT(X(28)/XSCALE,Y1,3)
   CALL PLOT(X(28)/XSCALE,Y2,2)
   CALL PLOT(X(28)/XSCALE,7.5/YSCALE,3)
   CALL PLOT(X(1)/XSCALE,7.5/YSCALE,2)
   CALL NUMBER((X(1) + .5^{\circ}(X(25)-X(1)))/XSCALE-.4,0.,HITE,
                   VALUE(2),0.,1)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
   CALL NUMBER((X(25) + .5^{\circ}(X(28)-X(25)))/XSCALE-.4,0.,HITE,
                   VALUE(3),0.,1)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
C
   CALL PLOT(0.0,0.0,999)
   RETURN
C
   ENTRY INITR20
C--IF A PRINT.DAT FILE IS PRESENT, THE PARAMETERS WILL BE READ
C FROM THAT FILE, OTHERWISE DEFAULT PARAMETERS WILL BE USED
   INQUIRE(FILE = 'PRINT.DAT', EXIST = EX)
   IF(EX)THEN
     OPEN(5,FILE = 'PRINT.DAT')
     READ(5,*)PIOPRT
     READ(5,*)PMODEL
     READ(5,*)PWIDTH
     CLOSE(5)
   ELSE
C--IF WIDE CARRIAGE IS DESIRED FOR OUTPUT, SPECIFY IN PRINT.DAT
C MODEL VALUE FOR LQ500 IS 42
C
     PIOPRT=0
     PMODEL=42
     PWIDTH = 0.
   ENDIF
C
   RETURN
   END
```

```
$STORAGE:2
  SUBROUTINE PLOTRS
     (X,Y,N,NUM,VALUE,NAME,SPX,SPY,HX,HY,EX,EY,IFLAG)
C PURPOSE:
C THIS SUBROUTINE IS USED TO PLOT THE RANGE DIAGRAM FOR A
C TWO SEAM DRAGLINE CUT WHICH ALLOWS AN EXTENDED BENCH TO BE
C USED. THIS SUBROUTINE ALSO ALLOWS 2 DIFFERENT POSITIONS TO
C BE USED WHEN REHANDLING MATERIAL IF IT IS REQUIRED.
C THIS SUBROUTINE USES SEVERAL ROUTINES FROM THE PLOT88
C GRAPHICS SOFTWARE LIBRARY TO DISPLAY THE RANGE DIAGRAMS.
C INPUT VARIABLES:
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF POINTS DEFINING
     THE RANGE DIAGRAM
C X,Y= REAL*4 VECTORS CONTAINING THE COORDINATES OF THE RANGE
C
     DIAGRAM
C NUM = INTEGER*2 VARIABLE CONTAINING THE NUMBER WHICH DEFINES
     THE MODE OF OUTPUT WHERE:
C
C
C
             NUM=1 --> CGA SCREEN
             NUM=2 -> EGA SCREEN
C
C
             NUM=3 -> PRINTER (1:500)
C
             NUM=4 -> PRINTER (1:1000)
C
             NUM=5 \rightarrow PLOTTER (1:1000)
C
C NAME = CHARACTER*25 VECTOR CONTAINING THE NAMES OF THE DATA
C
     PARAMETERS
C VALUE = REAL*4 VECTORS CONTAINING THE VALUES OF THE DATA
     PARAMETERS
C HX.HY = REAL*4 VECTORS CONTAINING THE (X,Y) POINT PAIRS OF
C
     THE O/B SPOIL PILE
C SPX,SPY = REAL*4 VECTORS CONTAINING THE (X,Y) POINT PAIRS OF
C
     THE FINAL SPOIL PILE
C EX,EY = REAL*4 VECTORS CONTAINING THE (X,Y) POINT PAIRS OF
     THE EXTENDED BENCH MATERIAL
C
C IFLAG = INTEGER*2 VARIABLE CONTAINING A NUMBER REPRESENTING
     THE TYPE OF POSITIONNING ON THE I/B
C
C
C
      IF IFLAG=1, NO EXTENDED BENCH REQUIRED
      IF IFLAG=2, EXTENDED BENCH IS REQUIRED BUT THE DRAGLINE
C
C
                 CAN SPOIL ALL THE SPOIL FROM ONE POSITION
      IF IFLAG=3, EXTENDED BENCH IS REQUIRED BUT THE DRAGLINE
C
C
                 NEEDS TWO POSITIONS TO SPOIL ALL OF THE
C
                 MATERIAL
C INTERNAL VARIABLES:
```

```
C MAXX,MAXY = REAL*4 VARIABLES CONTAINING THE MAXIMUM COORDINATE
     IN THE X AND Y DIRECTION RESPECTIVELY
C XSCALE, YSCALE = REAL*4 VARIABLES CONTAINING THE SCALE FACTORS
C
     IN THE X AND Y DIRECTION RESPECTIVELY
C PWIDTH = INTEGER*2 VARIABLE CONTAINING A NUMBER REPRESENTING
C
     THE WIDTH OF THE PRINTER BEING USED.
C
     IF PWIDTH=0 --> NARROW PRINTER CARRIAGE
C
     IF PWIDTH=1 --> WIDE PRINTER CARRIAGE
C HITE = REAL*4 VARIABLE CONTAINING THE HEIGHT THAT THE TEXT
C
     WILL BE DRAWN AT.
C
C OUTPUT VARIABLES:
C
C X,Y,N,NUM,VALUE,NAME,SPX,SPY,HX,HY,EX,EY,IFLAG= UNCHANGED
C
C SUBROUTINES REQUIRED:
C
C PLOTS = A PLOT88 ROUTINE WHICH MUST BE CALLED TO INITIALIZE
C
      THE PLOT88 SOFTWARE
C
  FACTOR = A PLOT88 ROUTINE WHICH IS USED TO ENLARGE OR REDUCE
C
      THE SIZE OF THE ENTIRE DRAWING.
C WINDOW = A PLOT88 ROUTINE WHICH DEFINES THE WINDOW IN WHICH
C
      THE DRAWING WILL BE MADE.
C PLOT = A PLOT88 ROUTINE WHICH MOVES THE DRAWING UTENSIL FROM
C
      THE CURRENT POSITION TO A NEW POSITION. THE 'PEN' MAY
C
     BE UP OR DOWN AS IT IS BEING MOVED.
C LINE = A PLOT88 ROUTINE WHICH DRAWS A LINE THROUGH (X,Y) POINT
C
     PAIRS
C
  STFILL = A PLOT88 ROUTINE WHICH IS USED TO SELECT THE SHADING
C
     PATTERN TO USE IN FUTURE CALLS TO THE FILL ROUTINE
C FILL= A PLOT88 ROUTINE WHICH PROVIDES SHADING OF USER
C
      SPECIFIED POLYGONAL AREAS
C SYMBOL = A PLOTSS ROUTINE WHICH IS USED TO DRAW CHARACTER
     STRINGS AND SPECIAL CENTERED SYMBOLS.
C NUMBER = A PLOT88 ROUTINE WHICH IS USED TO CONVERT A SINGLE
C
     PRECISION REAL NUMBER TO ITS DECIMAL EQUIVALENT AS A
C
      CHARACTER STRING AND TO DRAW THE STRING USING SYMBOL.
C
  STDASH = A PLOT88 ROUTINE WHICH IS USED TO DEFINE THE
      CHARACTERISTICS OF A DASHED LINE
C PLOTD = A PLOT88 ROUTINE WHICH IS USED TO PRODUCE DASHED LINES
С
C
   REAL*4 X(*),Y(*),FACT,MAXX,MAXY,VALUE(*)
   REAL*4 XSCALE,YSCALE,X1,YVAL,HITE,Y1,Y2,HX(*),HY(*)
   REAL*4 SPX(*), SPY(*), EX(*), EY(*)
   INTEGER*2 IOPORT,MODEL,N,NUM,PMODEL,PIOPRT,I,PWIDTH,IFLAG
   LOGICAL*2 EXIS
   CHARACTER NAME(*)*25
C
   FACT = 1.0
```

```
HITE = .15
    SELECT CASE(NUM)
     CASE(1)
\mathbf{C}
      SCALE TO FIT CGA SCREEN
C
      MAXY = AMAX1(Y(9), Y(29))
      MAXX = X(29)
      IF(.3*MAXX.GT.MAXY)THEN
       X(31) = MAXX/9.
      ELSE
        X(31) = MAXY/2.7
      ENDIF
      \mathbf{Y}(31) = \mathbf{X}(31)
      IOPORT = 99
      MODEL = 99
      YVAL = 7.1
      FACT = 0.8
      HITE = .2
     CASE(2)
C
C
      SCALE TO FIT EGA SCREEN
      MAXY = AMAX1(Y(9),Y(29))
      MAXX = X(29)
      IF(.39*MAXX.GT.MAXY)THEN
       X(31) = MAXX/9.
      ELSE
       X(31) = MAXY/3.5
      ENDIF
      Y(31) = X(31)
      IOPORT = 97
      MODEL = 97
      YVAL = 7.1
     CASE(3)
C
C
      PRINTER SETTING (1:500)
C
      NARROW PRINTER (80 COL)
      IOPORT = PIOPRT
      MODEL = PMODEL
      X(31) = 12.70
      Y(31) = 12.70
      YVAL ≈ 7.8
     CASE(4)
      PRINTER SETTING (1:1000)
      NARROW PRINTER (80 COL)
      IOPORT = PIOPRT
```

```
MODEL = PMODEL
      X(31) = 25.40
      Y(31) = 25.40
      YVAL = 7.8
     CASE(5)
C
C
      HP7475A PLOTTER SETTING (1:1000)
C
      ASSUMING 8.5"x11" PAPER USED
\mathbf{C}
      IOPORT = 9602
      MODEL = 30
      X(31) = 25.40
      Y(31) = 25.40
      YVAL = 7.8
     CASE DEFAULT
      RETURN
   END SELECT
   XSCALE = X(31)
   YSCALE = Y(31)
C
   CALL PLOTS(0,IOPORT,MODEL)
   CALL FACTOR(FACT)
C-INDICATE ON THE SCREEN THAT THE DRAWING IS BEING GENERATED
   WRITE(*,*)'DRAWING IS BEING GENERATED ...'
   WRITE(*,*)' '
C
C-ALLOW PRINTER TO PRINT ON MORE THAN ONE PAGE AND SET PAGE
C HEIGHT
   IF(NUM.EQ.3.OR.NUM.EQ.4) THEN
     IF(PWIDTH.EQ.1)YVAL=YVAL+5.
     CALL WINDOW(0.,0.,22.,YVAL+.5)
   ENDIF
C
C
    MOVE TO (0.0,0.0), NO LINE IS DRAWN, AND DEFINE A NEW ORIGIN
   CALL PLOT(0.0,0.0,-3)
   CALL LINE(X,Y,N,1,0,2)
C-WRITE TITLE ON SCREEN
   CALL SYMBOL(3.1, YVAL, HITE, 'TWO SEAM SIDECASTING', 0., 20)
C
C--WRITE INPUT VALUES ON SCREEN FOR COLUMN #1
   DO 100 I=1.12
   CALL NUMBER(0., YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE, VALUE(I), 0., 2)
100 CALL SYMBOL(1.1,YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,NAME(I),0.,25)
```

```
C--WRITE INPUT VALUES ON SCREEN FOR COLUMN #2
C
   DO 200 I=1,11
   CALL NUMBER(5.0, YVAL-.4-FLOAT(I-1)*(HITE+.1), HITE,
                    VALUE(I + 12), 0., 2)
200 CALL SYMBOL(6.1.YVAL-.4-FLOAT(I-1)*(HITE+.1),HITE,
                   NAME(I + 12), 0., 25)
C
C--WRITE SCALE VALUE ON OUTPUT
   SELECT CASE(NUM)
     CASE(3)
      CALL SYMBOL((X(28) + 25.)/XSCALE,0.,HITE,'1:500',0.,6)
     CASE(4.5)
      CALL SYMBOL((X(28) + 25.)/XSCALE, 0., HITE, '1:1000', 0., 6)
   END SELECT
C
C--DRAW O/B SPOIL
   CALL STDASH(.0556,.1110)
   CALL PLOTD(HX(1)/XSCALE,HY(1)/YSCALE,3)
   CALL PLOTD(HX(2)/XSCALE,HY(2)/YSCALE,2)
   CALL PLOTD(HX(3)/XSCALE,HY(3)/YSCALE,2)
C-DRAW EXTENDED BENCH IF NECESSARY
   IF(IFLAG.EQ.2.OR.IFLAG.EQ.3)THEN
     CALL PLOTD(EX(1)/XSCALE,EY(1)/YSCALE,3)
     CALL PLOTD(EX(2)/XSCALE,EY(2)/YSCALE,2)
     CALL PLOTD(EX(3)/XSCALE,EY(3)/YSCALE,2)
   ENDIF
C--DRAW FINAL SPOIL
    CALL PLOT(SPX(1)/XSCALE,SPY(1)/YSCALE,3)
    CALL PLOT(SPX(2)/XSCALE,SPY(2)/YSCALE,2)
    CALL PLOT(SPX(3)/XSCALE,SPY(3)/YSCALE,2)
    CALL PLOT(SPX(4)/XSCALE,SPY(4)/YSCALE,2)
    CALL PLOT(SPX(5)/XSCALE,SPY(5)/YSCALE,2)
    CALL PLOT(SPX(6)/XSCALE,SPY(6)/YSCALE,2)
C--LABEL DRAGLINE POSITIONS
    X1 = X(14)-VALUE(18)*VALUE(21)
    CALL PLOT(X1/XSCALE,(Y(14) + 2.)/YSCALE,3)
    CALL PLOT(X1/XSCALE,(Y(14) + 7.)/YSCALE,2)
    CALL SYMBOL(X1/XSCALE-.1,(Y(14) + 9.)/YSCALE,HITE*.65,'C/L',0.,3)
    IF(IFLAG.EQ.1)THEN
     X1 = X(21) - VALUE(19) + VALUE(21)
```

```
CALL PLOT(X1/XSCALE.(Y(2i) + 2.)/YSCALE.3)
     CALL PLOT(X1/XSCALE,(Y(21) + 7.)/YSCALE,2)
     CALL SYMBOL(X1/XSCALE-.1,(Y(21) + 9.)/YSCALE,HITE*.65,'C/L',0.,3)
   ELSEIF(IFLAG.EQ.2)THEN
     X1 = SPX(2)-VALUE(20)+VALUE(21)
     CALL PLOT(X1/XSCALE,(Y(21) + 2.)/YSCALE,3)
     CALL PLOT(X1/XSCALE,(Y(21) + 7.)/YSCALE,2)
     CALL SYMBOL(X1/XSCALE-.1,(Y(21) + 9.)/YSCALE,HITE*.65,'C/L',0.,3)
   ELSEIF(IFLAG.EQ.3)THEN
     X1 = SPX(2)-VALUE(20)*VALUE(21)
     CALL PLOT(X1/XSCALE,(Y(21) + 2.)/YSCALE,3)
     CALL PLOT(X1/XSCALE,(Y(21) + 7.)/YSCALE,2)
     CALL SYMBOL(X1/XSCALE-.2,(Y(21) + 9.)/YSCALE,HITE*.65,'C/L',0.,3)
     X1 = EX(2)-VALUE(20)*VALUE(21)
     CALL PLOT(X1/XSCALE,(Y(21) + 2.)/YSCALE.3)
     CALL PLOT(X1/XSCALE,(Y(21) + 7.)/YSCALE,2)
     CALL SYMBOL(X1/XSCALE,(Y(21) + 9.)/YSCALE,HITE*.65,'C/L',0.,3)
C-LABEL SPOIL FROM SECOND PEAK
     CALL PLOTD(SPX(4)/XSCALE,SPY(4)/YSCALE,3)
     CALL PLOTD(EX(4)/XSCALE,EY(4)/YSCALE,2)
   ENDIF
C-LABEL DIFFERENT PIT WIDTHS
   Y1 = 10./YSCALE
   Y2 = 5./YSCALE
   CALL PLOT(X(1)/XSCALE,Y1,3)
   CALL PLOT(X(1)/XSCALE,Y2.2)
   CALL PLOT(X(25)/XSCALE,Y1,3)
   CALL PLOT(X(25)/XSCALE,Y2.2)
   CALL PLOT(X(28)/XSCALE,Y1,3)
   CALL PLOT(X(28)/XSCALE,Y2,2)
   CALL PLOT(X(28)/XSCALE, 7.5/YSCALE, 3)
   CALL PLOT(X(1)/XSCALE,7.5/YSCALE,2)
   CALL NUMBER((X(1) + .5*(X(25)-X(1)))/XSCALE-.4,0.,HITE,
                    VALUE(2),0.,1)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
   CALL NUMBER((X(25) + .5*(X(28)-X(25)))/XSCALE-.4,0.,HITE,
                    VALUE(3),0.,1)
   CALL SYMBOL(999.0,999.0,HITE,' m',0.,2)
   CALL PLOT(0.0,0.0,999)
   RETURN
   ENTRY INITR30
C--IF A PRINT.DAT FILE IS PRESENT, THE PARAMETERS WILL BE READ
C FROM THAT FILE, OTHERWISE DEFAULT PARAMETERS WILL BE USED
   INQUIRE(FILE = 'PRINT.DAT', EXIST = EXIS)
   IF(EXIS)THEN
     OPEN(5.FILE = 'PRINT.DAT')
     READ(5,*)PIOPRT
```

```
READ(5,*)PMODEL
READ(5,*)PWIDTH
CLOSE(5)
ELSE
C---IF WIDE CARRIAGE IS DESIRED FOR OUTPUT, SPECIFY IN PRINT.DAT
C MODEL VALUE FOR LQ500 IS 42
PIOFRT = 0
PMODEL = 42
PWIDTH = 0.
ENDIF
RETURN
END
```

REAL*4 FUNCTION F(X,COEF,N)

```
C
C PURPOSE:
C
C THIS FUNCTION IS USED TO SOLVE FOR THE VALUE OF A (N-1)TH
C POLYNOMIAL AT X. IT IS MEANT TO BE USED AS A GENERAL FUNCTION
C SUCH THAT THE NUMBER OF COEFFICIENTS AS WELL AS THE VALUES
C OF THE COEFFICIENTS CAN BE PASSED AS INPUT VARIABLES.
C
C INPUT VARIABLES:
C X= REAL*4 VARIABLE CONTAINING THE VALUE AT WHICH THE
C
     POLYNOMIAL IS BEING EVALUATED AT
C COEF = REAL*4 ARRAY OF A LENGTH DECLARED IN THE CALLING
     PROGRAM. THIS ARRAY CONTAINS THE COEFFICIENTS OF THE
     POLYNOMIAL
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF COEFFICIENTS IN
     THE POLYNOMIAL
C
C
C OUTPUT VARIABLES:
C X.COEF.N = UNCHANGED
C F= REAL*4 VARIABLE CONTAINING THE VALUE OF THE POLYNOMIAL AT
C
C ROUTINES REQUIRED: NONE
C
   REAL*4 X, COEF(*), XX
   INTEGER*2 N,I
   F=0.
   XX=1.
   DO 10 I=1.N
    F = F + XX * COEF(I)
 10 XX = XX X
   RETURN
   END
```

```
$STORAGE:2
   REAL*4 FUNCTION AREA(X,Y,N)
C PURPOSE:
C
C THIS FUNCTION USES THE METHOD OF COORDINATES THE CALCULATE
C THE AREA OF A SIMPLE CLOSED PLANE POLYGON. A SIMPLE CLOSED
C POLYGON IS DEFINED AS AN AREA IN A PLANE WHOSE BOUNDS ARE
C CONNECTED, NON-INTERSECTING. STRAIGHT LINE SEGMENTS.
C THE USER IS RESPONSIBLE FOR ASSURING THAT THE POLYGON IS
C SIMPLE CLOSED.
C INPUT VARIABLES:
C
C X,Y= REAL*4 VECTORS OF LENGTH N CONTAINING THE ORDERED
      COORDINATE LOCATIONS OF THE POLYGON SIDES. THE DIRECTION
C
      OF ORDERING DOES NOT MATTER
C
C N = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF POINTS DEFINING
     THE POLYGON
C
C
C OUTPUT:
C
C INPUT IS UNCHANGED
\mathbf{C}
C OUTPUT VARIABLES:
C
C AREA = REAL*4 VARIABLE CONTAINING THE CALCULATED AREA OF THE
     POLYGON
C
C
C ERRORS:
C
C THE ONLY ERROR CHECK IS THAT THERE MUST BE AT LEAST 3 SIDES
C BEFORE AN AREA CALCULATION WILL BE ATTEMPTED
C ROUTINES REQUIRED: NONE
C
C NOTES:
C
C 1. THE USER IS RESPONSIBLE FOR ASSURING THAT THE POLYGON IS
C
      SIMPLE CLOSED.
C 2. ALL INTERNAL CALCULATIONS ARE IN DOUBLE PRECISION.
C
\mathbf{C}
   REAL*4 X(*),Y(*)
   REAL*8 X1.Y1.X2.Y2.SUM
   INTEGER*2 I,N
C
   SUM = 0.D0
   AREA = 0.0
   IF(N.LT.3)
```

```
$STORAGE:2
   INTEGER*2 FUNCTION LNINTS(XLYLXJ,YJ,XK,YK,XL,YL)
C
C PURPOSE:
C
C THIS FUNCTION IS TO TEST WHETHER LINE SEGMENT XI,YI TO XJ,YJ
C INTERCEPTS LINE XK,YK TO XL,YL. ONLY TRUE CROSSING INTERCEPTS
C ARE CONSIDERED. THE FOLLOWING RETURNED VALUES FOR LNINTS
C WILL ELUCIDATE.
C
C
C INPUT:
C
C XLYLXJ,YJ,XK,YK,XL,YL = REAL VARIABLES OR CONSTANTS THAT
    DEFINE TWO LINES I-J AND K-L IN TWO SPACE.
C
C
C OUTPUT:
C
C INPUT IS UNCHANGED
C
C RETURNED VALUES:
C
C LNINTS=-1 THE LINE SEGMENTS HAVE A TRUE CROSSING
C LNINTS = 0 ONE OR BOTH LINES DEGENERATE TO A POINT
C LNINTS=1 LINES ARE PARALLEL
C LNINTS=2 POINTS I AND K ARE COINCIDENT
C LNINTS=3 POINTS I AND L ARE COINCIDENT
C LNINTS=4 POINTS J AND K ARE COINCIDENT
C LNINTS=5 POINTS J AND L ARE COINCIDENT
C LNINTS=6 I-J LIES TO RIGHT OF K-L
C LNINTS=7 I-J LIES ABOVE K-L
C LNINTS=8 I-J LIES TO LEFT OF K-L
C LNINTS=9 I-J LIES BELOW K-L
C LNINTS = 10 X INTERCEPT IS RIGHT OF I-J
C LNINTS = 11 X INTERCEPT IS LEFT OF I-J
C LNINTS = 12 X INTERCEPT IS RIGHT OF K-L
C LNINTS = 13 X INTERCEPT IS LEFT OF K-L
C
C ROUTINES REQUIRED:
C
C ANSI FORTRAN MAXIMUM AND MINIMUM FUNCTIONS AMAX1 AND AMIN1
C
C ERRORS: NONE
C
C INTERNAL VARIABLES:
C
C DXLJ,DYLJ,DXKL,DYKL= THE REAL VECTOR COMPONENTS OF THE
C
     TWO LINES
C CRSPRD = THE REAL CROSS PRODUCT OF THE TWO LINES AS VECTORS
```

```
C XMNIJ,XMXIJ,YMNIJ,YMXIJ,XMKL,XMXKI,YMNKL,YMXKI.= THE MAXIMUM
C
     (AND MINIMUM) OF EACH LINE COORDINATE PAIR
C X,Y = THE COORDINATES AT WHICH THE LINES INTERCEPT
C
       ******* USER CAVEAT *********
C
C
C ALL COMPARES, ESPECIALLY THE EQUALITY TYPES ARE MADE
C ASSUMING THAT REAL ARITHMETIC IS INFINITELY CORRECT.
C IF ONE DESIRES TO INCLUDE A FUZZ FACTOR, COMPLETE RECODING
C WILL BE REQUIRED.
C
\mathbf{C}
   REAL*4 XI, YI, XJ, YJ, XK, YK, XL, YL, DXLJ,
       DYLJ, DXKL, DYKL, CRSPRD
   REAL*4 XMNIJ, XMXIJ, YMNIJ, YMXIJ, XMNKL, XMXKL,
       YMNKL, YMXKL, X
C
C
   LNINTS = 0
   DXIJ = XJ - XI
   DYIJ = YJ - YI
   DXKL = XK - XL
   DYKL = YK - YL
   IF ((DXLJ .EQ. 0.) .AND. (DYLJ .EQ. 0.))
        RETURN
   #
C
   IF ((DXKL .EQ. 0.) .AND. (DYKL .EQ. 0.))
        RETURN
C
   LNINTS = LNINTS + 1
   CRSPRD = DXLJ * DYKL - DYLJ * DXKL
   IF (CRSPRD .EQ. 0.) RETURN
   LNINTS = LNINTS + 1
   IF ((XI .EQ. XK) .AND. (YI .EQ. YK))
        RETURN
   LNINTS = LNINTS + 1
   IF ((XI .EQ. XL) .AND. (YI .EQ. YL))
        RETURN
   LNINTS = LNINTS + 1
   IF ((XJ .EQ. XK) .AND. (YJ .EQ. YK))
        RETURN
   LNINTS = LNINTS + 1
   IF ((XJ .EQ. XL) .AND. (YJ .EQ. YL))
        RETURN
   LNINTS = LNINTS + 1
   XMNIJ = AMIN1(XI,XJ)
   XMXIJ = AMAX1(XIXJ)
   YMNIJ = AMIN1(YLYJ)
   YMXIJ = AMAX1(YI,YJ)
   XMNKL = AMIN1(XK.XL)
```

```
XMXKL = AMAX1(XK.XL)
   YMNKL = AMIN1(YK,YL)
   YMXKL = AMAX1(YK,YL)
   IF (XMNLJ .GT. XMXKL) RETURN
   LNINTS = LNINTS + 1
   IF (YMNLJ .GT. YMXKL) RETURN
   LNINTS = LNINTS + 1
   IF (XMXLJ .LT. XMNKL) RETURN
   LNINTS = LNINTS + 1
   IF (YMXLJ .LT. YMNKL) RETURN
   LNINTS = LNINTS + 1
   X = (DXKL^*(XJ^*YI - XI^*YJ) - DXLJ^*(XK^*YL - XL^*)
   #YK)) / CRSPRD
   IF (X .GT. XMXLJ) RETURN
   LNINTS = LNINTS + 1
   IF (X .LT. XMNLJ) RETURN
   LNINTS = LNINTS + 1
   IF (X .GT. XMXKL) RETURN
   LNINTS = LNINTS + 1
   IF (X .LT. XMNKL) RETURN
C
   LNINTS = -1
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE SMPCLP(X, Y, N, LJS, KLS, LTST)
C PURPOSE:
C
C THIS SUBROUTINE IS USED TO CHECK AN ORDERED SET OF DYADS FOR
C THE DEFINITION OF A SIMPLE CLOSED POLYGON.
C
C INPUT:
C
C X,Y = REAL ARRAYS(N) WHICH CONTAIN ORDERED COORDINATE PAIRS
     THAT ARE TO DEFINE A SIMPLE CLOSED POLYGON WHOSE FINAL
C
     SIDE IS POINT N CONNECTED TO POINT 1. IE CLOSURE.
C
C N= THE DIMENSION OF INPUT. MUST BE GREATER OR EQUAL TO 3.
\mathbf{C}
C OUTPUT:
C
C INPUT IS UNCHANGED.
C
C LTST, LJS, KLS= INTEGER FLAGS AS A RESULT OF SIMPLE
C
     CLOSURE TESTING.
C
     LSTS = 0
C
     LSTS = 1 POLYGON IS NOT SIMPLE CLOSED
C
       WHEN POLYGON IS NOT SIMPLE CLOSED THEN FLAGS IJS AND
       KLS MAY BE TESTED TO ASCERTAIN THE FIRST CAUSE OF
C
C
       NON-CLOSURE.
C
     LJS = KLS = 0 NO POLYGON IS POSSIBLE AS N LE 2
C
     LJS + 1 = KLS EITHER POINTS LJS AND KLS ARE
C
       COINCIDENT OR SIDE LIS TO KLS FOLDED
C
       BACK ON SIDE LIS - 1 TO LIS.
C
       OTHERWISE SIDE KLS-1 TO KLS INTERSECTED
C
       OR WAS COINCIDENT WITH A TERMINUS OF
C
       SIDE IJS-1 TO IJS.
C
       NOTE: IF LIS OR KLS EQUALS ZERO THEN LIS-1 OR
C
          KLS-1 EQUALS N.
C
C ERRORS: NONE
C
C ROUTINES REQUIRED:
C
C INTEGER*2 FUNCTION LNINTS = A FUNCTION WHICH TESTS FOR LINE
     INTERSECTION.
C
   REAL*4 X(*), Y(*), XK, YK, XJ, YJ, XI, YI, XE, YL
   REAL*4 XJLXK, XJLXI, YJLYK, YJLYI
   INTEGER*2 N, LJS, KLS, LTST, LNINTS, L, NL2, J, JP2
C
C
\mathbf{C}
     INTERNAL VARIABLES:
\mathbf{C}
        XK.YK.XJ.YJ.XI.YI.XL.YL - TEMPORARY REAL VARIABLES
```

```
XJLXK,XJLXI,YJLYK,YJLYI - TEMPORARY REAL VARIABLES
\mathbf{C}
C
        L.J - INDEXING INTEGER VARIABLES
\mathbf{C}
C
        NLP2,JP2 - DO LOOP CONTROL INTEGERS
C
C
   LJS = 0
   KLS = 0
C
    TEST THE DIMENSION N
C
C
   IF (N .LE. 2) GO TO 70
C CHECK THE CONNECTED PAIRS TO ENSURE THAT THEY ARE NOT
C REVERSED AND OVERLAY EACH OTHER OR THAT SIDES DEGENERATE TO
C A POINT.
C
   YI = Y(N)
   XI = X(N)
   XJ = X(1)
   YJ = Y(1)
   DO 30 L = 2, N
    XK = X(L)
    YK = Y(L)
    XJLXK = XJ - XK
    YJLYK = YJ - YK
    XJLXI = XJ - XI
    YJLYI = YJ - YI
    IF (XJLXK .EQ. 0.0 .AND. YJLYK .EQ. 0.0)
       GO TO 10
    IF (XJLXI .EQ. 0.0 .AND. YJLYI .EQ. 0.0)
   # GO TO 10
    IF (ATAN2(XJLXK,YJLYK) .NE. ATAN2(XJLXI,
   # YJLYI) GO TO 20
  10 KLS = L
    LJS = L - 1
     GO TO 70
  20 XI = XJ
     YI = YJ
     XJ = XK
    YJ = YK
  30 CONTINUE
C
   IF (N .EQ. 3) GO TO 80
C THERE ARE MORE THAN 3 SIDES THEREFORE WE MUST NOW TEST THE
C REMAINING TO WHICH IT IS CONNECTED. WE LOOP THROUGH THE SIDES
C TESTING FOR INTERSECTION OR COINCIDENCE. SET STARTING LINE
C SEGMENT POINTS TEMPORARY VARIABLES AND SWITCH AS LOOPS
```

```
C PROCEDE. WE USE TEMPORARY VARIABLES THROUGHOUT TO MINIMIZE
C INDEXING.
C
   NL2 = N - 2
   XI = X(N)
   YI = Y(N)
   DO 60 J = 1, NL2
    XJ = X(J)
    YJ = Y(J)
    XK = X(J + 1)
    YK = Y(J + 1)
    JP2 = J + 2
C
    DO 50 L = JP2, N
     IF (J .EQ. 1 .AND. L .EQ. N)
        GO TO 50
     XL = X(L)
      YL = Y(L)
      LTST = LNINTS(XI,YI,XJ,YJ,XK,YK,XL,YL)
      IF (LTST .GT. 5) GO TO 40
      IF (LTST .EQ. 1) GO TO 40
      LJS = J
      KLS = L
      GO TO 70
  40 \quad XK = XL
      YK = YL
 50 CONTINUE
    XI = XJ
    YI = YJ
  60 CONTINUE
C
   GO TO 80
C
C POLYGON IS NOT SIMPLE CLOSED
  70 LTST = 1
   RETURN
C POLYGON IS SIMPLE CLOSED
  80 LTST = 0
   RETURN
   END
```

SUBROUTINE BISECT(FCN,COEF,N,X1,X2,XR,FR,RATIO,NLIM,NIT) C PURPOSE: C THIS SUBROUTINE USES THE NUMERICAL PROCEDURE CALLED THE C BISECTION METHOD (OR INTERVAL HALVING) TO DETERMINE A ROOT C OF F(X) = 0 OF A CONTINUOUS FUNCTION. THE BISECTION METHOD C REQUIRES THAT STARTING VALUES ARE OBTAINED BEFORE THE C METHOD CAN BEGIN. C C INPUT VARIABLES: C C FCN = REAL*4 VARIABLE CONTAINING THE FUNCTION BEING C EVALUATED FOR ITS ROOT. THE CALLING PROGRAM WILL DECLARE C THIS FUNCTION AS AN EXTERNAL FUNCTION SO THAT IT CAN BE C PASSED C COEF = REAL*4 ARRAY OF A LENGTH DECLARED IN THE CALLING PROGRAM. THIS ARRAY CONTAINS THE COEFFICIENTS OF THE POLYNOMIAL C C N = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF COEFFICIENTS IN THE POLYNOMIAL C X1,X2= REAL*4 VARIABLES CONTAINING THE STARTING VALUES C RATIO = REAL*4 VARIABLE CONTAINING THE DIFFERENCE RATIO C TOLERANCE C NLIM = INTEGER*2 VARIABLE CONTAINING THE MAXIMUM NUMBER OF ITERATIONS THAT CAN BE CARRIED OUT WHILE SEARCHING FOR C C THE ROOT. C C OUTPUT: C C INPUT VARIABLES ARE UNCHANGED C C OUTPUT VARIABLES: C C XR= REAL*4 VARIABL® CONTAINING THE ROOT VALUE C FR = REAL*4 VARIABLE CONTAINING THE FUNCTION VALUE AT THE ROOT C NIT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF ITERATIONS C CARRIED OUT IN THIS SOUTINE C C ERRORS: C C THE FOLLOWING ERROR DESCRIPTIONS MAY BE WRITTEN TO THE C SCREEN DURING PROGRAM EXECUTION: C 1. BISECTION ERROR: X1 AND X2 CONTAIN THE SAME VALUE C C 2. BISECTION ERROR: ASSIGNED RELATIVE ERROR TOO SMALL 3. BISECTION ERROR: F(X1) AND F(X2) HAVE SAME SIGN C 4. BISECTION ERROR: NLIM MUST BE > ZERO C C 5. BISECTION ERROR: TOLERANCE NOT MET

ITERATIONS CARRIED OUT

```
C SUBROUTINES REQUIRED: NONE
C
C FUNCTIONS REQUIRED:
C
C FCN=REAL*4 FUNCTION (EXTERNAL) WHICH CALCULATES THE VALUE OF
C
     THE CONTINUOUS FUNCTION AT A GIVEN VALUE OF X.
C
\mathbf{C}
   REAL*4 FCN, X1, X2, XR, RATIO, F1, F2, FR, XLAST, COEF(*)
   INTEGER*2 NLIM, J, NIT, N
C--CHECK IF X1 AND X2 ARE EQUAL TO EACH OTHER
   IF(X1.EQ.X2)THEN
   WRITE(*,*)'BISECTION ERROR: X1 AND X2 CONTAIN THE SAME VALUE'
    RETURN
   ENDIF
C--CHECK IF RATIO IS LESS THAN OR EQUAL TO ZERO
   IF(RATIO.LT.EPSILON(RATIO))THEN
  WRITE(*,*)'BISECTION ERROR: ASSIGNED RELATIVE ERROR TOO SMALL'
    RETURN
   ENDIF
C--CHECK IF FUNCTION HAS THE SAME SIGN AT X1 & X2
   F1 = FCN(X1,COEF,N)
   F2 = FCN(X2,COEF,N)
   IF (F1*F2 .GT. 0.) THEN
    WRITE(*,*)'BISECTION ERROR: F(X1) AND F(X2) HAVE SAME SIGN'
    RETURN
   END IF
C--CHECK IF NUMBER OF MAXIMUM ITERATIONS IS GREATER THAN ZERO
   IF (NLIM.LE.0) THEN
    WRITE(*,*)'BISECTION ERROR: NLIM MUST BE > ZERO'
    RETURN
   END IF
C
C-NOW BISECT THE INTERVAL UP TO A MAXIMUM OF NLIM TIMES TO
C DETERMINE THE ROOT
C
   IF(X1.NE.0.)THEN
    XLAST = X1
   ELSE
    XLAST = 0.000001
   ENDIF
```

```
DO 10 J = 1, NLIM
    XR = (X1 + X2) / 2.
    FR = FCN(XR,COEF,N)
    IF (ABS((XLAST-XR)/XLAST) .LE. RATIO) THEN
     NIT = J
     RETURN
    ENDIF
    IF (FR*F1 .GT. 0.) THEN
     XLAST = XR
     X1 = XR
    ELSE
     XLAST = XR
     X2 = XR
    ENDIF
 10 CONTINUE
C--CONVERGENCE DOES NOT OCCUR IN NLIM ITERATIONS
   WRITE(*,*)'BISECTION ERROR: TOLERANCE NOT MET '
   WRITE(*,*)NLIM,' ITERATIONS CARRIED OUT'
   RETURN
   END
```

SUBROUTINE PLOTS(0,IOPORT,MODEL) C C PURPOSE: C C THIS PLOTSS SUBROUTINE INITIALIZES THE PLOTSS SOFTWARE.IT MUST C BE CALLED BEFORE ANY OTHER PLOTSS SUBROUTINES ARE CALLED. CPLOTS DEFINES THE DEVICE SPECIFIC DEFAULT PARAMETERS BASED ON C THE DEVICE TYPE AND SETS EACH NON DEVICE SPECIFIC PARAMETERS C TO ITS VALUE. C C VARIABLES: C C 0=INTEGER*2 VARIABLE WHICH IS ALWAYS SET EQUAL TO ZERO AND IS INCLUDED FOR COMPATIBILITY C IOPORT = INTEGER*2 VARIABLE CONTAINING THE HARDWARE INTERFACE C TYPE. \mathbf{C} IOPORT=0, PRN: (EQUIVALENT TO LPT1:) \mathbf{C} IOPORT=97. EGA: IBM ENHANCED GRAPHICS ADAPTER C IOPORT=99, CGA: IBM COLOUR GRAPHICS ADAPTER \mathbf{C} IOPORT=9600, COM1:9600,E,7,1 C C MODEL = INTEGER*2 VARIABLE CONTAINING THE OUTPUT DEVICE C **IDENTIFICATION** C C MODEL=0, EPSON FX-80 PRINTER, SINGLE DENSITY C MODEL=30, HP 7475A GRAPHICS PLOTTER MODEL=42, EPSON LQ1500, DOUBLE SPEED, DUAL DENSITY C C MODEL=97, ENHANCED GRAPHICS ADAPTER (EGA) C MODEL = 99, COLOUR GRAPHICS ADAPTER (CGA) C RETURN END SUBROUTINE FACTOR(FACT) C C PURPOSE: C C THIS PLOT88 SUBROUTINE IS USED TO ENLARGE OR REDUCE THE SIZE C OF THE ENTIRE DRAWING C C VARIABLE: C FACT = REAL*4 VARIABLE CONTAINING THE RATIO OF THE DESIRED DRAWING SIZE TO THE NORMAL DRAWING SIZE C C RETURN **END**

SUBROUTINE WINDOW(XMIN,YMIN,XMAX,YMAX)

 \mathbf{C}

```
C PURPOSE:
C THIS PLOT88 SUBROUTINE DEFINES THE WINDOW IN WHICH THE
C DRAWING WILL BE MADE.
C
C VARIABLES:
C
C XMIN = REAL*4 VARIABLE CONTAINING THE MINIMUM X AXIS VALUE
C YMIN = REAL*4 VARIABLE CONTAINING THE MINIMUM Y AXIS VALUE
C XMAX = REAL*4 VARIABLE CONTAINING THE MAXIMUM X AXIS VALUE
C YMAX = REAL*4 VARIABLE CONTAINING THE MAXIMUM Y AXIS VALUE
C
   RETURN
   END
C----
   SUBROUTINE PLOT(X,Y,IPEN)
C
C PURPOSE:
C
C THIS PLOT88 SUBROUTINE MOVES THE PEN FROM THE CURRENT
C POSITION TO A NEW POSITION, EITHER BY DRAWING A STRAIGHT LINE
C TO THE NEW POSITION (PEN DOWN) OR BY MOVING TO THE NEW
C POSITION WITH THE PEN UP.
C
C VARIABLES:
C
C X.Y=REAL*4 VARIABLES CONTAINING THE POSITION TO WHICH THE PEN
    WILL BE MOVED. (X,Y) ARE RELATIVE TO THE EXISTING ORIGIN.
C IPEN=INTEGER*2 VARIABLE CONTAINING THE PEN STATE DURING MOVE.
           IPEN = 1. MOVE/DRAW TO (X,Y) USING THE LAST PEN STATE
C
       IPEN=2, DRAW SOLID LINE TO (X,Y)
C
           IPEN = 3, MOVE TO (X,Y), NO LINE DRAWN
C
           IPEN=999, TERMINATE THIS DRAWING. TERMINATE PLOT88
C
C
                         LIBRARY USEAGE.
   RETURN
   END
C----
   SUBROUTINE LINE(X,Y,N,INC,LINTYP,INTEQ)
\mathbf{C}
C PURPOSE:
C THIS PLOT88 SUBROUTINE DRAWS A LINE BASED ON (X,Y) POINTS
C USING THE OFFSET AND SCALING VALUES THAT WERE DETERMINED
C USING THE SCALE SUBROUTINE.
C
C VARIABLES:
C
C X,Y = REAL*4 VECTORS CONTAINING THE UNSCALED DATA VALUES FOR
     X AND Y AXES. THE AXIS VALUES 'FIRST' AND 'DELTA' VALUES
C
     MUST BE STORED AFTER THE LAST ELEMENT OF EACH VECTOR.
C
```

```
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DATA POINTS IN
    EACH VECTOR. THIS NUMBER SHOULD NOT INCLUDE THE EXTRA
C
    LOCATIONS FOR THE TWO SCALING PARAMETERS.
C INC = INTEGER*2 VARIABLE CONTAINING THE INCREMENT USED IN
    INDEXING THE TWO VECTORS.
C LINTYP = INTEGER*2 VARIABLE USED TO DESCRIBE THE LINE TYPE TO
C
    BE DRAWN.
C
                LINTYP=0, DATA POINTS CONNECTED WITH STRAIGHT
C
               LINES WITHOUT SYMBOLS DRAWN
C INTEQ = INTEGER*2 VARIABLE CONTAINING THE INDEX VALUE OF THE
C
    SYMBOL WHICH MAY BE DRAWN.
C
   RETURN
   END
   SUBROUTINE FILL(XVERT, YVERT, NVERT)
C
C PURPOSE:
C
C THIS PLOTSS SUBROUTINE PROVIDES SHADING OF USER SPECIFIED
C POLYGONAL AREAS.
C
C VARIABLES:
C
C XVERT.YVERT = REAL*4 VECTORS CONTAINING THE (X.Y) COORDINATES
    OF EACH VERTICE OF THE POLYGON TO FILL
C NVERT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF VERTICES
C
    DEFINING THE POLYGON
C
   RETURN
   END
   SUBROUTINE STFILL(NFILL)
C
C PURPOSE:
C THIS PLOT88 SUBROUTINE IS USED TO SELECT THE SHADING PATTERN
C TO USE IN SUBSEQUENT CALLS TO THE FILL SUBROUTINE.
C
C VARIABLE:
C
C NFILL = INTEGER*2 VARIABLE CONTAINING THE INDEX NUMBER OF A
    SPECIFIED SHADING PATTERN TO USE
C
C
   RETURN
   END
   SUBROUTINE SYMBOL(X,Y,HEIGHT,CTEXT,ANGLE,NC)
C
C PURPOSE:
```

```
C
C THIS PLOT88 SUBROUTINE IS USED TO DRAW CHARACTER STRINGS AND
C SPECIAL CENTERED SYMBOLS
C
C VARIABLES:
C
C X.Y=REAL*4 VARIABLES CONTAINING THE COORDINATES OF THE LOWER
     LEFT HAND CORNER OF THE FIRST CHARACTER TO BE DRAWN
C
C HEIGHT = REAL*4 VARIABLE CONTAINING THE HEIGHT OF EACH
     CHARACTER IN INCHES
C
C CTEXT = CHARACTER STRING TO BE DRAWN
C ANGLE = REAL*4 VARIABLE CONTAINING THE ANGLE IN DEGREES ABOUT
     THE X AXIS AT WHICH THE TEXT IS DRAWN
C NC=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF CHARACTERS IN
     CTEXT TO BE DRAWN
C
C
   RETURN
   END
   SUBROUTINE NUMBER(X,Y,HEIGHT,FPN,ANGLE,NDEC)
C
C PURPOSE:
C
C THIS PLOT88 SUBROUTINE IS USED TO CONVERT A SINGLE PRECISION
C REAL NUMBER TO ITS DECIMAL EQUIVALENT AS A CHARACTER STRING
C AND TO DRAW THE STRING USING SUBROUTINE SYMBOL.
C
C VARIABLES:
C
C X.Y=REAL*4 VARIABLES CONTAINING THE COORDINATES OF THE LOWER
     LEFT HAND CORNER OF THE FIRST CHARACTER TO BE DRAWN
C HEIGHT = REAL*4 VARIABLE CONTAINING THE HEIGHT OF EACH
     CHARACTER IN INCHES
C FPN = FLOATING POINT NUMBER TO BE DRAWN
C ANGLE = REAL*4 VARIABLE CONTAINING THE ANGLE IN DEGREES ABOUT
     THE X AXIS AT WHICH THE TEXT IS DRAWN
C NDEC = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF DIGITS TO
      THE RIGHT OF THE DECIMAL POINT TO BE DRAWN
C
C
   RETURN
   END
C---
   SUBROUTINE STDASH(XLINE,XSPACE)
C PURPOSE:
C THIS PLOT88 SUBROUTINE IS USED TO DEFINE THE CHARACTERISTICS
C OF A DASHED LIN.J.
C
C VARIABLES:
```

```
C XLINE = REAL*4 VARIABLE CONTAINING THE LENGTH OF THE DASH IN
     INCHES
C XSPACE=REAL*4 VARIABLE CONTAINING THE LENGTH IN INCHES OF THE
C
     GAP BETWEEN LINE SEGMENTS OF THE DASHED LINE.
C
  RETURN
   END
   SUBROUTINE PLOTD(X,Y,IPEN)
C PURPOSE:
C
C THIS PLOT88 SUBROUTINE PRODUCES DASHED LINES USING THE DASH
C SPECIFICATIONS PRESET BY SUBROUTINE STDASH.
C
C VARIABLES:
C
C X.Y = REAL*4 VARIABLES CONTAINING THE COORDINATES OF THE (X.Y)
   LOCATIONS WHERE THE NEW POSITION WILL BE
C IPEN = INTEGER*2 VARIABLE CONTAINING THE PEN STATE
C
                IPEN=2, DRAW DASHED LINE TO (X,Y)
C
                IPEN = 3, MOVE TO (X,Y) WITH PEN UP
\mathbf{C}
   RETURN
   END
   SUBROUTINE LOCATE(PAGE, ROW, COL)
C
C PURPOSE:
C THIS FORTRAN UTILITIES SUBROUTINE POSITIONS THE CURSOR ON
C THE SELECTED SCREEN PAGE
C
C VARIABLES:
C
C PAGE = INTEGER*2 VARIABLE CONTAINING THE TEXT PAGE
C ROW = INTEGER*2 VARIABLE CONTAINING THE SCREEN LINE NUMBER
C
    WHERE YOU WANT TO PLACE THE CURSOR. THE LINES ARE
    NUMBERED 0 TO 24. FROM TOP TO BOTTOM.
C COL = INTEGER*2 VARIABLE CONTAINING THE SCREEN COLUMN NUMBER
C
    WHERE YOU WANT TO PLACE THE CURSOR. THE COLUMNS ARE
C
    NUMBERED 0 TO 79 FROM LEFT TO RIGHT.
C
   RETURN
   END
   SUBROUTINE SPAGE(PAGE)
C PURPOSE:
```

```
C THIS FORTRAN UTILITIES SUBROUTINE SELECTS ONE SCREEN PAGE
C FOR DISPLAYING
C VARIABLES:
C PAGE = INTEGER*2 VARIABLE CONTAINING THE TEXT PAGE
   RETURN
   END
   SUBROUTINE SCCHAR(PAGE, CH, ATTRIB)
C
C PURPOSE:
C THIS FORTRAN UTILITIES SUBROUTINE RETURNS THE CHARACTER
C AND ITS ATTRIBUTE ON THE SPECIFIED PAGE AT CURSOR POSITION
C
C VARIABLES:
C PAGE = INTEGER*2 VARIABLE CONTAINING THE TEXT PAGE
C CH = CHARACTER*1 VARIABLE CONTAINING THE CHARACTER WHICH
    IS RETURNED AFTER BEING READ AT THE CURSOR POSITION
C ATTRIB = INTEGER*2 VARIABLE CONTAINING THE COLOR ATTRIBUTE
    FOR THE CHARACTER
C
C
   RETURN
   END
   SUBROUTINE PUTCHA(PAGE, ATTRIB, COUNT, CH)
C
C PURPOSE:
C THIS FORTRAN UTILITIES SUBROUTINE WRITES A CHARACTER
C AND ITS ATTRIBUTE AT THE CURRENT CURSOR POSITION
C
C VARIABLES:
C
C PAGE = INTEGER*2 VARIABLE CONTAINING THE TEXT PAGE
C CH = CHARACTER*1 VARIABLE CONTAINING THE CHARACTER WHICH
     IS TO BE WRITTEN AT THE CURSOR POSITION
C
C COUNT = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF
     CHARACTERS TO WRITE
C
C ATTRIB = INTEGER*2 VARIABLE CONTAINING THE COLOR ATTRIBUTE
    FOR THE CHARACTER
C
C
    IF ATTRIB=2. NORMAL DISPLAY
C
    IF ATTRIB=120, REVERSE VIDEO
     IF ATTRIB=130, BLINKING NORMAL
C
     IF ATTRIB=248, BLINKING REVERSE VIDEO
C
```

```
RETURN
   END
   SUBROUTINE SCREEN(MODE)
C PURPOSE:
C THIS FORTRAN UTILITIES SUBROUTINE SETS THE SCREEN MODE AND
C AND CLEARS THE SCREEN
C VARIABLES:
C
C MODE = INTEGER*2 VARIABLE CONTAINING A NUMERIC EXPRESSION IN
C
    THE RANGE 0 TO 6 FOR THE COLOR/GRAPHICS ADAPTER.
C
   IF MODE=2, SCREEN IS SET AS AN 80x25 BW DISPLAY WITH 4 TEXT
C
          PAGES LABELED AS 0 TO 3.
C
 IF MODE = 3, SCREEN IS SET AS AN 80x25 COLOR DISPLAY WITH 4
C
          TEXT PAGES LABELED AS 0 TO 3.
C
   RETURN
   END
C--
   SUBROUTINE NEWCUR(START, STOP)
C PURPOSE:
C THIS FORTRAN UTILITIES SUBROUTINE DEFINES THE SIZE AND SHAPE
C OF THE TEXT CURSOR.
C VARIABLES:
C
C START=INTEGER*2 VARIABLE CONTAINING A NUMERIC EXPRESSION IN
    THE RANGE 0 TO 32. IT INDICATES THE CURSOR STARTING SCAN
C
    LINE.
C STOP = INTEGER*2 VARIABLE CONTAINING A NUMERIC EXPRESSION IN
C
    THE RANGE 0 TO 31. IT INDICATES THE CURSOR STOP SCAN
C
    LINE.
C
C THE SCAN LINES ARE NUMBERED FROM 0 AT THE TOP OF THE
C POSITION. THE FOLLOWING EXAMPLE MAKES THE CURSOR INVISIBLE
C
C
   CALL NEWCUR(32,0)
C
   RETURN
   END
   SUBROUTINE PUTST(PAGE, ATTRIB, LENGTH, STRING)
C PURPOSE:
C
```

CCC	THIS FORTRAN UTILITIES SUBROUTINE WRITES A STRING AND ITS ATTRIBUTE AT THE CURRENT CURSOR POSITION
C	VARIABLES:
CCCC	PAGE = INTEGER*2 VARIABLE CONTAINING THE TEXT PAGE STRING = CHARACTER STRING CONTAINING THE CHARACTERS WHICH ARE TO BE WRITTEN AT THE CURSOR POSITION LENGTH = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF CHARACTERS IN THE STRING TO BE WRITTEN ATTRIB = INTEGER*2 VARIABLE CONTAINING THE COLOR ATTRIBUTE FOR THE CHARACTER AS DESCRIBED IN THE PUTCHA SUBROUTINE
_	RETURN END
C-	INTEGER*2 FUNCTION INKEY(CH,SCAN)
CCC	PURPOSE:
	THIS FORTRAN UTILITIES FUNCTION RETURNS WHETHER A KEY IS PRESSED FROM THE KEYBOARD AND WHAT IT IS
_	VARIABLES:
00000	INKEY= RETURNS 1 IF AT LEAST ONE KEY IS PRESSED, OTHERWISE 0 CH = CHARACTER*1 STRING CONTAINING THE ASCII CHARACTER READ FROM THE KEYBOARD. A NULL CHARACTER INDICATES A SPECIAL KEY SUCH AS A FUNCTION KEY. SCAN=INTEGER*2 VARIABLE CONTAINING THE EXTENDED CODE OF A KEY
С	RETURN EN∵

Appendix B - Sample Data Files for DRAG

The following are sample input files for the computer program DRAG. DRAG can call four different subroutines and each of them requires a separate data file to initialize the variable names and values which are displayed on the input menu. Each of these different subroutines (SEAM1, REH1, SEAM2 and REH2) represents a different model for dragline analysis. The initial variable values read from a data file can be changed during program operation due to the interactive input menus. This allows many different combinations of variable values to be tested during the execution of DRAG.

Each default data file name has a name similar to its calling subroutine. For example, the default data file for subroutine SEAM1 is SEAM1.DAT. If the default data file does not exist, the user is prompted for another file name.

The data files are read in list directed format. Line 1 of each data file contains a variable name character string, followed by its corresponding value in line 2. This sequence is repeated for all of the remaining variables.

Subroutine READIN is used to read in the data files for all of the different models. The end of file is used to signal the end of data. Only two error checks are made in READIN. The first check is to make sure that the number of variable names read in is the same as that of the variable values. The second check is to make sure that the maximum number of variables (24) is not exceeded for the screen display. The exact number of variables is checked in the model subroutine (ie. SEAM1).

Input file for subroutine SEAM1 - filename: SEAM1.DAT

```
CUT WIDTH (m)
50.
SPOIL PIT WIDTH (m)
50.
CHOPCUT WIDTH (m)
50.
O/B THICKNESS (m)
15.
CHOPCUT THICKNESS (m)
5.
COAL SEAM THICKNESS (m)
2.0
SPOIL PILE ANGLE (deg)
35.
O/B HIGHWALL ANGLE (deg)
70.
O/B SWELL FACTOR
1.20
O/B POSITIONING FACTOR
0.50
TUB DIAMETER (m)
30.
```

Input file for subroutine REH1 - filename: REH1.DAT

```
CUT WIDTH (m)
50.
SPOIL PIT WIDTH (m)
50.
CHOPCUT WIDTH (m)
50.
O/B THICKNESS (m)
CHOPCUT THICKNESS (m)
COAL SEAM THICKNESS (m)
SPOIL PILE ANGLE (deg)
35.
O/B HIGHWALL ANGLE (deg)
70.
O/B SWELL FACTOR
1.20
O/B POSITIONING FACTOR
0.50
TUB DIAMETER (m)
DRAGLINE OP. RADIUS (m)
80
```

```
O/B CUT WIDTH (m)
I/B CUT WIDTH (m)
SPOIL PIT WIDTH (m)
CHOPCUT WIDTH (m)
SAFETY BENCH WIDTH (m)
O/B THICKNESS (m)
15.
I/B THICKNESS (m)
CHOPCUT THICKNESS (m)
TOP SEAM THICKNESS (m)
LOWER SEAM THICKNESS (m)
SPOIL PILE ANGLE (deg)
O/B HIGHWALL ANGLE (deg)
I/B HIGHWALL ANGLE (deg)
70.
O/B SWELL FACTOR
1.20
I/B SWELL FACTOR
1.20
O/B POSITIONING FACTOR
0.50
I/B POSITIONING FACTOR
0.5
TUB DIAMETER (m)
30.
```

```
O/B CUT WIDTH (m)
60.
I/B CUT WIDTH (m)
SPOIL PIT WIDTH (m)
CHOPCUT WIDTH (m)
SAFETY BENCH WIDTH (m)
DITCH WIDTH (m)
O/B THICKNESS (m)
15.
I/B THICKNESS (m)
CHOPCUT THICKNESS (m)
TOP SEAM THICKNESS (m)
LOWER SEAM THICKNESS (m)
SPOIL PILE ANGLE (deg)
O/B HIGHWALL ANGLE (deg)
45.
I/B HIGHWALL ANGLE (deg)
CUT ANGLE IN SPOIL (deg)
45.
O/B SWELL PACTOR
1.25
I/B SWELL FACTOR
1.25
O/B POSITIONING FACTOR
0.88
I/B POSITIONING FACTOR
0.88
POSITIONING NEAR SPOIL
TUB DIAMETER (m)
21.3
```

235

DRAGLINE OP. RADIUS (m) 83.7 MAX. DRAGLINE HEIGHT (m) 40.8

Appendix C - VARSIM Library

This appendix contains the listing of all the routines in the VARSIM library. The purpose of this library is to allow numerical variance and bias component analysis of a user-supplied function. This external function is used to define all of the initial values, names and units of the independent variables within the function. This Fortran function is the only input required. An example of the required function format is given in appendix D. The program was set up in this general manner so that it could be easily applied to different cases. Global and local variables are defined within their respective programs. This appendix is set up in the following manner:

- list and description of COMMON blocks
- an index of routines with page numbers
- a flow chart of the routines showing how they link together
- a discussion of differentiation alternatives
- listing of the subroutines and functions

The COMMON blocks used in this library are:

FUNC - used to pass the function name, function units and variable names from the user function to the main program called VARSM

XVAL - used to pass a real vector from subroutine MNVRCP to function DFCN so that partial derivatives may be obtained (using subroutine DDERIV) when there is more than one independent variable

SWITCH - used to pass an integer constant from MNVRCP to DFCN. This integer defines the vector element to be used in the partial derivative evaluation with respect to the function.

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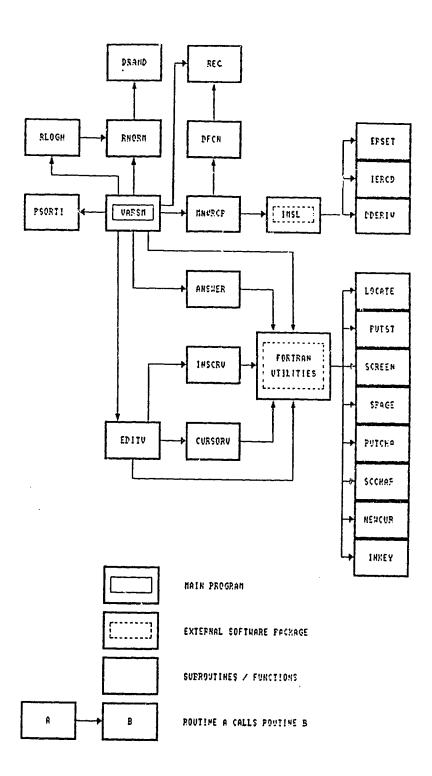


Figure C.1 Flowchart of VARSIM Routines

Several different algorithms can be used to determine derivatives if the user decides One method is to use a number of points to to change the subroutine MNVRCP. estimate the derivative of a function with specific coefficients in a differentiation formula. The coefficients are determined according which derivative is desired and how many points are to be used when estimating the derivative. Abramowitz and Stegun [1] list a table of these coefficients for a differentiation formula. As an example, the desired formula of a second derivative of a function using three point estimation is as follows

$$F''(X) \approx \frac{A_1 \cdot F(X-H) + A_2 \cdot F(X) + A_3 \cdot F(X+H)}{H^2}$$
 (C.1)

where:

 $A_1 = 1$ $A_2 = -2$ $A_3 = 1$

H = step size to be used

F = function whose derivative is desired

X = point at which the derivative is to be calculated

Numerical differentiation programs are often documented within reputable texts on applied numerical analysis. When using a three point difference formula as above, values of F(X) are used at the distance H on either side of the point where the derivative is desired. Most differentiation algorithms require an initial step size. The truncation error can be reduced by reducing the value of H, however, roundoff error will become more significant. Rou off error occurs when it is required to subtract function values that are H. The best step so to use changes when the argument values change within a function. For this reason it is advisable to include the capacity to change the step size to improve The routine used in VARSIM, IMSL [23] routine accuracy when differentiating.

DDERIV, uses finite difference approximations where the initial step size is adaptively changed to enhance accuracy.

\$STORAGE:2 PROGRAM VARSM C PURPOSE: C TO PROVIDE A GENERAL CODE FOR NUMERICAL VARIANCE AND BIAS C COMPONENT ANALYSIS PLUS SIMULATION, OF THE DOUBLE PRECISION C FUNCTION "REC(X,N)". C PROGRAM OPERATION: C THE NUMBER OF FUNCTION ARGUMENTS "N", THE NAMES OF THESE C C ARGUMENTS AND THEIR UNITS (FACT(I), I=1,N), THE NAME OF THE C FUNCTION RESULT "FRNM", THE FUNHXION RESULT UNITS "FRUNTS", C INITIAL VALUES FOR THE FUNCTION ARGUMENTS (X(I),I=1,N) AND AN C INITIAL FUNCTION RESULT "R" ARE SET BY THE STATEMENT C "R=REC(X,N)". A VARIANCE AND BIAS COMPONENT ANALYSIS TABLE IS C NOW WRITTEN TO THE SCREEN AND THE USER IS PROMPTED FOR C MODIFICATIONS OF THE ARGUMENTS (X(I),I=1,N) AND THE ESTIMATED C STANDARD DEVIATION OF THESE ARGUMENTS (SDX(I),I=1,N). INTERNAL C VALUES OF ARGUMENTS ARE STORED IN DOUBLE PRECISION. VALUES MAY BE CHANGED BY MOVING THE HILITED CELL TO THE C VALUE TO BE CHANGED AND SIMPLY TYPING IN A NEW VALUE. NEW C VALUES ARE CALCULATED FOR THE VARIANCE AND BIAS ANALYSIS C TABLE WHENEVER THE SPACE BAR IS PRESSED.

C AT THE START OF THE PROGRAM'S OPERATION, THE USER IS C PROMPTED WHETHER OR NOT ALL USER INTERACTION IS TO BE C RECORDED IN A FILE. ONLY A REPLY OF "Y" OR "y" WILL CAUSE C RESULTS TO BE WRITTEN TO A FILE. THE DEFAULT WILL BE NO AND C IS AUTOMATICALLY SELECTED IF ONLY A CARRIAGE RETURN IS C PRESSED AT THE PROMPT.

C IF AN ERROR OCCURS WHILE THE USER IS ENTERING A VALUE INTO C A CELL, THE PREVIOUS VALUE MAY BE RESTORED BY PRESSING C FUNCTION KEY F1.

C THE PROGRAM MAY BE QUIT AT ANY TIME BY PRESSING THE ESCAPE C KEY. THE ONLY EXCEPTIONS ARE WHEN THE ANALYSIS TABLE VALUES C ARE BEING CALCULATED OR IF THE USER HAS SELECTED TO USE THE C SIMULATE OPTION.

THE SIMULATE OPTION MAY BE ACTIVATED BY PRESSING THE "S" OR C "s" CHARACTERS. IN THIS OPTION, THE USER IS PROMPTED FOR THE C DECISION TO USE NORMAL OR LOGNORMAL VARIATES.AN ANSWER C WITH A WORD WHOSE FIRST CHARACTER IS NOT "L" OR "I" WILL CAUSE C ALL ARGUMENTS TO BE SIMULATED AS NORMAL (GUASSIAN) VARIATES. C OTHERWISE THE ARGUMENTS WILL BE TREATED AS LOGNORMAL C VARIATES. THE FINAL INPUT PROMPT IS FOR "DSEED?", WHICH IS THE C STARTING DOUBLE PRECISION NUMBER FOR PSEUDO RANDOM NUMBER C GENERATION. A CARRIAGE RETURN RESPONSE WILL "DSEED" AT ITS C INTERNAL VALUE. IF THIS OPTION IS NOT TAKEN THE USER SHOULD C INPUT A POSITIVE ODD NUMBER OF AT LEAST 10 DIGITS TO THE RIGHT C OF THE DECIMAL. THE PROGRAM THEN GOES THROUGH 1000 MONTE

```
C CARLO SAMPLES OF "R=REC(X,N)". THE 1000 SIMULATED VALUES ARE
C PARTIALLY SORTED AND THEN VALUES OF THE POSITIONS 5, 10, 25, 50.
C 950, 975, 990 AND 995 ARE WRITTEN TO THE SCREEN. ANALYSIS OF
C THESE VALUES MAY INDICATE WHETHER OR NOT THE FUNCTION IS
C "SKEWED" TO ONE SIDE OF THE MEAN.
   THE USER IS PROMPTED FOR A FILE NAME IN WHICH TO STORE
C SIMULATED DATA VALUES. IF A FILE IS REQUESTED, THE SIMULATED
C VALUES ARE WRITTEN TO THE FILE IN DOUBLE PRECISION LIST
C DIRECTED FORMAT. THE PROGRAM THEN RETURNS TO THE INPUT
C SCREEN. OTHER COMBINATIONS OF VALUES MAY BE TRIED OR THE
C USER MAY DECIDE TO TERMINATE PROGRAM EXECUTION.
C
C VARIABLES:
C
C ISW2 = LOGICAL*2 VARIABLE WHERE:
C
      IF ISW2=.TRUE., VALUES ARE WRITTEN TO A FILE
C
      IF ISW2=.FALSE., VALUES ARE NOT WRITTEN TO A FILE
C X(I) = REAL*8 VECTOR CONTAINING THE MEAN VALUE OF ARGUMENT I
C SDX(I) = REAL*8 VECTOR CONTAINING THE STANDARD DEVIATION OF
C
       ARGUMENT I
C BIAS(I) = REAL*8 VECTOR CONTAINING THE PERCENTAGE BIAS
C
      COMPONENT OF ARGUMENT I
C
 VAR(I) = REAL*8 VECTOR CONTAINING THE PERCENTAGE VARIANCE
C
      COMPONENT OF ARGUMENT I
C FACT(I) = CHARACTER*28 VECTOR CONTAINING This NAME OF
\mathbf{C}
  ARGUMENT I
C TBIAS = REAL*8 VARIABLE CONTAINING THE TOTAL BIAS VALUE
C R= REAL*8 VARIABLE CONTAINING THE ESTIMATED FUNCTION VALUE
C SDR = REAL*8 VARIABLE CONTAINING THE ESTIMATED STANDARD
C
      DEVIATION OF THE FUNCTION
C ISW = LOGICAL*2 VARIABLE WHERE:
C
     IF ISW = .TRUE., THE SIMULATE OPTION HAS BEEN SELECTED
C
     IF ISW = .FALSE., THE SIMULATE OPTION HAS NOT BEEN SELECTED
C
C ROUTINES REQUIRED:
C
C
     DOUBLE PRECISION FUNCTION REC(X,N)
C A USER WRITTEN ROUTINE WHICH RETURNS A DOUBLE PRECISION
C RESULT FROM THE PRECISION ARGUMENTS IN THE VECTOR "X". IT IS
C ASSUMED THAT THE FUNCTION IS DEFINED THROUGHOUT THE
C PRACTICAL SIMULATION RANGE "X(I) + OR-4*SDX(I), I = 1,N" AND IS
C SMOOTH ENOUGH THAT NUMERICAL DIFFERENTIATION MAY BE
C CARRIED OUT. IN ADDITION THE CHARACTER*28 STRINGS DEFINING C THE
ARGUMENT NAMES
C AND UNITS, THE CHARACTER*15 FUNCTION RETURN NAME, THE
C CHARACTER*7 FUNCTION RETURN UNITS, INITIAL VALUES FOR
C "X(I),I=1,N", AND "N" ARE RETURNED ON THE FIRST INVOKATION OF
C "R=REC(X,N)".THE CHARACTER NAMES ARE RETURNED VIA THE
C COMMON BLOCK "FACT" WHOSE ORDER IS
C "FRNM", "FRUNTS", "FACT(I), I = 1,20".
```

_	THE MAXIMUM NUMBER OF ARGUMENTS IN REC IS 20.
C	THE MAXIMUM NUMBER OF ARGUMENTS IN THE IS 20.
Č	SUBROUTINE MNVRCP
Č	THIS SUBROUTINE ACCEPTS "X(I),SDX(I),I=1,N" AND EXTERNAL
č	FUNCTION "REC", DOES NUMER ALD DIFFERENTIATION AND RETURNS
č	THE ABSOLUTE BIAS AND VALANCE APPROXIMATIONS FROM SECOND
Č	ORDER EXPECTATION TAYLOR EXPANSION UNDER SECOND MARKET
Č	INDEPENDENCE AND NULL HIGHER MOMENT AND TION. THE
Č	METHODS USED ARE DETAILED IN THE ROUTINE.
Č	
Ċ	FUNCTION DRAND
C	THIS IS A MUTIPLICATIVE CONGRUENTIAL GENERATOR OF SINGLE
C	PRECISION UNIFORMLY DISTRIBUTED (0. TO 1.) PSEUDO RANDOM
C	NUMBERS.
C	
C	FUNCTION RNORM
C	THIS FUNCTION RETURNS A DOUBLE PRECISION NORMAL DEVIATE OF
C	MEAN "U" AND STANDARD DEVIATION "S".
C	
C	FUNCTION RLOGN
C	THIS FUNCTION RETURNS A DOUBLE PRECISION LOGNORMAL DEVIATE
C	OF MEAN "U" AND STANDARD DEVIATION "S".
C	,
C	SUBROUTINE PSORTI
C	THIS ROUTINE PARTIAL SORTS A REAL VECTOR.
C	
C	SUBROUTINE SCREEN
C	THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C	IS CALLED TO SET THE SCREEN MODE AND CLEAR THE SCREEN
C	CYTOD AT MIDDER OD A CIE
Č	SUBROUTINE SPAGE
Č	THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND IS CALLED TO SELECT ONE SCREEN PAGE FOR DISPLAYING
Č	IS CALLED TO SELECT ONE SCREEN PAGE FOR DISPLATING
C	SUBROUTINE LOCATE
C	THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C	IS CALLED TO POSITION THE CURSOR ON THE SELECTED SCREEN PAGE
C	18 CALILED TO POSITION THE CORPOR ON THE DEFECTED BOTTLES THE
C	SUBROUTINE PUTST
C	THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C	IS CALLED TO WRITE A STRING WITH ATTRIBUTE AT THE CURRENT
C	CURSOR LOCATION
C	COMPON DOCUMENT
Č	SUBROUTINE EDITY
Č	THIS SUBROUTINE CONTROLS THE INTERACTIVE EDIT SCREEN
Č	
Č	ENTRY ED
č	
	CALLED TO INITIALIZE THE DATA LOCATIONS AND TO WRITE THE
	VARIABLE NAMES TO THE SCREEN

```
C
C
     SUBROUTINE ANSWER
C THIS SUBROUTINE WRITES THE CALCULATED VALUES ONTO THE
C SCREEN
C
C
     ENTRY ANS
C THIS ENTRY IS LOCATED AT THE END OF SUBROUTINE ANSWER AND IS
C CALLED TO WRITE THE FUNCTION, TOTAL BIAS AND STANDARD
C DEVIATION NAMES AND UNITS TO THE SCREEN
C
C
C
   INTEGER*2 NN,IND(8),NF
   PARAMETER(NN = 1000.NF = 20)
   REAL*8 X(NF),BIAS(NF),SDX(NF),VAR(NF),R,SDR,TBIAS,REC
   REAL*8 XX(NF),SDXX(NF),DSEED,RNORM,RLOGN,RDSEED
   REAL*4 SIM(NN)
   INTEGER*2 N, IER, L, J
   EXTERNAL REC
   CHARACTER*24 FLNM,FLNM2
   CHARACTER*28 FACT(NF)
   CHARACTER*15 FRNM
   CHARACTER*7 FRUNTS
   CHARACTER*1 YES
   CHARACTER*30 EST, TBC, SDV
   LOGICAL*2 LN,ISW,ISW2,EX
   COMMON /FUNC/FRNM.FRUNTS.FACT
   DATA X.BIAS.SDX.VAR.R.SDR.TBIAS.XX.SDXX/123*0.D0/
   DATA IND/5,10,25,50,950,975,990,995/
   DATA TBC/' TOTAL BIAS IN '/
   DATA EST/ ESTIMATED
   DATA SDV/' STANDARD DEV '/
C
C THE USER IS PROMPTED WHETHER OR NOT TO WRITE RESULTS TO A
C FILE
C
   WRITE(*,*)' '
   WRITE(^*,^*)'WRITE RESULTS TO A FILE? (Y/N) <CR> = N'
   READ(*,7)YES
   IF(YES.EQ.'Y'.OR.YES.EQ.'y')THEN
     WRITE(*,*)' '
     WRITE(*,*)'ENTER FILE NAME:'
     READ(*,7)FLNM
  1 INQUIRE(FILE=FLNM,EXIST=EX)
     IF(EX)THEN
      WRITE(*,*)'** FILE ALREADY EXISTS **'
      WRITE(*.
      WRITE(*,*)'ENTER ANOTHER FILE NAME. <CR> TO OVERWRITE'
      FLNM2 = '
      READ(*,7)FLNM2
```

```
IF(FLNM2(1:1).NE.' ')THEN
      FLNM=FLNM2
       GOTO 1
     ENDIF
    ENDIF
    OPEN(9,FILE = FLNM)
    ISW2 = .TRUE.
   ELSE
    ISW2=.FALSE.
   ENDIF
  4 FORMAT(' #',9X,'FACTOR',18X'MEAN STD DEVIATION',
        % BIAS % VAR',/)
  5 FORMAT(I2,2X,A28,2G15.8,2F7.2)
  6 FORMAT(A.A.G14.7.A)
  7 FORMAT(A)
   R = REC(X,N)
 99 CALL SCREEN(2)
   CALL SPAGE(2)
   CALL ED(N,FACT,X,SDX)
   CALL ANS(FRNM,FRUNTS,N)
C ALL VALUES AND SCREEN POSITIONS HAVE BEEN INITIALIZED BY THIS
C POINT AND ALL PROGRAM OPERATION WILL ONLY LOOP BACK TO LINE 10
C WHEN VALUES ARE CHANGED ON THE SCREEN
C AN EXCEPTION OCCURS WHEN THE SIMULATE OPTION HAS BEEN
C SELECTED. THE PROGRAM LOOPS BACK TO LINE 99 SO THAT THE
C VALUES
C MAY BE REWRITTEN TO THE SCREEN
 10 CALL ANSWER(TBIAS,R.SDR,BIAS,VAR)
   IF(ISW2)THEN
    WRITE(9.4)
    DO 50 I=1,N
 50 WRITE(9.5)LFACT(I),X(I),SDX(I),BIAS(I),VAR(I)
    WRITE(9,6)TBC,FRNM,TBIAS,FRUNTS
    WRITE(9.6)EST,FRNM,R,FRUNTS
     WRITE(9,6)SDV,FRNM,SDR,FRUNTS
     WRITE(9,*)' '
   ENDIF
   EW = .FALSE.
   CALL EDITV(X,SDX,ISW)
C
C CHECK IF THE SIMULATE OPTION HAS BEEN SELECTED
C
   IF(ISW)GO TO 90
C WRITE A HILIGHTED WAIT STATEMENT AT THE BOTTOM RIGHT
C CORNER OF THE SCREEN DURING CALCULATION
C
   CALL LOCATE(2,24,70)
```

```
CALL PUTST(2,120,4,'WAIT')
C
   CALL MNVRCP(X, SDX, BIAS, VAR, N, IER)
   R = 0.D0
   SDR = 0.D0
C CALCULATE THE TOTAL BIAS AND VARIANCE VALUES
C OF THE ESTIMATE
C
   DO 30 I = 1, N
     R = R + BIAS(I)
  30 SDR = SDR + VAR(I)
C CALCULATE THE PERCENTAGE COMPONENT OF BOTH THE BIAS
C AND VARIANCE FOR ARGUMENT I
   DO 40 I = 1, N
     IF (R.NE. 0.D0) BIAS(I) = BIAS(I) * 100.D0 / R
     IF (SDR.NE. 0.D0) VAR(I) = VAR(I) * 100.D0 / SDR
   XX(I) = X(I)
   SDXX(I) = SDX(I)
  40 CONTINUE
   TBIAS = R
C CALCULATE THE ESTIMATE OF THE FUNCTION VALUE AND THE
C STANDARD DEVIATION
   R = R + REC(X,N)
   SDR = DSQRT(SDR)
C REMOVE HILIGHTED WAIT STATEMENT
   CALL LOCATE(2,24,70)
   CALL PUTST(2,7,4,' ')
   GO TO 10
C
C SIMULATE THE FUNCTION HERE
 90 CALL SCREEN(2)
 95 WRITE(^{*},^{*})'NORMAL (N) OR LOGNORMAL (L) ? < CR> = N'
   READ(*,7)YES
   LN = .FALSE.
   IF(YES.EQ.'L'.OR.YES.EQ.'l')LN = .TRUE.
   WRITE(*,*)' '
   DSEED = 99876321.D0
   WRITE(^{+}, *)'RANDOM SEED? < CR> = 99876321.D0'
   READ(*,'(D20.0)')RDSEED
   IF(RDSEED.NE.0.D0)DSEED = RDSEED
   RDSEED = DSEED
   WRITE(*,*)' '
```

```
WRITE(*,*)'SIMULATION IN PROGRESS ...'
   WRITE(*,*)' '
   DO 100 J=1,NN
     DO 110 I = 1,N
      IF(SDX(I).LE.0.D0)GO TO 110
      IF(LN)THEN
       XX(I) = RLOGN(X(I),SDX(I),DSEED)
      ELSE
       XX(I) = RNORM(X(I),SDX(I),DSEED)
      ENDIF
 110 CONTINUE
 100 \text{ SIM(J)} = \text{REC(XX,N)}
C PARTIAL SORT THE SIMULATED VALUES AND WRITE SELECTED
C VALUES TO SCREEN
C
   CALL PSORTI(SIM,NN,IND,8)
   DO 120 I=1,8
 120 WRITE(*,8)' QUANTILE ',IND(I)/10.,' % ',FRNM,SIM(IND(I)),FRUNTS
  8 FORMAT(A,F5.1,A,A,G12.5,A)
C
C-WRITE SIMULATION SUMMARY TO A DATA FILE IF REQUESTED
   IF(ISW2)THEN
     WRITE(9,*)' '
     IF(LN)THEN
      WRITE(9,*)'LOGNORMAL'
     ELSE
      WRITE(9,*)'NORMAL'
     ENDIF
     WRITE(9,135)RDSEED
 135 FORMAT(' DSEED = ',D20.13)
     WRITE(9,*)' '
     DO 140 I=1.8
 140 WRITE(9,8)' QUANTILE ',IND(I)/10.,' % ',FRNM,SIM(IND(I)),FRUNTS
     WRITE(? *)' '
   ENDII'
C
    WRITE(*,*)' '
    WRITE (\bullet, \bullet) WRITE SIMULATED VALUES TO A FILE? (Y/N) < CR > = N'
    READ(*,7)YES
    IF(YES.EQ.'Y'.OR.YES.EQ.'y')THEN
     WRITF(*,*)' '
     WRITE(*,*)'ENTER FILE NAME:'
     READ(*,7)FLNM
  2 INQUIRE(FILE=FLNM,EXIST=EX)
     IF(EX)THEN
      WRITE(*,*)'** FILE ALREADY EXISTS **'
      WRITE(*,*)' '
      WRITE(*,*)'ENTER ANOTHER FILE NAME. < CR> TO OVERWRITE'
```

```
FLNM2 = ' '
READ(*,7)FLNM2
IF(FLNM2(1:1).NE.' ')THEN
FLNM=FLNM2
GOTO 2
ENDIF
ENDIF
OPEN(7,FILE=FLNM)
DO 130 I = 1,NN
130 WRITE(7,*)SIM(I)
ENDIF
C
C
C SIMULATION COMPLETE, RETURN TO INPUT SCREEN
C
GO TO 99
END
```

```
$STORAGE:2
   SUBROUTINE MNVRCP(X, SDX, BIAS, VAR, N, IER)
C PURPOSE:
C
C TO APPROXIMATE THE BIAS AND VARIANCE COMPONENTS OF A
C FUNCTION OF "N" INDEPENDENT VARIATES BY MEANS OF PARTIAL
C DERIVATIVE ESTIMATION
C
C INPUT:
\mathbf{C}
C X = REAL*8 VECTOR OF LENGTH "N" OF THE MEAN VALUES OF THE
   ARGUMENTS FOR A USER-SUPPLIED FUNCTION "REC"
C SDX = REAL*8 VECTOR OF STANDARD DEVIATION ESTIMATES OF THE
    VECTOR "X". THESE VALUES MUST ALL BE NON NEGATIVE
C BIAS = REAL*8 VECTOR OF LENGTH "N" TO HOLD THE ESTIMATES OF
    THE COMPONENTS THAT MUST BE ADDED TO THE FUNCTION "REC"
C
    EVALUATED AT THE MEAN "X" TO APPROXIMATE, TO SECOND
C
   ORDER RESOLUTION, THE TRUE EXPECTATION OF "REC".
C
C VAR = REAL*8 VECTOR OF LENGTH "N" TO HOLD THE ESTIMATES OF
    THE COMPONENTS OF VARIANCE THAT MUST BE SUMMED TO
C
C APPROXIMATE TO SECOND ORDER RESOLUTION, THE TRUE VARIANCE
C
    OF "REC"
C
C N = INTEGER*2 VARIABLE OR CONSTANT GIVING THE DIMENSIONS OF
   "X", "SDX", "BIAS" AND "VAR".
C IER = INTEGER*2 VARIBLE TO HOLD AN ERROR RETURN CODE.
C
C OUTPUT:
C
C "X", "SDX" AND "N" ARE UNCHANGED.
C "BIAS" AND "VAR" CONTAIN THE BIAS AND VARIANCE COMPONENTS
C AS DETAILED UNDER "INPUT".
C
C ROUTINES REQUIRED:
C
C
     REAL*8 FUNCTION DDERIV
C THIS IMSL FUNCTION COMPUTES THE FIRST, SECOND OR THIRD ORDER
C DERIVATIVE OF A USER-SUPPLIED FUNCTION. A RELATIVE ERROR
C (DTOL) OF 0.01 IS USED IN THIS PROGRAM FROM THE DERIVATIVE
C ESTIMATES. CONVERGENCE IS ASSUMED WHEN
C ABS(D2-D1)/MAX(1.0,SQRT(D1**2+D2**2)) .LT. DTOL
C
     EXTERNAL REAL*8 FUNCTION "DFCN"
C
C THIS FUNCTION IS PASSED INTO IMSL FUNCTION DDERIV SO THAT
C PARTIAL DERIVATIVES MAY BE EVALUATED USING FUNCTION "REC"
C
C
     SUBROUTINE ERSET
C THIS IMSL SUBROUTINE IS CALLED TO SET THE ACTIONS TO BE TAKEN
C WHEN ERRORS OCCUR IN FUNCTION DERRIV. THE PARAMETERS USED
```

```
C IN THIS SUBROUTINE INSTRUCT THE COMPUTER NOT TO PRINT ERPORS
C OR TERMINATE THE PROGRAM IF ERRORS OCCUR.
C
C
     INTEGER*4 FUNCTION IERCD
C THIS IMSL FUNCTION IS CALLED TO RETRIEVE THE INTEGER CODE
C FOR AN INFORMATIONAL ERROR. IF IERCDO RETURNS A VALUE OF 1,
C SUBROUTINE DDERIV WAS UNABLE TO ACHIEVE DESIRED TOLERANCE
C IN DERIVATIVE ESTIMATION. IF IERCD() RETURNS A VALUE OF 2.
C ROUNDOFF ERROR BECAME DOMINANT.
C ERRORS:
C
C IER=0 NO ERRORS IN "SDX" OR "N"
C IER=1 "N" LT 1
C IER=2 AN ELEMENT OF "SDX" IS NEGATIVE.
\mathbf{C}
C METHOD:
C
C IF "SDX(I) = 0." THEN "BIAS(I)" AND "VAR(I)" ARE 0.
C THE "BIAS" AND "VAR" COMPONENT ESTIMATION EQUATIONS ARE
C DEVELOPED FROM A TAYLOR SERIES EXPANSION OF "REC" ABOUT "X",
C TAKING EXPECTATIONS AND TRUNCATING TERMS IN COVARIANCE AND
C THIRD ORDER PARTIAL DERIVATIVES. DETAILS MAY BE FOUND IN
C ANY REPUTABLE APPLIED STATISTICS TEXT.
C
            ! NOTE!
C AS ONLY THE STANDARD DEVIATION OF THE VECTOR "X" IS
C GIVEN IT HAS BEEN IMPLICITLY ASSUMED THAT ALL COVARIANCE AND
C HIGHER PRODUCT MOMENTS WITHIN "X" ARE ZERO. THAT IS ALL THE
C "X(I)" ARE STATISTICALLY INDEPENDENT.
C
\mathbf{C}
   REAL*8 X(*), SDX(*), BIAS(*), VAR(*), XREC(20)
   INTEGER*2 I. N. IER. NREC.NSW
   INTEGER*4 KORDER, IERCD, NER
   REAL*8 DTOL, DBGSTE, D1,D2, DDERIV,DSV
   EXTERNAL DFCN, DDERIV, IERCD, ERSET
   COMMON/XVAL/XREC.NREC
   COMMON/SWITCH/NSW
C
   DO 1 I = 1,N
    XREC(I) = X(I)
  1 CONTINUE
   NREC = N
C TESTS FOR INVALID "N" OR "SDX"
   IER = 1
   IF (N .LT. 1) RETURN
   IER = 2
```

```
DO 10 I = 1, N
     IF (SDX(I) .LT. 0.D0) RETURN
 10 CONTINUE
   IER = 0
C
C TURN OFF PRINTING AND STOPPING FOR ALL ERRORS ENCOUNTERED
C IN IMSL
   NER=0
   CALL ERSET(NER, NER, NER)
   DTOL = 0.01D0
C LOOP FOR "BIAS" AND "VAR" EVALUATION VIA PARTIAL DERIVATIVES.
   DO 20 I = 1. N
     BIAS(I) = 0.D0
     VAR(I) = 0.D0
C IF "SDX(I)" IS 0. THEN BOTH "BIAS(I)" AND "VAR(I)" ARE 0.
    IF (SDX(I) .EQ. 0.D0) GO TO 20
C NOW DERIVATIVES ARE TAKEN USING IMSL ROUTINE DDERIV
C IF ERRORS RESULT DUE TO ROUNDOFF BECOMING TOO DOMINANT OR
C TOLERANCE NOT BEING MET, STEP SIZE IS INCREASED BY A FACTOR OF
C 2 AND DERIVATIVES ARE CALCULATED AGAIN
    NSW = I
    DBGSTE = SDX(I)
    DSV = DBGSTE
    DO 49 KORDER = 1.2
    D2 = DDERIV(DFCN,KORDER,X(I),DBGSTE,DTOL)
      IF(IERCD().EQ.1.OR.IERCD().EQ.2)THEN
       DBGSTE = DBGSTE*2.D0
      IF(DBGSTE.GT.10.D0*X(I))STOP' ROUNDOFF OR TOLERANCE ERROR!"
       GO TO 30
      ENDIF
      IF(KORDER.EQ.1)D1 = D2
      DBGSTE = DSV
 40 CONTINUE
     IF(DABS(D2).LE.DABS(D1/100.))D2=0.D0
C BIAS COMPONENT IS ONE HALF THE PRODUCT OF THE SECOND ORDER
C PARTIAL AND THE SQUARE OF THE STANDARD DEVIATION.
C VARIANCE COMPONENT IS THE PRODUCT OF THE FIRST ORDER
C PARTIAL AND THE STANDARD DEVIATION SQUARED.
     BIAS(I) = (D2/2.D0) * (SDX(I)**2)
     VAR(I) = (D1*SDX(I)) ** 2
 20 CONTINUE
   RETURN
   END
```

REAL*8 FUNCTION DFCN(XX)

```
C
C PURPOSE:
C
C REAL*8 FUNCTION DFCN IS USED TO MAKE IT POSSIBLE TO USE
C IMSL SUBROUTINE DERRIV TO OBTAIN PARTIAL DERRIVATIVES.
C SUBROUTINE DERRIV USES A USER-SUPPLIED FUNCTION TO CALCULATE
C A FIRST, SECOND OR THIRD ORDER DERIVATIVE AT X.
C BY USING A USER-SUPPLIED FUNCTION WITHIN FUNCTION DFCN.
C PARTIAL DERIVATIVES MAY BE EVALUATED WITHIN A FUNCTION FOR
C MORE THAN ONE INDEPENDENT VARIABLE.ALL THAT IS REQUIRED IS
C THAT THE ELEMENT NUMBER (NSW) OF THE INDEPENDENT VARIABLE
C ARRAY X IS KEPT TRACK OF SO THAT EACH VARIABLE CAN HAVE
C PARTIAL DERIVATIVES TAKEN WITH RESPECT TO THE FUNCTION.
C OBTAINING PARTIAL DERIVATIVES USING DERRIV IN THIS MANNER
C ALLOWS THE STEP SIZE TO BE ADAPTIVELY CHANGED TO ENHANCE
C ACCURACY FOR EACH VARIABLE SEPARATELY.
C
C INPUT:
C
C XX = REAL*8 VARIABLE CONTAINING THE POINT AT WHICH THE
C
  FUNCTION DECN IS TO BE EVALUATED AT FOR A DERIVATIVE
C
C COMMON BLOCK XVAL:
C
     X = REAL*8 ARRAY OF LENGTH 20 CONTAINING THE VALUES
C
       OF THE INDEPENDENT VARIABLES
C
     N = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF
       INDEPENDENT VARIABLES IN THE FUNCTION
C
C
C COMMON BLOCK SWITCH:
C
     NSW = INTEGER*2 VARIABLE CONTAINING THE ELEMENT NUMBER
C
          OF THE INDEPENDENT VARIABLE ARRAY FOR WHICH THE
C
          THE PARTIAL DERIVATIVE IS BEING CALCULATED AT
C
          BY IMSL SUBROUTINE DERRIV
C
C INTERNAL VARIABLE:
C
C
   XSV = REAL*8 VARIABLE USED TO STORE THE VALUE OF X(NSW)
C
      WHILE THE VARIABLE IS BEING CHANGED DUE TO STEP
C
      SIZE ALTERATIONS DURING THE OPERATION OF DERRIV.
C
C OUTPUT:
C
C DFCN = REAL*8 VALUE OF THE FUNCTION REC WHEN X(NSW) IS SET
C
      EQUAL TO XX
C X.N.NSW = UNCHANGED IN OUTPUT
C
C FUNCTIONS REQUIRED:
C REC = REAL*8 USER-SUPPLIED FUNCTION CONTAINING A FUNCTION
```

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DEFINED WITH N INDEPENDENT VARIABLES IN REAL*8 ARRAY X

CCC

REAL*8 XX, X(20), XSV, REC INTEGER*2 N, NSW EXTERNAL REC COMMON/XVAL/X,N COMMON/SWITCH/NSW

C

XSV = X(NSW) X(NSW) = XX DFCN = REC(X,N) X(NSW) = XSV RETURN END

```
$STORAGE:2
   SUBROUTINE EDITV(VALUE1, VALUE2, ISW)
C PURPOSE:
C
 THIS SUBROUTINE CONTROLS THE USER INTERACTION WHEN THE
C INPUT SCREEN IS DISPLAYED.
C
C INPUT:
C
C VALUE1 = REAL*8 VECTOR CONTAINING THE ESTIMATED MEAN VALUES
C
    OF THE ARGUMENTS
C VALUE2 = REAL*8 VECTOR CONTAINING THE ESTIMATED STANDARD
\mathbf{C}
     DEVIATION VALUES OF THE ARGUMENTS
C ISW = LOGICAL*2 VARIABLE CONTAINING WHETHER OR NOT THE USER
     HAS SELECTED THE SIMULATE OPTION
C
C
C INTERNAL VARIABLES:
C
C IROW =: INTEGER*2 VARIABLE CONTAINING THE ARGUMENT NUMBER TO
\mathbf{C}
     HIGHLITE
C ICOL = INTEGER*2 VARIABLE CONTAINING THE COLUMN TO HIGHLITE
     WHERE A VALUE OF 1 WILL HIGHLITE THE MEAN CELL AND A
C
     VALUE OF 2 WILL HIGHLITE THE STANDARD DEVIATION CELL
C N = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF ARGUMENTS IN
     THE FUNCTION
C NAME = CHARACTER*28 VECTOR CONTAINING THE NAMES OF THE
     ARGUMENTS
C COL = INTEGER*2 VECTOR CONTAINING THE COLUMN LOCATIONS FOR
     SCREEN OUTPUT
C ROW = INTEGER*2 VECTOR CONTAINING THE ROW LOCATIONS FOR
     SCREEN OUTPUT
C CH = CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER
     READ FROM THE KEYBOARD
C SCAN = INTEGER*2 VARIBLE CONTAINING THE IBM EXTENDED CODE
C
C OUTPUT:
C
C VALUE1 AND VALUE2 VECTORS WILL CONTAIN THE NEW VALUES OF
C MEAN AND STANDARD DEVIATION THAT HAVE BEEN ENTERED ON THE
C SCREEN.
C ISW WILL RETURN A VALUE OF .TRUE. IF THE SIMULATE OPTION HAS
C BEEN SELECTED, OTHERWISE .FALSE. IS RETURNED.
C
C ROUTINES REQUIRED:
C
     SUBROUTINE SCREEN
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO SET THE SCREEN MODE AND CLEAR THE SCREEN
```

```
INTEGER*2 FUNCTION INKEY
C THIS FUNCTION IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO DETERMINE WHETHER A KEY IS PRESSED FROM THE
C KEYBOARD AND WHAT IT IS.
C INKEY RETURNS A VALUE OF 1 IF A KEY HAS BEEN PRESSED
C INKEY RETURNS A VALUE OF 0 IF A KEY HAS NOT BEEN PRESSED
C
C
     SUBROUTINE INSCRV
C THIS SUBROUTINE IS USED TO WRITE THE ARGUMENT NAMES AND THE
C INITIAL MEAN AND STANDARD DEVIATION VALUES TO THE SCREEN.
C IT ALSO WRITES TO THE SCREEN THE HEADING AND COMMAND BAR
C LABELS.
C
C
     SUBROUTINE CURSORV
C THIS SUBROUTINE CONTOLS CURSOR MOVEMENT, HIGHLITING OF
C CELLS AND STORAGE OF NEW VALUES ENTERED ONTO THE SCREEN
C
C
   CHARACTER*1 NULL, CH
   INTEGER*2 SCAN, INKEY, IROW, ICOL, N, NDAT
   INTEGER*2 ROW(20), COL(2), J
   CHARACTER NAME(*)*28
   REAL*8 VALUE1(*), VALUE2(*)
   LOGICAL*2 IS
C
 20 IF (INKEY(CH,SCAN) .EQ. 0) GO TO 20
C
C-CHECK IF ESC WAS PRESSED TO QUIT
C
   IF(ICHAR(CH).EQ.27)THEN
     CALL SCREEN(2)
     STOP'
            NORMAL EXIT BY USER'
   ENDIF
C
C-CHECK IF A SPECIAL KEY SUCH AS A FUNCTION KEY HAS BEEN PRESSED
   IF(CH.EQ.NULL)
   + CALL CURSORV(CH,SCAN,IROW,ICOL,VALUE1,VALUE2,N,ROW,COL)
C-CHECK IF A NUMBER HAS BEEN ENTERED DIRECTLY WITHOUT USING
CF1
C
   SELECT CASE(ICHAR(CH))
   CASE(46.48:57)
     CALL CURSORV(CH,SCAN,IROW,ICOL,VALUE1,VALUE2,N,ROW,COL)
   ENDSELECT
C--CHECK IF 'S' IS PRESSED TO SIMULATE
                                        SCAN VALUES: S=83
                                                  s = 115
C
```

```
IF(ICHAR(CH).EQ.83.OR.ICHAR(CH).EQ.115)THEN
    ISW = .TRUE.
    RETURN
   ENDIF
C CHECK IF SPACE BAR WAS PRESSED TO CALCULATE
C
   IF(ICHAR(CH).NE.32)GO TO 20
\mathbf{C}
C IF A KEY IS PRESSED WHICH IS NOT SUPPOSED TO BE USED ON THE
C INPUT SCREEN, IT IS IGNORED AND THE PROGRAM RETURNS TO LINE 20
C AND WAITS FOR ANOTHER KEY TO BE PRESSED
C
   RETURN
C THIS ENTRY IS USED TO INITIALIZE THE DATA LOCATIONS ON THE
C SCREEN. IT ALSO WRITES OUT ALL OF THE INITIAL VALUES AND
C LABELS
C
   ENTRY ED(NDAT, NAME, VALUE1, VALUE2)
C
   NULL = CHAR(+8\#00)
   N = NDAT
   COL(1) = 33
   COL(2) = 48
   DO 100 J = 1,N
 100 ROW(J) = J+1
   IROW = 1
   ICOL=1
   CALL INSCRV(IROW,ICOL,N,NAME,VALUE1,VALUE2,COL,ROW)
C
   RETURN
   END
```

```
$STORAGE:2
 SUBROUTINE CURSORV(CH,SCAN,IROW,ICOL,VALUE1,VALUE2,N,ROW,COL)
C PURPOSE:
C
C THIS SUBROUTINE CONTROLS CURSOR MOVEMENT, HIGHLITING OF
C CELLS AND STORAGE OF NEW VALUES ENTERED ONTO THE SCREEN
C
C INPUT:
C
C CH = CHARACTER*1 VARIABLE CONTAINING THE ASCII CHARACTER
   READ FROM THE KEYBOARD
C SCAN = INTEGER*2 VARIBLE CONTAINING THE IBM EXTENDED CODE
C IROW = INTEGER*2 VARIABLE CONTAINING THE ARGUMENT NUMBER TO
    HIGHLITE
C ICOL = INTEGER*2 VARIABLE CONTAINING THE COLUMN TO HIGHLITE
    WHERE A VALUE OF 1 WILL HIGHLITE THE MEAN CELL AND A
    VALUE OF 2 WILL HIGHLITE THE STANDARD DEVIATION CELL
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF ARGUMENTS IN
    THE FUNCTION
C NAME = CHARACTER*28 VECTOR CONTAINING THE NAMES OF THE
    ARGUMENTS
C
C VALUE1 = REAL*8 VECTOR CONTAINING THE ESTIMATED MEAN VALUES
   OF THE ARGUMENTS
C VALUE2 = REAL*8 VECTOR CONTAINING THE ESTIMATED STANDARD
    DEVIATION VALUES OF THE ARGUMENTS
C COL = INTEGER*2 VECTOR CONTAINING THE COLUMN LOCATIONS FOR
    SCREEN OUTPUT
C ROW = INTEGER*2 VECTOR CONTAINING THE ROW LOCATIONS FOR
C
    SCREEN OUTPUT
C
C OUTPUT:
C CH, SCAN, IROW, ICOL, N, ROW AND COL ARE UNCHANGED
C VALUE1 OR VALUE2 MAY BE CHANGED, DEPENDING ON USER
C INTERACTION WHILE ENTERING NUMBERS INTO THE CELL
C ROUTINES REQUIRED:
C
C
     SUBROUTINE SCREEN
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO SET THE SCREEN MODE AND CLEAR THE SCREEN
C
     INTEGER*2 FUNCTION INKEY
C
C THIS FUNCTION IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO DETERMINE WHETHER A KEY IS PRESSED FROM THE
C KEYBOARD AND WHAT IT IS.
C INKEY RETURNS A VALUE OF 1 IF A KEY HAS BEEN PRESSED
C INKEY RETURNS A VALUE OF 0 IF A KEY HAS NOT BEEN PRESSED
C
```

```
SUBROUTINE LOCATE
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO POSITION THE CURSOR ON THE SELECTED SCREEN PAGE
C
C
     SUBROUTINE FUTST
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO WRITE A STRING WITH ATTRIBUTE AT THE CURRENT
C CURSOR LOCATION
C
C
     SUBROUTINE NEWCUS
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO DEFINE THE SHAPE AND SIZE OF THE TEXT CURSOR.
C THE ARGUMENT VALUES OF 32 AND 0 DEFINE AN INVISIBLE CURSOR.
C
C
     SUBROUTINE PUTCHA
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO WRITE A CHARACTER WITH ATTRIBUTE AT THE
C CURRENT CURSOR POSITION
C
C
   INTEGER*2 FIELD
   INTEGER*2 SCAN, IROW, ICOL, SCAN2, INKEY, IDEC, N
   INTEGER*2 ITEMP, II
   PARAMETER(FIELD = 14)
   INTEGER*2 ROW(*), COL(2), I
   CHARACTER*14 DUMFF, BLANK
   CHARACTER*1 DUMF(FIELD), CH, CH2, NULL
   EQUIVALENCE (DUMF(1), DUMFF)
   REAL*8 VALUE1(*), VALUE2(*)
   LOGICAL*2 ISW
C
C
    SCAN VALUES: 72 = UP ARROW
C
            75 = LEFT ARROW
C
            77 = RIGHT ARROW
C
            80 = DOWN ARROW
C
            59 = FUNCTION KEY 1
   NULL = CHAR(+8#00)
   IF(CH.EQ.NULL)THEN
    SELECT CASE(SCAN)
     CASE(59,72,75,77,80)
     CASE DEFAULT
     RETURN
    END SELECT
   ELSE
    SCAN = 59
   ENDIF
\mathbf{C}
   ISW = .TRUE.
   DATA BLANK/'
                       '/
```

```
CALL LOCATE(2.ROW(IROW),COL(ICOL))
C
C CHECK IF F1 IS PRESSED IN ORDER TO EDIT DATA
C
   IF(SCAN.EQ.59)THEN
C WRITE EDIT SPACE ON SCREEN
     CALL PUTST(2,120,FIELD,BLANK)
     CALL NEWCUR(10,10)
C
   DUMFF = BLANK
   IDEC=0
   ITEMP=1
   \Pi = 1
C BACKSPACING IN EDIT SPACE
  5 IF(ITEMP.GE.1)THEN
     II = ITEMP
     IF(IDEC.EQ.II)IDEC=0
     DUMF(II) = ' '
     CALL LOCATE(2, ROW(IROW), COL(ICOL)-1+II)
     CALL PUTCHA(2,120,1,' ')
   ENDIF
C LOOP TO READ THE CHARACTERS ENTERED IN EDIT SPACE
   DO 10 I=ILFIELD
     CALL LOCATE(2,ROW(IROW),COL(ICOL)-1+I)
CHECK IF A NUMBER WAS ENTERED DIRECTLY WITHOUT THE USE OF
F1
('!
     IF(CH.NE.NULL.AND.I.EQ.1)THEN
      CH2 = CH
      CH=NULL
      GO TO 25
     ENDIF
C READ KEYSTROKES WHILE EDITING A HIGHLITED DATA CELL
 20 IF(INKEY(CH2,SCAN2).EQ. 0) GO TO 20
     IF(CH2.EQ.NULL)THEN
      SELECT CASE(SCAN2)
C CHECK IF F1 IS PRESSED IN ORDER TO QUIT EDITING AND RESTORE
C THE PREVIOUS VALUE
      CASE(59)
       GO TO 35
C CHECK IF A CURSOR KEY WAS PRESSED TO SAVE THE VALUE ENTERED
C AND MOVE THE CURSOR
C
      CASE(72,75,77,80)
```

```
ISW = .FALSE.
       IF(IDEC.EQ.0)THEN
        IDEC=I
        DUMF(I) = '.'
       ENDIF
       GO TO 30
      END SELECT
     ENDIF
C
C CHECK IF ESC WAS PRESSED TO QUIT
C
   IF(ICHAR(CH2).EQ.27)THEN
     CALL SCREEN(2)
     STOP '
              NORMAL EXIT BY USER'
   ENDIF
C
C CHECK FOR 0-9 AND DECIMAL
 25 SELECT CASE(ICHAR(CH2))
     CASE(48:57,46)
C CHECK FOR MORE THAN ONE DECIMAL
       IF(ICHAR(CH2).EQ.46.AND.IDEC.NE.0)GO TO 20
C MARK LOCATION OF DECIMAL IN STRING
       IF(ICHAR(CH2).EQ.46)IDEC=I
C WRITE CHARACTER IN EDIT SPACE
       WRITE(DUMF(I),'(A)')CH2
       CALL PUTCHA(2,120,1,CH2)
C CHECK FOR CARRIAGE RETURN
     CASE(13)
       IF(IDEC.EQ.0)THEN
         IDEC=I
        DUMF(I) = '.'
       ENDIF
       GO TO 30
C CHECK FOR BACKSPACE KEY PRESSED IN ORDER TO ERASE PREVIOUS
C CHARACTER
     CASE(8)
       ITEMP = I-1
       GO TO 5
     CASE DEFAULT
       GO TO 20
     END SELECT
10 CONTINUE
     IF(ICOL.EQ.1)THEN
      READ(DUMFF, '(G14.7)') VALUE1(IROW)
     ELSE
      READ(DUMFF,'(G14.7)')VA_UE2(IROW)
     ENDIF
35
     IF(ICOL.EQ.1)THEN
      WRITE(DUMFF, '(G14.7)') VALUE1(IROW)
     ELSE
```

```
WRITE(DUMFF, '(G14.7)')VALUE2(IROW)
     ENDIF
     CALL LOCATE(2, ROW(IROW), COL(ICOL))
     CALL NEWCUR(82,0)
     IF(ISW)THEN
      CALL PUTST(2,120,FIELD,DUMFF)
      RETURN
     ENDIF
   ENDIF
   IF(ISW)THEN
     IF(ICOL.EQ.1)THEN
      WRITE(DUMFF,'(G14.7)')VALUE1(IROW)
      WRITE(DUMFF, '(G14.7)') VALUE2(IROW)
     ENDIF
   ENDIF
   CALL PUTST(2,7,FIELD,DUMFF)
C CHECK IF UP, DOWN, LEFT OR RIGHT ARROW KEYS HAVE BEEN
C PRESSED
C
   IF(ISW)THEN
     SCAN2 = SCAN
   ENDIF
   SELECT CASE(SCAN2)
   CASE(72)
     IROW = IROW-1
     IF(IROW.LT.1)IROW=N
   CASE(75)
     ICOL=ICOL-1
     IF(ICOL.LT.1)ICOL=2
   CASE(77)
     ICOL=ICOL+1
     IF(ICOL.GT.2)ICOL=1
   CASE(80)
     IROW = IROW + 1
     IF(IROW.GT.N)IROW=1
   ENDSELECT
C HIGHLIGHT CURRENT VALUE SELECTED
   IF(ICOL.EQ.1)THEN
     WRITE(DUMFF, '(G14.7)') VALUE1(IROW)
   ELSE
     WRITE(DUMFF, '(G14.7)') VALUE2(IROW)
   ENDIF
   CALL LOCATE(2, ROW(IROW), COL(ICOL))
   CALL PUTST(2,120,FIELD,DUMFF)
   RETURN
   END
```

```
$STORAGE:2
   SUBROUTINE ANSWER(TBIAS,R,SDR,BIAS,VAR)
C PURPOSE:
C THIS SUBROUTINE WRITES THE ESTIMATED COMPONENT VALUES OF
C BIAS AND VARIANCE ONTO THE SCREEN. THE FUNCTION ESTIMATE,
C TOTAL BIAS AND VARIANCE ARE ALSO WRITTEN TO THE SCREEN.
C INPUT:
C
C BIAS(I) = REAL*8 VECTOR OF LENGTH "N" CONTAINING THE PERCENTAGE
    BIAS COMPONENT OF ARGUMENT I
C VAR(I) = REAL*8 VECTOR OF LENGTH "N" CONTAINING THE PERCENTAGE
     VARIANCE COMPONENT OF ARGUMENT I
C TBIAS = REAL*8 VARIABLE CONTAINING THE TOTAL BIAS VALUE
C R = REAL*8 VARIABLE CONTAINING THE ESTIMATED FUNCTION VALUE
C SDR = REAL*8 VARIABLE CONTAINING THE ESTIMATED STANDARD
     DEVIATION OF THE FUNCTION
C FRNM = CHARACTER*15 VARIABLE CONTAINING THE FUNCTION NAME
C FNUNTS = CHARACTER*7 VARIABLE CONTAINING THE FUNCTION UNITS
C N=INTEGER*2 VARIABLE CONTAINING THE NUMBER OF AGUMENTS IN
C
     THE FUNCTION
C
C OUTPUT:
C TBIAS, R, SDR, BIAS, VAR, FOR A NUNTS ARE UNCHANGED
C ROUTINES REQUIRED:
C
     SUBROUTINE LOCATE
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO POSITION THE CURSOR ON THE SELECTED SCREEN PAGE
C
     SUBROUTINE PUTST
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO WRITE A STRING WITH ATTRIBUTE AT THE CURRENT
C CURSOR LOCATION
C
C
   CHARACTER*30 TBC.EST.SDV
   CHARACTER*15 FRNM
   CHARACTER*7 FRUNTS
   CHARACTER*7 DUM.BLANK
   CHARACTER*14 DUMF.BL
   REAL*8 TBIAS,R,SDR,BIAS(*),VAR(*)
   INTEGER*2 N.I.NP
   DATA BLANK/
   DATA BL/
   DATA TBC/' TOTAL BIAS IN '/
```

```
DATA EST/' ESTIMATED
   DATA SDV/' STANDARD DEV '/
C
C THE FOLLOWING LOOP WRITES THE COMPONENT BIAS AND VARIANCE
C TERMS TO THE SCREEN IN THEIR RESPECTIVE COLUMNS
   DO 10 I = 1,NP
    DUM = BLANK
     WRITE(DUM,'(F7.2)')BIAS(I)
     CALL LOCATE(2,I+1,63)
     CALL PUTST(2,7,7,DUM)
    DUM = BLANK
     WRITE(DUM.'(F7.2)')VAR(I)
     CALL LOCATE(2,I+1,71)
     CALL PUTST(2,7,7,DUM)
  10 CONTINUE
C
C WRITE TO THE SCREEN THE ESTIMATED VALUES OF TOTAL BIAS,
C FUNCTION AND STANDARD DEVIATION
   DUMF = BL
   CALL LOCATE(2,NP+2,47)
   WRITE(DUMF,'(G14.7)')TBIAS
   CALL PUTST(2,7,14,DUMF)
   DUMF=BL
   CALL LOCATE(2,NP+3,47)
   WRITE(DUMF,'(G14.7)')R
   CALL PUTST(2,7,14,DUMF)
   DUMF=EL
   CALL LOCATE(2,NP+4,47)
   WRITE(DUMF,'(G14.7)')SDR
   CALL PUTST(2,7,14,DUMF)
   RETURN
C
C THIS ENTRY IS USED TO WRITE TO THE SCREEN THE LABELS AND UNITS
C OF THE FUNCTION, TOTAL BIAS AND STANDARD DEVIATION ESTIMATES.
C THIS ENTRY IS USED SO THAT THIS IS CARRIED OUT ONLY ONCE.
C
   ENTRY ANS(FRNM,FRUNTS,N)
   NP = N
   CALL LOCATE(2,NP+2,1)
   CALL PUTST(2,7,30,TBC)
   CALL LOCATE(2,NP+3,1)
   CALL PUTST(2,7,30,EST)
   CALL LOCATE(2,NP+4,1)
   CALL PUTST(2,7,30,SDV)
   DO 20 I=1.3
     CALL LOCATE(2,NP+I+1,31)
     CALL PUTST(2,7,15,FRNM)
     CALL LOCATE(2,NP+I+1,62)
```

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CALL PUTST(2,7,7,FRUNTS)
20 CONTINUE
RETURN
END

```
$STORAGE:2
   SUBROUTINE INSCRV(IROW,ICOL,N,NAME,VALUE1,VALUE2,COL,ROW)
C PURPOSE:
C THIS SUBROUTINE IS USED TO WRITE THE ARGUMENT NAMES AND THE
C INITIAL MEAN AND STANDARD DEVIATION VALUES TO THE SCREEN.
C IT ALSO WRITES TO THE SCREEN THE HEADING AND COMMAND BAR
C LABELS.
C INPUT:
C
C IROW = INTEGER*2 VARIABLE CONTAINING THE ARGUMENT NUMBER TO
    HIGHLITE
C ICOL = INTEGER*2 VARIABLE CONTAINING THE COLUMN TO HIGHLITE
     WHERE A VALUE OF 1 WILL HIGHLITE THE MEAN CELL AND A
     VALUE OF 2 WILL HIGHLITE THE STANDARD DEVIATION CELL
C N = INTEGER*2 VARIABLE CONTAINING THE NUMBER OF ARGUMENTS IN
     THE FUNCTION
C NAME = CHARACTER*28 VECTOR CONTAINING THE NAMES OF THE
     ARGUMENTS
C VALUE1 = REAL*8 VECTOR CONTAINING THE ESTIMATED MEAN VALUES
    OF THE ARGUMENTS
C VALUE2 = REAL*8 VECTOR CONTAINING THE ESTIMATED STANDARD
     DEVIATION VALUES OF THE ARGUMENTS
C COL = INTEGER*2 VECTOR CONTAINING THE COLUMN LOCATIONS FOR
     SCREEN OUTPUT
C ROW = INTEGER*2 VECTOR CONTAINING THE ROW LOCATIONS FOR
     SCREEN OUTPUT
C
C
C OUTPUT:
C IROW, ICOL, N, NAME, VALUE1, VALUE2, COL AND ROW ARE UNCHANGED
C ROUTINES REQUIRED:
C
     SUBROUTINE LOCATE
C
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO POSITION THE CURSOR ON THE SELECTED SCREEN PAGE
C
C
     SUBROUTINE PUTST
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO WRITE A STRING WITH ATTRIBUTE AT THE CURRENT
C CURSOR LOCATION
C
     SUBROUTINE SCCHAR
C
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO READ A CHARACTER AND ITS ATTRIBUTE FROM THE
C CURRENT CURSOR LOCATION ON THE SCREEN
```

```
SUBROUTINE NEWCUR
C THIS SUBROUTINE IS PART OF THE FORTRAN UTILITIES LIBRARY AND
C IS CALLED TO DEFINE THE SHAPE AND SIZE OF THE TEXT CURSOR.
C THE ARGUMENT VALUES OF 32 AND 0 DEFINE AN INVISIBLE CURSOR.
C
C
   INTEGER*2 FIELD.F2
   PARAMETER(FIELD = 14.F2 = 2)
   CHARACTER*14 BLANK DUMFF
   CHARACTER DUMF(FIELD)*1, NAME(*)*28, NUM*2, BL
   EQUIVALENCE(DUMF(1), DUMFF)
   INTEGER*2 COL(F2),ROW(*),I
   INTEGER*2 N. J. IROW, ICOL, ATTRIB
   REAL*8 VALUE1(*), VALUE2(*)
   DATA BLANK
                        "/.BL/" "/
C WRITE HEADING TO THE SCREEN
   CALL LOCATE(2,0,1)
   CALL PUTST(2,7,17,' # VARIABLE NAME')
   CALL LOCATE(2,0,39)
   CALL PUTST(2,7,38,'MEAN
                            STD DEVIATION % BLAS % VAR')
C
C WRITE VARIABLE MARKET AND VALUES TO SCREEN
   DO 90 J = 1.N
     NUM = BL
     WRITE(NUM,'(I2)')J
     CALL LOCATE(2,ROW(J),1)
     CALL PUTST(2,7,F2,NUM)
     CALL LOCATE(2,ROW(J),5)
     CALL PUTST(2,7,28,NAME(J))
     DUMFF=BLANK
     WRITE(DUMFF, '(G14.7)') VALUE1(J)
     CALL LOCATE(2,ROW(J),COL(1))
     CALL PUTST(2,7,FIELD,DUMFF)
     DUMFF=BLANK
     WRITE(DUMFF,'(G14.7)')VALUE2(J)
     CALL LOCATE(2,ROW(J),COL(2))
     CALL PUTST(2,7,FIELD,DUMFF)
90 CONTINUE
C HIGHLITE A VALUE SPECIFIED IN THE CALL ROUTINE BY IROW AND
C ICOL
   DO 100 I=1.FIELD
     CALL LOCATE(2,ROW(IROW),COL(ICOL)-1+I)
     CALL SCCHAR(2,DUMF(I),ATTRIB)
   CALL LOCATE(2,ROW(IROW),COL(ICOL))
   CALL PUTST(2,120,FIELD,DUMFF)
   CALL NEWCUR(32.0)
C WRITE THE COMMAND BAR TO THE SCREEN
```

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CALL LOCATE(2,24,5)
CALL PUTST(2,7,59,
+'ESC=QUIT, F1=EDIT/UNDO EDIT, S=SIMULATE, SPACE=CALCULATE')
RETURN
END

```
$STORAGE:2
   SUBROUTINE PSORTI(A, N, IND. NI)
C PURPOSE:
C THIS IS ACM ALGORITHM 410, PARTIAL SORTING.
C RETURNING THE REAL VECTOR PARTIALLY SORTED WITH RESPECT TO
C THE ASCENDING ORDER POINTERS OF THE INDICATOR VECTOR
C INPUT:
C
C A = A REAL*4 VECTOR TO BE PARTIAL SORTED
C N = THE DIMENSIONS OF THE REAL VECTOR. INTEGER VARIABLE
     OR CONSTANT GREAT OR EQUAL TO 1
^{\circ} ^{\circ} ^{\circ} ^{\circ} ^{\circ} The order statistic set that the real vector is to
    PARTIALLY SORTED INTO. INTEGER*2 VECTOR WHOSE VALUES MUST
     BE GREATER THAN ZERO, LESS OR EQUAL TO N AND ALL
     DIFFERENT. THEY MUST BE IN ASCENDING ORDER.
C NI = THE DIMENSIONS OF IND. INTEGER VARIABLE OR CONSTANT
     GREATER THAN ZERO, LESS THAN OR POULL TO N
C OUTPUT:
C A = THE REAL*4 VECTOR IS REORDERED A3 PER THE NI ITEMS OF IND
    THAT IS A(IND(I)), I=1, NI IS IN THE (IND(I) NTH ORDERED POSITION
C N,NI & IND = REMAIN UNCHANGED
C INTERNAL VARIABLES:
C T,TT = TEMPORARY REAL STORAGE FOR A SWITCHING
C INDU,INDL,IU,IL = INDEXING VECTORS TO ACT AS POINTERS
C THESE VECTORS ARE DIMENSIONED AT 16 AND THEREFORE LIMIT THE
    VALUE OF INPUT PARAMETER N TO 2^{**}(16+1) = 131072
C LJ,M,K,P,JL,JU & LJ = INTEGER INDEXING AND TEMPORARY
    STORACE VARIABLES
C
C SUBROUTINES REQUIRED: NONE
C
   REAL*4 A(1), T, TT
   INTEGER*2 N, IND(1), NL, INDU(16), INDL(16), IU(16), IL(16)
   INTEGER*2 P, JL, JU, I, J, M, K, LJ, L
   IF (NI .LT. 1 .OR. NI .GT. N) RETURN
   M = IND(1)
   IF (M .LT. 1 .OR. M .GT. N) RETURN
   IF (NI .EQ. 1) GO TO 20
   DO 10 I = 2, NI
     IF (IND(I) .LE. M .OR. IND(I) .GT. N) RETURN
 10 M = IND(I)
```

```
20 CONTINUE
C
C FROM HERE ON THE CODE SHOULD BE EXACTLY EQUAL TO THAT
C GIVEN ON PAGES 410-412 OF COLLECTED ALGORITHMS FROM ACM VOL
СП
C
   JL = 1
   JU = NI
   INDL(1) = 1
   INDU(1) = 1
C
C VECTORS INDLINDU KEEP ACCOUNT OF THE PORTION OF IND RELATED
C TO THE CURRENT SEGMENT OF DATA BEING ORDERED
C
   I = 1
   J = N
   M = 1
 40 IF (I .GE. J) GO TO 150
C FIRST ORDER A(I),A(J),A((I+J)/2),AND USE MEDIAN TO SPLIT DATA
C
 50 K = I
   \mathbf{IJ} = (\mathbf{I} + \mathbf{J})/2
   T = A(LJ)
   IF (A(I) .LE. T) GO TO 60
   A(IJ) = A(I)
   A(I) = T
   T = A(IJ)
 60 L = J
   IF (A(J) .GE. T) GO TO 80
   A(IJ) = A(J)
   A(J) = T
   T = A(IJ)
   IF (A(I) .LT. T) GO TO 80
   A(IJ) = A(I)
   A(I) = T
   T = A(L)
   GO TO 80
  70 A(L) = A(K)
   A(K) = TT
  80 L = L \cdot 1
   IF (A(L) .GT. T) GO TO 80
   TT = A(L)
C SPLIT THE DATA INTO A(I TO L).LT.T, A(K TO J) .GT.T
 90 K = K + 1
   IF (A(K) .LT. T) GO TO 90
   IF (K .LE. L) GO TO 70
   INDL(M) = JL
```

```
INDU(M) = JU
   P = M
   \mathbf{M} = \mathbf{M} + \mathbf{1}
C SPLIT THE LARGER OF THE SEGMENTS
   IF (L - I .LE. J - K) GO TO 120
   IL(P) = I
   IU(P) = L
   I = K
C SKIP ALL SEGMENTS NOT CORRESPONDING TO AN ENTRY IN IND
 100 IF (JL .GT. JU) GO TO 150
    IF (IND(JL) .GE. I) GO TO 110
    JL = JL + 1
    GO TO 100
 110 INDU(P) := JL - 1
    GO TO 160
 120 \text{ IL}(P) = K
   IU(P) = J
    J = L
 130 IF (JL .GT. JU) GO TO 150
    IF (IND(JU) .LE. J) GO TO 140
    JU = JU - 1
    GO TO 130
 140 \text{ INDL(P)} = JU + 1
    GO TO 160
 150 M = M - i
   IF (M .EQ. 0) RETURN
   I = IL(M)
   J = IU(M)
   JL = INDL(M)
   JU = INDU(M)
   IF (JL .GT. JU) GO TO 150
 160 IF (J - I .GT. 10) GO TO 50
   IF (I.EQ. 1) GO TO 40
   I = I - 1
 170 I = I + 1
   IF (I.EQ. J) GO TO 150
   T = A(I + 1)
   IF (A(I) .LT. T) GO TO 170
   K = 1
 180 A(K + 1) = A(K)
   K = K - 1
   IF (T.LT. A(K)) GO TO 180
   A(K + 1) = T
   GO TO 170
   END
```

```
$STORAGE:2
   REAL*4 FUNCTION DRAND(DSEED)
C PURPOSE:
C
C DRAND PRODUCES A UNIFORM RANDOM NUMBER BETWEEN 0 AND 1
C
C INPUT:
C
C DSEED = REAL*8 VARIABLE CONTAINING THE SEED VALUE
C OUTPUT:
C
C DRAND = REAL*8 VARIABLE CONTAINING THE PSEUDORANDOM
   UNIFORM NUMBER BETWEEN 0 AND 1
C
   REAL*8 DSEED,D1,D2,D3
   DATA D1,D2,D3/2147483647.D0,2147483648.D0,16807.20/
   DSEED = DMOD(D3*DSEED_D1)
   DRAND = SNGL(DSEED/D2)
   RETURN
   END
```

```
$STORAGE:2
   REAL*8 FUNCTION RNORM(U,S,DSEED)
C
C PURPOSE:
C
C RNORM PRODUCES A NORMAL VARIATE OF MEAN U AND STD DEV S
C INPUT:
\mathbf{C}
C U = REAL*8 VARIABLE CONTAINING THE MEAN VALUE OF
     A VARIABLE
C S = REAL*8 VARIABLE CONTAINING THE STANDARD DEVIATION
     OF A VARIABLE
C DSEED = REAL*8 VARIABLE CONTAINING THE SEED VALUE
C OUTPUT:
C RNORM = REAL*8 NORMAL VARIATE VALUE OF MEAN U
    AND STANDARD DEVIATION S
C U.S = UNCHANGED IN OUTPUT
C DSEED = CHANGED EVERY OTHER TIME IT IS PASSED INTO RNORM
C ROUTINE REQUIRED:
    REAL*4 FUNCTION DRAND
C DRAND RETURNS A UNIFORM RANDOM NUMBER BETWEEN 0 AND 1
C ALGORITHM FOR RNORM MAY BE REFERENCED ON PAGE 713 IN
C 'INTRODUCTION TO SIMULATION AND SLAM II', THIRD EDITION
C A. ALAN B. PRITSKER
C JOHN WILEY & SONS, 1986
   REAL*8 DSEED,U,S,A,B,W
   REAL*4 DRAND
   LOGICAL*2 SW
   DATA SW/.FALSE./
   IF(SW)GO TO 2
  1 A=2.D0*DBLE(DRAND(DSEED))-1.D0
   B = 2.D0 * DBLE(DRAND(DSEED)) - 1.D0
   W = A^*A + B^*B
   IF(W.GT.1.D0)GO TO 1
   W = DSQRT(-2.D0*DLOG(W)/W)
   RNORM = A*W*S + U
   SW = .TRUE.
   RETURN
  2 RNORM = B*W*S+U
   SW = .FALSE.
   RETURN
   END
```

```
$STORAGE:2
   REAL*8 FUNCTION RLOGN(U,S,DSEED)
C PURPOSE:
C
C RLOGN PRODUCES A LOGNORMAL VARIATE OF MEAN U AND STD DEV S
C
C INPUT:
C
C U = REAL*8 VARIABLE CONTAINING THE MEAN VALUE OF
     A VARIABLE
C S = REAL*8 VARIABLE CONTAINING THE STANDARD DEVIATION
     OF A VARIABLE
C DSEED = REAL*8 VARIABLE CONTAINING THE SEED VALUE
C
C OUTPUT:
C RLOGN = REAL*8 LOGNORMAL VARIATE VALUE OF MEAN U
    AND STANDARD DEVIATION S
C U,S = UNCHANGED IN OUTPUT
C DSEED = CHANGED INSIDE OF FUNCTION RNORM EVERY OTHER
     TIME IT IS PASSED INTO RNORM
\mathbf{C}
C ROUTINES REQUIRED:
C
C
    REAL*8 FUNCTION RNORM
C RNORM RETURNS A REAL*8 NORMAL VARIATE VALUE OF
C MEAN U AND STANDARD DEVIATION S
C
C
C ALGORITHM FOR RLOGN MAY BE REFERENCED ON PAGE 714 IN
C 'INTRODUCTION TO SIMULATION AND SLAM II', THIRD EDITION
C A. ALAN B. PRITSKER
C JOHN WILEY & SONS, 1986
C
\mathbf{C}
   REAL*8 U,S,DSEED,RLGN,RNORM
   RLGN = DLOG(((S*S)/(U*U)) + 1.D0)
   RLGN = RNORM(DLOG(U)-RLGN/2.D0,DSQRT(RLGN),DSEED)
   RLOGN = DEXP(RLGN)
   RETURN
   END
```

REAL*8 FUNCTION DDERIV(DFCN, KORDER, X, DBGSTEP, DTOL) C PURPOSE: C THIS IMSL FUNCTION RETURNS THE FIRST, SECOND OR THIRD C DERIVATIVE OF A USER-SUPPLIED FUNCTION. C VARIABLES: C DFCN=REAL*8 FUNCTION WHOSE DERIVATIVE AT X WILL BE C COMPUTED THE FORM IS DFCN(X) WHERE X IS THE INDEPENDENT C VARIABLE PASSED INTO FUNCTION DFCN C KORDER = INTEGER*4 VARIABLE CONTAINING THE ORDER OF THE C DESIRED DERIVATIVE (1, 2 OR 3) C X=REAL*8 VARIABLE CONTAINING THE POINT AT WHICH THE C DERIVATIVE IS TO BE EVALUATED C DBGSTEP - REAL*8 VARIABLE CONTAINING THE BEGINNING STEP SIZE USED IN THE FINITE DIFFERENCE SCHEME. C DTOL=REAL*8 VARIABLE CONTAINING THE RELATIVE ERROR DESIRED IN THE DERIVATIVE ESTIMATE RETURN **END**

SUBROUTINE ERSET(IERSVR, IPACT, ISACT) C C PURPOSE: C THIS IMSL SUBROUTINE IS USED TO ALLOW THE USER TO INTERACT C WITH THE IMSL ERROR HANDLING SYSTEM BY SETTING THE ACTIONS C TO BE TAKEN WHEN ERRORS OCCUR C VARIABLES: \mathbf{C} C IERSVR = INTEGER*4 VARIABLE CONTAINING THE ERROR SEVERITY LEVEL INDICATOR. C IF IERSVR = 0, ACTIONS ARE SET FOR LEVELS 1 TO 5. C IF IERSVR IS 1 TO 5, ERRORS ARE SET FOR ERRORS OF THE SPECIFIED LEVEL. C IPACT = INTEGER*4 VARIABLE CONTAINING THE PRINTING ACTION **IPACT ACTION:** -1 DO NOT CHANGE CURRENT SETTING(S) C C DO NOT PRINT C 1 PRINT 2 RESTORE THE DEFAULT SETTING(S) C ISACT = INTEGER*4 VARIABLE CONTAINING THE STOPPING ACTION **ISACT ACTION:** \mathbf{C} -1 DO NOT CHANGE CURRENT SETTING(S) C 0 DO NOT STOP \mathbf{C} 1 STOP 2 RESTORE THE DEFAULT SETTING(S) RETURN END

INTEGER*4 FUNCTION IERCDO

```
C PURPOSE:
C THIS IMSL FUNCTION RETRIEVES THE INTEGER CODE FOR AN INFORMATIONAL ERROR. SINCE IT HAS NO ARGUMENTS, IT MAY BE USED IN THE FOLLOWING WAY: ICODE=IERCDO
C INFORMATIONAL ERRORS WHEN USING DDERIV:
C IF IERCDO=1, UNABLE TO ACHIEVE DESIRED TOLERANCE IN DERIVATIVE ESTIMATION.
C IF IERCDO=2, ROUNDOFF ERROR BECAME DOMINANT BEFORE ESTIMATES CONVERGED
C ESTIMATES CONVERGED
```

Appendix D - Description of REH2

This appendix is used to describe the loose figures in the back of the thesis. Figures D.1 and D.2 both are used to describe subroutine REH2. Figure D.1 is a flow diagram for the REH2 subroutine. This flow diagram is not always self-explanatory; it was made to follow the FORTRAN source code and possibly allow future modifications more easily. Figure D.1 is made on two separate sheets due to its size. The possible cases are shown on the diagrams as well as in the source code. Figure D.2 shows drawings of all of the cases. The cases are grouped using the letters A, B, C and D. The cases with the 'A' classification are used to represent all of the possible overburden configurations. These cases do not consider the interburden at all. The cases with the 'B' classification represent when the dragline is working on the interburden and an extended bench is not required. 'C' cases represent the dragline operating on an extended bench and only requiring one spoil peak. 'D' cases represent the dragline when it operates on the extended bench and requires two spoil peaks.

Appendix E - REC listing

DOUBLE PRECISION FUNCTION REC(X, N) C C PURPOSE: C C This REAL*8 function is used to calculate the required C dragline operating radius so that no rehandle occurs. C This function is to be used for a single horizontal seam C and it is assumed that the spoil does not ride up the C vertical coal face. C C INPUT: C C N = INTEGER*2 variable containing the number of variables used in the function. For this function: N=10C X = REAL*8 vector of length N whose elements represent the independent variables used in the function. C The maximum length allowed for this vector is 20. C C C VARIABLES IN COMMON BLOCK FUNC: Ċ C FRNM = character string of length 15 containing the name C of the function C FRUNTS = character string of length 15 containing the units of the function C C FACT = character string vector of length 20 containing the C variable names which can be up to 28 characters long. C C INTERNAL VARIABLE: C SW = LOGICAL*2 variable which is initially set .FALSE. so C all of the variable values and names will be defined C during the first call to REC. In subsequent calls, SW C will be .TRUE. so that no more variable definition occurs. C C OUTPUT: C Input is unchanged C REC = REAL*8 variable containing the function value C ROUTINES REQUIRED: none C \mathbf{C} **REAL*8 X(*)** INTEGER*2 N CHARACTER*28 FACT(20) CHARACTER*15 FRNM

```
CHARACTER*7 FRUNTS
 COMMON /FUNC/FRNM,FRUNTS,FACT
 LOGICAL*2 SW
 DATA SW/.FALSE./
 IF(SW)GO TO 1
 FACT(1) = 'cut width (m)'
 FACT(2) = 'spoil pit width (m)'
 FACT(3) = 'chopcut width (m)'
 FACT(4) = 'O/B thickness (m)'
 FACT(5) = 'chopcut thickness (m)'
 FACT(6) = 'spoil pile angle (deg)'
 FACT(7) = 'O/B highwall angle (deg)'
 FACT(8) = 'O/B swell factor'
 FACT(9) = 'O/B positioning factor'
 FACT(10) = 'tub diameter (m)'
 FRNM = 'required OROB'
 FRUNTS = 'meters'
 X(1) = 50.D0
 X(2) = 40.D0
 X(3) = 50.D0
 X(4) = 15.D0
 X(5) = 5.D0
 X(6) = 35.D0
 X(7) = 70.D0
 X(8) = 1.2D0
 X(9) = 0.75D0
 X(10) = 30.D0
 N = 10
 SW=.TRUE.
1 \text{ REC} = X(9) * X(10) + X(4)/DTAN(.01745329251694D0 * X(7))
     + X(8)/(X(2)*DTAN(.01745329251994D0*X(6)))*
     (X(1)*X(4)+X(5)*X(3)) + 0.25D0*X(2)
 RETURN
 END
```